

COLOR TELEVISION

Chassis No. SN-70A

MODEL

14LK20A

In the interests of user-safety (Required by safety regulations in some countries) the set should be restored to its original condition and only parts identical to those specified should be used.

CONTENTS

CONTENTS		Page
● ELECTRICAL SPECIFICATIONS		1
● IMPORTANT SERVICE SAFETY PRECAUTION		2
● LOCATION OF USER'S CONTROL		4
● INSTALLATION AND SERVICE INSTRUCTIONS		5
● CHASSIS LAYOUT		10
● BLOCK DIAGRAM		11
● DESCRIPTION OF SCHEMATIC DIAGRAMS		12
● SCHEMATIC DIAGRAMS		13
● PRINTED WIRING BOARD ASSEMBLIES		16
● REPLACEMENT PARTS LIST		19
● PACKING OF THE SET		25

ELECTRICAL SPECIFICATIONS

POWER INPUT	110-220 V AC 50/60 Hz
POWER RATING	63 W
PICTURE SIZE	580cm ² (89.8sq inch)
CONVERGENCE	Magnetic
SWEEP DEFLECTION	Magnetic
FOCUS	Hi-Bi-Potential Electrostatic
INTERMEDIATE FREQUENCIES	
Picture IF Carrier Frequency	45.75 MHz
Sound IF Carrier Frequency	41.25 MHz
Color Sub-Carrier Frequency	42.17 MHz
	(Nominal)
AUDIO POWER	
OUTPUT RATING	1.3W (at 10% distortion)

SPEAKER	
SIZE	9 x 5 cm
VOICE COIL IMPEDANCE	16 ohm at 400 Hz
ANTENNA INPUT IMPEDANCE	
VHF/UHF	75 ohm Unbalanced
TUNING RANGES	
VHF-Channels	2 thru 13
UHF-Channels	14 thru 69
CATV Channels	1 thru 125

Specifications are subject to change without prior notice.

IMPORTANT SERVICE SAFETY PRECAUTION

■ Service work should be performed only by qualified service technicians who are thoroughly familiar with all safety checks and the servicing guidelines which follow:

WARNING

1. For continued safety, no modification of any circuit should be attempted.
2. Disconnect AC power before servicing.
3. Semiconductor heat sinks are potential shock hazards when the chassis is operating.
4. The chassis in this receiver has two ground systems which are separated by insulating material. The non-isolated (hot) ground system is for the B+ voltage regulator circuit and the horizontal output circuit. The isolated ground system is for the low B+ DC voltages and the secondary circuit of the high voltage transformer.

To prevent electrical shock use an isolation transformer between the line cord and power receptacle, when servicing this chassis.

SERVICING OF HIGH VOLTAGE SYSTEM AND PICTURE TUBE

When servicing the high voltage system, remove the static charge by connecting a 10k ohm resistor in series with an insulated wire (such as a test probe) between the picture tube ground and the anode lead. (AC line cord should be disconnected from AC outlet.)

1. Picture tube in this receiver employs integral implosion protection.
2. Replace with tube of the same type number for continued safety.
3. Do not lift picture tube by the neck.
4. Handle the picture tube only when wearing shatterproof goggles and after discharging the high voltage anode completely.

X-RADIATION AND HIGH VOLTAGE LIMITS

1. Be sure all service personnel are aware of the procedures and instructions covering X-radiation. The only potential source of X-ray in current solid state TV receivers is the picture tube. However, the picture tube does not emit measurable X-Ray radiation, if the high voltage is as specified in the "High Voltage Check" instructions.

It is only when high voltage is excessive that X-radiation is capable of penetrating the shell of the picture tube including the lead in the glass material. The important precaution is to keep the high voltage below the maximum level specified.

2. It is essential that servicemen have available at all times an accurate high voltage meter. The calibration of this meter should be checked periodically.
3. High voltage should always be kept at the rated value –no higher. Operation at higher voltages may cause a failure of the picture tube or high voltage circuitry and;also, under certain conditions, may produce radiation in exceeding of desirable levels.
4. When the high voltage regulator is operating properly there is no possibility of an X-radiation problem. Every time a color chassis is serviced, the brightness should be tested while monitoring the high voltage with a meter to be certain that the high voltage does not exceed the specified value and that it is regulating correctly.
5. Do not use a picture tube other than that specified or make unrecommended circuit modifications to the high voltage circuitry.
6. When trouble shooting and taking test measurements on a receiver with excessive high voltage, avoid being unnecessarily close to the receiver. Do not operate the receiver longer than is necessary to locate the cause of excessive voltage.

IMPORTANT SERVICE SAFETY PRECAUTION

(Continued)

BEFORE RETURNING THE RECEIVER

(Fire & Shock Hazard)

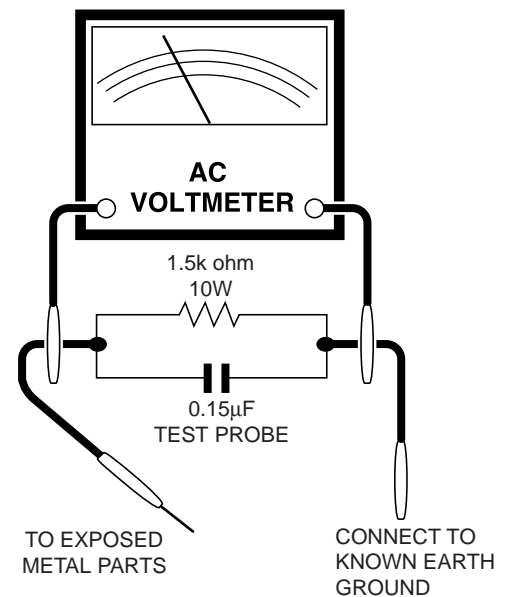
Before returning the receiver to the user, perform the following safety checks.

1. Inspect all lead dress to make certain that leads are not pinched or that hardware is not lodged between the chassis and other metal parts in the receiver.
2. Inspect all protective devices such as non-metallic control knobs, insulating materials, cabinet backs, adjustment and compartment covers or shields, isolation resistor-capacity networks, mechanical insulators and etc.
3. To be sure that no shock hazard exists, check for leakage current in the following manner.
 - Plug the AC cord directly into a 110~120 volt AC outlet, (Do not use an isolation transformer for this test).
 - Using two clip leads, connect a 1.5k ohm, 10 watt resistor paralleled by a 0.15 μ F capacitor in series with all exposed metal cabinet parts and a known earth ground, such as electrical conduit or electrical ground connected to earth ground.
 - Use an AC voltmeter having with 5000 ohm per volt, or higher, sensitivity to measure the AC voltage drop across the resistor.

- Connect the resistor connection to all exposed metal parts having a return to the chassis (antenna, metal cabinet, screw heads, knobs and control shafts, escutcheon and etc.) and measure the AC voltage drop across the resistor.

All checks must be repeated with the AC ine cord plug connection reversed. (If necessary, a non-polarized adapter plug must be used only for the purpose of completing these check.)

Any current measured must not exceed 0.5 milliamp. Any measurements not within the limits outlined above indicate of a potential shock hazard and corrective action must be taken before returning the instrument to the customer.



SAFETY NOTICE

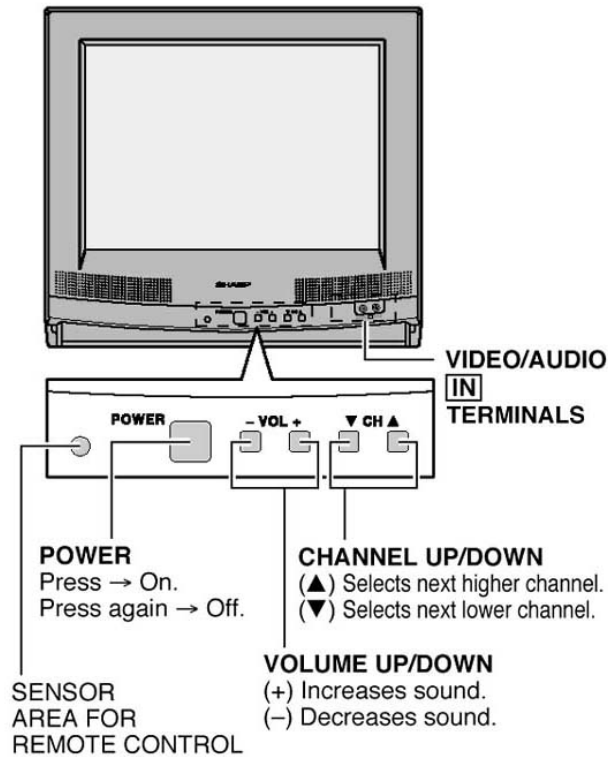
Many electrical and mechanical parts in television receivers have special safety-related characteristics. These characteristics are often not evident from visual inspection, nor can protection afforded by them be necessarily increased by using replacement components rated for higher voltage, wattage, etc.

Replacement parts which have these special safety characteristics are identified in this manual; electrical components having such features are identified by "⚠" and shaded areas in the Replacement Parts Lists and Schematic Diagrams.

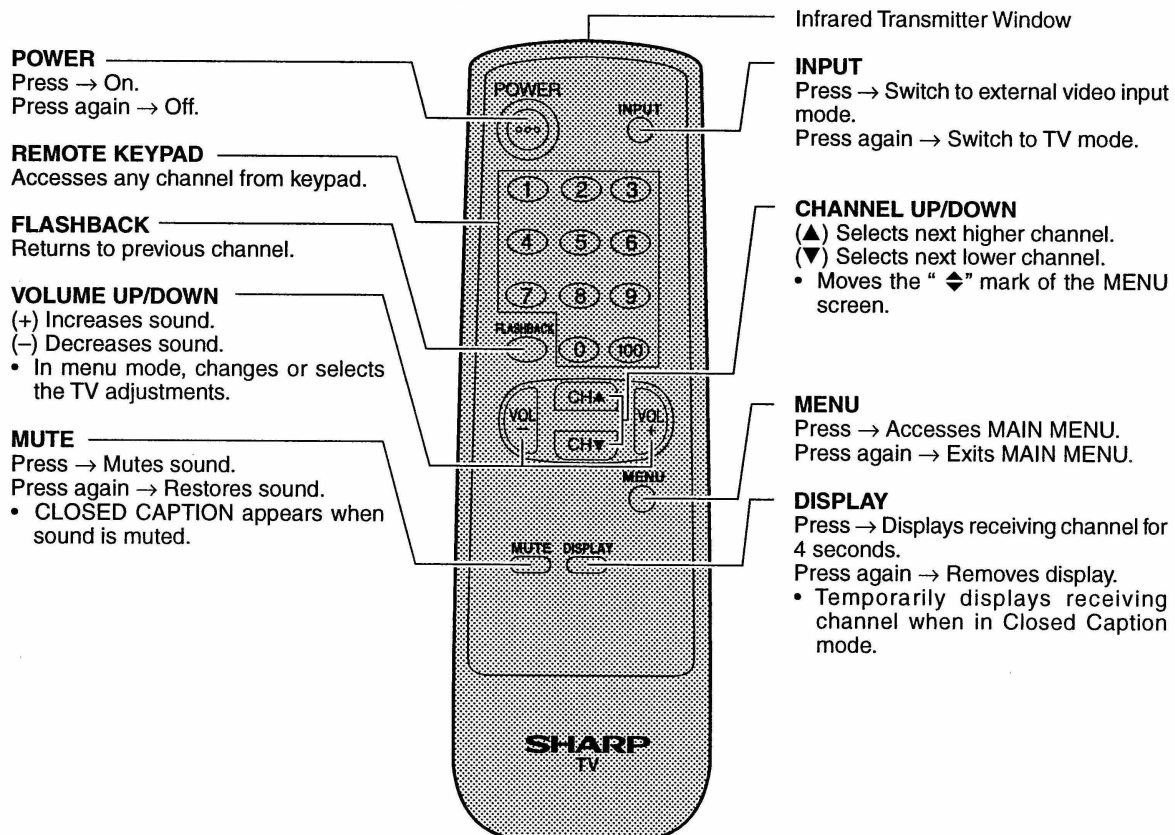
For continued protection, replacement parts must be identical to those used in the original circuit. The use of substitute replacement parts which do not have the same safety characteristics as the factory recommended replacement parts shown in this service manual, may create shock, fire, X-radiation or other hazards.

LOCATION OF USER'S CONTROL

Front Panel



Basic Remote Control Functions



INSTALLATION AND SERVICE INSTRUCTIONS

- Note:** (1) When performing any adjustments to resistor controls and transformers use non-metallic screwdrivers or TV alignment tools.
 (2) Before performing adjustments, the TV set must be on at least 15 minutes.

CIRCUIT PROTECTION

The receiver is protected by a 3.15A fuse (F701), mounted on PWB-A, wired into one side of the AC line input.

+115V DC REGULATOR ADJUSTMENT

The + 115V DC Adj. control (R721) is adjusted at the factory. However, should readjustment be required proceed as follows.

1. Actuate the receiver with 220V AC input voltage.
2. Receive a local channel.
3. Connect positive lead of digital voltmeter to R603 TP751 (positive side) on PWB-A; negative lead to chassis ground.
4. Adjust R721 to obtain a +115V DC reading.

CAUTION: The reading should be within $+115 \pm 1\text{V}$ DC to ensure normal function and circuitry reliability.

X-RADIATION PROTECTOR CIRCUIT TEST

After service has been performed on the horizontal deflection system, high voltage system, B+ system, test the X-Radiation protection circuit to ascertain proper operation as follows:

1. Apply 220V AC using a variac transformer for accurate input voltage.
2. Allow for warm up and adjust all customer controls for normal picture and sound.
3. Receive a good local channel.
4. Connect a digital voltmeter to TP653 and make sure that the voltmeter reads $20.6 \pm 1.5\text{V}$.
5. Apply external 26.8V DC at TP653 by using an external DC supply, TV must be shut off.
6. To reset the protector, unplug the AC cord and make a short circuit between TP651 and TP652. Now make sure that normal picture appears on the screen.
7. If the operation of the horizontal oscillator does not stop in step 5, the circuit must be repaired before the set is returned to the customer.

HIGH VOLTAGE CHECK

High voltage is not adjustable but must be checked to verify that the receiver is operating within safe and efficient design limitations as specified checks should be as follows:

1. Connect an accurate high voltage meter between ground and anode of picture tube.
2. Operate receiver for at least 15 minutes at 110~220V AC line voltage, with a strong air signal or a properly tuned in test signal.
3. Enter the service mode and select the service adjustment "S19" and Bus data "01" (Y-mute on).
4. The voltage should be approximately, 24.0kV (at zero beam).

If a correct reading cannot be obtained, check circuitry for malfunctioning components. After the voltage test, make Y-mute off to the normal mode.

For adjustments of this model, the bus data is converted to various analog signals by the D/A converter circuit.

Note: There are still a few analog adjustments in this series such as focus and master screen voltage.

Follow the steps below whenever the service adjustment is required. See "Table-B" to determine, if service adjustments are required.

1. Service mode

Before putting unit into the service mode, check that customer adjustments are in the normal mode. Use the reset function in the video adjustment menu to ensure customer controls are in their proper (reset) position.

2. Service number selection

Once in the service mode, press the Ch-up or Ch-down button on the remote controller or at the set. The service adjustment number will vary in increments of one, from "S01" to "M05". Select the item you wish to adjust.

3. Data number selection

Press the Vol-up or down button to adjust the data number.

To enter the service mode and exit service mode.

While pressing the Vol-up and Ch-up buttons at the sametime, plug the AC cord into a wall socket.

Now the TV set is switched on and enters the service mode.

To exit the service mode, turn the television off by pressing the power button.

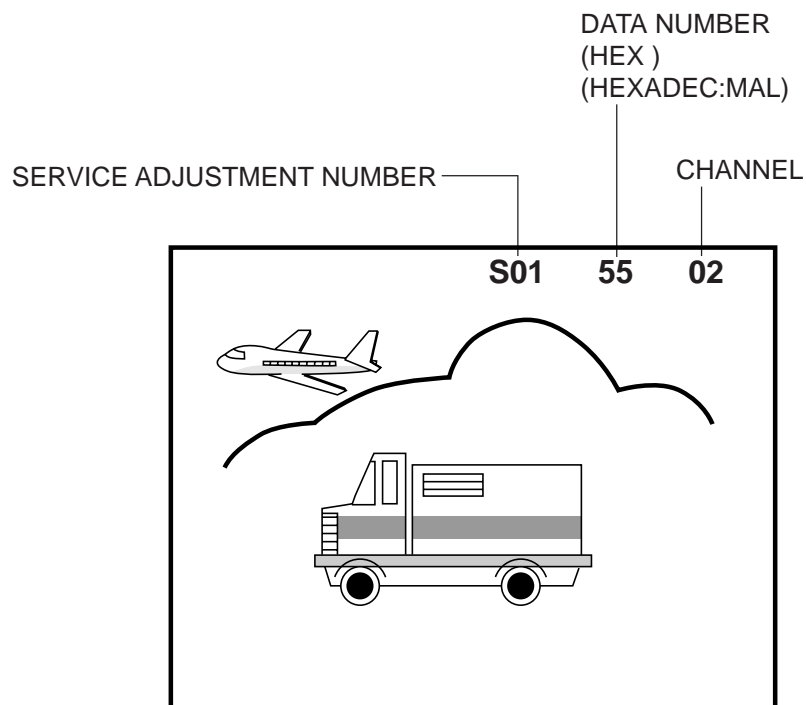


Figure A.

SERVICE NUMBER	ADJUSTMENT ITEM	DATA		ADJUSTMENT CONTENTS
		INITIAL VALUE	RANGE	
S01	PICTURE	55	00-7F	Must be set to "24" Must be set to between "0" and "03"
S02	TINT	46	00-7F	
S03	COLOR	32	00-7F	
S04	BRIGHTNESS	40	00-7F	
S05	SHARPNESS	28	00-3F	
S06	VERTICAL PHASE	00	00-07	
S07	HORIZONTAL PHASE	12	00-1F	
S08	RF-AGC	2A	00-3F	
S09	VERTICAL AMP	20	00-3F	
S10	VCO	2C	00-7F	
S11	R CUT-OFF	00	00-FF	Must be set to "00" Must be set to "20"
S12	G CUT -OFF	00	00-FF	
S13	B CUT-OFF	00	00-FF	
S14	G GAIN	7F	00-FF	
S15	B GAIN	7F	00-FF	
S16	TRAP(3.58MHz)	00	00 or 01	
S17	BALANCE	20	00-3F	
S18	C.C.POSITION	18	00-7F	
S19	Y-MUTE	00	00,01,03	
OP	OPTION	80	00-FF	
M01	MTS LEVEL	0A	00-0F	00=NORMAL, 01=No Y, 03=No VERTICAL Must be set to "08"
M02	STEREO-VCO	20	00-3F	
M03	FILTER	1C	00-3F	
M04	LOW SEPARATION	20	00-3F	
M05	HIGH SEPARATION	1B	00-3F	

Table - A

Holding down both the Ch-up/down buttons on the TV set at service mode for more than 2 seconds will automatically write the above initial values into IC2101.

PART REPLACED	ADJUSTMENT		NOTES
	NECESSARY	UNNECESSARY	
IC2001		X	Data is stored in IC2101.
IC201	X		The adjustment is needed to compensate for characteristics of parts including IC201.
IC2101	X		Holding down both the Ch-up/down buttons on the TV set in the service mode for more than 2 seconds will automatically write the above initial values into IC2101.
CRT	X		Adjust items related to picture tube only.

Table - B

■ SERVICE ADJUSTMENT

VCO Adjustment

1. Connect a digital voltmeter between pin (44) of IC201 and ground.
2. Select a good local channel.
3. Enter the service mode and select the service adjustment "S10".
4. Adjust the data so that digital voltmeter reads 2.2V.
5. Adjustment is completed, remove the voltmeter, return to "normal" mode.

RF AGC Adjustment

1. Receive a good local channel.
2. Enter the service mode and select the service adjustment "S08".
3. Set the data value to point where no noise or beat appears.
4. Select another channel to confirm that no noise or beat appears.

Note 1 : You will have to come out of the service mode to select another channel.

Note 2 : Setting the data to "00" will produce a black raster.

Screen Adjustment

1. Connect a digital voltmeter between TP852 and TP853 on the CRT Unit.

Note: These test points may not be provided.

Then connect the voltmeter to both ends of R852 located near Q852 on the foil side.

2. Receive a good local channel.
3. Enter the service mode and select the service adjustment "S03" and set the data value to "00" to set the color level to minimum (Record original data code under adjustment "S03" before changing). You may skip this step, if you selected a B/W picture or monoscope pattern.
4. Select the service adjustment "S19" and adjust the data value to "01", this turn off the luminance signal (Y-mute).
5. Select the service adjustment "S04" and adjust data value to obtain 0.17 volts on the digital voltmeter.
6. Adjust the master screen control until the raster darkens to the point where raster is barely seen.
7. Adjust the service adjustments "S11" red, "S12" green and "S13" blue to obtain a good grey scale with normal whites at low brightness level.
8. Select the service adjustment "S19" and reset data to "00". Select the service adjustment "S03" and reset data to obtain normal color level.
9. Remove digital voltmeter, and reset the master screen control to obtain normal brightness range.

White Balance Adjustment

1. Receive a good local channel.
2. Enter the service mode and select the service adjustment "S03" and set to "00" (minimum color). "S03" does not have to be adjusted, if you selected a B/W picture or monoscope pattern.
3. Alternately adjust the service adjustment data of "S14" and "S15" until a good grey scale with normal whites is obtained.
4. Select the service adjustment "S03" and adjust data to obtain normal color level.

Sub-Picture Adjustment

1. Receive a good local channel.
2. Make sure the customer picture control is set to maximum.
3. Enter the service mode and select the service adjustment "S01".
4. Adjust the data value to achieve normal contrast range.

Sub-Tint Adjustment

1. Receive a good local channel.
2. Set customer tint control to center of it's range.
3. Enter the service mode and select the service adjustment "S02".
4. Adjust "S02" data value to obtain normal flesh tones.

Sub-Color Adjustment

1. Receive a good local channel.
2. Make sure the customer color control is set to center position .
3. Enter the service mode and select the service adjustment "S03".
4. Adjust "S03" data value to obtain normal color level.

Sub-Brightness Adjustment

1. Receive a good local channel.
2. Make sure the customer brightness control is set to center position.
3. Enter the service mode and select the service adjustment "S04".
4. Adjust "S04" data value to obtain normal brightness level.

Vertical-Size Adjustment

1. Receive a good local channel.
2. Enter the service mode and select the service adjustment "S09".
3. While observing the top and bottom of the screen, adjust "S09" data value to proper vertical size.

Vertical Phase Adjustment

1. Enter the service mode and select the service adjustment "S06".
2. Adjust data value to "00"~"03" so that picture is approximate center.
Note: This must be set "00"~"03" when adjust another data retrace line will be appear.

Horizontal Position Adjustment

1. Receive a good local channel.
2. Enter the service mode and select the service adjustment "S07".
3. Adjust "S07" data value so that picture is centered.

Caption Position Adjustment (Horizontal)

1. Receive a good local channel.
2. Enter the service mode and select the service adjustment "S18".
3. A black text box appears on the screen. (see **Figure B.** below)
4. Adjust "S18" data value so that text box is positioned in the center of the screen.

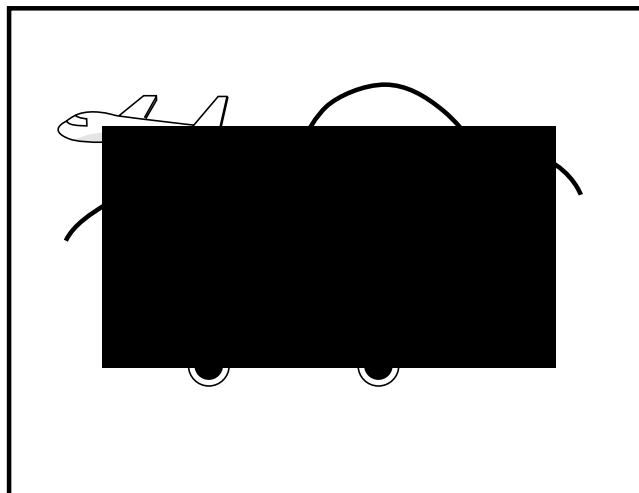


Figure B.

3.58MHz Trap Adjustment

1. Receive a good local channel.
2. Enter the service mode and select the service adjustment "S16".
3. This is a two position adjustment, "00" is ON, "01" is OFF.
4. Adjust data value to "00" for normal viewing.

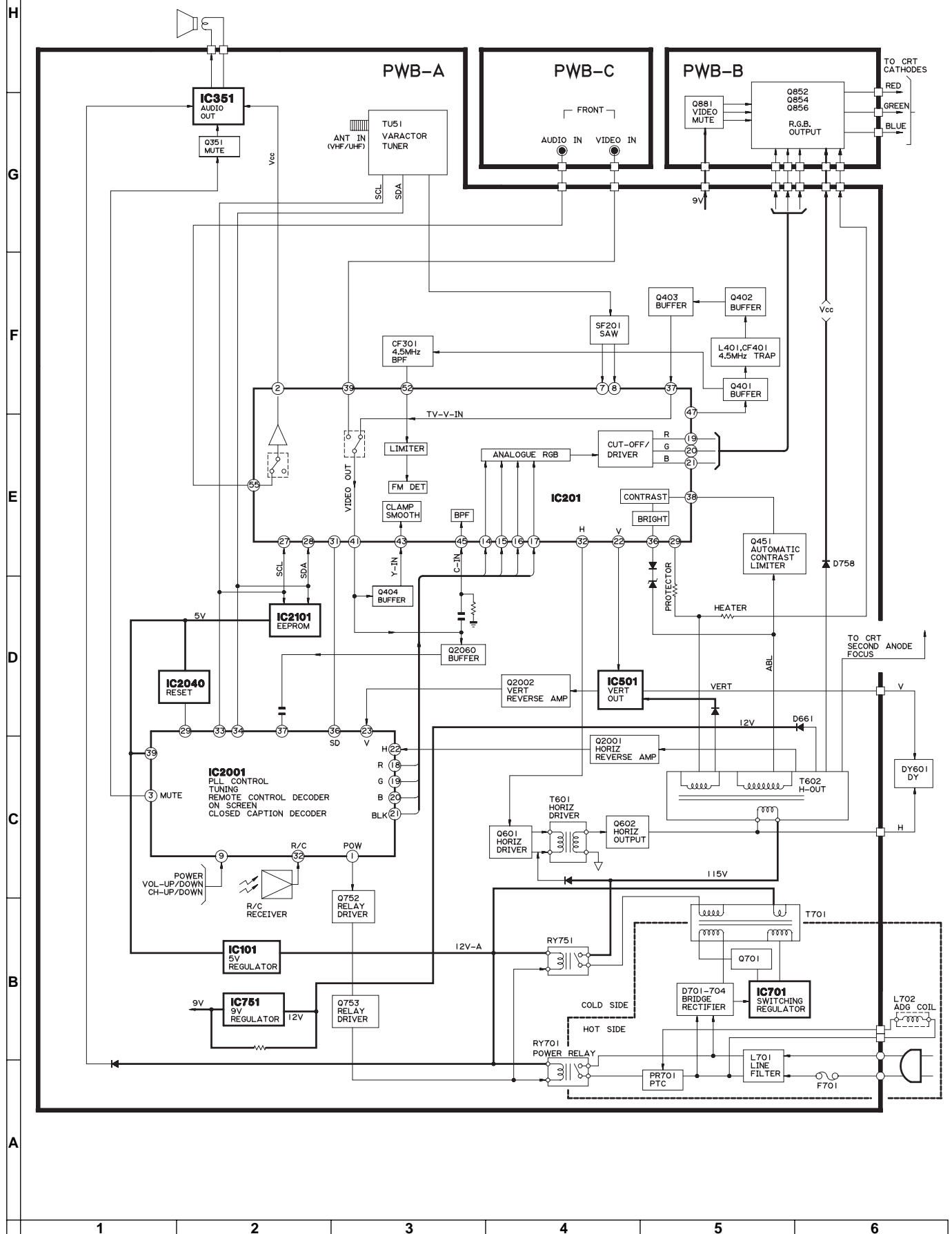
Sharpness and Audio Balance Adjustments

1. Receive a good local channel.
2. Enter the service mode and select the service adjustments "S05" for sharpness and "S17" for audio balance.
- **Sharpness Adjustment**
3. Adjust data value to "24" (center of data range) for sharpness adjustment.
- **Audio Balance Adjustment**
4. Adjust data value to "20" (center of data range) for Audio balance adjustment.

	1	2	3	4	5	6
--	---	---	---	---	---	---

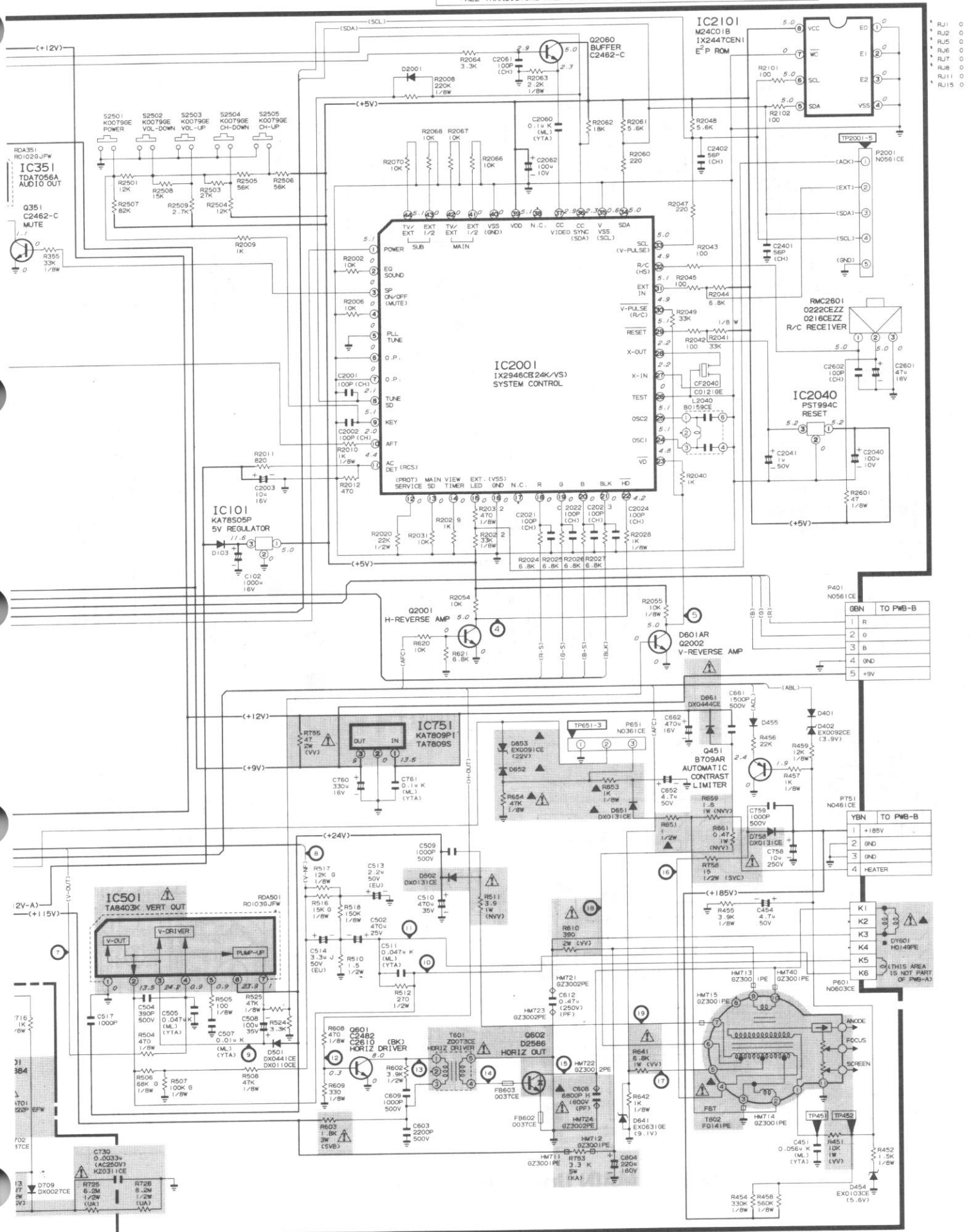


BLOCK DIAGRAM





NOTE: ALL DIODES ARE "1SS119" UNLESS OTHERWISE SPECIFIED.
ALL TRANSISTORS ARE "2SD462" OR "2SD601A" UNLESS OTHERWISE SPECIFIED.



- RJ1 0
- RJ2 0
- RJ3 0
- RJ4 0
- RJ5 0
- RJ6 0
- RJ7 0
- RJ8 0
- RJ9 0
- RJ10 0
- RJ11 0
- RJ12 0
- RJ13 0
- RJ14 0
- RJ15 0

- GEN TO PWB-B
- 1 R
 - 2 G
 - 3 B
 - 4 GND
 - 5 +9V

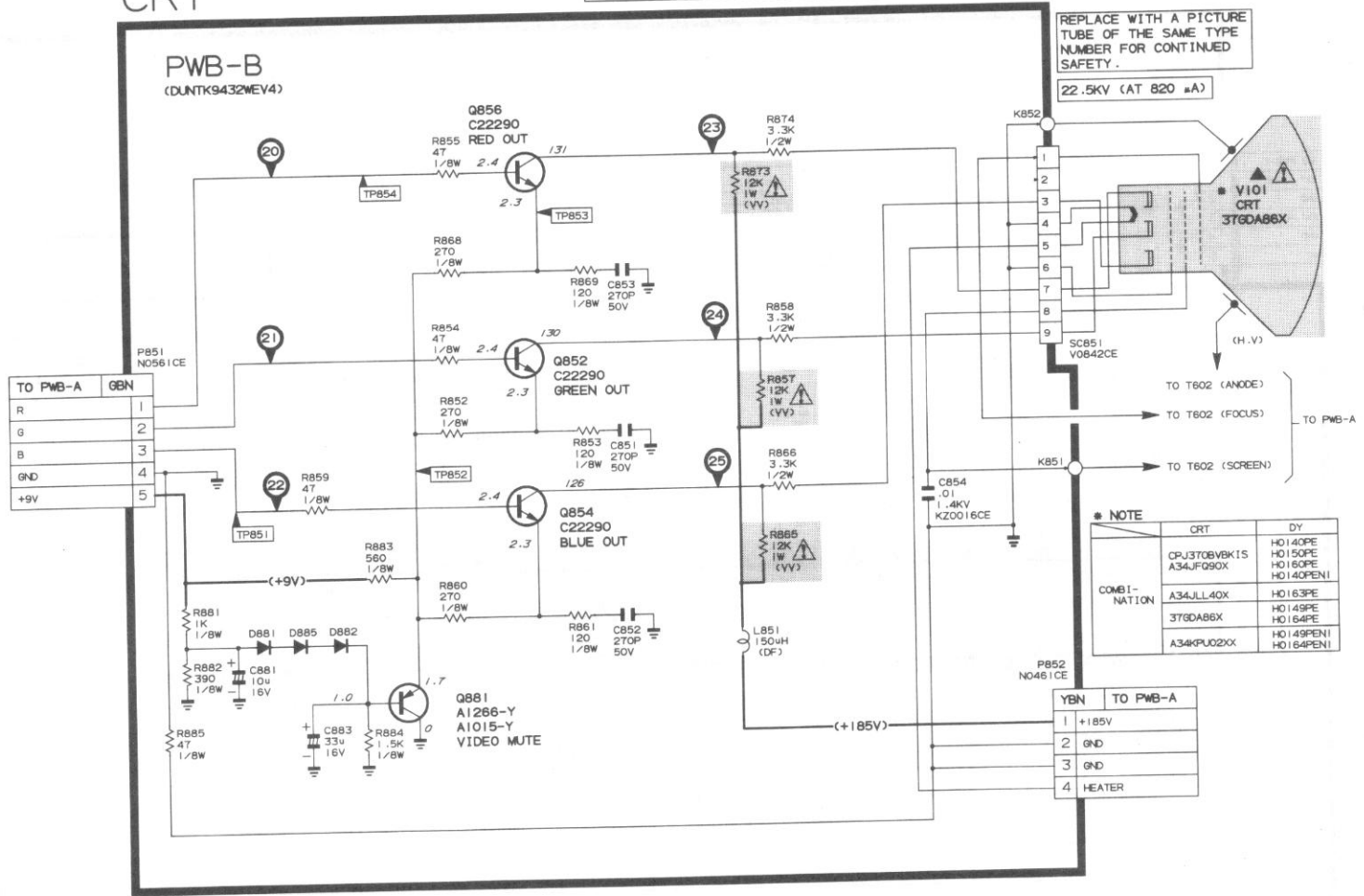
- YBN TO PWB-B
- 1 +185V
 - 2 GND
 - 3 GND
 - 4 HEATER

- K1 K2 K3 K4 K5 K6
- 1 +185V
 - 2 GND
 - 3 GND
 - 4 HEATER

SCHEMATIC DIAGRAM: CRT and FRONT AV Units

CRT

NOTE: ALL DIODES ARE *ISS119 *DX0045GE *OR *DX0446CE *UNLESS OTHERWISE SPECIFIED.



FRONT AV

