

# Service Service Service



# Service Manual



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**CLASS 1  
LASER PRODUCT**



## TECHNICAL SPECIFICATION

|                       |                            |
|-----------------------|----------------------------|
| <b>Ampli?er</b>       |                            |
| Total output power    | 2 x 10 W RMS               |
| Frequency response    | 80 Hz - 16 kHz, $\pm 3$ dB |
| Signal to noise ratio | > 60 dB                    |
| MP3 link input        | 0.5 V RMS 20 k $\Omega$    |

## Disc

|                                  |   |
|----------------------------------|---|
| <i>Laser type</i>                | <i>Semiconductor</i>                      |
| <i>Disc diameter</i>             | <i>12 cm /8 cm</i>                        |
| <i>Support disc</i>              | <i>CD-DA, CD-R, CD-RW, MP3-CD, WMA-CD</i> |
| <i>Audio DA C</i>                | <i>24 Bits / 44.1 kHz</i>                 |
| <i>Total harmonic distortion</i> | <i>&lt; 1.5%</i>                          |
| <i>Frequency response</i>        | <i>60 Hz -16 kHz (44.1 kHz)</i>           |
| <i>Signal to noise ratio</i>     | <i>&gt; 55 dBA</i>                        |

## Tuner

|                          |                           |
|--------------------------|---------------------------|
| <i>Tuning range</i>      | <i>FM: 87.5 - 108 MHz</i> |
| <i>Tuning grid</i>       | <i>50 KHz</i>             |
| <i>Number of presets</i> | <i>20</i>                 |

## Speakers

Speaker impedance 2 x 10 W, 6  $\Omega$

## General information

|                                     |                       |
|-------------------------------------|-----------------------|
| AC power                            | 100-240V~,<br>50/60HZ |
| Operation Power Consumption         | 15 W                  |
| Standby Power Consumption           | 1 W                   |
| Eco Power Standby Power Consumption | 0.8 W                 |
| USB Direct                          | Version 2.0/1.1       |
| Dimensions                          | 565 x 245 x           |
| - Main Unit (W x H x D)             | 104 mm                |
| Weight                              |                       |
| - Main Unit                         | 2.7 kg                |

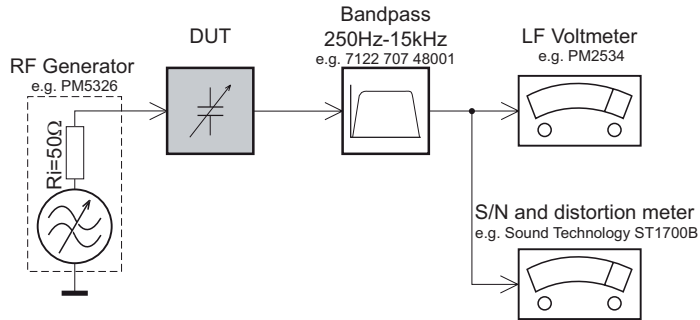
## VERSION VARIATION

| Type /Versions:     |                   | MCM233 |     |  |  |  |     |     |  |     |     |
|---------------------|-------------------|--------|-----|--|--|--|-----|-----|--|-----|-----|
| Board in used:      | Service policy    |        | /12 |  |  |  | /55 | /78 |  | /79 | /98 |
| LCD BOARD           |                   |        | C   |  |  |  | C   | C   |  | M/C |     |
| KEY BOARD           |                   |        | C   |  |  |  | C   | C   |  | C   |     |
| POWER KEY BOARD     |                   |        | C   |  |  |  | C   | C   |  | C   |     |
| OPEN/CLOSE BOARD    |                   |        | C   |  |  |  | C   | C   |  | C   |     |
| REMOTE INCEPT BOARD |                   |        | C   |  |  |  | C   | C   |  | C   |     |
| RADIO BOARD         |                   |        | C   |  |  |  | C   | C   |  | C   |     |
| MAIN BOARD          |                   |        | C   |  |  |  | C   | M/C |  | M/C |     |
| USB BOARD           |                   |        | C   |  |  |  | C   | C   |  | C   |     |
|                     |                   |        |     |  |  |  |     |     |  |     |     |
| Type /Versions:     |                   | MCM233 |     |  |  |  |     |     |  |     |     |
| Features            | Feature diffrence |        | /12 |  |  |  | /55 | /78 |  | /79 | /98 |
| RDS & DAB           |                   |        | √   |  |  |  | √   |     |  |     |     |
| VOLTAGE SELECTOR    |                   |        |     |  |  |  |     |     |  |     |     |
| ECO STANDBY - DARK  |                   |        | √   |  |  |  |     |     |  | √   |     |

\* TIPS : C -- Component Lever Repair.  
M -- Module Lever Repair  
√ -- Used

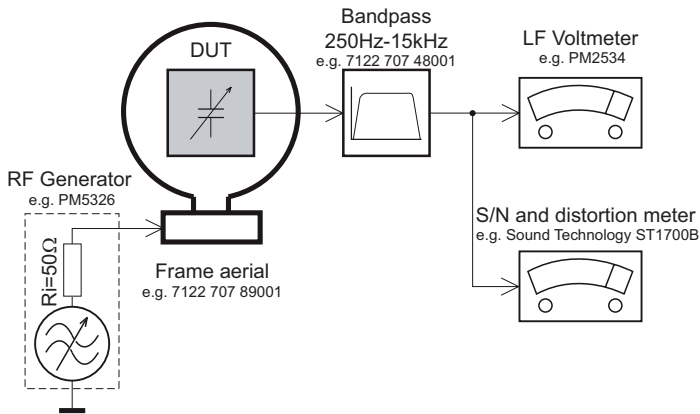
## MEASUREMENT SETUP

### Tuner FM



Use a bandpass filter to eliminate hum (50Hz, 100Hz) and disturbance from the pilotone (19kHz, 38kHz).

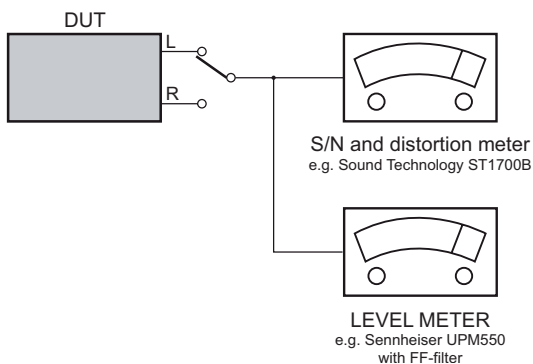
### Tuner AM (MW,LW)



To avoid atmospheric interference all AM-measurements have to be carried out in a Faraday's cage.  
Use a bandpass filter (or at least a high pass filter with 250Hz) to eliminate hum (50Hz, 100Hz).

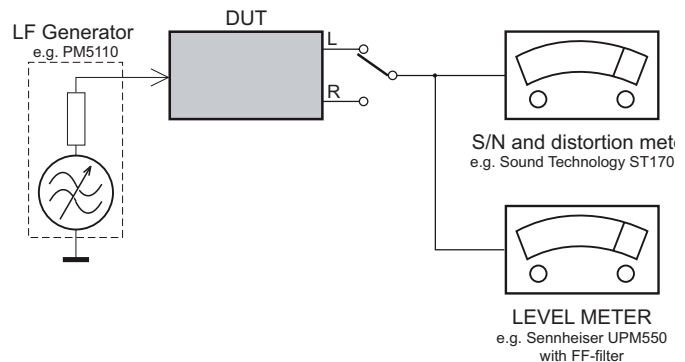
### CD

Use Audio Signal Disc SBC429 4822 397 30184  
(replaces test disc 3)



### Recorder

Use Universal Test Cassette **Cr02** SBC419 4822 397 30069  
or Universal Test Cassette **Fe** SBC420 4822 397 30071



## SERVICE AIDS

### **(GB) WARNING**

All ICs and many other semi-conductors are susceptible to electrostatic discharges (ESD). Careless handling during repair can reduce life drastically.


When repairing, make sure that you are connected with the same potential as the mass of the set via a wrist wrap with resistance. Keep components and tools also at this potential.

### ESD



### **(GB)**

Safety regulations require that the set be restored to its original condition and that parts which are identical with those specified, be used

Safety components are marked by the symbol .

**CLASS 1  
LASER PRODUCT**

## INFORMATION ABOUT LEAD-FREE SOLDERING

Philips CE is producing lead-free sets from 1.1.2005 onwards.

### IDENTIFICATION:

Regardless of special logo (not always indicated) one must treat all sets from 1 Jan 2005 onwards, according next rules:



- On our website [www.atyourservice.ce.Philips.com](http://www.atyourservice.ce.Philips.com) you find more information to:

- \* BGA-de-/soldering (+ baking instructions)
- \* Heating-profiles of BGAs and other ICs used in Philips-sets
- \* Lead free

You will find this and more technical information within the "magazine", chapter "workshop news".

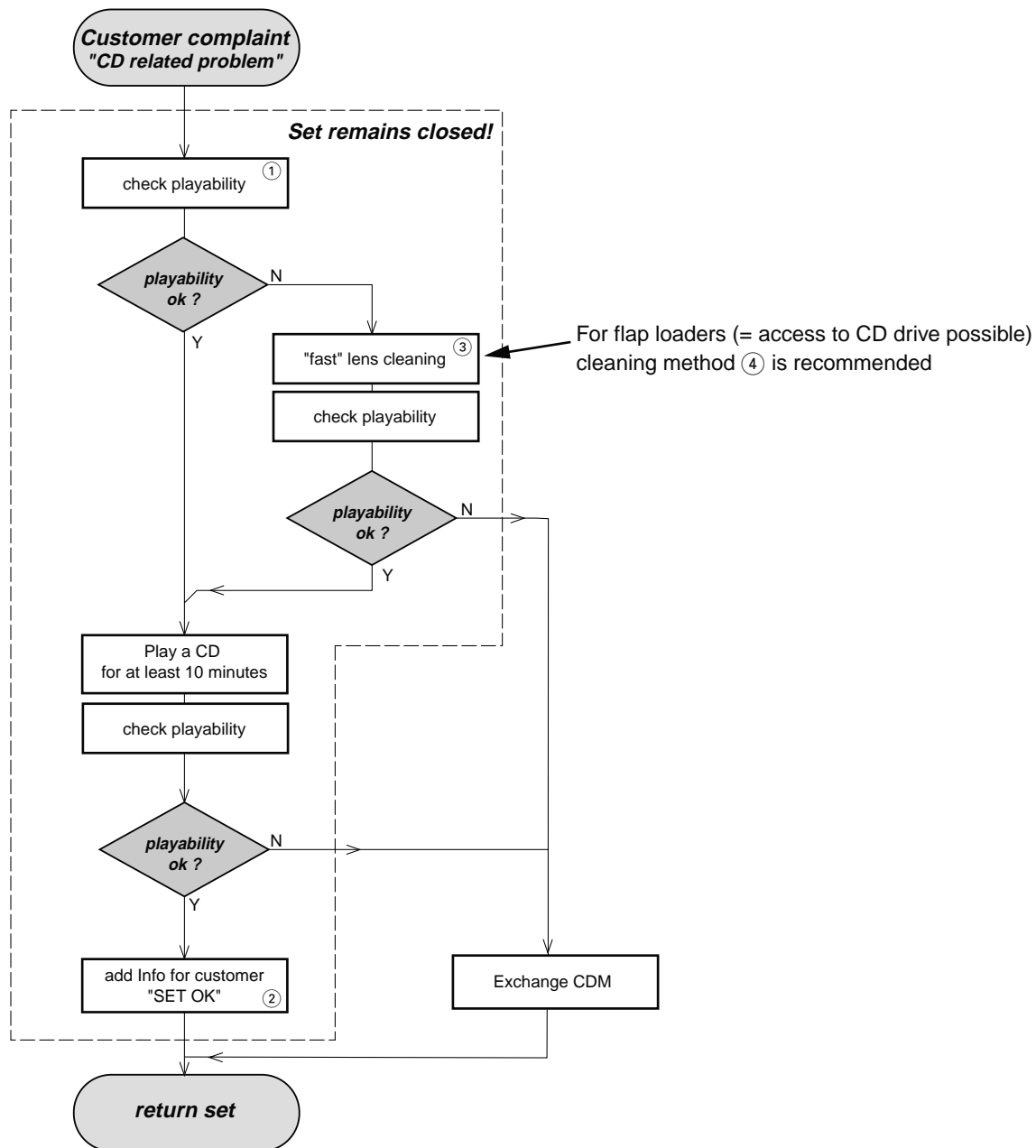
For additional questions please contact your local repair-helpdesk.

## SERVICE INSTRUCTION

Safety regulations require that after a repair, the set must be returned in its original condition. Pay in particular attention to the following points:

- Route the wire trees correctly and fix them with the mounted cable clamps.
- Check the insulation of the AC Power lead for external damage.
- Check the strain relief of the AC Power cord for proper function.
- Check the electrical DC resistance between the AC Power Plug and the secondary side (only for sets which have a AC Power isolated power supply):
  1. Unplug the AC Power cord and connect a wire between the two pins of the AC Power plug.
  2. Set the AC Power switch to the "on" position (keep the AC Power cord unplugged!).
  3. Measure the resistance value between the pins of the AC Power plug and the metal shielding of the tuner or the aerial connection on the set. The reading should be larger than 4.5 Mohm (For U.S. it should be between 4.2 Mohm and 12 Mohm).
  4. Switch "off" the set, and remove the wire between the two pins of the AC Power plug.
- Check the cabinet for defects, to avoid touching of any inner parts by the customer.

## INSTRUCTIONS ON CD PLAYABILITY



① - ④ For description - see following pages

## INSTRUCTIONS ON CD PLAYABILITY

①

### PLAYABILITY CHECK

For sets which are compatible with **CD-RW** discs  
 use CD-RW Printed Audio Disc .....7104 099 96611  
 TR 3 (Fingerprint)  
 TR 8 (600µ Black dot) **maximum at 01:00**

- playback of these two tracks without audible disturbance  
 playing time for: Fingerprint  $\geq 10$ seconds  
 Black dot from 00:50 to 01:10
- jump forward/backward (search) within a reasonable time

For all other sets  
 use CD-DA SBC 444A .....4822 397 30245  
 TR 14 (600µ Black dot) **maximum at 01:15**  
 TR 19 (Fingerprint)  
 TR 10 (1000µ wedge)

- playback of all these tracks without audible disturbance  
 playing time for: 1000µ wedge  $\geq 10$ seconds  
 Fingerprint  $\geq 10$ seconds  
 Black dot from 01:05 to 01:25
- jump forward/backward (search) within a reasonable time

②

### CUSTOMER INFORMATION

It is proposed to add an addendum sheet to the set which informs the customer that the set has been checked carefully - but no fault was found.

The problem was obviously caused by a scratched, dirty or copy-protected CD. In case problems remain, the customer is requested to contact the workshop directly.

The lens cleaning (method ③) should be mentioned in the addendum sheet.

The final wording in national language as well as the printing is under responsibility of the Regional Service Organizations.

④

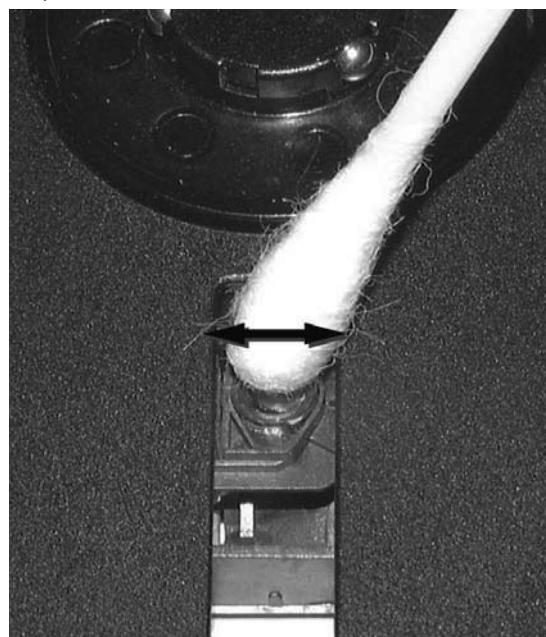
### LIQUID LENS CLEANING

**Before touching the lens it is advised to clean the surface of the lens by blowing clean air over it. This to avoid that little particles make scratches on the lens.**

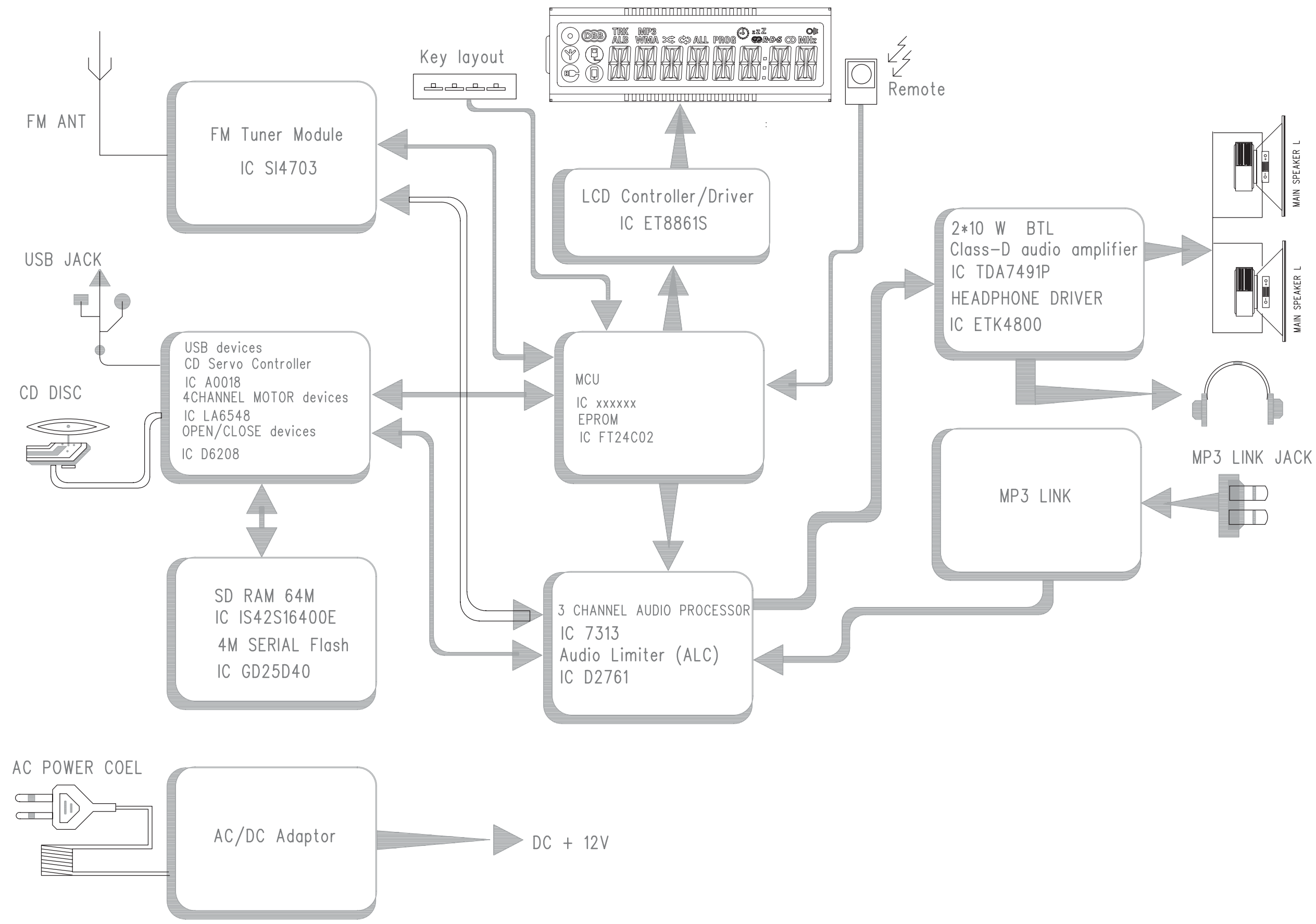
Because the material of the lens is synthetic and coated with a special anti-reflectivity layer, cleaning must be done with a non-aggressive cleaning fluid. It is advised to use "Cleaning Solvent

The actuator is a very precise mechanical component and may not be damaged in order to guarantee its full function. Clean the lens gently (don't press too hard) with a soft and clean cotton bud moistened with the special lens cleaner.

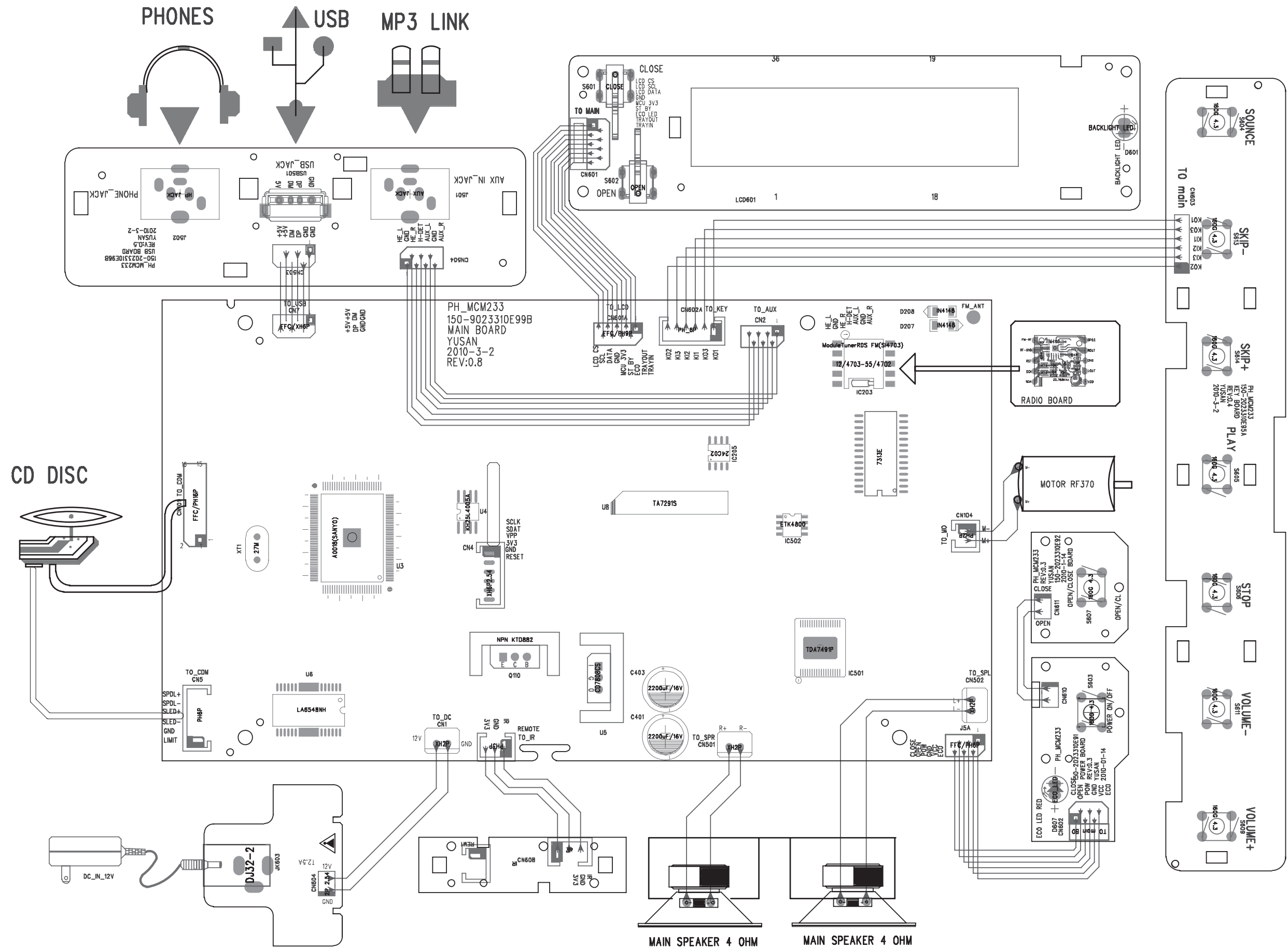
The direction of cleaning must be in the way as indicated in the picture below.



SET BLOCK DIAGRAM



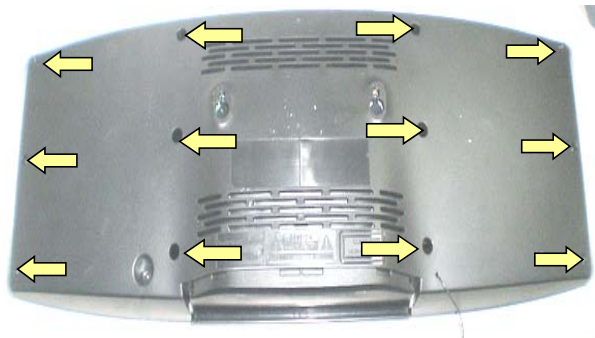
## SET WIRING DIAGRAM



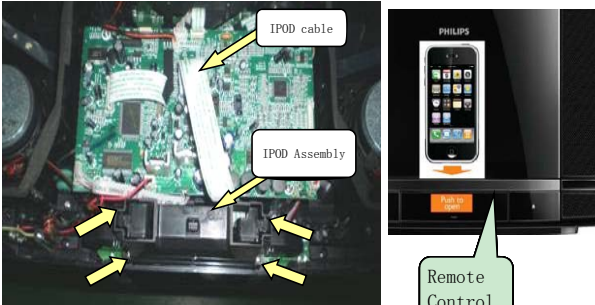


Set disassembly diagram

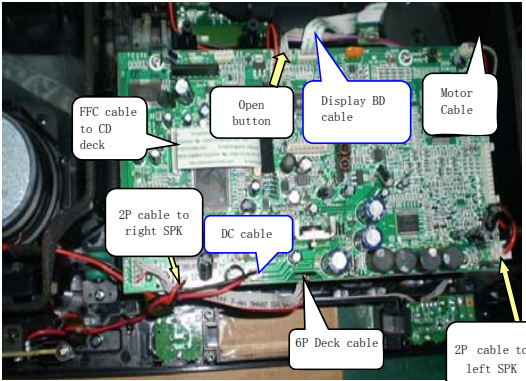
- 1)Remove the 12pcs screws(BT3x12) on the side cabinet to discharge the rear cabinet and place it well;
  - 2)Remove the FFC cable on IPOD BD from Main BD,1st get remote control lens out, then remove the 4pcs screws (PA 2.3x8) which fix IPOD BD to discharge IPOD BD;
  - 3)Remove all cables on Main BD;
- PS: Get your hand to the Main BD as close as possible when you unplug the cables to avoid destroying cables;
- 4)Remove the 4pcs screws(PT 3x8) on Main BD, rip off the black paper from FCC cable on CD deck, discharge Main BD and place it well;



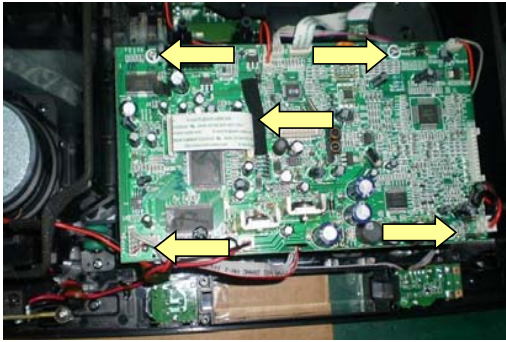
pic 1



pic 2

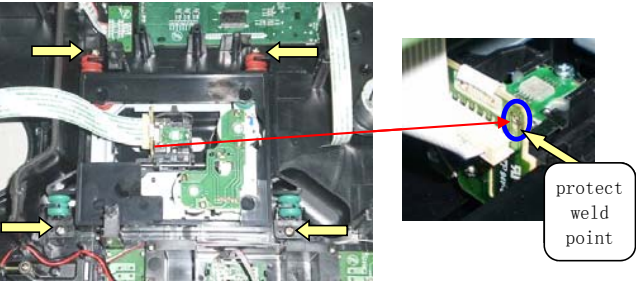


pic 3



pic 4

- 5)Remove the 4pcs screws(PT3x8) on CD deck, please add some soldering on the weld protect point and keep it in a ant-static bag;
- 6)Remove the 4pcs screws(PA 2.3x8 ) on Display BD, discharge Display BD and paste protect film on it and place it well;
- 7)Draw the CD door with your right hand,press one buckle with your left hand(pic 7-1),then press the other buckle(pic 7-2),discharge CD door and place it well;



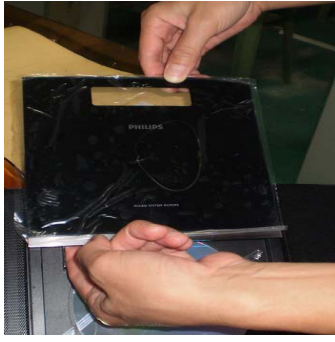
pic 5



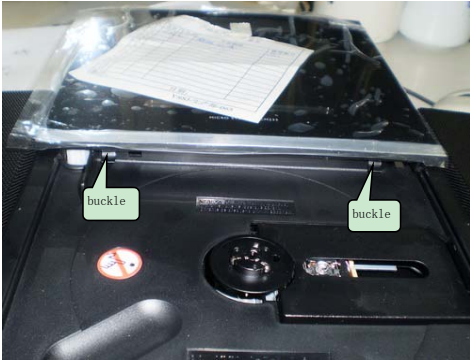
pic 6



pic 7-1

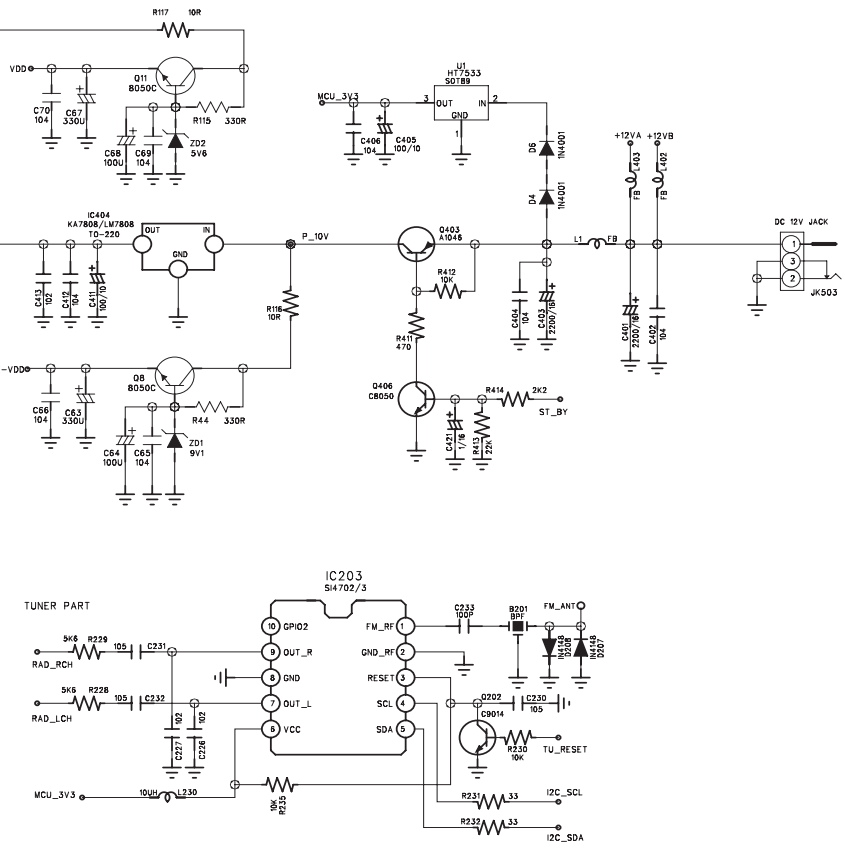
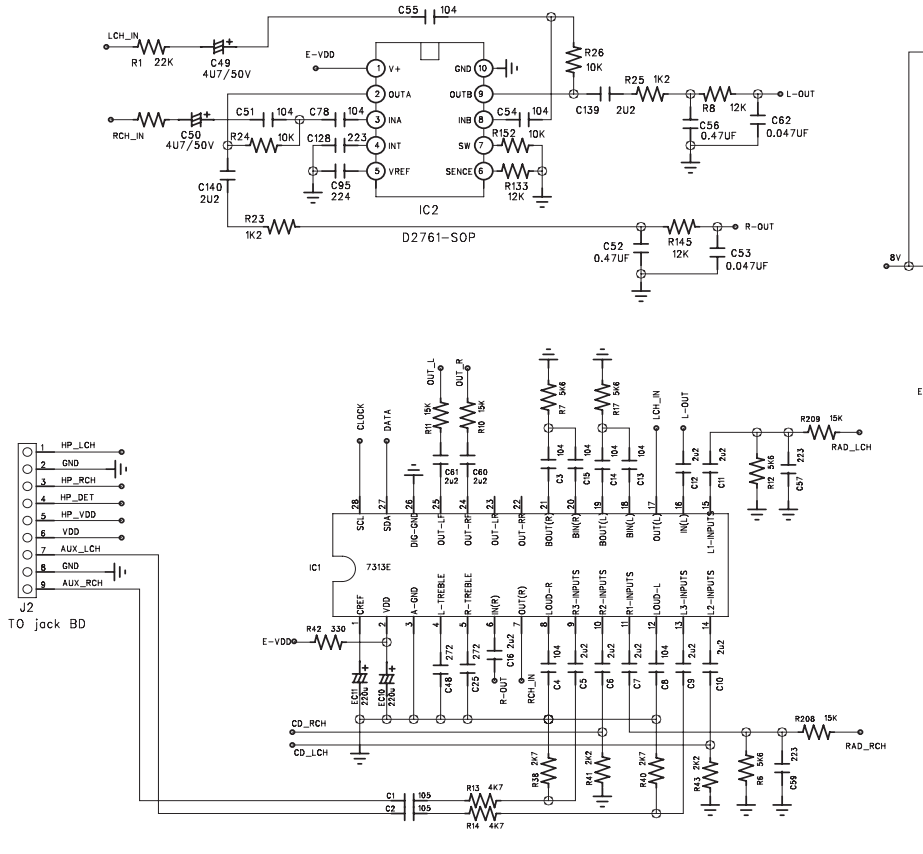
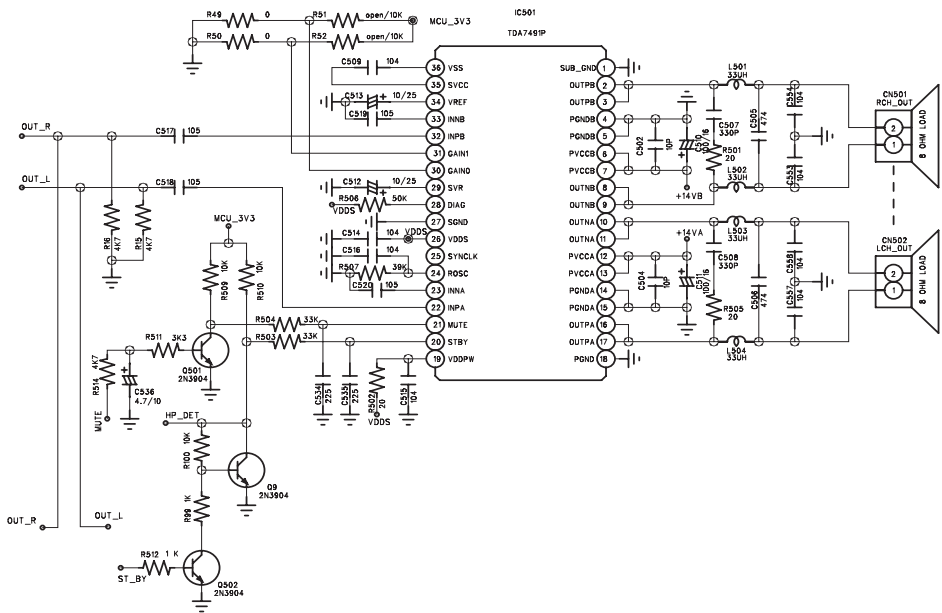
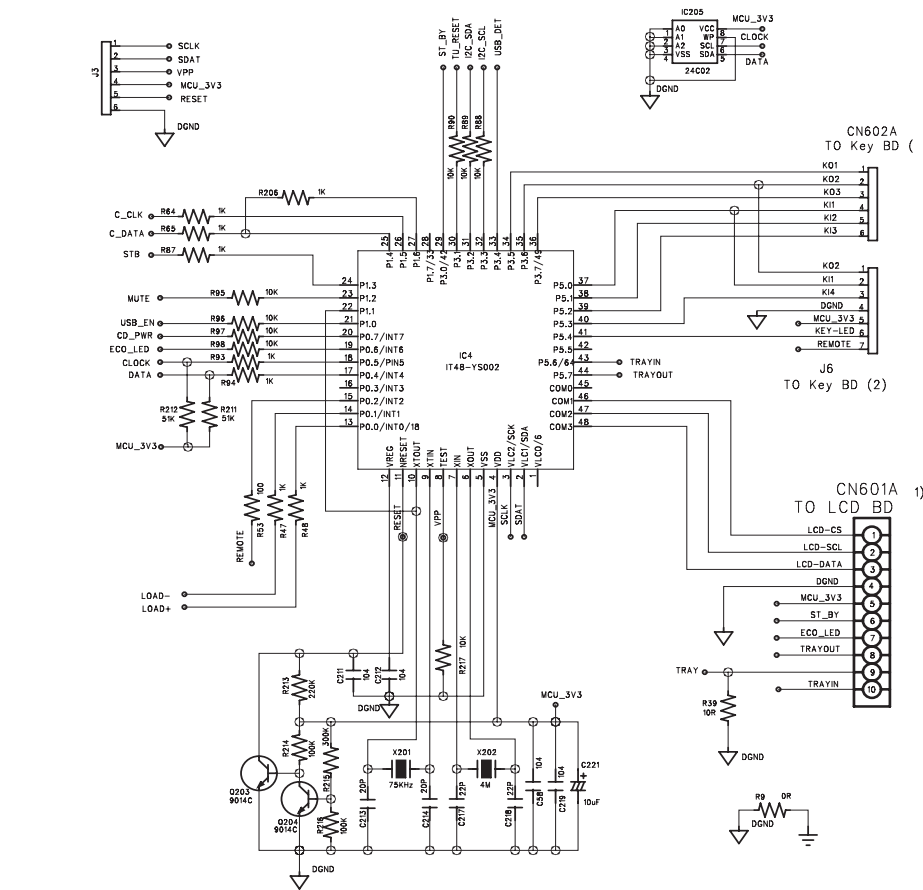


pic 7-2



pic 7-3

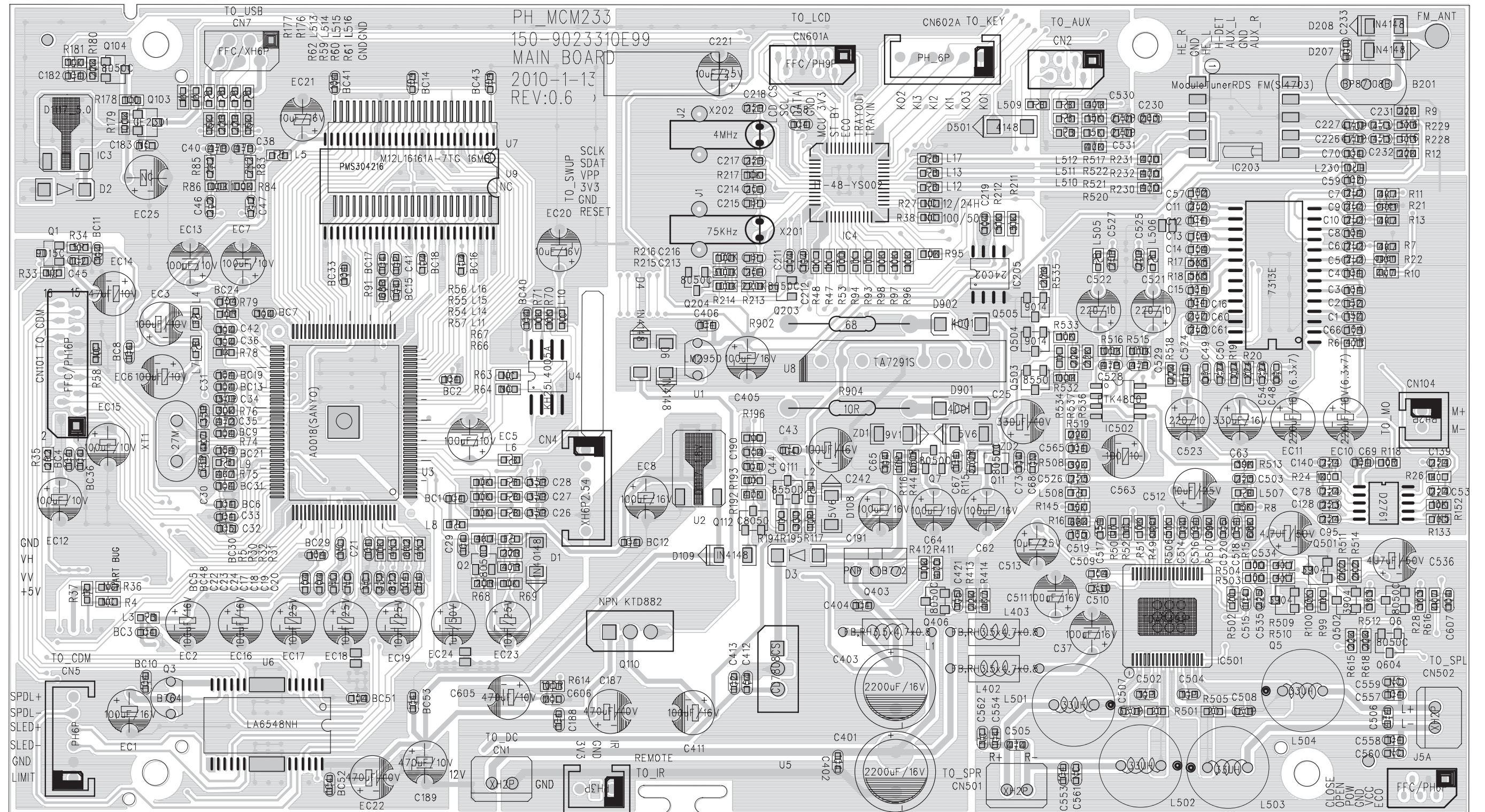
CIRCUIT DIAGRAM - MAIN BOARD  
PART 1



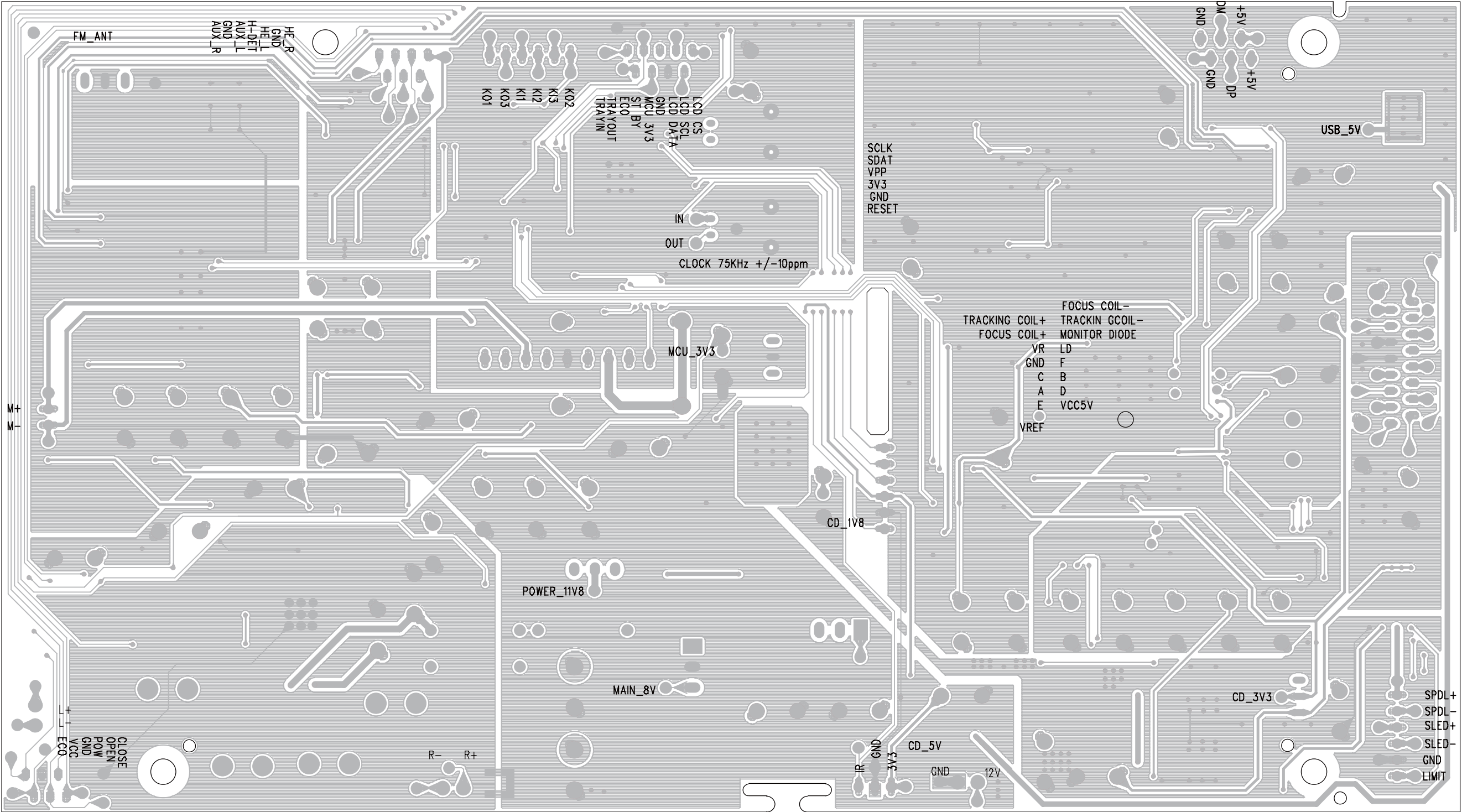




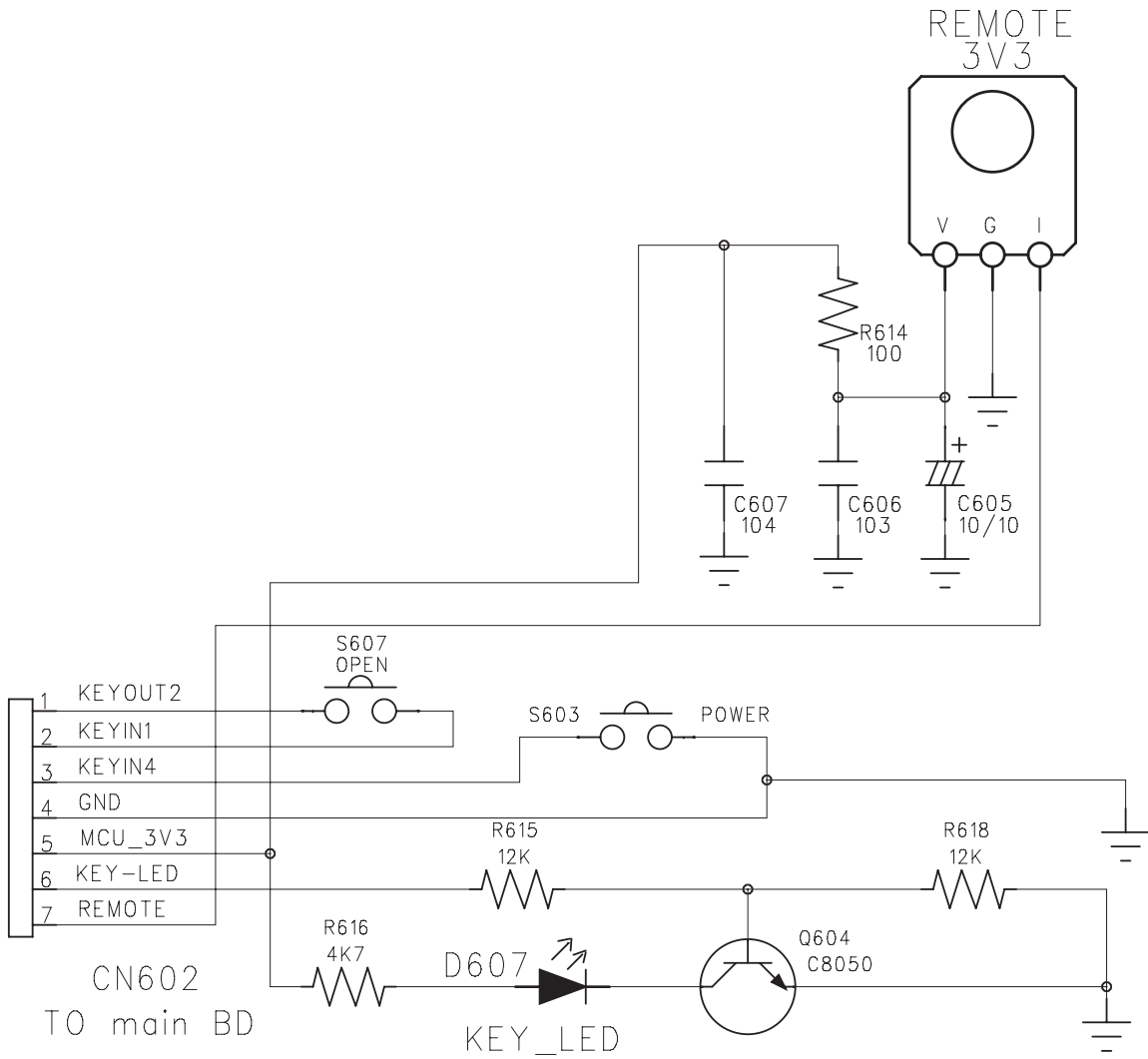
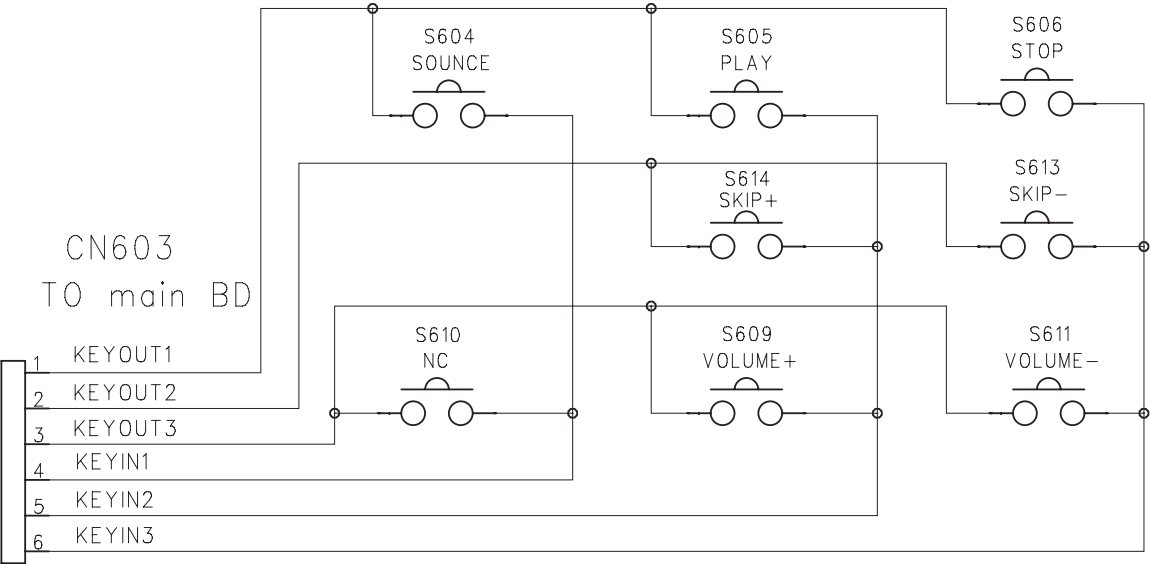
### LAYOUT DIAGARM - MAIN BOARD COMPONENT SIDE VIEW



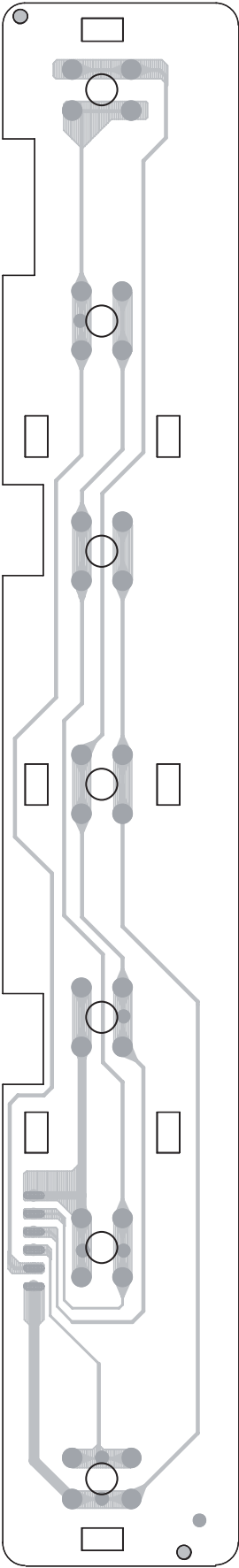
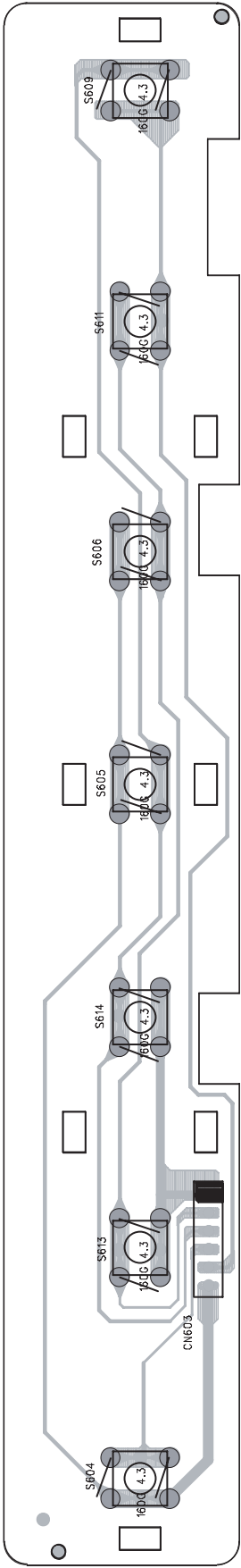
LAYOUT DIAGARM - MAIN BOARD  
COPPER SIDE VIEW



CIRCUIT DIAGRAM - KEY BOARD

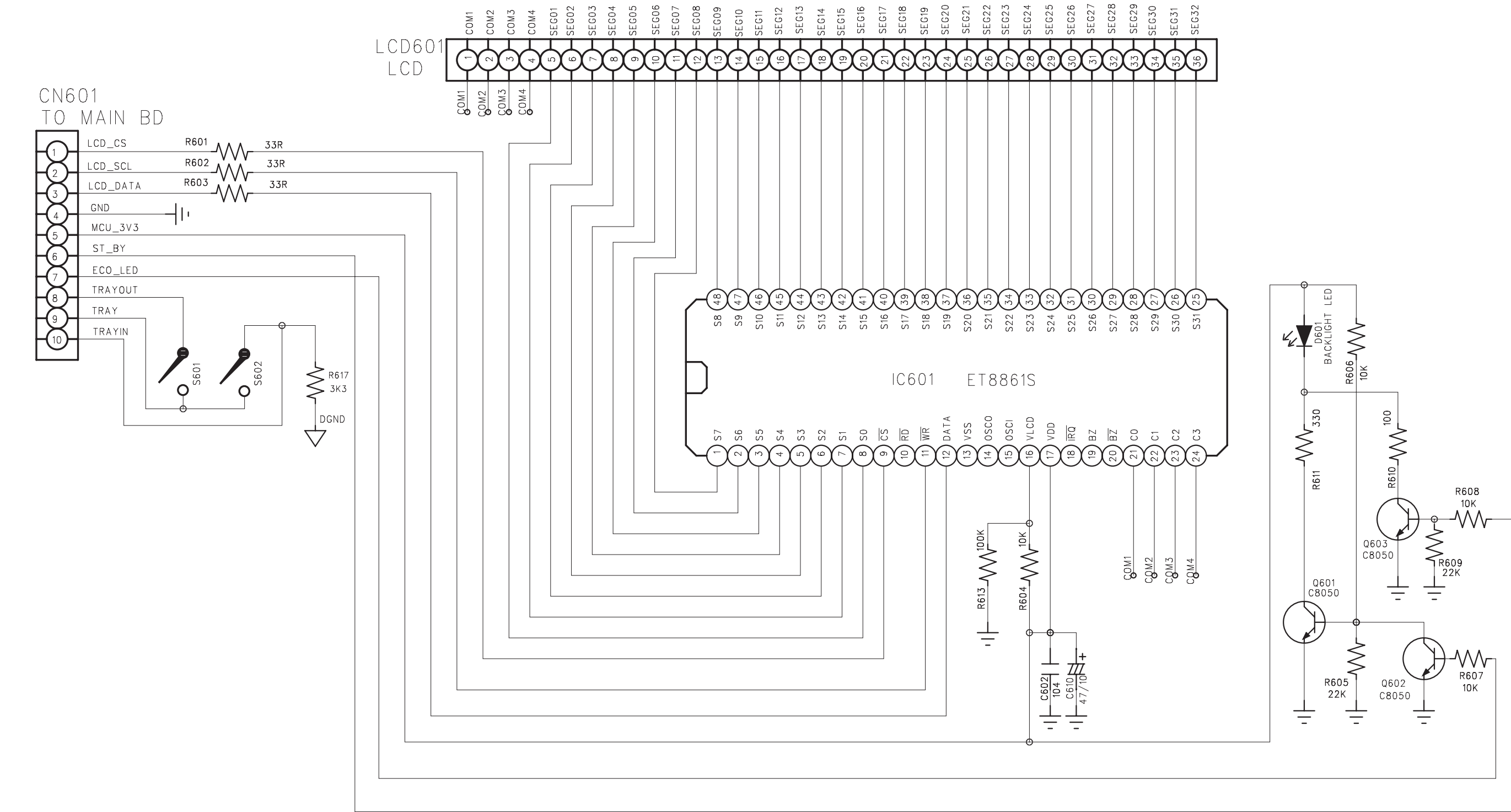


LAYOUT DIAGARM - KEY BOARD



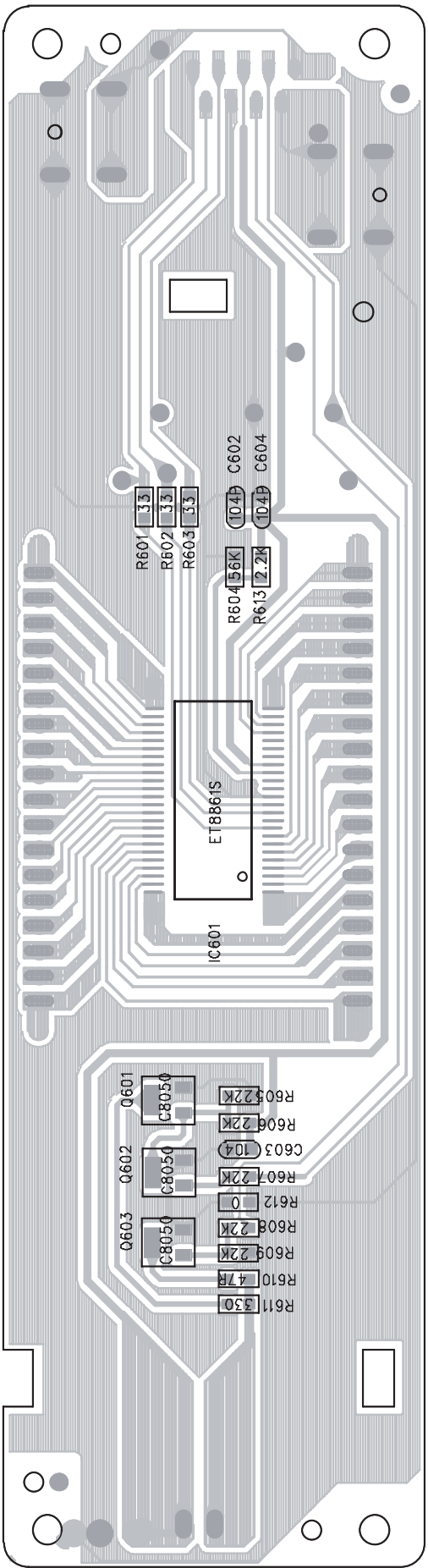
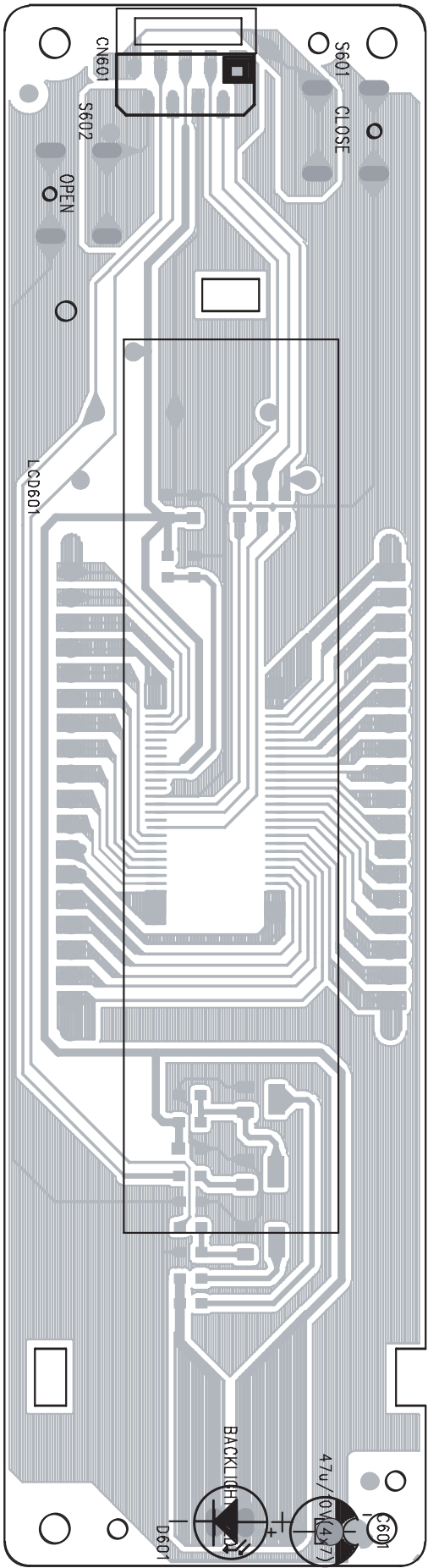


CIRCUIT DIAGARM - LCD BOARD

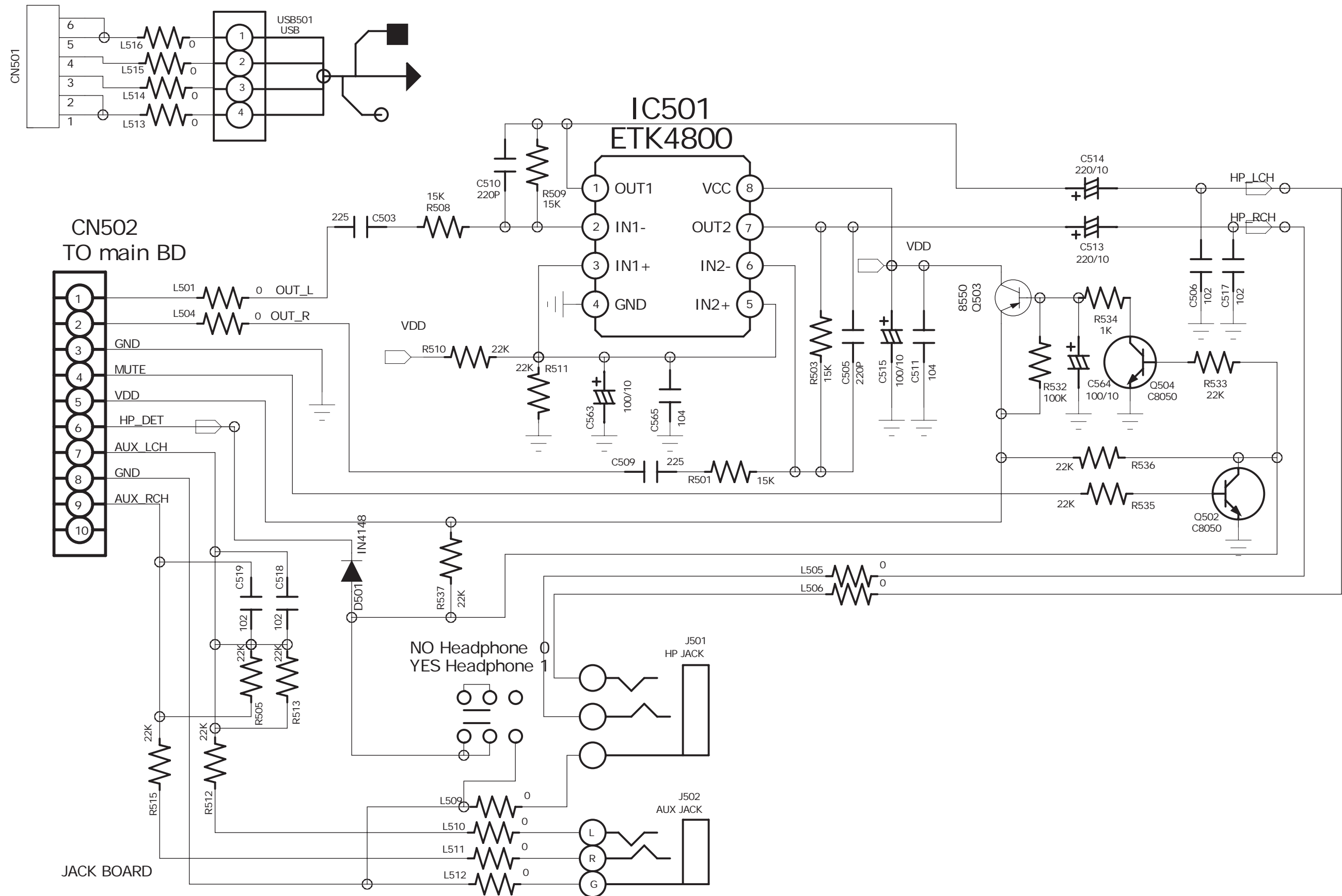




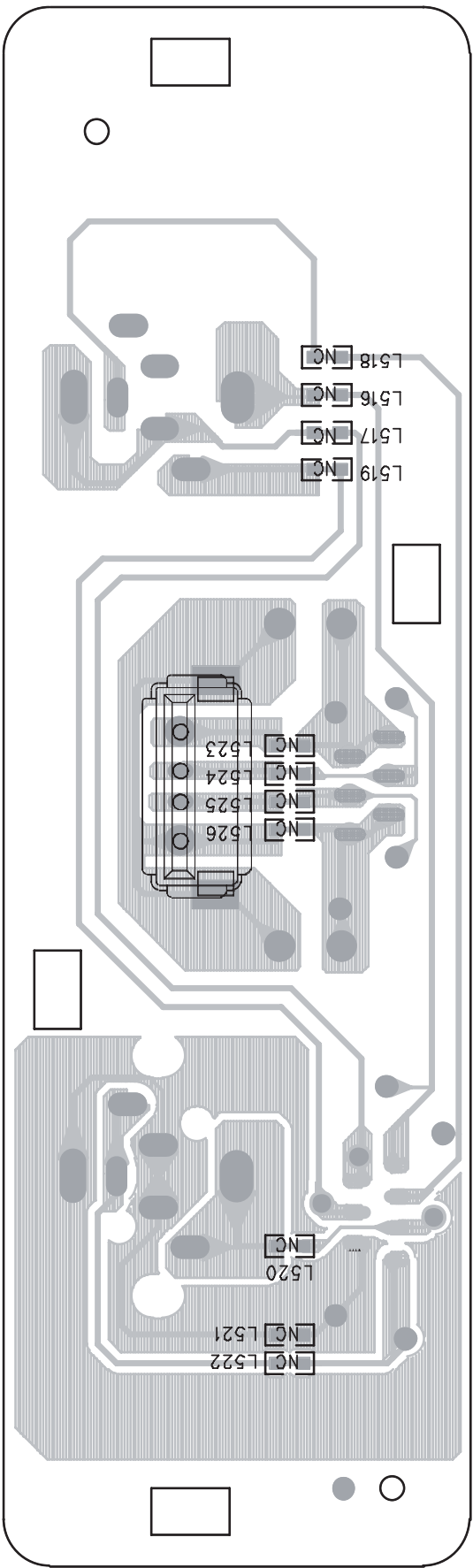
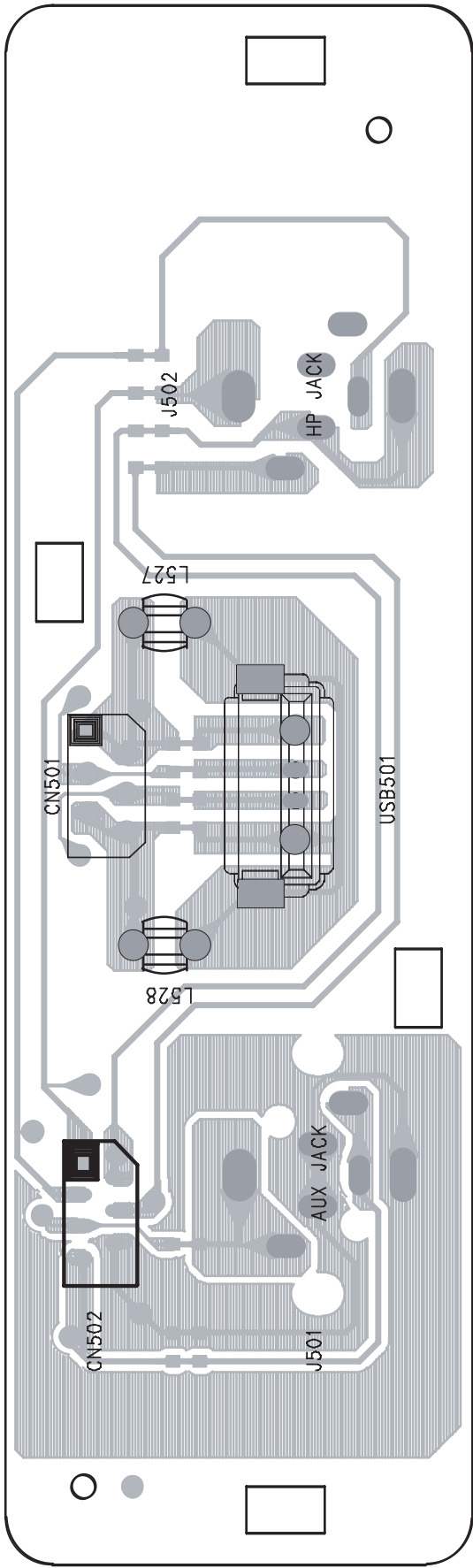
LAYOUT DIAGRAM - LCD BOARD



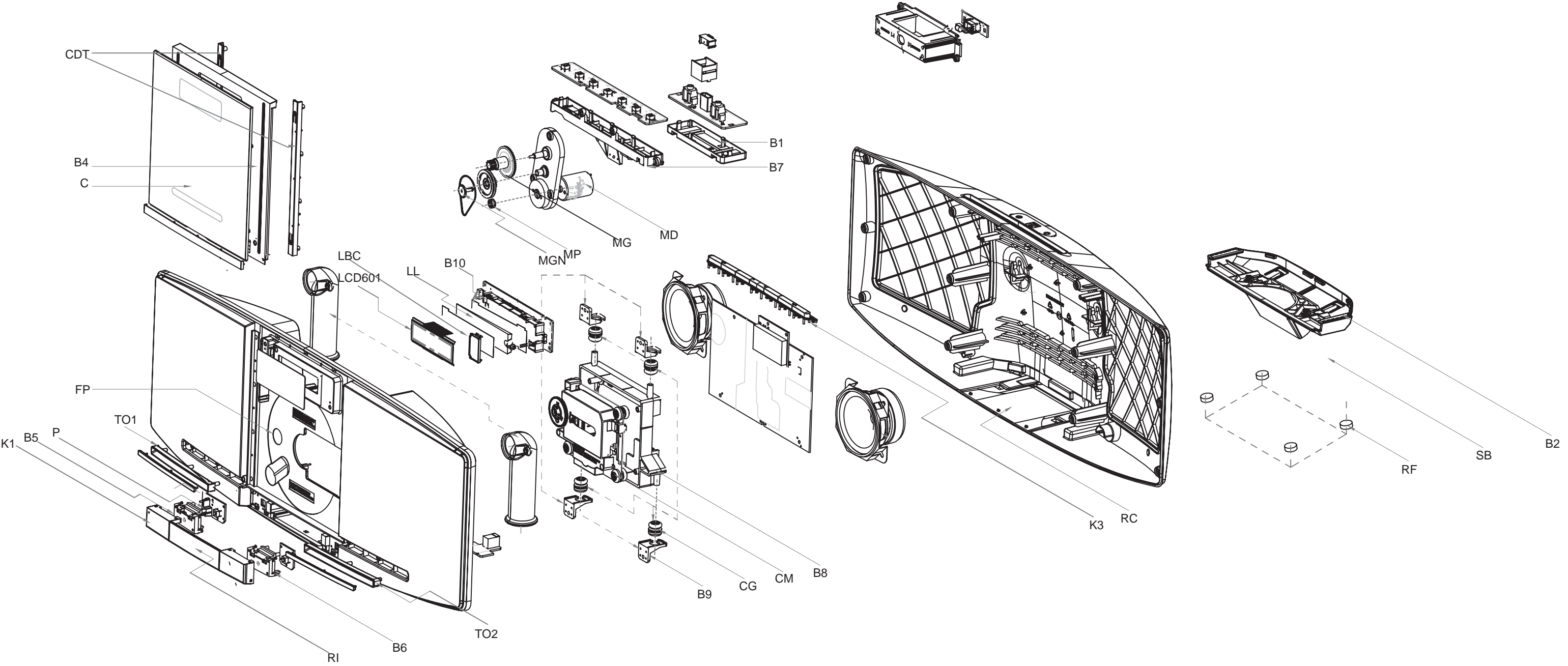
## CIRCUIT DIAGARM - HEADPHONE BOARD



LAYOUT DIAGARM - HEADPHONE BOARD



EXPLODED VIEW DIAGRAM



## REVISION LIST

**Version 1.0** (3141 785 34890)

\* Initial Release

**Version 1.1** (3141 785 34891)

\* Add /55

**Version 1.2** (3141 785 34892)

\* Add /78

**Version 1.3** (3141 785 34893)

\* Add /98