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DOC.NO:30-10-ID-063

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机制螺钉 Screw

纤维管 Fiber tube

XBM238A-1-08 量勺 Measuring Spoon

XBM238A-1-07 量杯 Measuring Cup

XBM238A-2-13 提手 Handle

XBM238-3-03 搅拌叶片 Single Kneader

XBM238-3-03 沉头铆钉 Revit

XBM238A-2-12 提手环1 Pan handle ring

XBM238-2-02 面包桶 Bread pan

XBM238-2-02 平垫圈 Washer

XBM238-4-05 油封 Seal Ring

XBM238A-8-01 搅拌轴 Kneader axle

XBM238A-3-05 桶座轴承 Pan Bearing

XBM238A-3-01 桶座 Pan Base

XBM238A-2-09 拔片 Driver

XBM238A-2-09 六角螺母 Nut

XBM238A-2-09 平垫圈 Washer

XBM1118-80-03 陶瓷垫块 Heat element fastener

XBM838-2-04 电热管固定片 Heat element stator

弹簧垫圈 Spring Washer

机制螺钉 Screw

BM1312-60-03 内配线组件 Lead wire asm

BM1312-60-01 发热管 Heat element

XBM1288-20-04 烤箱体铆接片 Baking chamber rivet

BM1312-20-03 烤箱体 Baking chamber

XBM1328-20-18 传感器压片 Sensor stator

BM1312-60-07 传感器组件 Sensor asm

六角螺母 Nut

BM1312-20-02 烤箱底 Baking chamber bottom

BM1312-10-05 烤箱框 Baking frame

XBM1228-80-05 铰链轴 Hinge pin axle

BM1312-10-01 外壳体 Main body

51 外齿调整垫圈 External tooth washer

50 XBM438-1-12 电木垫 Thermal insulating mat

49 自攻螺钉A Screw

48 自攻螺钉A Screw

47 自攻螺钉A Screw

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技术要求:

1: 整机规格: 230V50Hz600W, 电热管500W.

2: 整机装配顺序按如图所示, 各零部件装配联接可靠.

3: 装配后, 传动平稳顺畅, 震动小, 无杂音.

4: 该机内包装的容量为2.0LB.

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1

电源板组件 Power PCB asm

自攻螺钉A Screw

压线码 Strain relief

电源线组件 Power cord asm

下壳体 Lower shell

底脚 Bottom foot

上盖 Top lid

铰链固定块 Hinge bracket

自攻螺钉A Screw

排气筒 Vent

观察窗 Viewing window

盖衬 Lid liner

自攻螺钉A Screw

控制面板Control panel

按键 3 Press key 3

按键 2 Press key 2

按键 1 Press key 1

按键 6 Press key 6

按键 5 Press key 5

按键 4 Press key 4

透明镜 Display lens

按键支架 Press key holder

控制板组件 Control PCB asm

自攻螺钉A Screw

电机组件 Motor asm

XBM638-1-08 小皮带轮 Small belt wheel

XBM638-2-13 小皮带轮挡圈 Belt block

XBM238A-4-03 底座缓冲垫 Pan cushion(round)

XBM238A-2-10 拨叉头 Driver head

XBM138-8-01 拨叉轴 Driving axle

平垫圈 Washer

机制螺钉 Screw

XBM238A-3-04 底座轴承 Base bearing

XBM838-3-01 底座 Pan setting base

轴用弹性挡圈 Basic external washer

BM1312-20-01 底板 bottom plate

XBM238A-4-04 防震橡胶垫 Motor damper

平垫圈 Washer

弹簧垫圈 Spring Washer

机制螺钉 Screw

XBM138-1-04 大皮带轮 Large belt wheel

XBM238A-2-15 挡片 Belt plate

平垫圈 Plain washer

弹簧垫圈 Spring Washer

止退螺母 Stop nut

XBM438-4-01 大同步带 Synchro belt

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BM1312(GS)

ST3X12/-十字槽平圆垫圈头/镀白锌

PA66 A4SL-1

BM1312(GS)

PP BI 452

Ø10X9/ 硅橡胶

PP730L45:1定型剂

PA66+15%GF

ST4X10/-十字槽扁圆头/不锈钢

PBT+15%GF

122X108X3 钢化玻璃

320X320X.4 SAID

ST4X10/-十字槽沉头/不锈钢

PP730L45:1定型剂

PWMA 560F

PWMA 560F

PWMA 560F

PWMA 560F

PWMA 560F

PWMA 560F

PC 2856

阳德PP GP-1007F

BM1312(GS)

ST3X10/-十字槽平圆头/镀白锌

YDM-30T-4W/220V/240V/50Hz/700W CLASS 130(网杆)

PA66+30%GF

SECC Ø8XØ23X1.0

Ø58.5XØ69X2 硅橡胶

SUS420J1 t1.5

SUS420J1 Ø8X42

Ø8XØ13X0.5 聚四氟乙烯

M4X6/-十字槽平圆头碳钢镀银

Ø8XØ12X14 铜基粉末冶金(含油量≥18%)

ADC12

Ø8X0.8/弹簧钢发黑

183X320X0.8 SGCC

Ø5XØ14X3 硅橡胶

Ø4.2X Ø9.0X0.8/镀白锌

Ø4.1X Ø6.3X1.1/弹簧钢发黑

M4X8/-十字槽平圆头碳钢镀银

PA66+30%GF

22X15X2 SPCC 镀白锌

Ø5XØ14X0.8/碳钢镀白锌

Ø5.1XØ7.7X1.3/弹簧钢镀白锌

M5/H5-S8/碳钢镀白锌

80S3M537齿数179/氟丁橡胶

ITEM

DWG.NO

NAMB

QTY

MAT'L&SPEC

REMARK

GUANGDONG XINBAO ELECTRICAL APPLIANCES HOLDINGS CO.,LTD.

MODEL: BM1312 面包机 BREAD MAKER

DWG.NO: BM1312-00-20

REV: B

TITLE: 爆炸图(GS) Exploded drawing

PREPARED BY:

DATE:

CHECKED BY:

DATE:

STANDARD BY:

DATE:

REVIEWED BY:

DATE:

APPROVED BY:

DATE:

SCALE:

SHEET: 1 OF 1

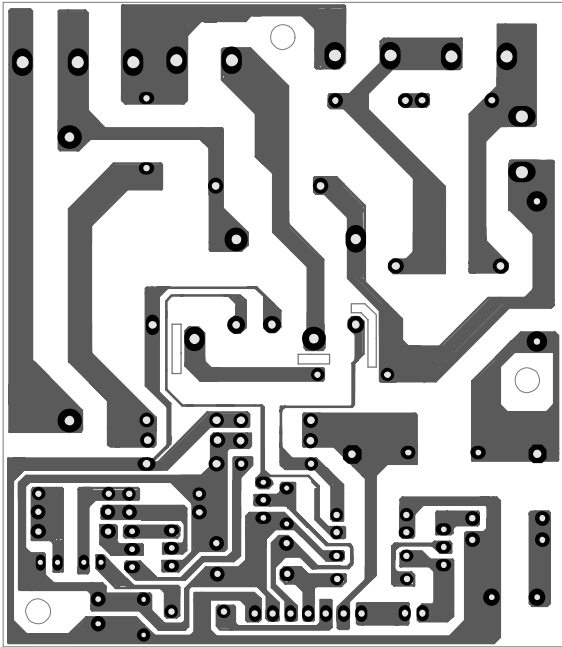
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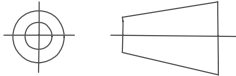
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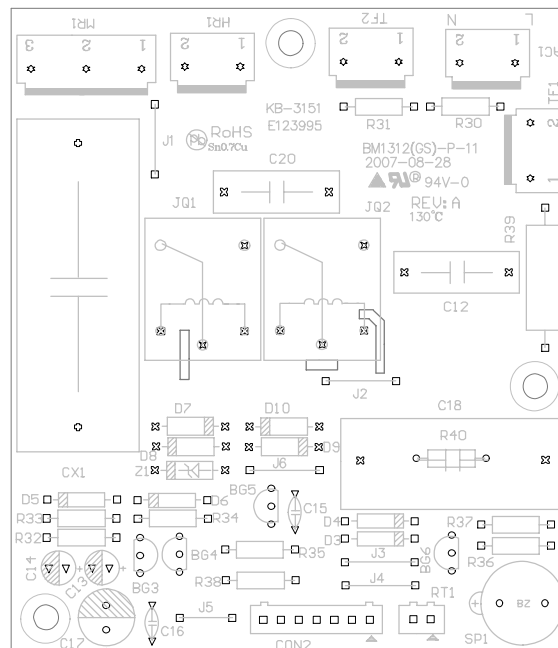
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Form No. 01-165-C

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C				C
D				D
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SUNBOW ELECTRICAL EQUIPMENTS CO.LTD			
MODEL:	BM1312(GS)-P-11		PART. NO:
TITLE:	布线图		DWG. NO:
			REV: A
UNITS:	MM	A4	SCALE: 1:1
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		APPOEVD BY:	DATE:

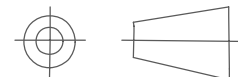
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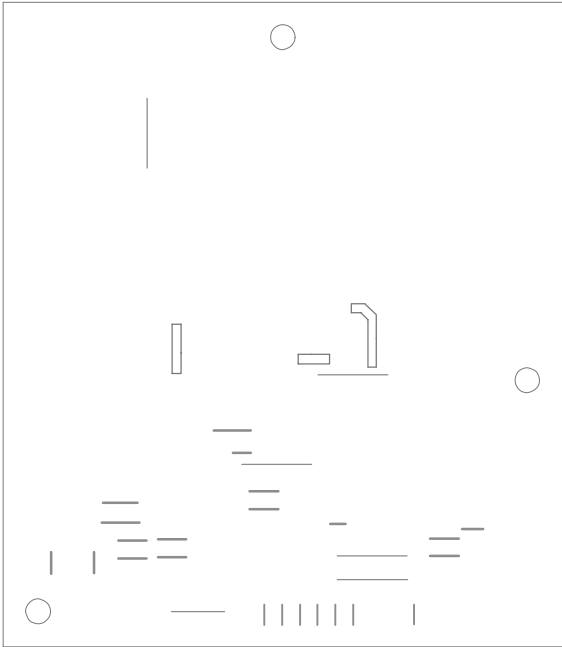


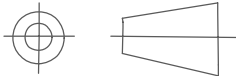
▽	8	31.496mil	0.8mm	PTH
○	18	35.433mil	0.9mm	PTH
□	49	39.37mil	1mm	PTH
⊠	20	47.244mil	1.2mm	PTH
◇	2	55.118mil	1.4mm	PTH
⊞	4	59.055mil	1.5mm	PTH
✱	11	70.866mil	1.8mm	PTH
	112	Total		

SUNBOW ELECTRICAL EQUIPMENTS CO.LTD

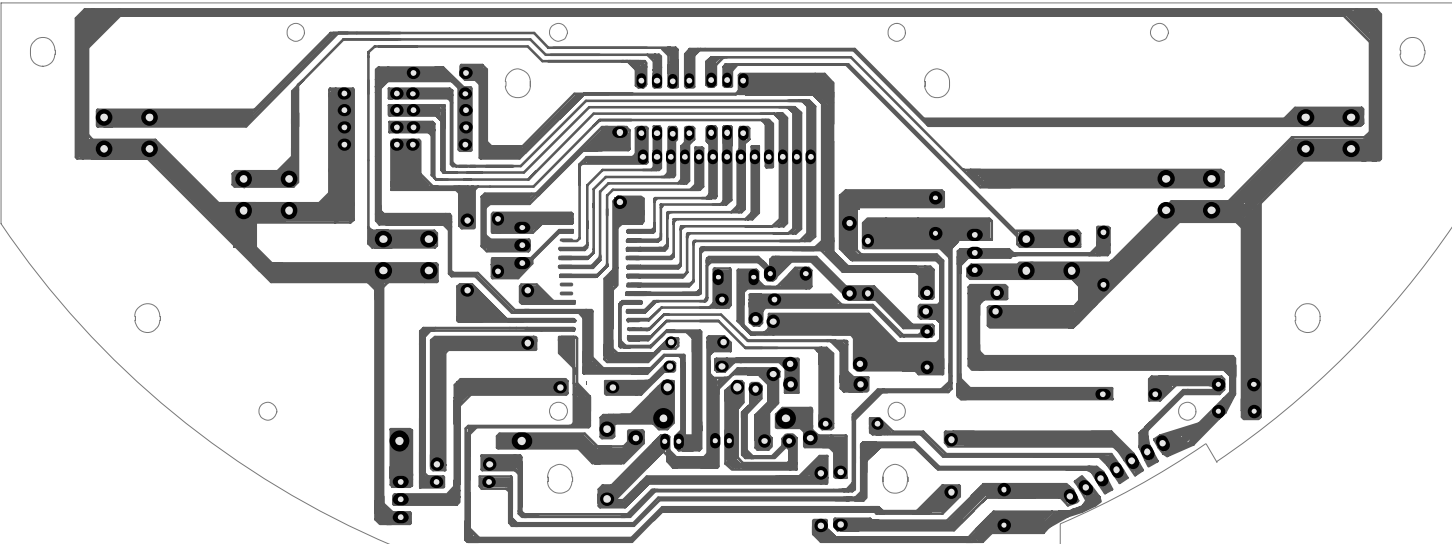
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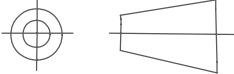


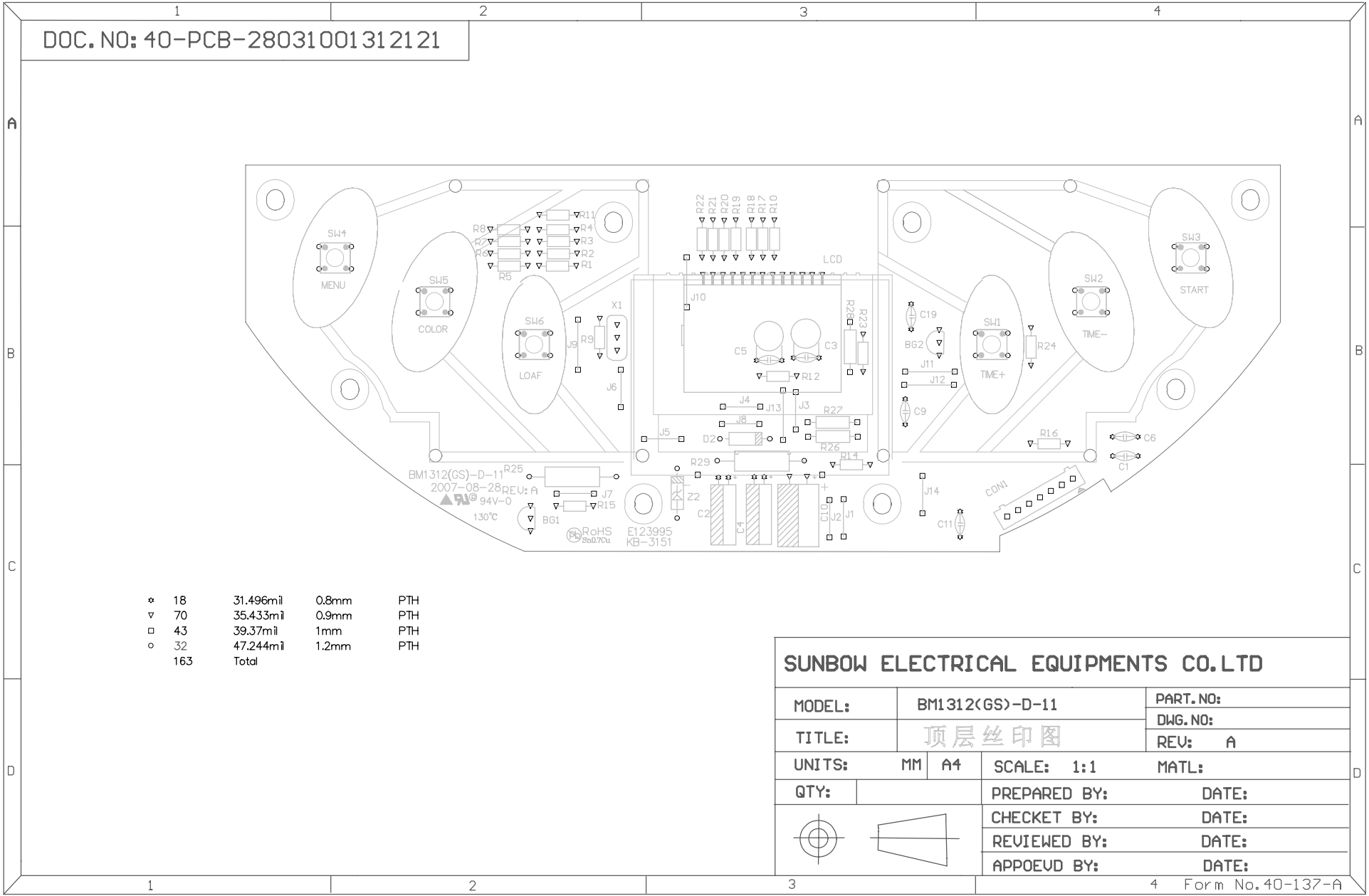
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SUNBOW ELECTRICAL EQUIPMENTS CO.LTD			
MODEL:	BM1312(GS)-P-11		PART. NO:
TITLE:	底层丝印图		DWG. NO:
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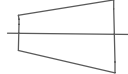
4 Form No.40-137-A

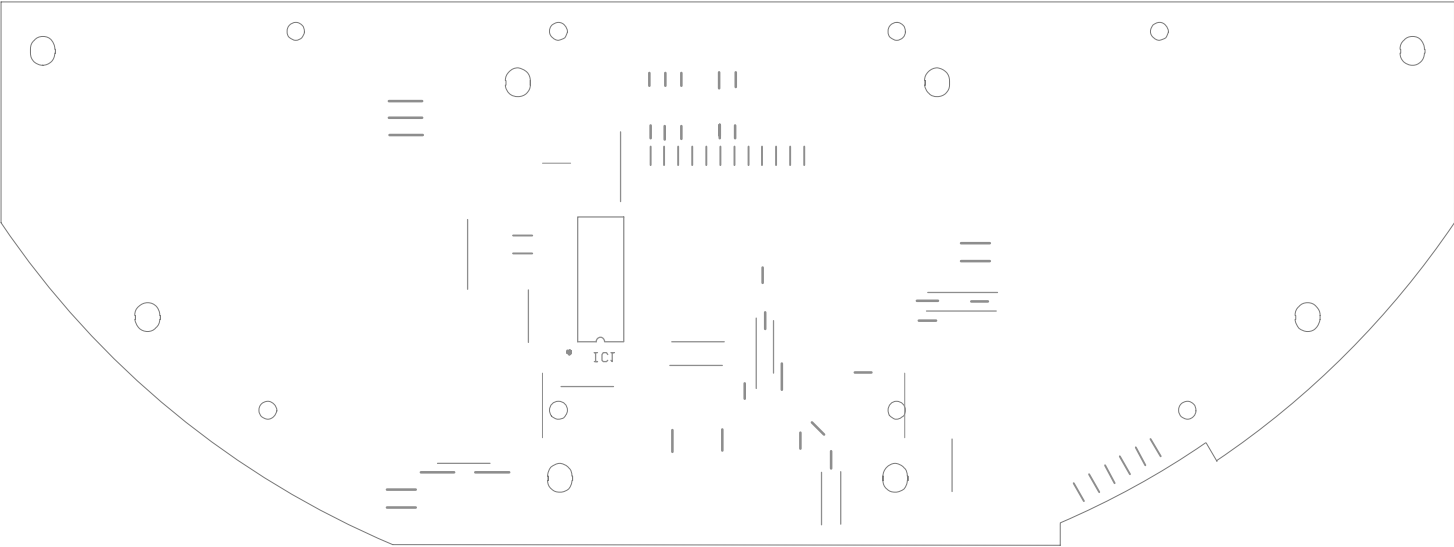
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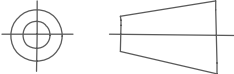
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UNITS:	MM	A4	SCALE: 1:1	REV: A	
QTY:			PREPARED BY:	DATE:	
			CHECKET BY:	DATE:	
			REVIEWED BY:	DATE:	
			APPOEVD BY:	DATE:	



*	18	31.496mil	0.8mm	PTH
▽	70	35.433mil	0.9mm	PTH
□	43	39.37mil	1mm	PTH
○	32	47.244mil	1.2mm	PTH
	163	Total		

SUNBOW ELECTRICAL EQUIPMENTS CO.LTD			
MODEL:	BM1312(GS)-D-11		PART. NO:
TITLE:	顶层丝印图		DWG. NO:
UNITS:	MM	A4	REV: A
QTY:		SCALE: 1:1	MATL:
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	APPOEVD BY:		DATE:

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DOC. NO: 40-PCB-28031001312121							
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C							C
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SUNBOW ELECTRICAL EQUIPMENTS CO.LTD							
MODEL:		BM1312(GS)-D-11			PART. NO:		
TITLE:		底层丝印图			DWG. NO:		
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QTY:				PREPARED BY:		DATE:	
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				REVIEWED BY:		DATE:	
				APPOEVD BY:		DATE:	

4 Form No.40-137-A