

HCD-EC68/EC78

SERVICE MANUAL

Ver. 1.0 2008.02



AEP Model

E Model

HCD-EC68/EC78

UK Model

Australian Model

HCD-EC68

- HCD-EC68 is the amplifier, CD player, tape deck (except UK model) and tuner section in MHC-EC68.
- HCD-EC78 is the amplifier, CD player, tape deck and tuner section in MHC-EC78.

Photo : HCD-EC78

CD Section	Model Name Using Similar Mechanism	NEW
	Mechanism Type	CDM88A-K6BD90-WOD
	Optical Pick-up Block Name	KSM-213DCP
Tape deck Section (EXCEPT EC68: UK)	Model Name Using Similar Mechanism	HCD-EC77
	Tape Transport Mechanism Type	TCM-J1 or CS-21SC-900TP

SPECIFICATIONS

Amplifier section

HCD-EC78

European and Russian models:

Power output (rated):

Low channel

55 W + 55 W (at 8 Ω, 1 kHz, 1% THD)

High channel

55 W + 55 W (at 8 Ω, 8 kHz, 1% THD)

RMS output power (reference):

Low channel

75 W + 75 W (per channel at 8 Ω, 1 kHz, 10% THD)

High channel

75 W + 75 W (per channel at 8 Ω, 8 kHz, 10% THD)

Other models:

The following are measured at AC 120, 127, 220, 240 V, 50/60 Hz

Power output (rated):

Low channel

50 W + 50 W (at 8 Ω, 1 kHz, 1% THD)

High channel

50 W + 50 W (at 8 Ω, 8 kHz, 1% THD)

RMS output power (reference):

Low channel

70 W + 70 W (per channel at 8 Ω, 1 kHz, 10% THD)

High channel

70 W + 70 W (per channel at 8 Ω, 8 kHz, 10% THD)

HCD-EC68

European and Russian models (except for the UK model):

Power output (rated):

50 W + 50 W (at 8 Ω, 1 kHz, 1% THD)

RMS output power (reference):

70 W + 70 W (per channel at 8 Ω, 1 kHz, 10% THD)

The UK model:

Power output (rated):

55 W + 55 W (at 8 Ω, 1 kHz, 1% THD)

RMS output power (reference):

75 W + 75 W (per channel at 8 Ω, 1 kHz, 10% THD)

Other models:

The following are measured at AC 120, 127, 220, 240 V, 50/60 Hz

Power output (rated):

50 W + 50 W (at 8 Ω, 1 kHz, 1% THD)

RMS output power (reference):

70 W + 70 W (per channel at 8 Ω, 1 kHz, 10% THD)

Inputs

AUDIO IN (stereo mini jack): Sensitivity 800 mV, impedance 22 kilohms

Outputs

PHONES (stereo mini jack): Accepts headphones with an impedance of 8 Ω or more

SPEAKER: impedance

HCD-EC78: 8 Ω

HCD-EC68: 6 Ω

CD player section

System: Compact disc and digital audio system

Laser: Semiconductor laser ($\lambda=770 - 810$ nm)

Emission duration: continuous

Frequency response: 20 Hz - 20 kHz

Signal-to-noise ratio: More than 90 dB

Dynamic range: More than 88 dB

Tape deck section (except for the UK model)

Recording system: 4-track 2-channel, stereo

Tuner section

FM stereo, FM/AM superheterodyne tuner

Antenna:

FM lead antenna

AM loop antenna

FM tuner section:

Tuning range:

87.5 - 108.0 MHz (50 kHz step)

Intermediate frequency: 10.7 MHz

AM tuner section:

Tuning range

Australian, Pan-American models:

530 - 1,710 kHz (with 10 kHz tuning interval)

531 - 1,710 kHz (with 9 kHz tuning interval)

European and Russian models:

531 - 1,602 kHz (with 9 kHz tuning interval)

Other models:

530 - 1,610 kHz (with 10 kHz tuning interval)

531 - 1,602 kHz (with 9 kHz tuning interval)

Intermediate frequency: 450 kHz

- Continued on next page -

EXCEPT HCD-EC68: UK MODEL
COMPACT DISC DECK RECEIVER
HCD-EC68: UK MODEL
COMPACT DISC RECEIVER

General

Power requirements:

European and Russian models: AC 230 V, 50/60 Hz
Mexican model: AC 127 V, 60 Hz
Argentine model: AC 220 V, 50/60 Hz
Australian model: AC 230 – 240 V, 50/60 Hz
Other models: AC 120, 220 or 230 – 240 V, 50/60 Hz,
adjustable with voltage selector

Power consumption:

HCD-EC78

European and Russian models: 160 W
0.5 W (in Power Saving Mode)
Mexican model: 160 W
Other models: 150 W

HCD-EC68

European and Russian models (except for the UK model): 100 W
The UK model: 110 W
0.5 W (in Power Saving Mode)
Other models: 100 W

Dimensions (w/h/d) (excl. speakers):

Approx. 200 × 306 × 415 mm

Mass (excl. speakers):

HCD-EC78

European and Russian models: Approx. 6.0 kg
Other models: Approx. 6.3 kg

HCD-EC68

European and Russian models (except for the UK model):
Approx. 5.3 kg
The UK model: Approx. 5.0 kg
Other models: Approx. 5.3 kg

Design and specifications are subject to change without notice.

Notes on chip component replacement

- Never reuse a disconnected chip component.
- Notice that the minus side of a tantalum capacitor may be damaged by heat.

Flexible Circuit Board Repairing

- Keep the temperature of soldering iron around 270 °C during repairing.
- Do not touch the soldering iron on the same conductor of the circuit board (within 3 times).
- Be careful not to apply force on the conductor when soldering or unsoldering.

CAUTION

Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.

This appliance is
classified as a CLASS 1
LASER product. This
marking is located on the
rear exterior.

SAFETY-RELATED COMPONENT WARNING!

**COMPONENTS IDENTIFIED BY MARK ▲ OR DOTTED LINE WITH MARK ▲ ON THE SCHEMATIC DIAGRAMS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION.
REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.**

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SECTION 1 SERVICING NOTES

NOTES ON HANDLING THE OPTICAL PICK-UP BLOCK OR BASE UNIT

The laser diode in the optical pick-up block may suffer electrostatic break-down because of the potential difference generated by the charged electrostatic load, etc. on clothing and the human body. During repair, pay attention to electrostatic break-down and also use the procedure in the printed matter which is included in the repair parts. The flexible board is easily damaged and should be handled with care.

NOTES ON LASER DIODE EMISSION CHECK

The laser beam on this model is concentrated so as to be focused on the disc reflective surface by the objective lens in the optical pickup block. Therefore, when checking the laser diode emission, observe from more than 30 cm away from the objective lens.

UNLEADED SOLDER

Boards requiring use of unleaded solder are printed with the lead-free mark (LF) indicating the solder contains no lead.

(Caution: Some printed circuit boards may not come printed with the lead free mark due to their particular size)

: LEAD FREE MARK

Unleaded solder has the following characteristics.

- Unleaded solder melts at a temperature about 40 °C higher than ordinary solder.
Ordinary soldering irons can be used but the iron tip has to be applied to the solder joint for a slightly longer time.
Soldering irons using a temperature regulator should be set to about 350 °C.
Caution: The printed pattern (copper foil) may peel away if the heated tip is applied for too long, so be careful!
- Strong viscosity
Unleaded solder is more viscous (sticky, less prone to flow) than ordinary solder so use caution not to let solder bridges occur such as on IC pins, etc.
- Usable with ordinary solder
It is best to use only unleaded solder but unleaded solder may also be added to ordinary solder.

RELEASING THE DISC TRAY LOCK

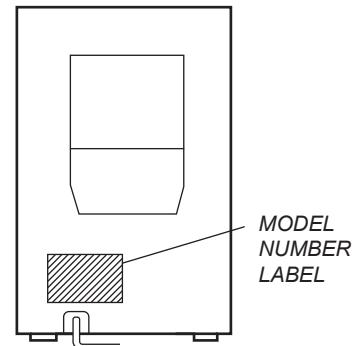
The disc tray lock function for the antitheft of an demonstration disc in the store is equipped.

Releasing Procedure:

1. Press [I/O] button to turn the power on.
2. Press the [FUNCTION] button to select CD function.
3. While pressing the [■] button, press the [▲] button for more 5 seconds).
4. The message "UNLOCKED" is displayed and the disc tray is unlocked.

Note: When "LOCKED" is displayed, the slot lock is not released by turning power on/off with the [I/O] button.

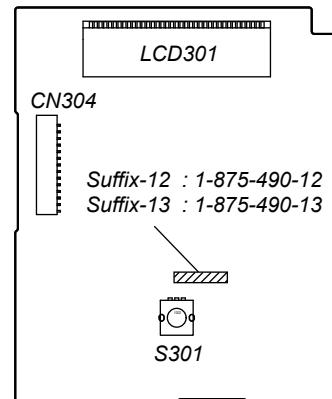
MODEL IDENTIFICATION - Back Panel -



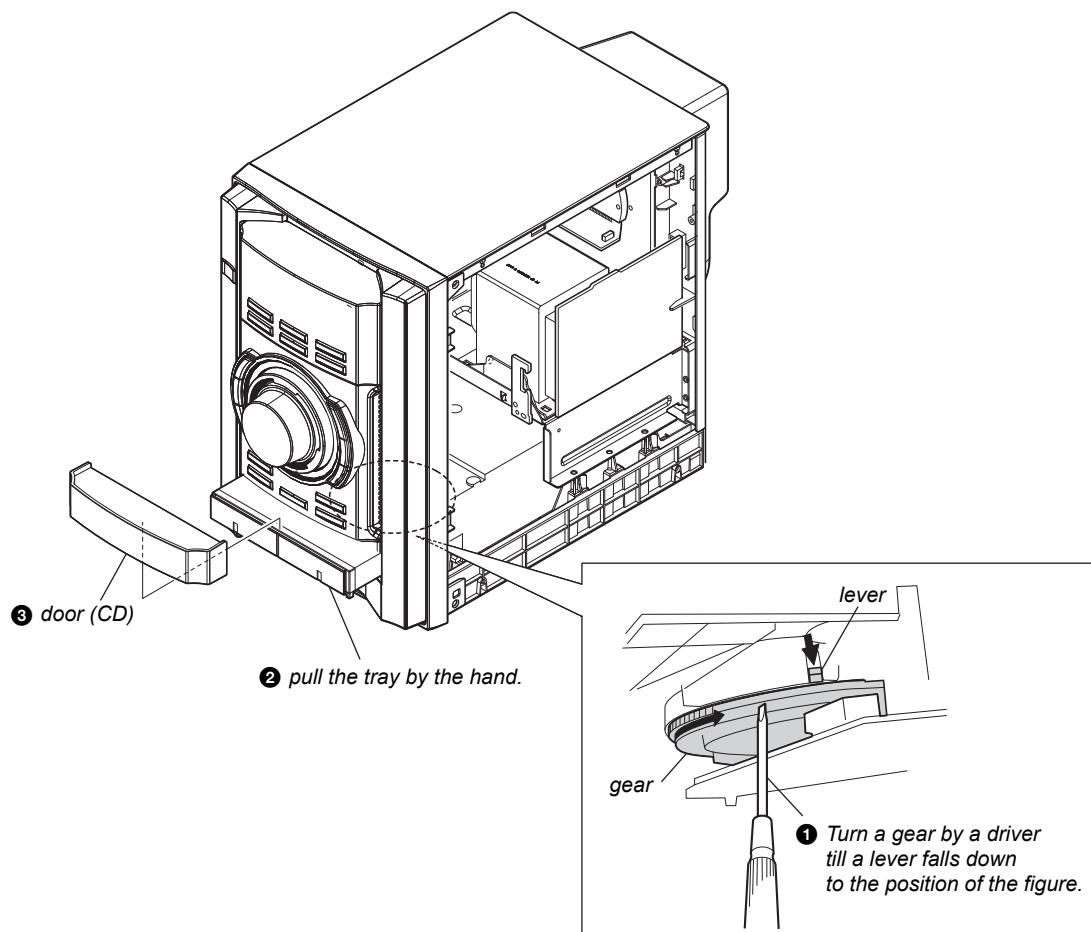
Model	Part No.
EC68: AEP model	3-296-777-0□
EC68: 120V AC area in E, Chilean and Peruvian models	3-296-779-0□
EC78: AEP model	3-296-780-0□
EC78: 120V AC area in E, Chilean and Peruvian models	3-296-782-0□
EC68: Russian model	3-398-081-0□
EC68: UK model	3-398-082-0□
EC68: 240V AC area in E model	3-398-083-0□
EC68: Australian model	3-398-084-0□
EC68: Mexican model	3-398-085-0□
EC68: Argentina model	3-398-086-0□
EC78: Russian model	3-398-088-0□
EC78: 240V AC area in E model	3-398-090-0□
EC78: Mexican model	3-398-091-0□
EC78: Argentina model	3-398-092-0□

SUFFIX-12/SUFFIX-13 DISCRIMINATION OF PANEL BOARD

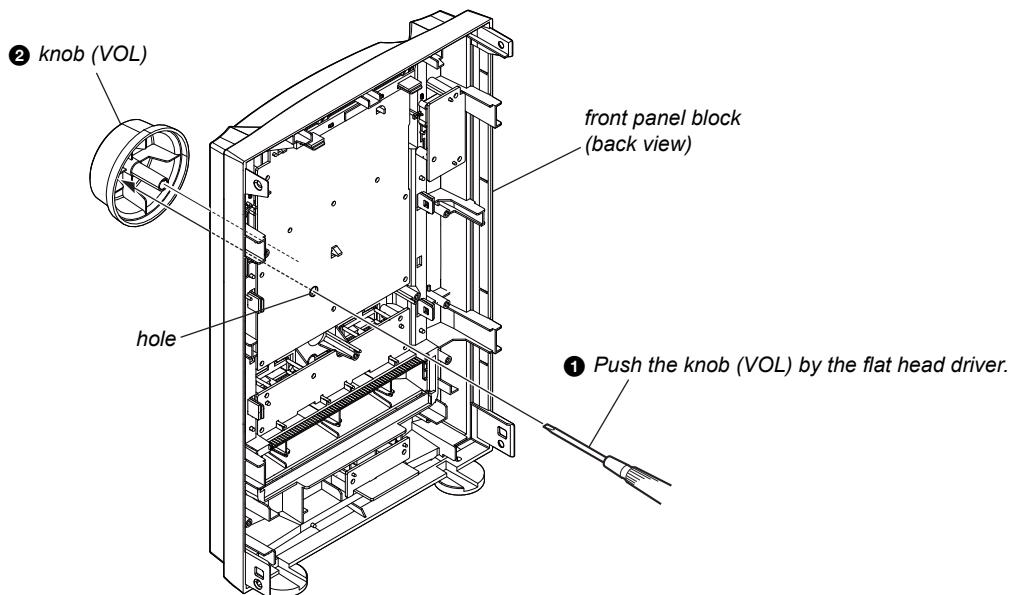
- PANEL Board (Component Side) -



HOW TO OPEN THE TRAY WHEN POWER SWITCH TURN OFF

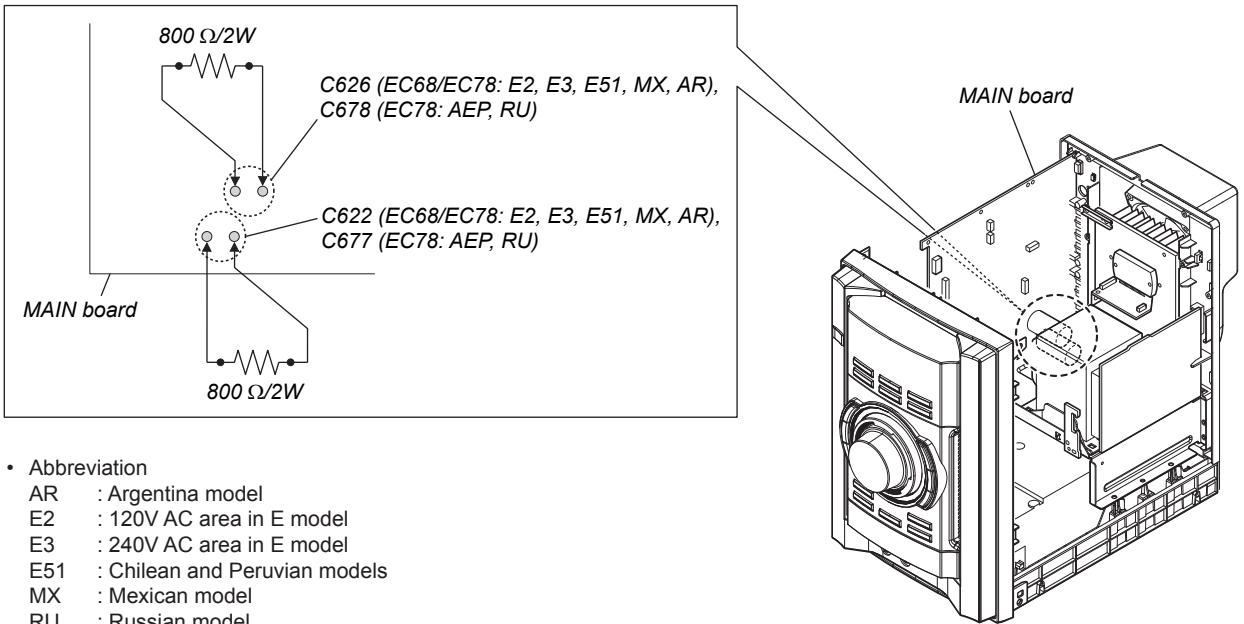


HOW TO REMOVE THE KNOB (VOL)



CAPACITOR DISCHARGE FOR ELECTRIC SHOCK PREVENTION

In checking the MAIN board, make a capacitor discharge of C622, C676, C677 and C678 for electric shock prevention.



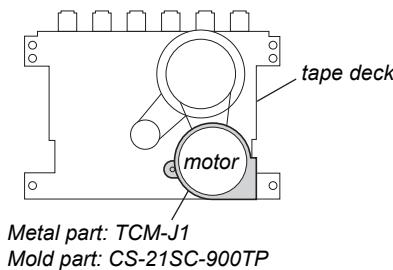
- Abbreviation

AR	: Argentina model
E2	: 120V AC area in E model
E3	: 240V AC area in E model
E51	: Chilean and Peruvian models
MX	: Mexican model
RU	: Russian model

HOW TO DISTINGUISH TAPE MECHANISM DECK (EXCEPT EC68: UK MODEL)

Two kinds of tape mechanism decks installed by this set exist.

Please do the repair exchange after confirming which tape mechanism deck set of the repair according to how to distinguish the figure below.



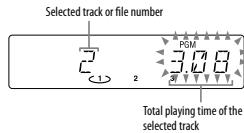
Tape Deck Name	Tape Deck Part No.	Belt Part No.
TCM-J1	A-1527-851-A	2-670-389-01 BELT (1) 3-214-817-01 BELT (FR)
CS-21SC-900TP	1-797-575-11	2-688-621-01 BELT (R/F) 2-688-622-01 BELT (MAIN)

Other Operations

Creating your own CD program (Program Play)

Use buttons on the remote to create your own program.

- 1 Press CD [6] to select the CD function.
- 2 Press PLAY MODE [15] repeatedly until "PGM" appears while the player is stopped.
- 3 Press DISC SKIP [18] to select a disc.
- 4 Press **◀▶** [5] (or **◀◀/▶▶** on the unit) [5] repeatedly until the desired track number appears. When programming MP3 files, press **□ +/-** [8] repeatedly to select the desired folder, and then select the desired file.



- 5 Press ENTER [19] to add the track or file to the program.
- 6 Repeat steps 3 through 5 to program additional tracks or files, up to a total of 25 tracks or files.
- 7 To play your program of tracks or files, press **▶** (or **CD ▶** on the unit) [4]. The program remains available until you open the disc tray. To play the same program again, select the CD function, and then press **▶** (or **CD ▶** on the unit) [4].

To cancel Program Play

Press PLAY MODE [15] repeatedly until "PGM" disappears while the player is stopped.

To delete the last track or file of the program

Press CLEAR [21] while the player is stopped.

To view program information, such as total track number of the program

Press DISPLAY [7] repeatedly.

Presetting radio stations

You can preset your favourite radio stations and tune them in instantly by selecting the corresponding preset number.

- 1 Tune in the desired station (See "Listening to the radio").
- 2 Press TUNER MEMORY [22].
- 3 Press **+/−** (or TUNING **+/−** on the unit) [5] repeatedly to select your desired preset number. If another station is already assigned to the selected preset number, the station is replaced by the new stations.
- 4 Press ENTER [19].
- 5 Repeat steps 1 through 4 to store other stations. You can preset up to 20 FM and 10 AM stations. The preset stations are retained for about half a day even if you disconnect the power cord or if a power failure occurs.
- 6 To call up a preset radio station, press TUNING MODE [15] repeatedly until "PRESET" appears, and then press **+/−** (or TUNING **+/−** on the unit) [5] repeatedly to select the desired preset number.



Recording onto a tape (Except for the UK model)

Use a TYPE I (normal) tape only.

You can record just the portions you like from a sound source, including connected audio components.

Use buttons on the unit to control tape recording.

- 1 Insert a recordable tape into the cassette holder with the side you want to record facing up.
- 2 Prepare the recording source.
- 3 Select the desired source to record.
- 4 Place the disc you want to record and press DISC SKIP [18] to select a disc.
- 5 When recording a folder from an MP3 disc, press PLAY MODE [15] repeatedly to select "**□**" and then press **□ +/-** [8] repeatedly to select the desired folder.

To record only your favourite CD tracks or MP3 files in your desired order, perform steps 2 to 5 of "Creating your own CD program."

- 6 Start recording.
- 7 Press **●** (record) [3], and then start playing the desired recording source.
- 8 The CD starts playing automatically after 10 seconds have passed.
- 9 If there is noise while recording from the tuner, reposition the appropriate antenna to reduce the noise.
- 10 While recording, you cannot listen to other sources.

To stop recording

Press **■▲** [3].

Tip

We recommend that you press **■** [3] first, and then press **■▲** [3] to avoid noise being recorded when you stop recording.

Using the timers

The system offers two timer functions. If you use both timers, the Sleep Timer has priority. Use buttons on the remote to use the timer functions.

Sleep Timer:

You can fall asleep to music. This function works even if the clock is not set. Press SLEEP [23] repeatedly. If you select "AUTO," the system automatically turns off after the current disc or tape stops or in 100 minutes. If the tape deck is still playing or recording at the set time, the system turns off after the tape deck stops.

Play Timer:

You can wake up to CD or tuner at a preset time. Make sure you have set the clock.

- 1 Prepare the sound source.
- 2 Press VOLUME **+/−** (or turn VOLUME on the unit) [16] to adjust the volume.
- 3 To start from a specific CD track or MP3 file, create your own CD program.
- 4 Press CLOCK/TIMER SET [17].
- 5 Press **◀▶/▶▶** [5] repeatedly to select "PLAY SET," then press ENTER [19]. "ON TIME" appears, and the hour indication flashes.
- 6 Set the time to start playback.
- 7 Press **◀▶/▶▶** [5] repeatedly to set the hour, then press ENTER [19]. The minute indication flashes. Use the procedure above to set the minutes.
- 8 Use the same procedure as in step 4 to set the time to stop playback.
- 9 Select the sound source.
- 10 Press **◀▶/▶▶** [5] repeatedly until the sound source you want appears, then press ENTER [19]. The display shows the timer settings.
- 11 Press **I/O** [1] to turn off the system.

If the system is on at the preset time, the Play Timer will not play.

To activate or check the timer again

Press CLOCK/TIMER SELECT [17], press **◀▶/▶▶** [5] repeatedly until "PLAY SEL" appears, then press ENTER [19].

To cancel the timer

Repeat the same procedure as above until "OFF" appears, and then press ENTER [19].

To change the setting

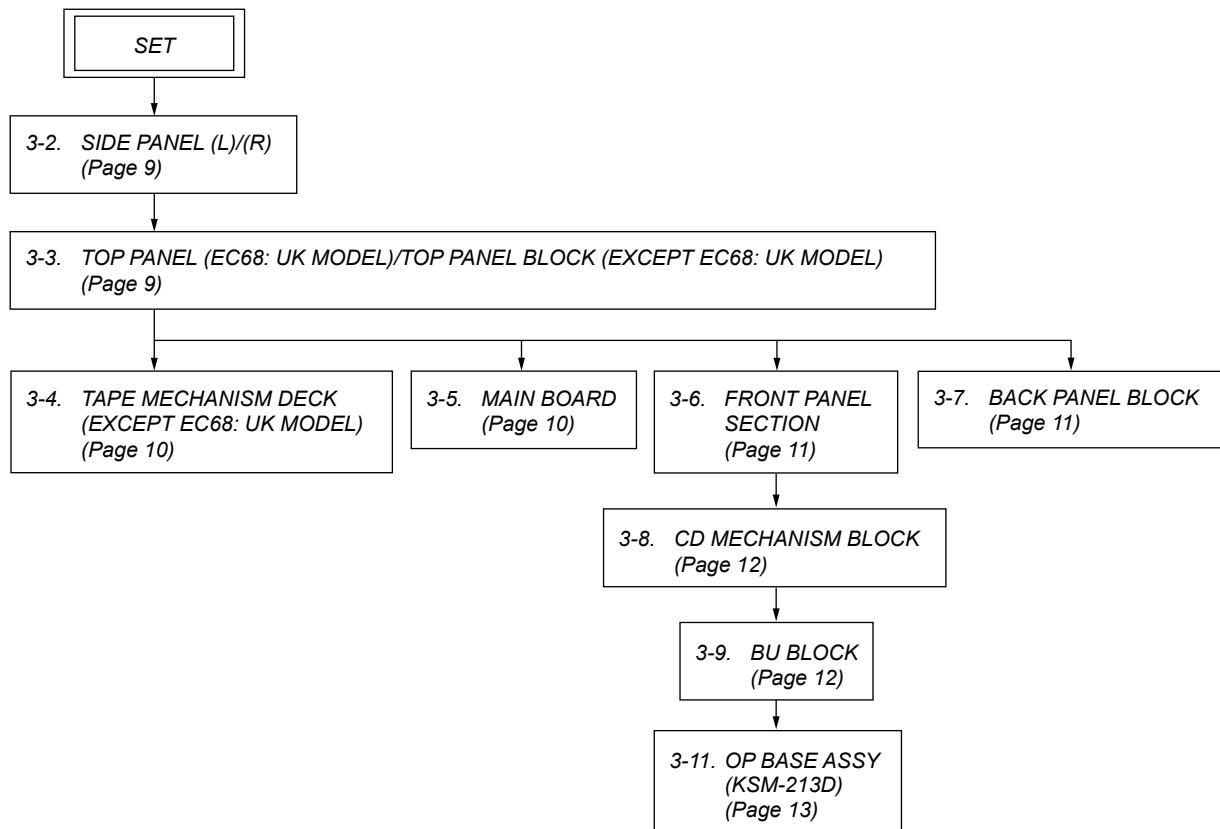
Start over from step 1.

Tip

The Play Timer setting remains as long as the setting is not cancelled manually.

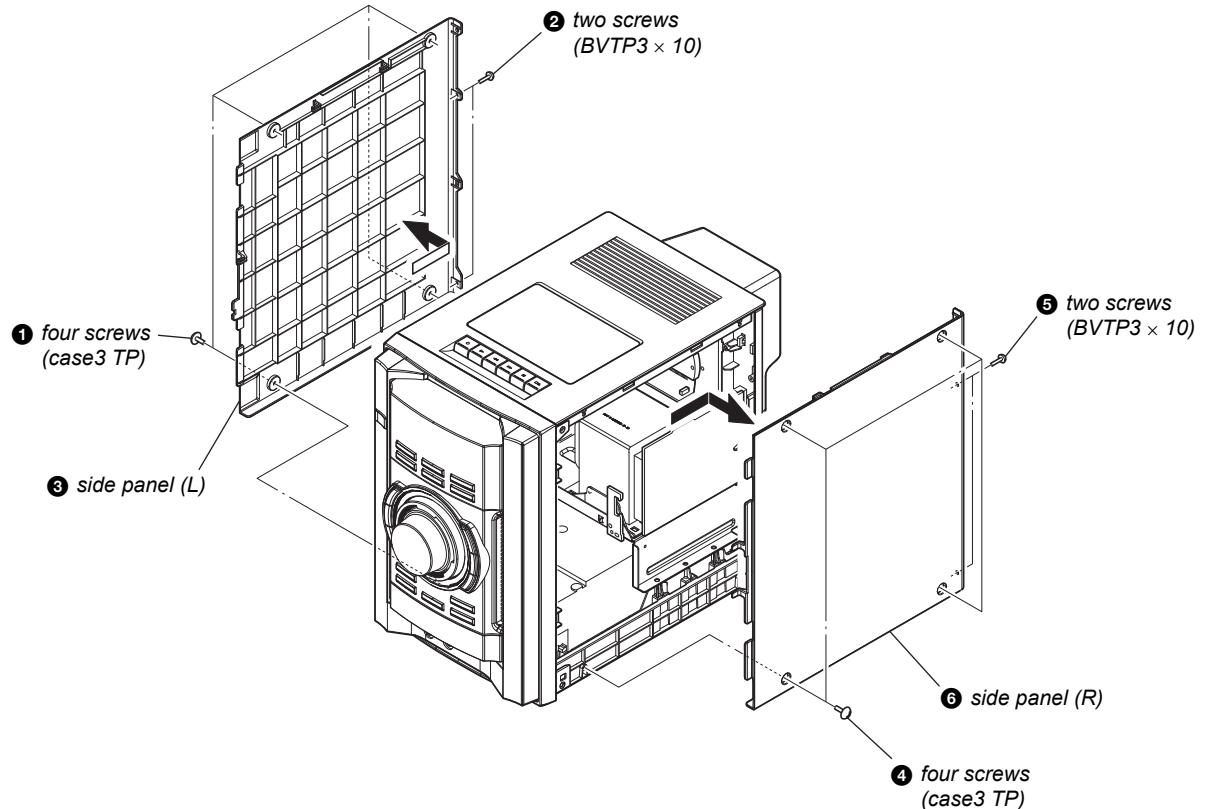
**SECTION 3
DISASSEMBLY**

- This set can be disassembled in the order shown below.

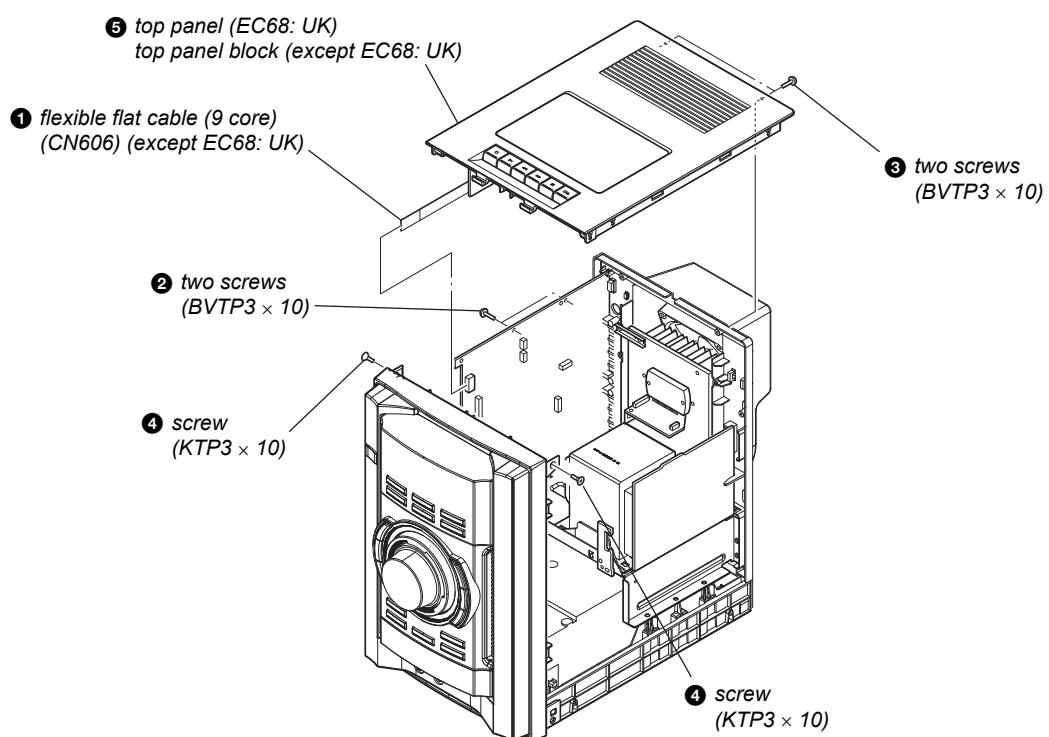
3-1. DISASSEMBLY FLOW

Note: Follow the disassembly procedure in the numerical order shown below.

3-2. SIDE PANEL (L)/(R)

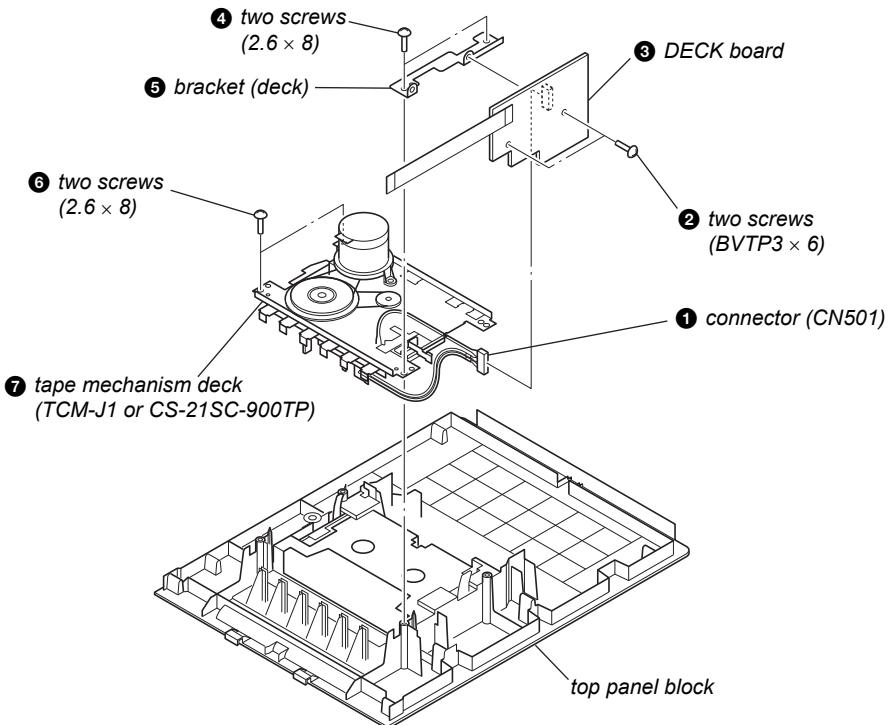


3-3. TOP PANEL (EC68: UK MODEL)/TOP PANEL BLOCK (EXCEPT EC68: UK MODEL)

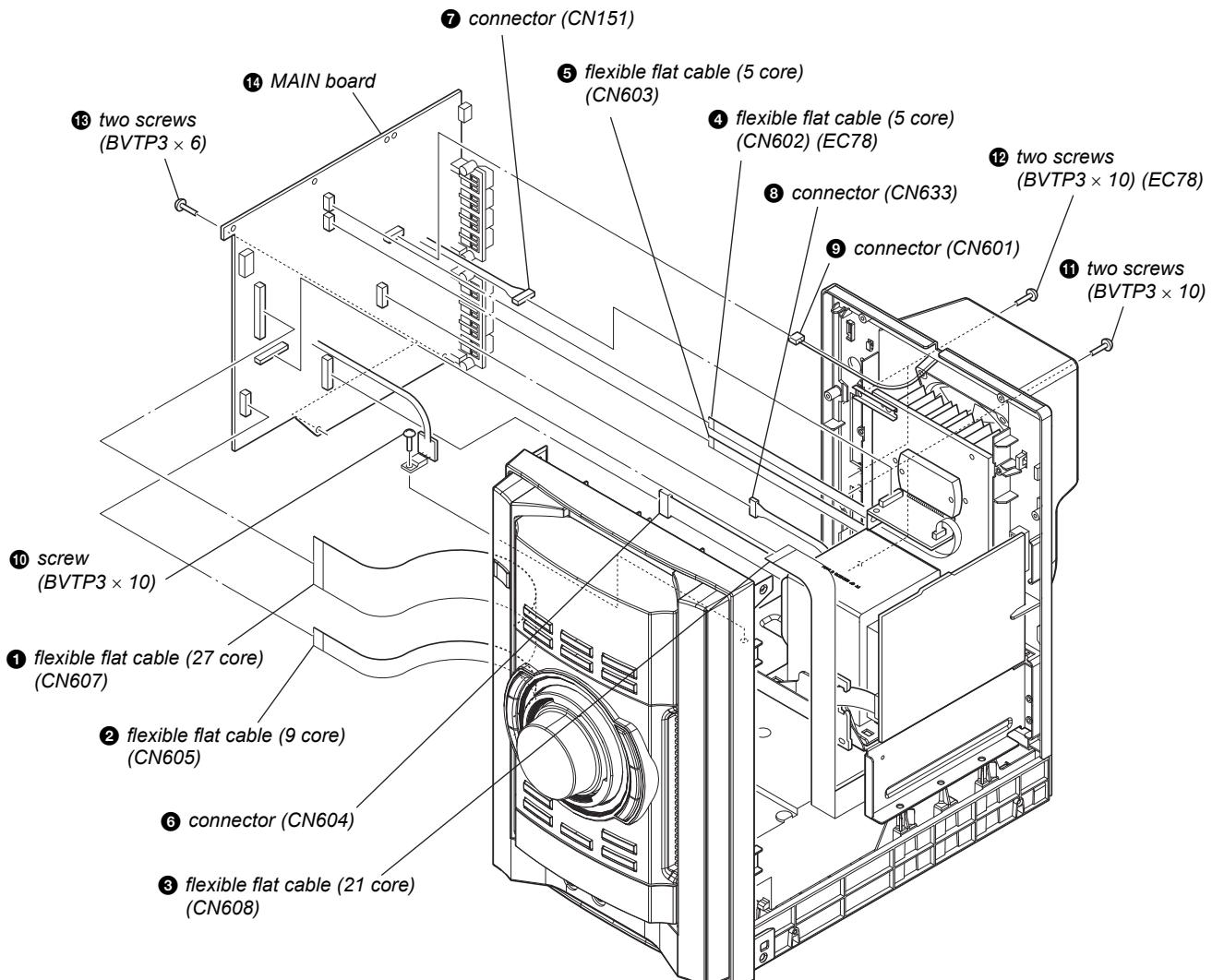


3-4. TAPE MECHANISM DECK (EXCEPT EC68: UK MODEL)

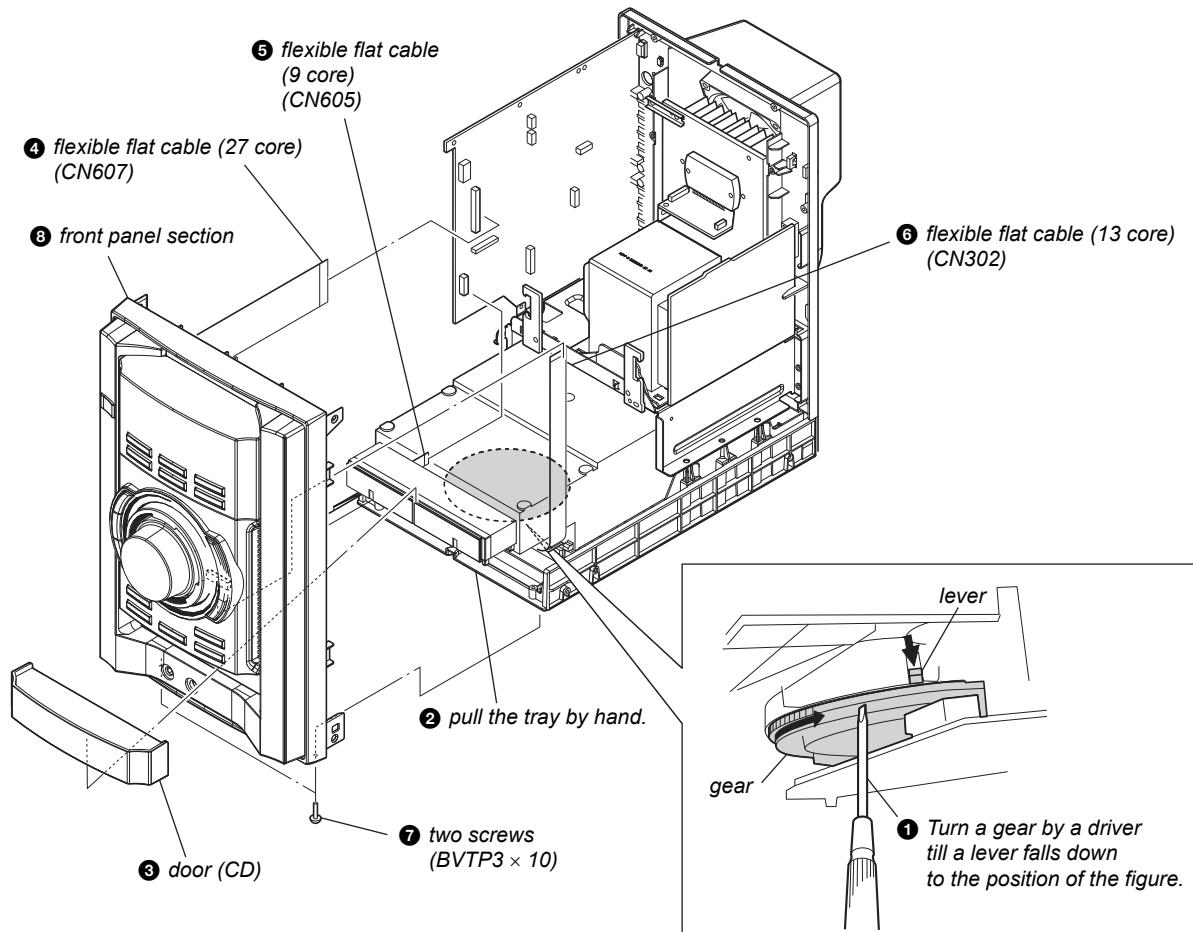
Note: This illustration is seeing top panel block from inside.



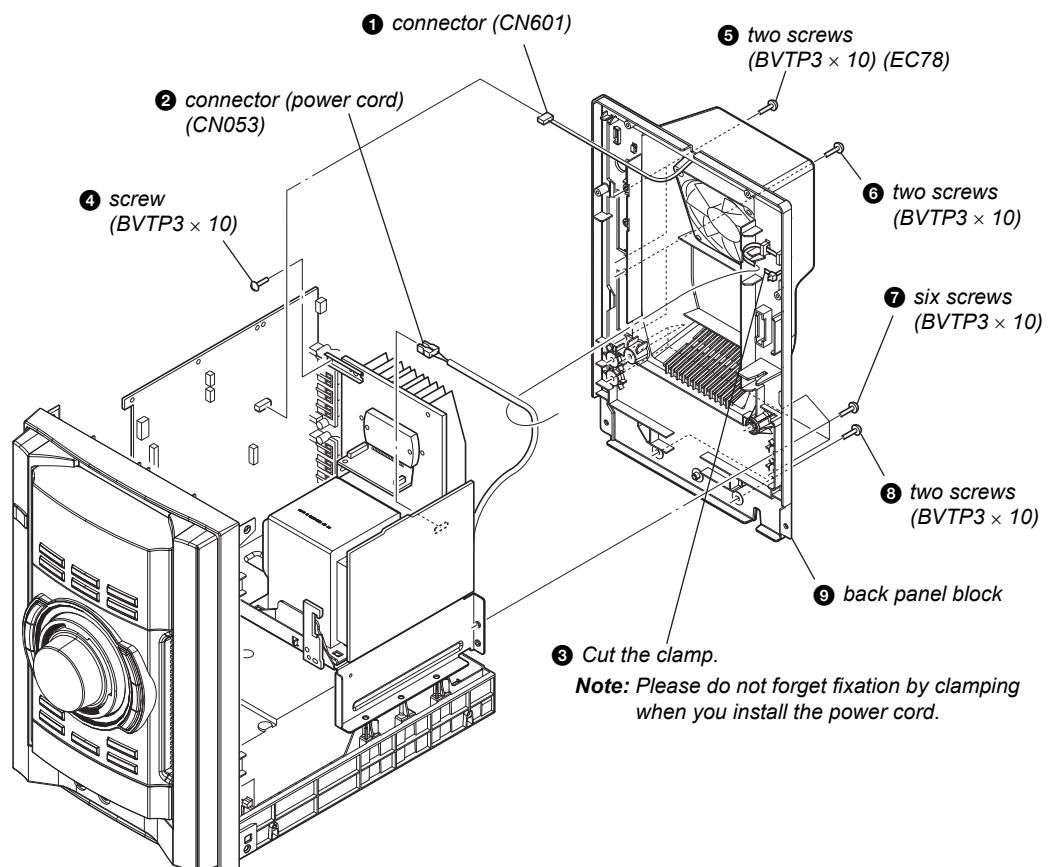
3-5. MAIN BOARD



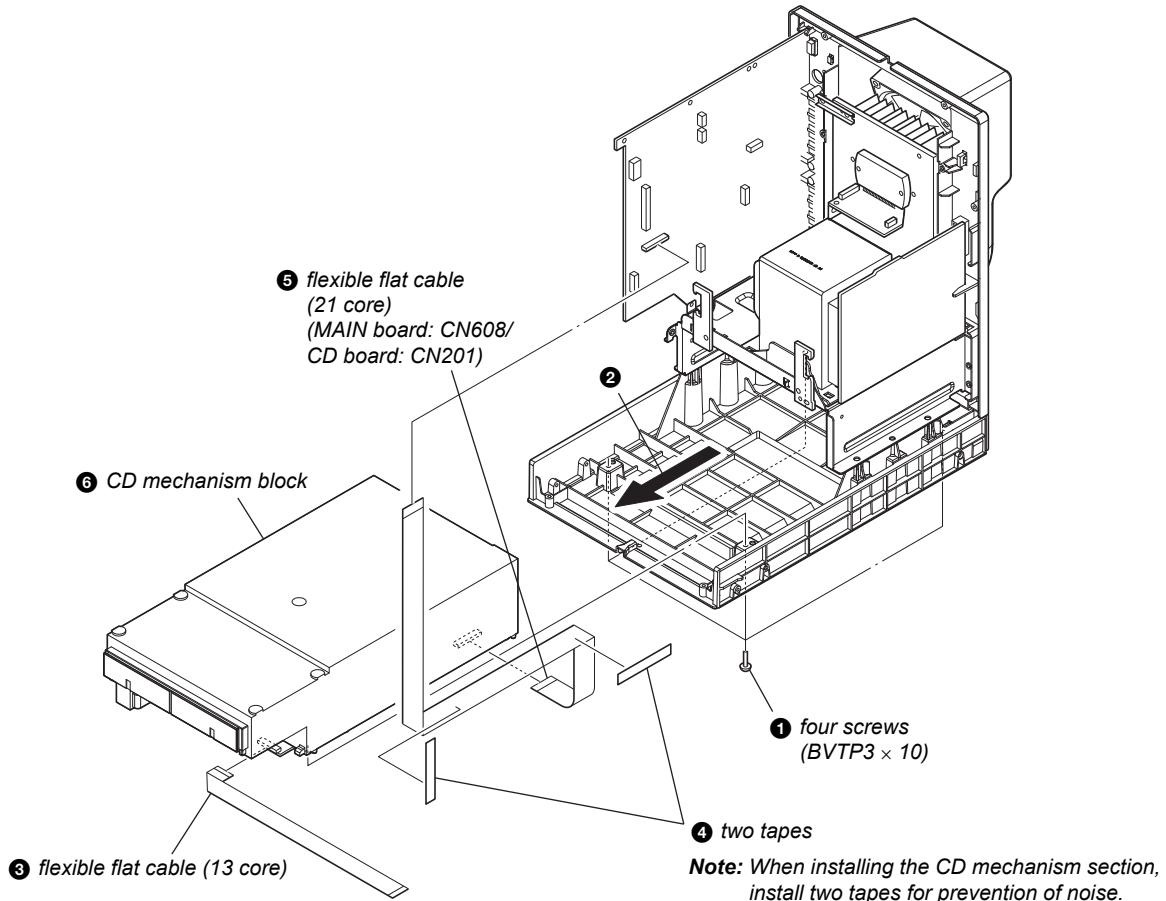
3-6. FRONT PANEL SECTION



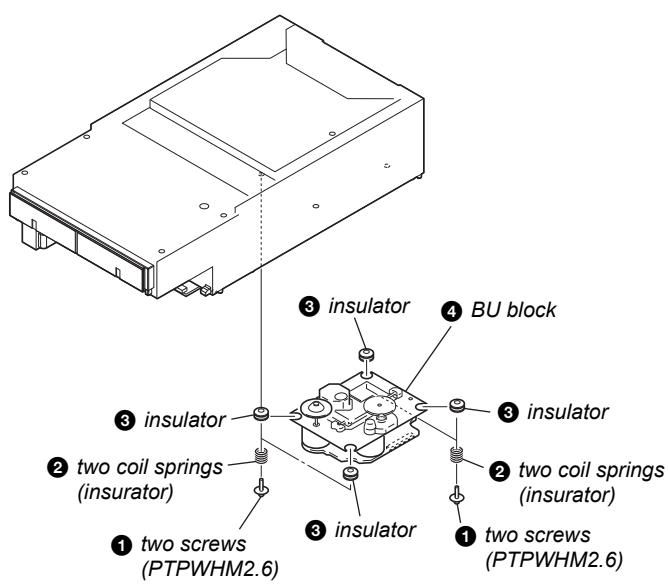
3-7. BACK PANEL BLOCK

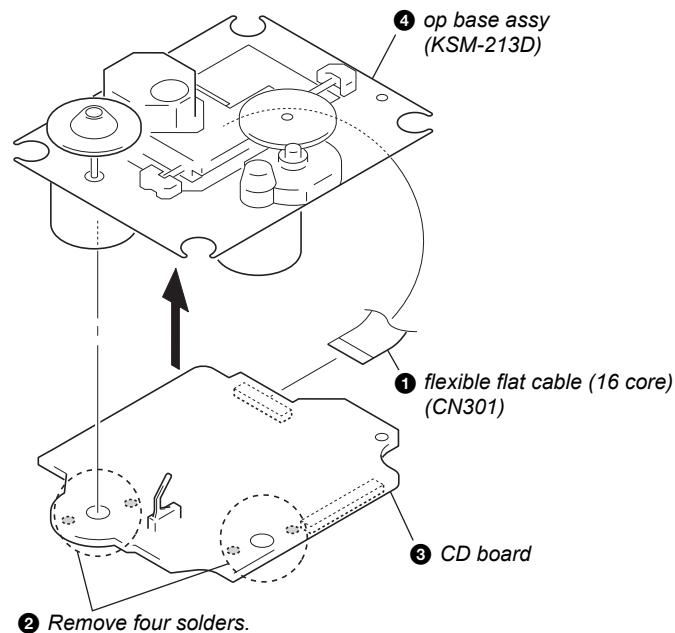


3-8. CD MECHANISM BLOCK



3-9. BU BLOCK



3-10. OP BASE ASSY (KSM-213D)

SECTION 4

TEST MODE

COLD RESET

The cold reset clears all data including preset data stored in the memory to initial conditions. Execute this mode when returning the set to the customer.

Procedure:

1. In the standby status, press the [*I*/*Ø*] button to turn the power on.
2. Press three buttons of [**■**], [FUNCTION] and at last [*I*/*Ø*] simultaneously.
3. When “RESET” appears, the set enters standby status.

PANEL TEST MODE**Enter The Panel Test Mode****Procedure:**

1. In the standby status, press the [*I*/*Ø*] button to turn the power on.
2. Press three buttons of [DISPLAY], [**■**], and [FUNCTION] simultaneously.
3. When the panel test mode is activated, LEDs and segments of the liquid crystal display are all turned on.

Version Check**Procedure:**

1. In the panel test mode (all LEDs and segments of the liquid crystal display are turned on), press the [FUNCTION] button.
2. On the liquid crystal display, date and version are displayed “xxxxxxxx”. For example, “1114V102”.
3. From this status, press the [**■**] button, and the destination and model name are displayed. For example, “CE2” and “ESLO-”
4. To release from this mode, press three buttons of [DISPLAY], [**■**], and [FUNCTION] simultaneously.

Key Test Mode**Procedure:**

1. In the panel test mode (all LEDs and segments of the liquid crystal display are turned on), press the [DISPLAY] button.
2. The message “KEY0 0 0” displayed. Whenever any buttons are pressed and the [VOLUME] dial is turned, the value is changed.
3. To release from this mode, press three buttons of [DISPLAY], [**■**], and [FUNCTION] simultaneously.

CD REPEAT 5 LIMIT CANCEL MODE

Number of repeats for CD playback is 5 times when the repeat mode is “REPEAT”. This mode enables CD to repeat playback for limitless times.

Procedure:

1. Press the [*I*/*Ø*] button to turn the power on.
2. Press the [FUNCTION] button to select CD function.
3. Press three buttons of [DISPLAY], [**■**], and [**◀◀◀◀ – TUNING**] simultaneously.
4. It enters the CD repeat 5 limit cancel mode and displays “NO LIMIT”
5. To release this mode, press the [*I*/*Ø*] button to turn the power off.

CD SHIP MODE

This mode can run the CD sled motor optionally. Use this mode, for instance, when cleaning the optical pick-up.

Procedure:

1. Press the [*I*/*Ø*] button to turn the power on.
2. Confirm there is no disc in all trays.
3. Press the [FUNCTION] button to select CD function.
4. Press two buttons of [CD **▶▶**] and [*I*/*Ø*] simultaneously.
5. Set to the CD ship mode. (chucking on)
6. After blink “STANDBY”, “LOCK” is displayed, disconnect the AC plug.

CD TRAY LOCK

This mode is for the antitheft of CD disc in shop. (not for transport)

Procedure:

1. Press the [*I*/*Ø*] button to turn the power on.
2. Press the [FUNCTION] button to select CD function.
3. Insert a disc.
4. While pressing the [**■**] button, press the [**▲**] button for more 5 seconds.
5. The message “LOCKED” is displayed and the disc tray is locked. (Even if exiting from this mode, the disc tray is still locked)
6. If press the [**▲**] button to eject the disc, the message “LOCKED” is displayed and can not eject the disc.
7. To release this lock, while pressing the [**■**] button, press the [**▲**] button for 5 seconds again.
8. The message “UNLOCKED” is displayed and the disc tray is unlocked.

CD POWER MANAGE

This mode is for switch the CD power supply on/off. Even if this state pulls out AC plug, it is held.

Procedure:

1. Press the [*I*/*Ø*] button to turn the power on.
2. Press the [FUNCTION] button to select CD function.
3. Press the [*I*/*Ø*] button again to turn the power off (standby).
4. After pressing the [DISPLAY] button, while pressing the [**■**] button, press the [*I*/*Ø*] button.
5. It turns power on and display “CD POWER”, then display “ON” or “OFF”.

CHANGE-OVER THE AM TUNING INTERVAL

(Except EC68: AEP, UK and Russian/EC78: AEP and Russian models)

The AM tuning interval can be changed over 9 kHz or 10 kHz.

Procedure:

1. Press the [*I*/*Ø*] button to turn the power on.
2. Press the [TUNER/BAND] button to select TUNER (AM) function.
3. Press the [*I*/*Ø*] button again to turn the power off (standby).
4. After pressing the [DISPLAY] button, while pressing the [TUNING + **▶▶ ▷▷**] button, press the [*I*/*Ø*] button.
5. It turns power on and display “9k STEP” or “10k STEP”, and thus the tuning interval is changed over.

CD SHIP AND COLD RESET**Procedure:**

1. Press the [*I*/*Ø*] button to turn the power on.
2. Confirm there is no disc in all trays.
3. Press the [FUNCTION] button to select CD function.
4. Press three buttons of [PLAY MODE/TUNING MODE], [**◀◀◀◀ – TUNING**] and [*I*/*Ø*] simultaneously.
5. After blink “STANDBY”, “RESET” is displayed, disconnect the AC plug.

COMMON TEST MODE**Procedure:**

1. Press the [*I*/*Ø*] button to turn the power on.
2. Press three buttons of [PLAY MODE/TUNING MODE], [TUNING + **▶▶ ▷▷**], and [DISPLAY] simultaneously.
3. It enters the common test mode and displays “COMMON”.
4. Each time the [VOLUME] dial is turned, “VOL MIN”, “VOL 16”, and “VOL MAX” are displayed
5. To release from this mode, press three buttons of [PLAY MODE/TUNING MODE], [TUNING + **▶▶ ▷▷**], and [DISPLAY] simultaneously.

[CD SERVO TEST MODE]

This mode can check the servo system operations of the optical pick-up system (= optical unit + CD board).

Note1: Do not enter the [CD SERVO TEST MODE] while any other test mode is in progress.

Note2: Do not enter any other test mode while the [CD SERVO TEST MODE] is in progress.

How to Enter the CD Servo Test Mode

Procedure:

1. Press the [I/O] button to turn the power on.
2. Press the [FUNCTION] button to select CD function.
3. Press three buttons of [CD \blacktriangleright], [$\blacktriangleleft \blacktriangleleft - \text{TUNING}$] and [DISPLAY] simultaneously.
4. It enters the CD servo test mode and displays “BDT S CU”.

How to Exit from the CD Servo Test Mode

Procedure:

1. Press three buttons of [CD \blacktriangleright], [$\blacktriangleleft \blacktriangleleft - \text{TUNING}$] and [DISPLAY] simultaneously.
2. It releases from the CD Servo Test Mode and returns to the ordinary CD function.

Key Operation:

[$\square +$], [$\square -$]:

Use these keys to move between the five modes contained in the CD Servo Test Mode, that are the S-Curve Mode, the RAM Read Mode, the RAM Write Mode, the Command Out Mode and the Error Rate Mode as described below. Also, use these keys to move between the menus within the respective five modes. When [$\square +$] is pressed, the screen advances to the next menu or to the next mode. When [$\square -$] is pressed, the screen returns back to the previous menu or to the previous mode. Use these keys also to increase or decrease the numeric value when changing the numeric value. Pressing [$\square +$] increases the value and pressing [$\square -$] decreases the value.

[DSGX], [EQ]:

Use these keys to move between the different layers of the hierarchy of the CD Servo Test Mode shown below. Press [DSGX] to move down to the lower layer, and press [EQ] to move up to the higher layer.

[TUNING + $\blacktriangleright \blacktriangleright$], [$\blacktriangleleft \blacktriangleleft - \text{TUNING}$]:

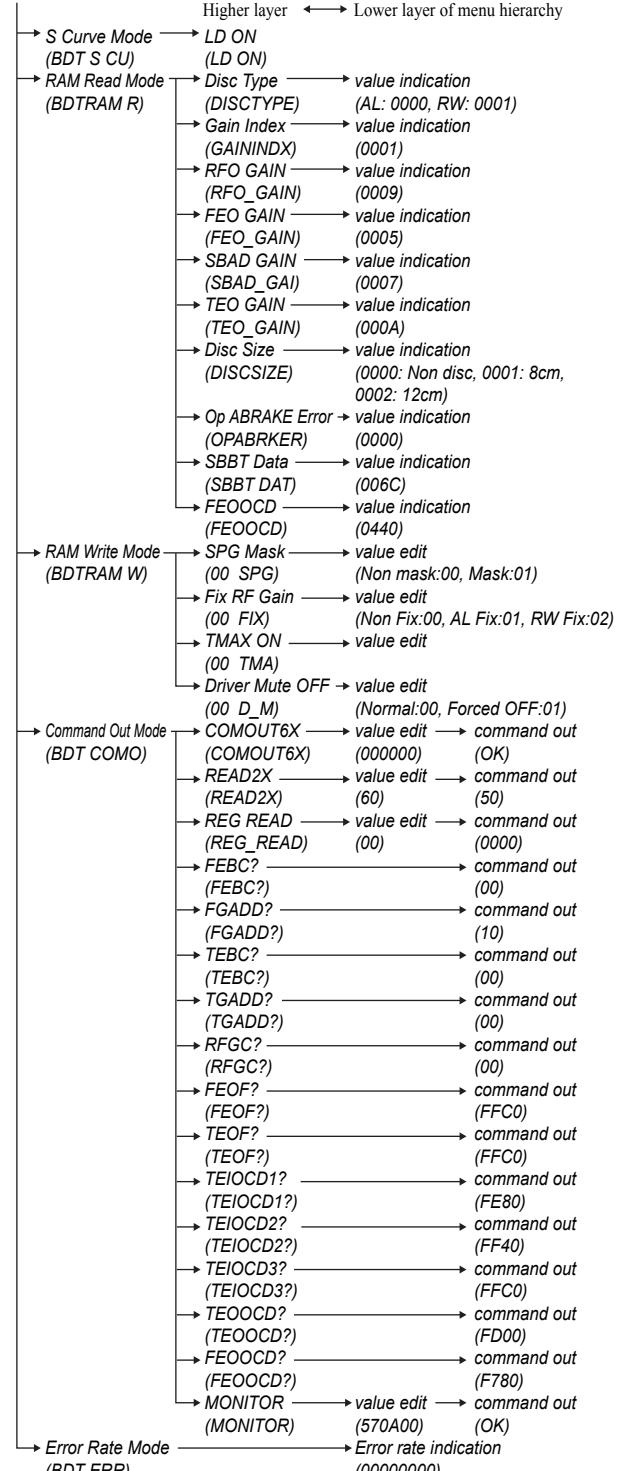
Use these keys to move the cursor to the right digit or to the left digit in the six-digit number, when changing the numeric value.

Press [TUNING + $\blacktriangleright \blacktriangleright$] to move the cursor to the right, and press [$\blacktriangleleft \blacktriangleleft - \text{TUNING}$] to return the cursor to the left.

[FUNCTION]:

Use this key to execute Command Out in the Command Out Mode.

CD Servo Test Mode Tree:



CD SERVICE MODE

This mode can move the SLED of the optical pick-up, and also can turn the optical pick-up laser power on and off.

Procedure:

1. Press the [$/\odot$] button to turn the power on.
2. Press three buttons of [CD \blacktriangleright], [TUNING + $\blacktriangleright\blacktriangleright$], and DISPLAY simultaneously.
3. Press the [FUNCTION] button to select CD function.
4. It enters the CD service mode and displays “SERVICE”.
5. To exit from this mode, press three buttons of [CD \blacktriangleright], [TUNING + $\blacktriangleright\blacktriangleright$] and DISPLAY simultaneously.

Key Operation:

[TUNING + $\blacktriangleright\blacktriangleright$], [$\blacktriangleleft\blacktriangleleft - \text{TUNING}$]:

Use these keys to move the SLED. When [TUNING + $\blacktriangleright\blacktriangleright$] is pressed in this mode, the SLED moves to outer circumference and the message “SLED OUT” is displayed.

When [$\blacktriangleleft\blacktriangleleft - \text{TUNING}$] is pressed in this mode, the SLED moves to inner circumference and the message “SLED IN” is displayed.

[DISPLAY]:

Use this key to turn the optical pick-up laser power on and off. When the laser power is turned on, the message “LD ON” is displayed. When the laser power is turned off, the message “LD OFF” is displayed.

CD ERROR CODE

The past errors of the CD mechanism (CDM) are displayed as the CDM Errors, and those of the optical pick-up system (= optical unit + CD board) are displayed as the BD Errors as shown below.

Procedure:

1. Press the [$/\odot$] button to turn the power on.
2. Press the [FUNCTION] button to select CD function.
3. Press three buttons of [TUNING + $\blacktriangleright\blacktriangleright$], [\blacksquare] and [DISPLAY] simultaneously.
4. Then, the CDM error code is displayed as “M0xxxxxx” (x means hexadecimal number) on the liquid crystal display as shown below.
5. Every pressing of the [TUNING + $\blacktriangleright\blacktriangleright$] button in this mode increments the number after “M” starting from “M0” up to “M9”, and then returns to “M0”. Every pressing of the [$\blacktriangleleft\blacktriangleleft - \text{TUNING}$] button in this mode decrements the number after “M”. The smaller the error code number is, the newer the error content is.
6. When the [PLAY MODE/TUNING MODE] button is pressed then, the BD error code is displayed as “D0xxxxxx” (x means hexadecimal number) on the liquid crystal display as shown below. In the same way as the CDM error code, use of the [TUNING + $\blacktriangleright\blacktriangleright$] and the [$\blacktriangleleft\blacktriangleleft - \text{TUNING}$] buttons in this mode enables tracing of the error history.
7. To release from this mode, press the [$/\odot$] button to turn the power off.

Contents of “CDM Errors”

Error display example

M 0 FF 11 42
① ② ③ ④

- ① It indicates the error history number
0 to 9: The error code number 0 indicates the newest error.
- ② It indicates whether the CDM error occurs in the normal operations or during the initialization operation.
FF : The error has occurred in the normal operations.
Other than FF: The error has occurred during the initialization operation.
- ③ It indicates the processing during which the trouble has occurred.
01: The disc EJECT processing is in progress.
02: The disc INSERTION-WAITING processing is in progress.
03: Processing of the disc INSERTION-REQUEST for the upper CD tray is in progress.
04: Processing of the disc EJECTION-REQUEST for the upper CD tray is in progress.
05: The disc pulling-in operation is in progress.
06: The disc chucking processing is in progress.
07: The disc re-chucking processing is in progress.
08: The disc chucking-release completion operation is in progress.

- ④ It indicates the operation during which the trouble has occurred.
00 : Waiting for the operation.
10 to 13 : The disc EJECT operation is in progress.
20 : The disc pulling-in operation is in progress.
30 : The disc chucking-release operation is in progress.
40 to 43 : The disc EJECT operation due to error is in progress.

Contents of “BD Errors”

Error display example

D 0 02 09 01
① ② ③ ④

- ① It indicates the error history number
0 to 9: The error code number 0 indicates the newest error.
- ② It indicates the error content
01: The focus servo cannot lock-in.
02: GFS is no good (NG).
03: The startup time exceeds the specified period of time (time over)
04: The focus servo is unlocked continuously.
05: Q code cannot be obtained within the specified period of time.
06: The tracking servo cannot lock-in.
07: Blank disc

- ③ It indicates the on-going processing of optical pick-up system (= optical unit + BD board) when the trouble has occurred.
- 01: The CD SHIP mode processing is in progress.
 - 02: The POWER OFF processing is in progress.
 - 03: The INITIALIZE processing is in progress.
 - 04: The optical pick-up system (= optical unit + BD board) is in the stop state.
 - 05: The STOP operation is in progress.
 - 06: The startup processing is in progress.
 - 07: The TOC read-in processing is in progress.
 - 08: The SEARCH operation is in progress.
 - 09: The PLAY operation is in progress.
 - 0A: The PAUSE operation is in progress.
 - 0B: The PLAY – MANUAL SEARCH operation is in progress.
 - 0C: The PAUSE – MANUAL SEARCH operation is in progress.
- ④ It indicates the operation that is being processed when the trouble has occurred.
It indicates the step number of each processing specified by ③. Because the numbers of steps are different in each processing, this number is different in each processing.

CD FACTORY MODE

- Note1:** Do not enter the [CD FACTORY MODE] while any other test mode is in progress.
- Note2:** Do not enter any other test mode while the [CD FACTORY MODE] is in progress.

Procedure:

1. Press the [I/\odot] button to turn the power on.
2. Press the [FUNCTION] button to select CD function
3. Press three buttons of [CD \blacktriangleright], [FUNCTION], and [DISPLAY] simultaneously.
4. It enters the CD factory mode and displays the following message.

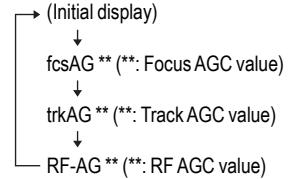
-X1ON

S character mode setting
Tracking servo setting
RF gain setting

Key Operation:

[DISPLAY]:

The display changes in the following order whenever the button is pressed.



[DSGX]:

RF gain setting changes whenever the button is pressed.

“–”: No gain fixation.

“AL”: Fix to the gain for AL disc.

“RW”: Fix to the gain for RW disc.

[EQ]:

Tracking servo setting changes whenever the button is pressed.

“ON”: Tracking servo ON.

“OFF”: Tracking servo OFF.

[FUNCTION]:

S character mode setting changes whenever the button is pressed.

“ ”: S character mode OFF.

“S”: S character mode ON.

5. To release from this mode, press the [I/\odot] button to turn the power off.

SECTION 5 MECHANICAL ADJUSTMENTS

PRECAUTION

1. Clean the following parts with a denatured-alcohol-moistened swab :

record/playback head	pinch roller
erase head	rubber belts
capstan	idle
2. Demagnetize the record/playback head with a head demagnetizer. (Do not bring the head magnetizer close to the erase head.)
3. Do not use a magnetized screwdriver for the adjustments.
4. After the adjustments, apply suitable locking compound to the parts adjusted.
5. The adjustments should be performed with the rated power supply voltage unless otherwise noted.

- **Torque Measurement**

Mode	Torque Meter	Meter Reading
FWD	CQ-102AS	2.0 – 8.0 mN · m (20 to 80 g · cm) (0.28 – 1.12 oz · inch)
FWD Back Tension	CQ-102C	0.15 – 0.6 mN · m (1.5 to 6 g · cm) (0.021 – 0.083 oz · inch)
FF	CQ-201AS	5 – 17.7 mN · m (50 to 177 g · cm) (0.7 – 2.48 oz · inch)
REV	CQ-201B	5 – 17.7 mN · m (50 to 177 g · cm) (0.7 – 2.48 oz · inch)

- **Tape Tension Measurement**

Mode	Tension Meter	Meter Reading
FWD	CQ-403A	more than 80 g (more than 2.82 oz)

SECTION 6 ELECTRICAL ADJUSTMENTS

DECK SECTION (EXCEPT EC68: UK model)	0 dB = 0.775V
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1. Demagnetize the record/playback head with a head demagnetizer.
2. Do not use a magnetized screwdriver for the adjustments.

TEST TAPE

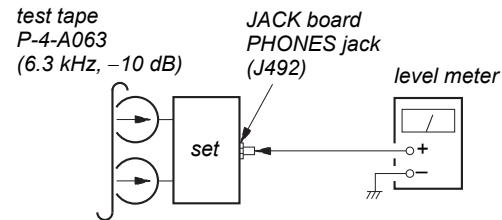
Tape	Signal	Used for
P-4-A063	6.3 kHz, -10 dB	Azimuth Adjustment

RECORD/PLAYBACK HEAD AZIMUTH ADJUSTMENT

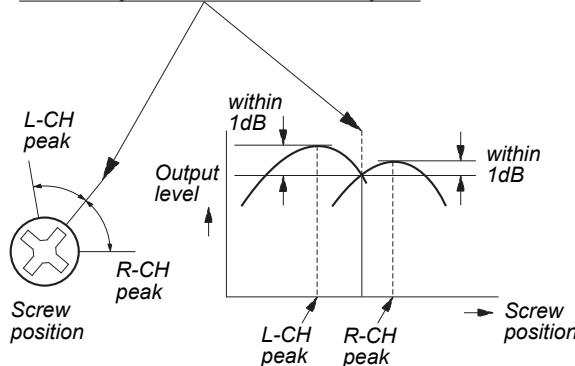
Note: Perform this adjustment for both decks.

Procedure:

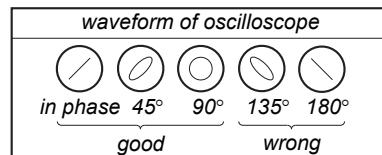
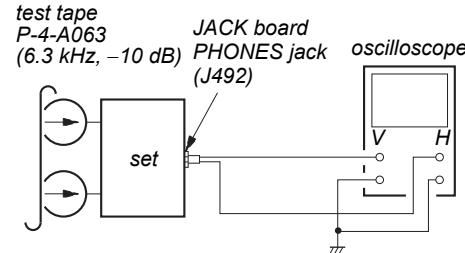
1. Mode: Playback



2. Turn the adjustment screw and check output peaks. If the peaks do not match for L-CH and R-CH, turn the adjustment screw so that outputs match within 1dB of peak.

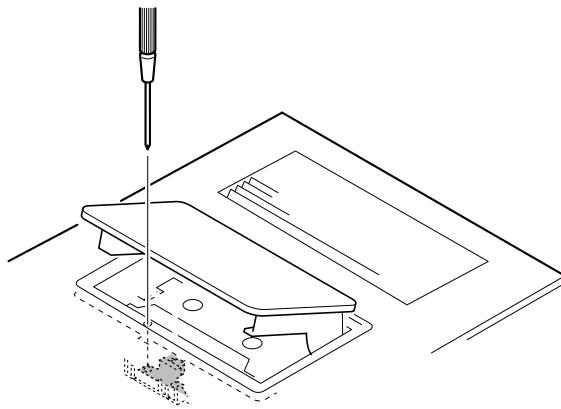


3. Mode: Playback



4. After the adjustments, apply suitable locking compound to the parts adjusted.

Adjustment Location: Record/Playback/Erase Head

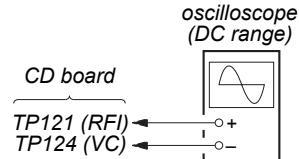


CD SECTION

Note:

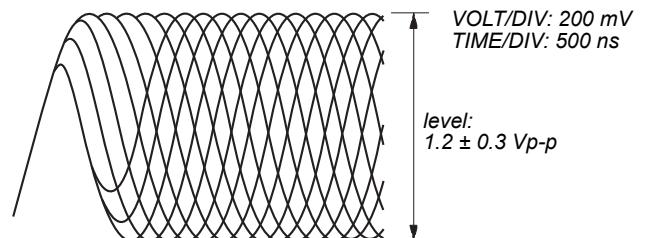
1. CD Block is basically constructed to operate without adjustment.
2. Use YEDS-18 disc (3-702-101-01) unless otherwise indicated.
3. Use an oscilloscope with more than $10 \text{ M}\Omega$ impedance.
4. Clean the object lens by an applicator with neutral detergent when the signal level is low than specified value with the following checks.
5. Check the focus bias check when optical pick-up block is replaced.

FOCUS BIAS CHECK



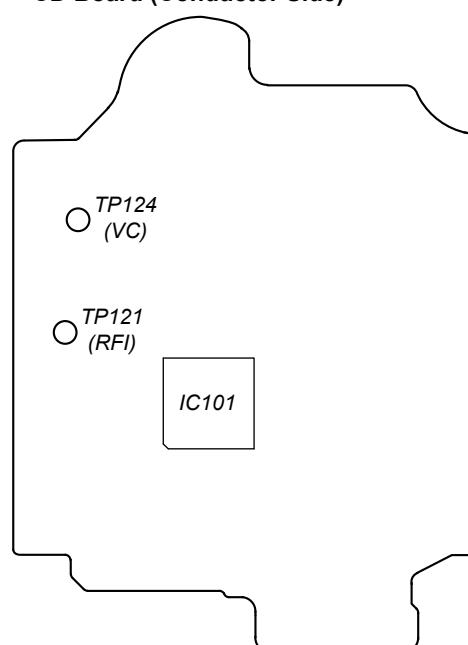
Procedure :

1. Connect the oscilloscope to TP121 (RFI) and TP124 (VC) on the CD board.
2. Press the [I/O] button to turn the power ON, and press the [\blacktriangle] button to open the CD disc tray.
3. Set disc (YEDS-18) on the tray and press the [CD \blacktriangleright] button to playback.
4. Confirm that oscilloscope waveform is as shown in the figure below. (eye pattern)
A good eye pattern means that the diamond shape (\diamond) in the center of the waveform can be clearly distinguished.



Checking Location:

– CD Board (Conductor Side) –

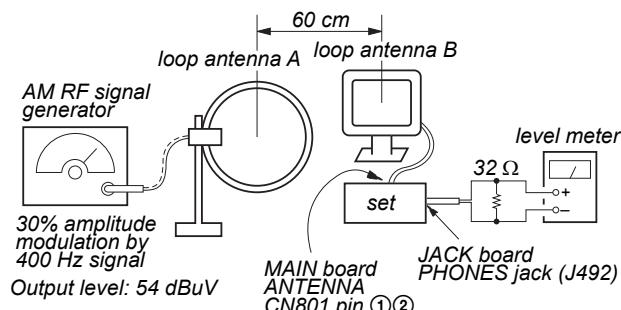


TUNER SECTION 0 dB = 1 μ V

[AM]

Setting:

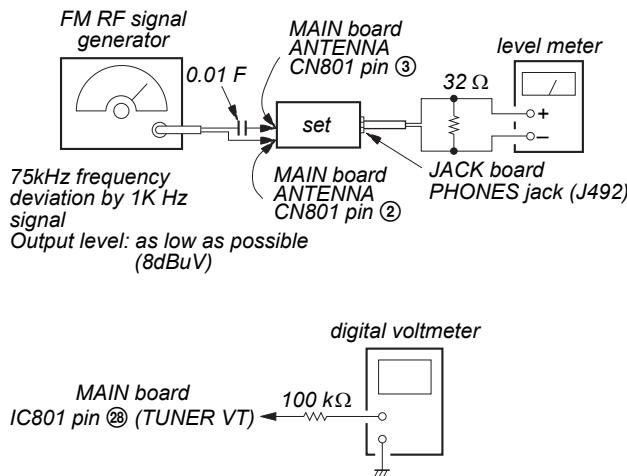
FUNCTION: AM



[FM]

Setting:

FUNCTION: FM



- Repeat the procedures in each adjustment several times.

AM FREQUENCY COVERAGE ADJUSTMENT (EC68: Mexican, Argentina, Australian/ EC78: Mexican, Argentina models)

Adjustment Part	Frequency Display	Reading on Digital Voltmeter
L801	530 kHz	1.5 ± 0.1 V
Confirmation	1,710 kHz	8 ± 0.5 V

AM FREQUENCY COVERAGE ADJUSTMENT (Except EC68: Mexican, Argentina, Australian/ EC78: Mexican, Argentina models)

Adjustment Part	Frequency Display	Reading on Digital Voltmeter
L801	531 kHz	1.5 ± 0.1 V
Confirmation	1,602 kHz	7.2 ± 0.5 V

AM TRACKING ADJUSTMENT (Except EC68: Mexican, Argentina, Australian/ EC78: Mexican, Argentina models)

Adjust for a maximum reading on level meter

L805	530 kHz
------	---------

AM TRACKING ADJUSTMENT (EC68: Mexican, Argentina, Australian/ EC78: Mexican, Argentina models)

Adjust for a maximum reading on level meter

L805	531 kHz
------	---------

FM FREQUENCY COVERAGE ADJUSTMENT

Adjustment Part	Frequency Display	Reading on Digital Voltmeter
L803	87.5 kHz	1.75 ± 0.1 V
Confirmation	108 kHz	6.2 ± 0.5 V

FM TRACKING ADJUSTMENT

Adjust for a minimum reading on level meter

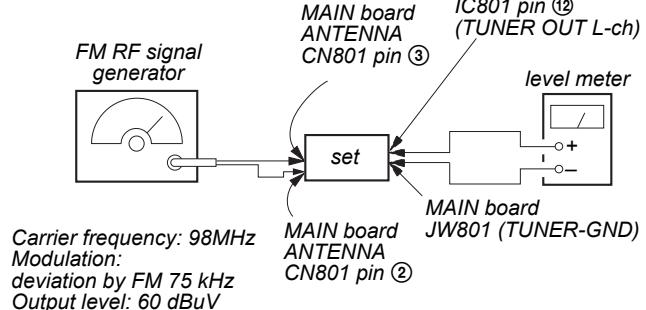
L804	98 MHz
------	--------

Adjustment Location: MAIN board (See page 21)

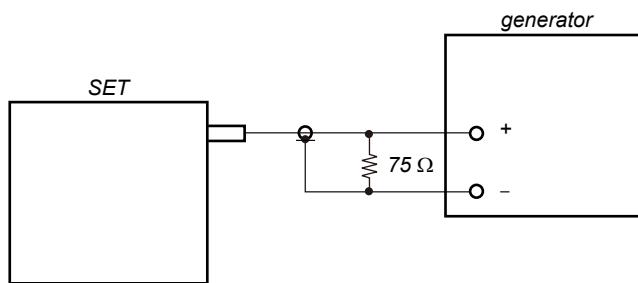
[FM DETECTOR ADJUSTMENT]

Setting:

FUNCTION: FM



1. Turn the set to 98 MHz.
2. Adjust L802 so that modulation distortion may become the best in the vicinity of the maximum value where the tuner out level becomes -15dBuV or more.

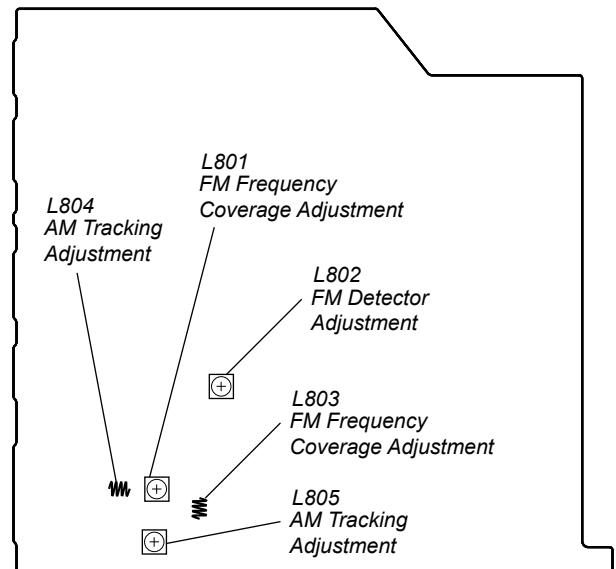
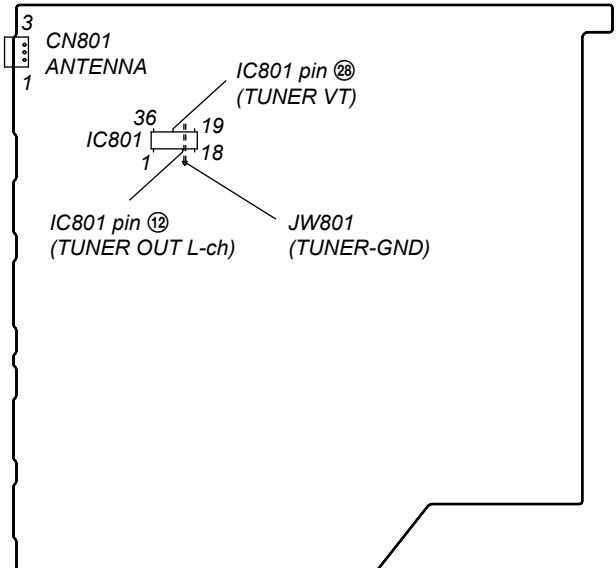
[FM Auto Stop Check]**Procedure :**

1. Turn the power on.
 2. Input the following signal from Signal Generator to FM antenna input directly.
- * Carrier Freq : A = 87.5 MHz, B = 98 MHz, C = 108 MHz
 Deviation : 75 kHz
 Modulation : 1 kHz
 ANT input : 35 dBu (EMF)

Note: Please use 75 ohm "coaxial cable" to connect SG and the set. You cannot use video cable for checking.
 Please use SG whose output impedance is 75 ohm.

3. Set to FM tuner function and scan the input FM signal with automatic scanning.
4. Confirm that input Frequency of A, B and C detected and automatic scanning stops.

The stop of automatic scanning means "The station signal is received in good condition".

Adjustment Location and Connecting Points:**- MAIN Board (Component Side) -****- MAIN Board (Conductor Side) -**

MEMO

SECTION 7

DIAGRAMS

THIS NOTE IS COMMON FOR PRINTED WIRING BOARDS AND SCHEMATIC DIAGRAMS.
(In addition to this, the necessary note is printed in each block.)

For Printed Wiring Boards.

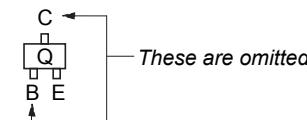
Note:

- : Parts extracted from the component side.
- : Parts extracted from the conductor side.
- : indicated side identified with part number.
- : Internal component.
- : Pattern from the side which enables seeing.
(The other layers' patterns are not indicated.)

Caution:

Parts face side: Parts on the parts face side seen from
(Conductor Side) the pattern face are indicated.
Pattern face side: Parts on the pattern face side seen from
(Component Side) the parts face are indicated.

- Indication of transistor.



For Schematic Diagrams.

Note:

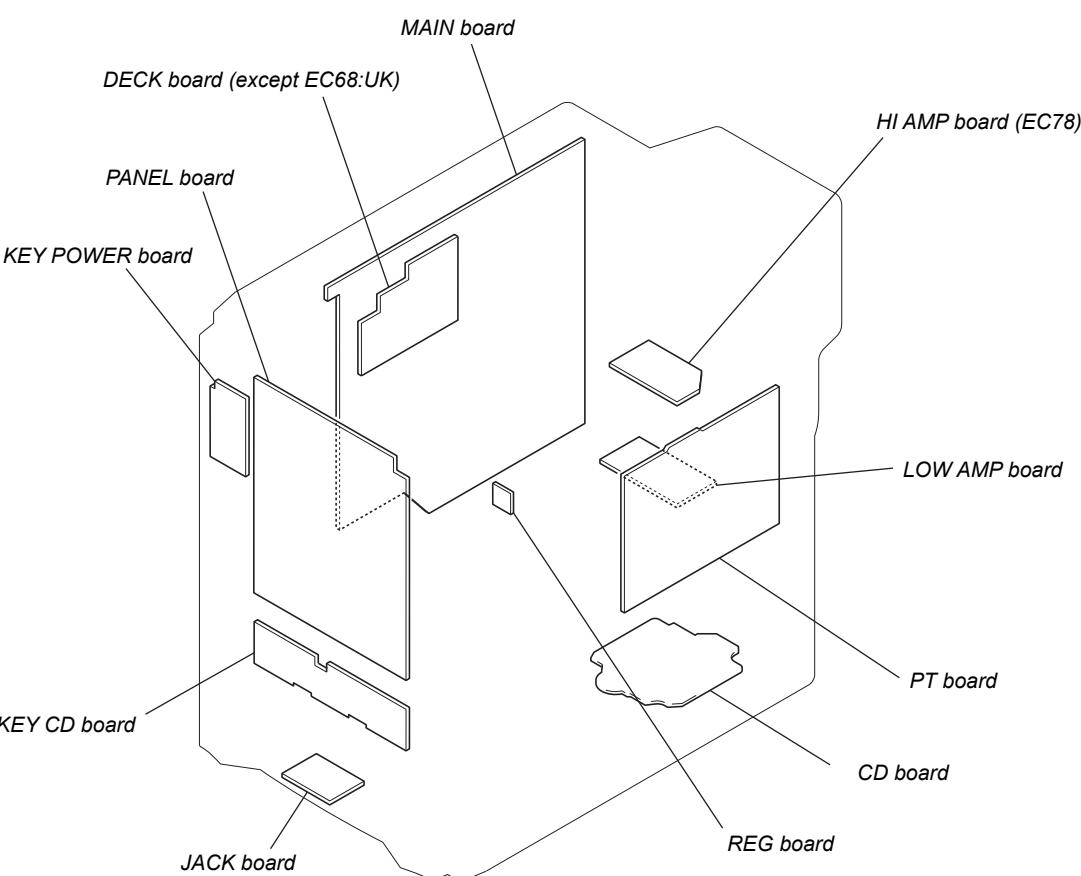
- All capacitors are in μF unless otherwise noted. (p: pF)
50 WV or less are not indicated except for electrolytics and tantalums.
- All resistors are in Ω and 1/4 W or less unless otherwise specified.
- : internal component.
- : nonflammable resistor.
- : panel designation.

The components identified by mark or dotted line with mark are critical for safety.
Replace only with part number specified.

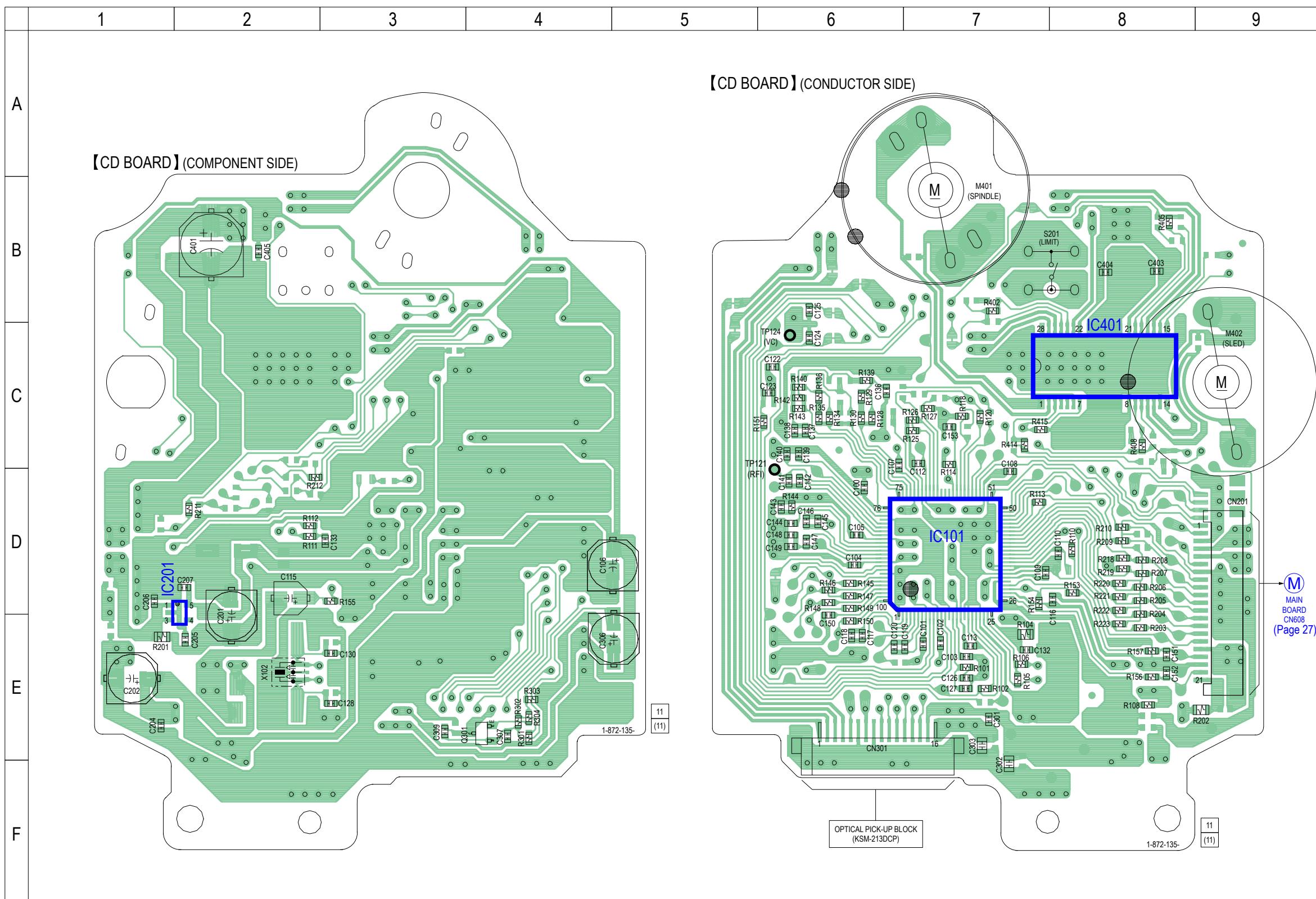
- : B+ Line.
- : B- Line.
- : adjustment for repair.
- Voltages and waveforms are dc with respect to ground under no-signal (detuned) conditions.
- CD Board –
no mark: CD PLAY
- DECK Board –
no mark: TAPE PLAY
 : TAPE REC
- Other Boards –
no mark: TUNER (FM/AM)
 : TAPE PLAY
 : TAPE REC
 : CD PLAY
- Voltages are taken with a VOM (Input impedance 10 M Ω).
Voltage variations may be noted due to normal production tolerances.
- Waveforms are taken with a oscilloscope.
Voltage variations may be noted due to normal production tolerances.
- Circled numbers refer to waveforms.
- Signal path.
 : FM
 : AM
 : CD PLAY
 : TAPE PLAY
 : REC
 : AUDIO IN
- Abbreviation

AR	: Argentina model
AUS	: Australian model
E2	: 120V AC area in E model
E3	: 240V AC area in E model
E51	: Chilean and Peruvian models
MX	: Mexican model
RU	: Russian model

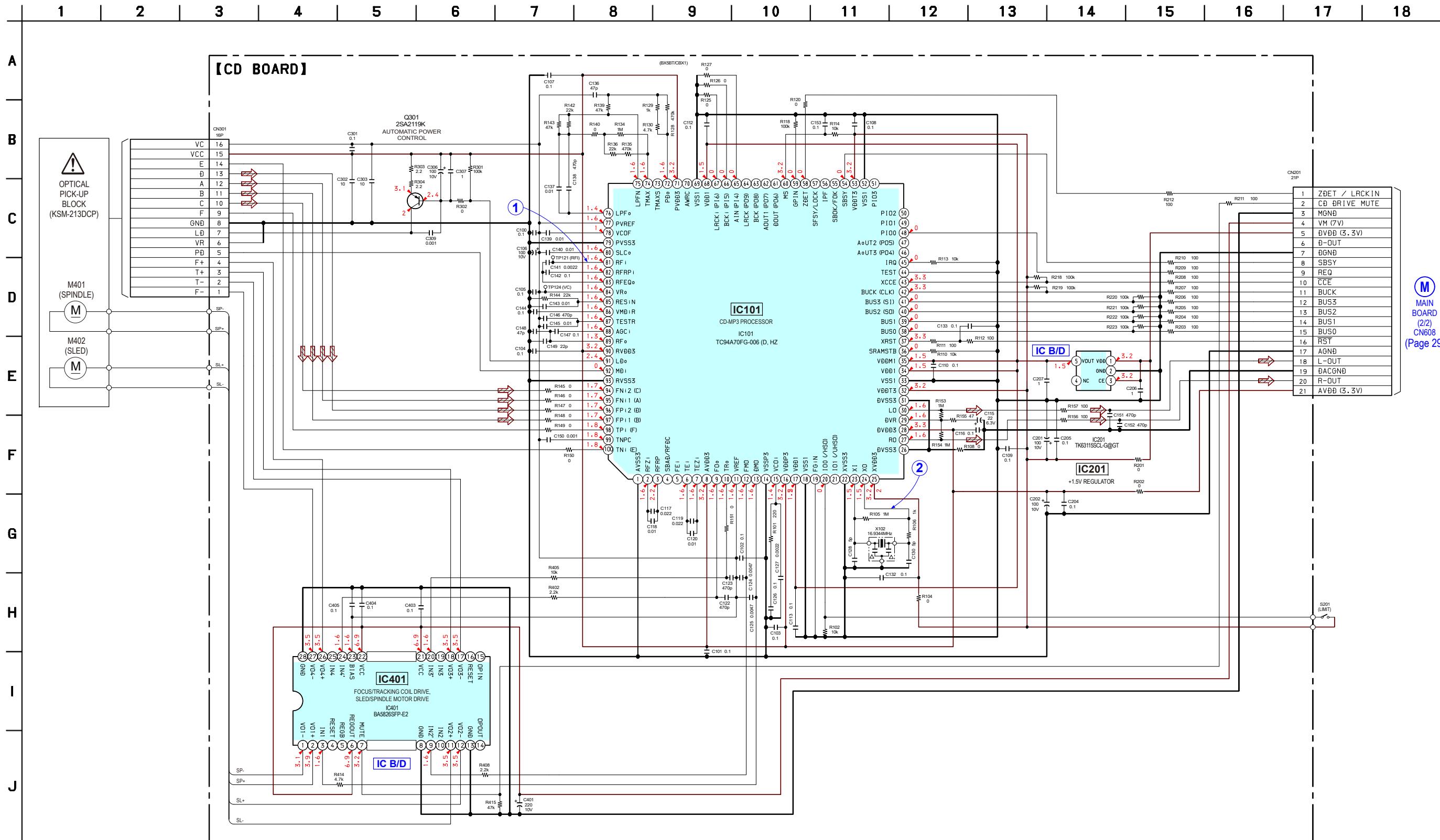
• Circuit Boards Location



7-1. PRINTED WIRING BOARD - CD Board - • See page 23 for Circuit Boards Location. •  : Uses unleaded solder.

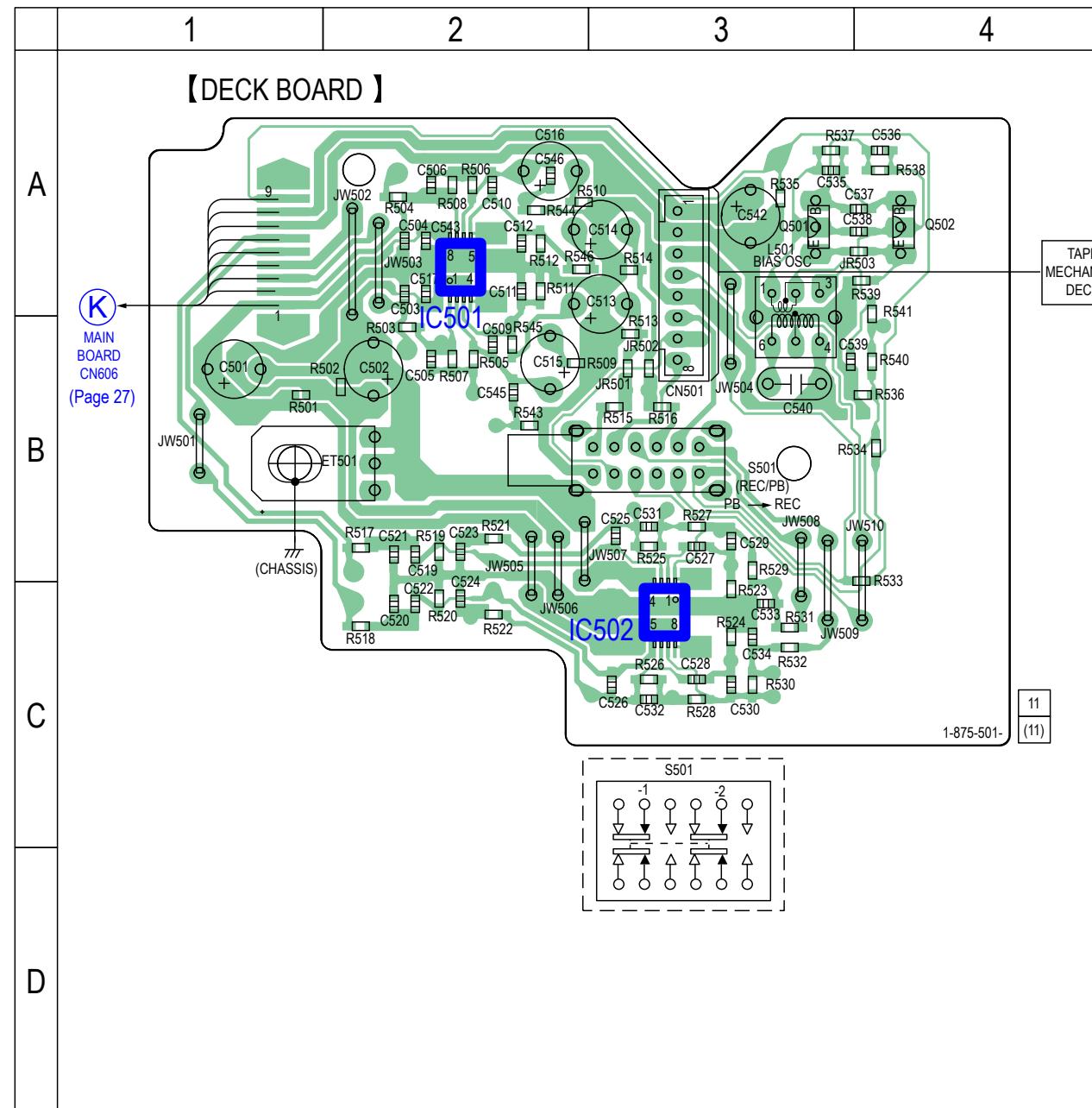


7-2. SCHEMATIC DIAGRAM - CD Board - • See page 37 for waveforms. • See page 38 for IC Block Diagrams. • See page 40 for IC Pin Function Description.



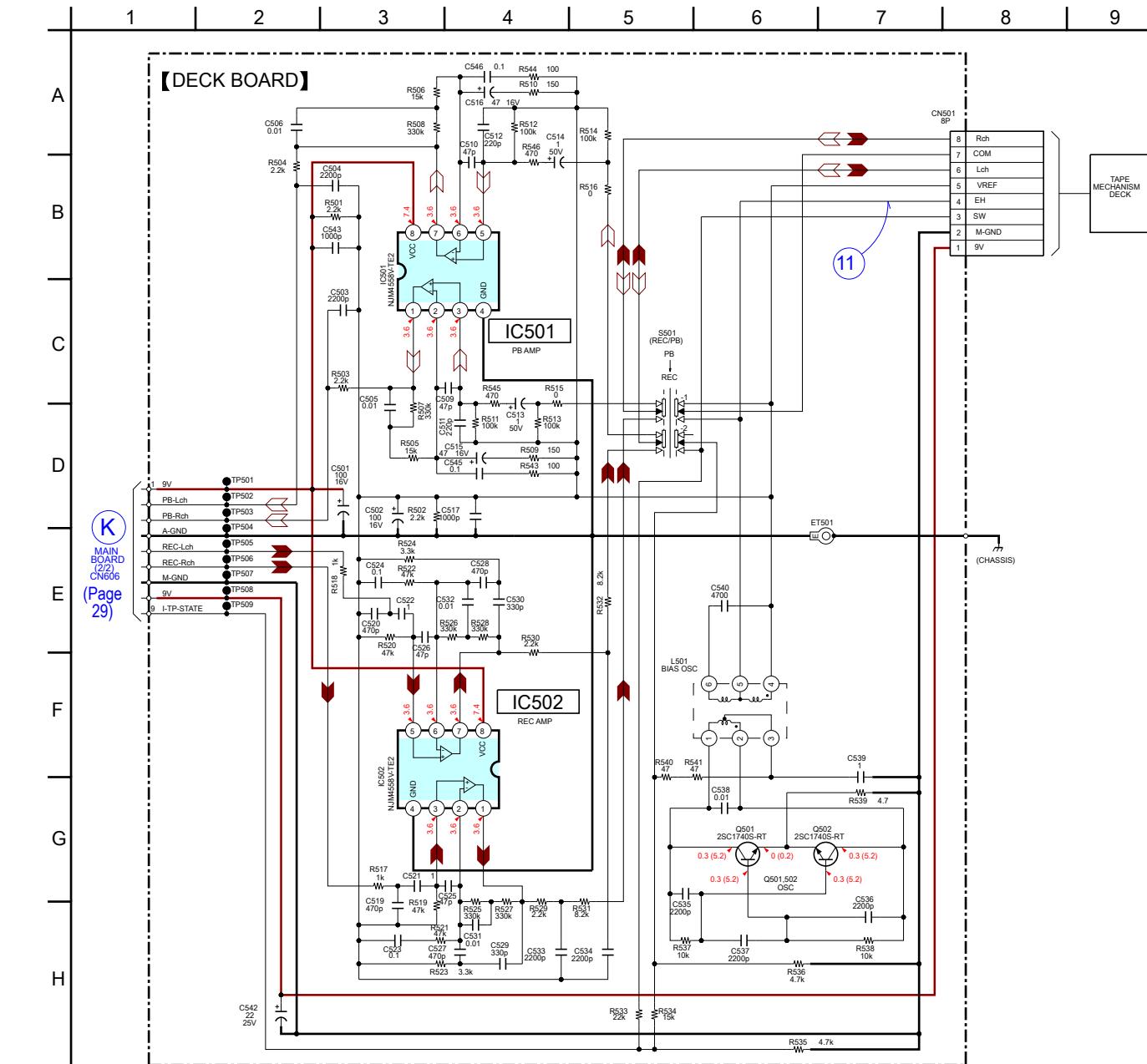
7-3. PRINTED WIRING BOARD - DECK Board (Except EC68: UK model) -

• See page 23 for Circuit Boards Location. • : Uses unleaded solder.

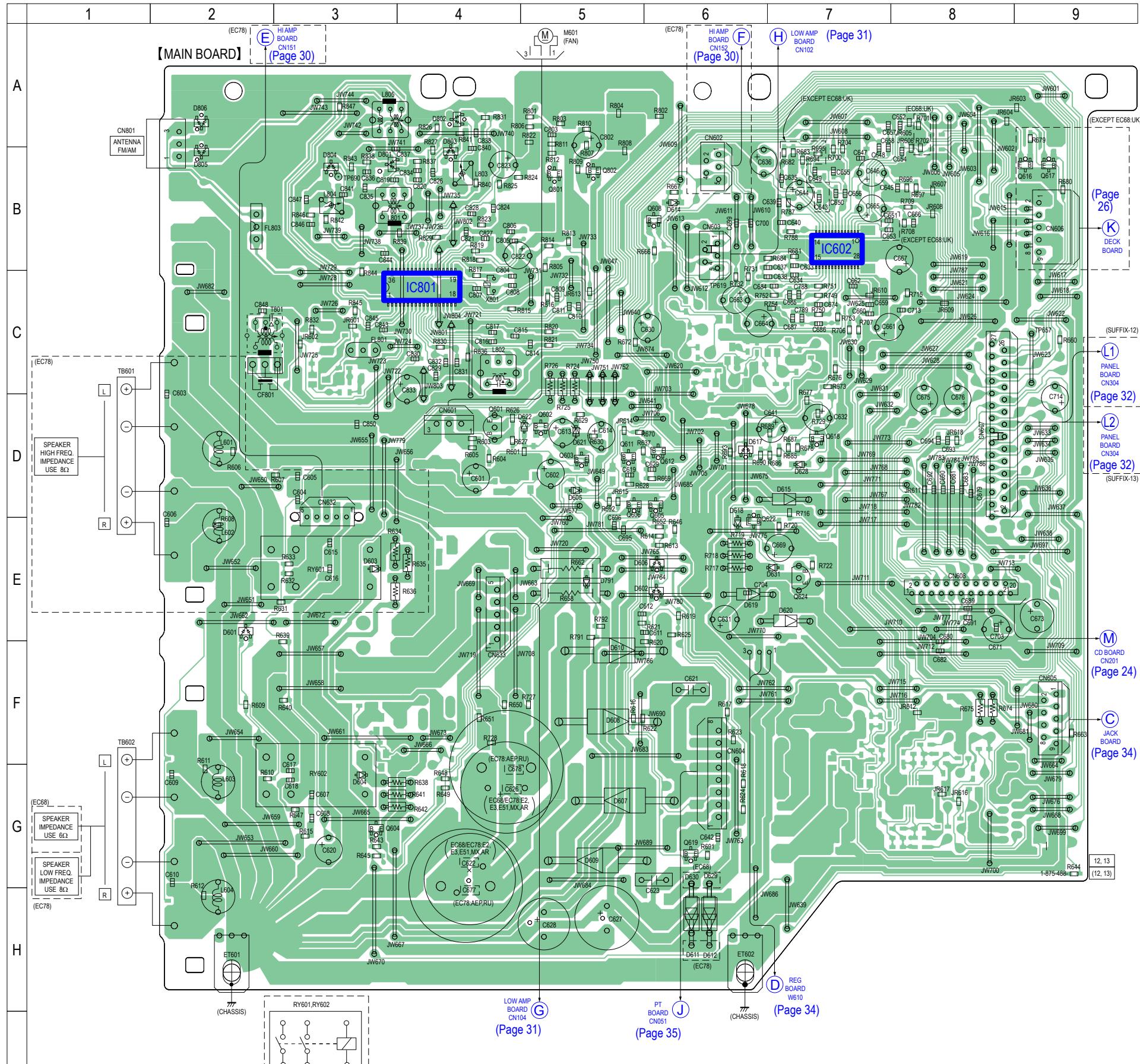


7-4. SCHEMATIC DIAGRAM - DECK Board (Except EC68: UK model) -

• See page 37 for waveforms.



7-5. PRINTED WIRING BOARD - MAIN Board - • See page 23 for Circuit Boards Location. •  : Uses unleaded solder.

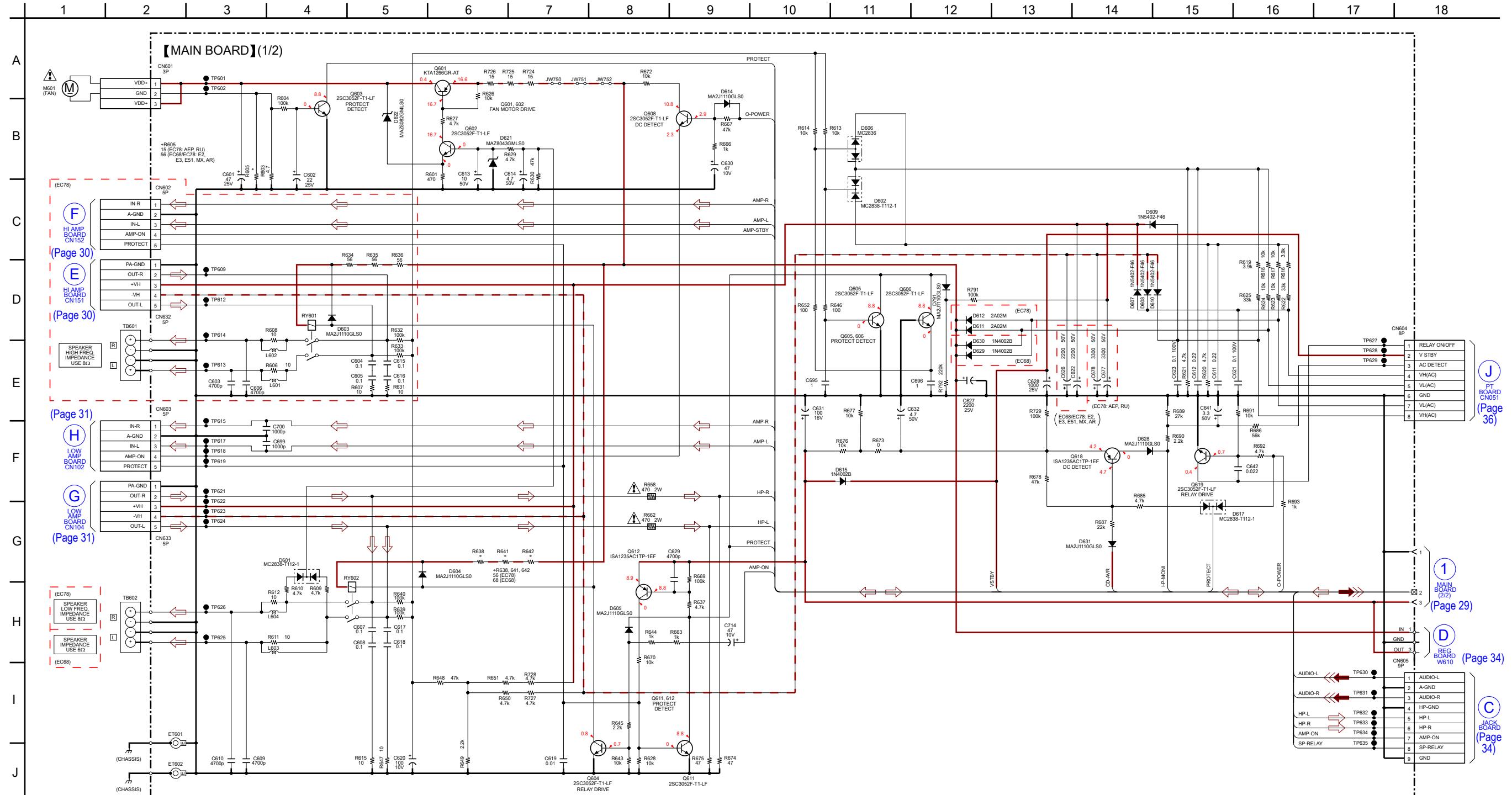


• Semiconductor Location

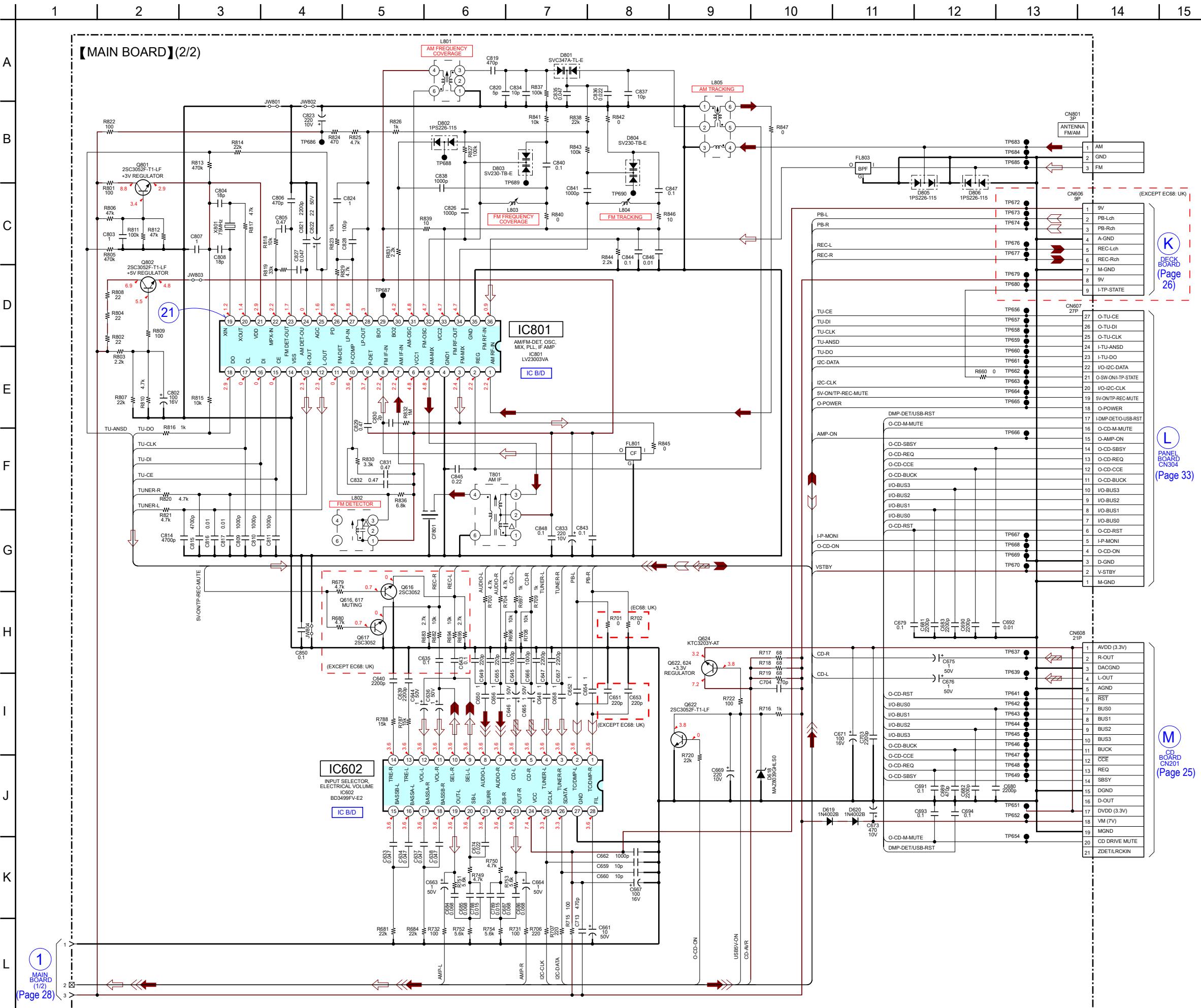
Ref. No.	Location
D601	E-2
D602	E-6
D603	E-3
D604	G-3
D605	D-5
D606	E-6
D607	G-5
D608	F-5
D609	G-5
D610	F-5
D611	H-6
D612	H-6
D614	B-6
D615	D-7
D617	D-6
D618	E-6
D619	E-6
D620	E-7
D621	D-5
D622	D-5
D628	D-7
D629	H-6
D630	H-6
D631	E-7
D791	E-5
D801	B-3
D802	A-4
D803	B-4
D804	B-3
D805	B-2
D806	A-2
IC602	B-7
IC801	C-4
Q601	D-4
Q602	D-5
Q603	D-5
Q604	G-3
Q605	D-6
Q606	D-5
Q608	B-6
Q611	D-5
Q612	D-5
Q613	D-6
Q614	D-6
Q615	D-6
Q616	D-6
Q617	D-6
Q618	D-6
Q619	D-6
Q620	D-6
Q621	D-6
Q622	D-6
Q623	D-6
Q624	D-6
Q625	D-6
Q626	D-6
Q627	D-6
Q628	D-6
Q629	D-6
Q630	D-6
Q631	D-6
Q632	D-6
Q633	D-6
Q634	D-6
Q635	D-6
Q636	D-6
Q637	D-6
Q638	D-6
Q639	D-6
Q640	D-6
Q641	D-6
Q642	D-6
Q643	D-6
Q644	D-6
Q645	D-6
Q646	D-6
Q647	D-6
Q648	D-6
Q649	D-6
Q650	D-6
Q651	D-6
Q652	D-6
Q653	D-6
Q654	D-6
Q655	D-6
Q656	D-6
Q657	D-6
Q658	D-6
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Q693	D-6
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Q697	D-6
Q698	D-6
Q699	D-6
Q700	D-6

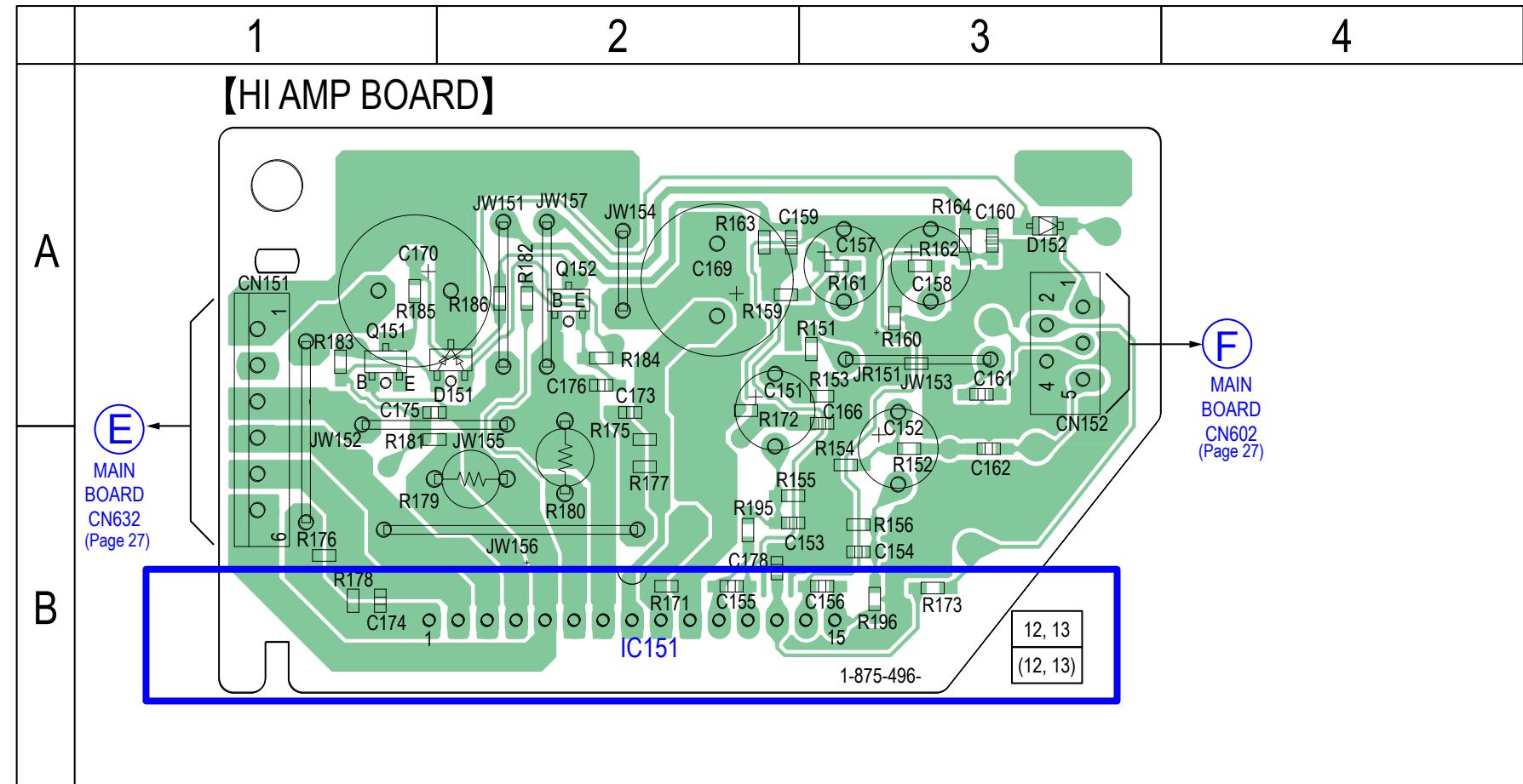
Note: Refer to "SUFFIX-12/SUFFIX-13 DISCRIMINATION OF PANEL BOARD" (page 3) of the servicing notes for suffix-12 and suffix-13.

7-6. SCHEMATIC DIAGRAM - MAIN Board (1/2) -

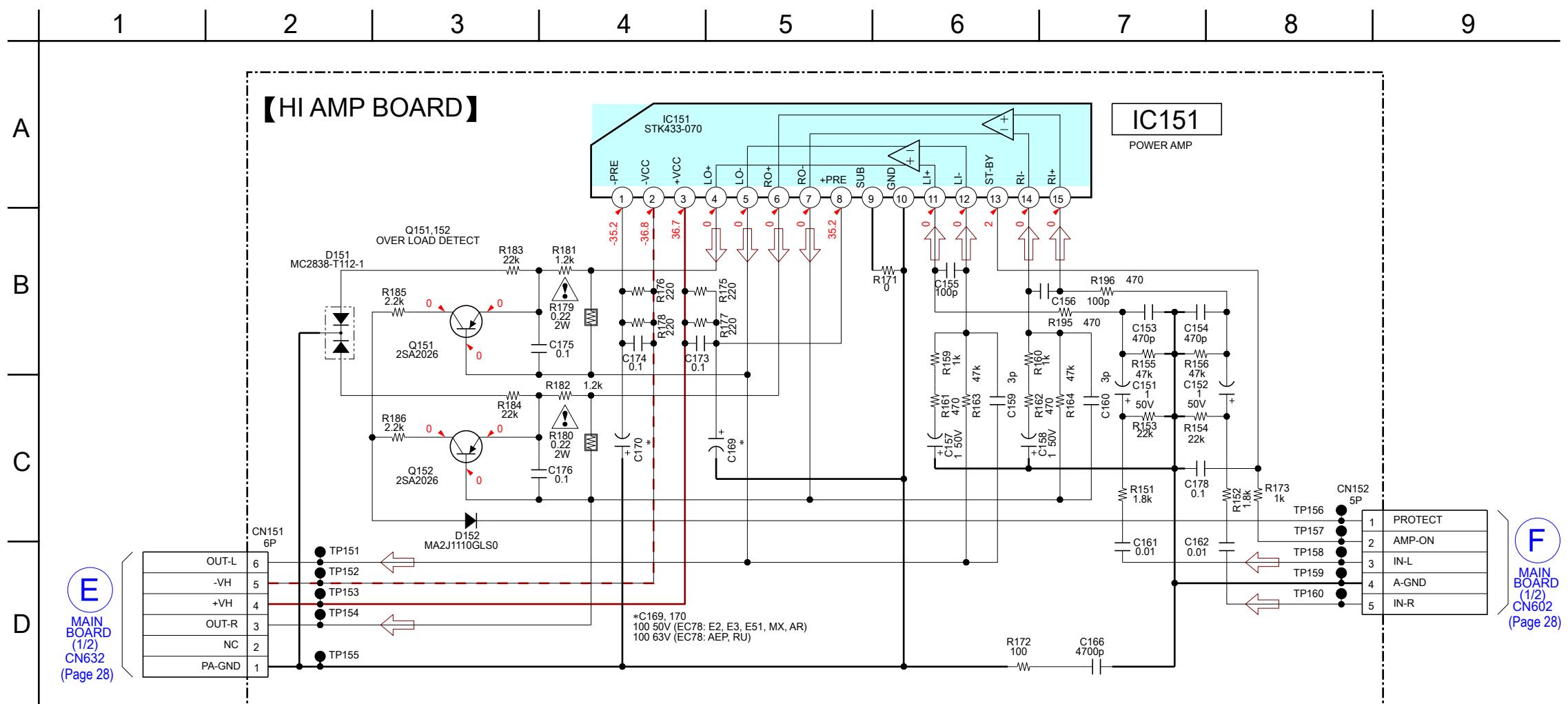


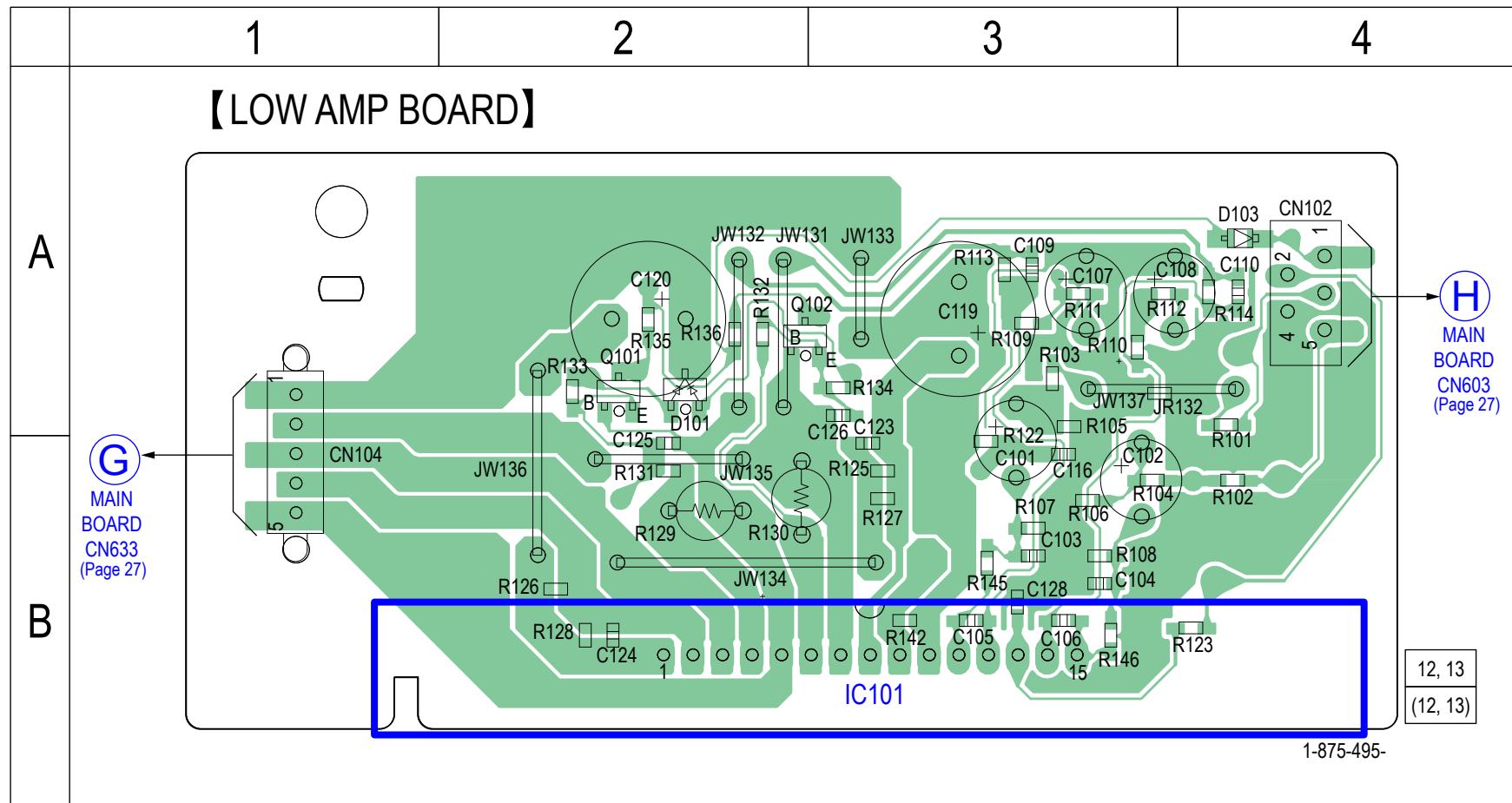
7-7. SCHEMATIC DIAGRAM - MAIN Board (2/2) • See page 37 for waveforms. • See page 38 for IC Block Diagrams.



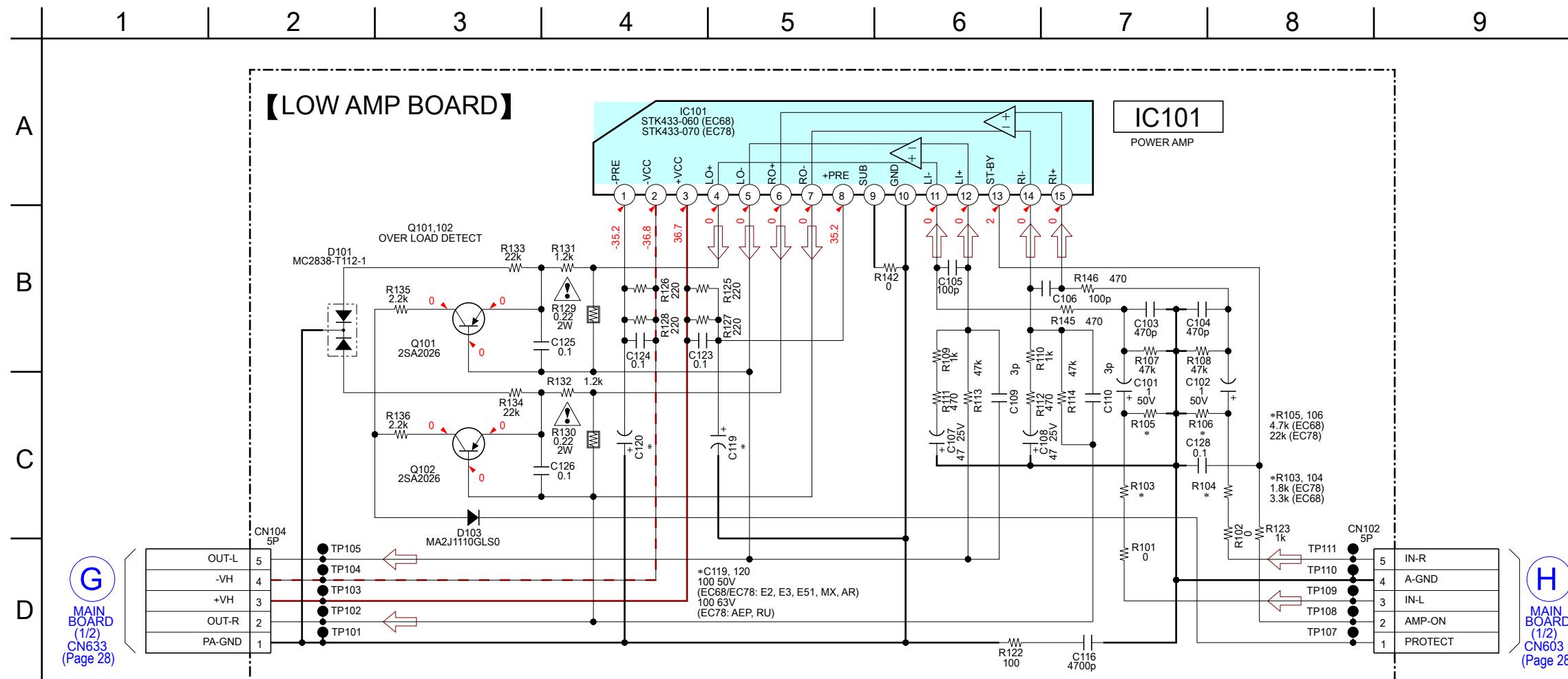


7-9. SCHEMATIC DIAGRAM - HI AMP Board (EC78) -



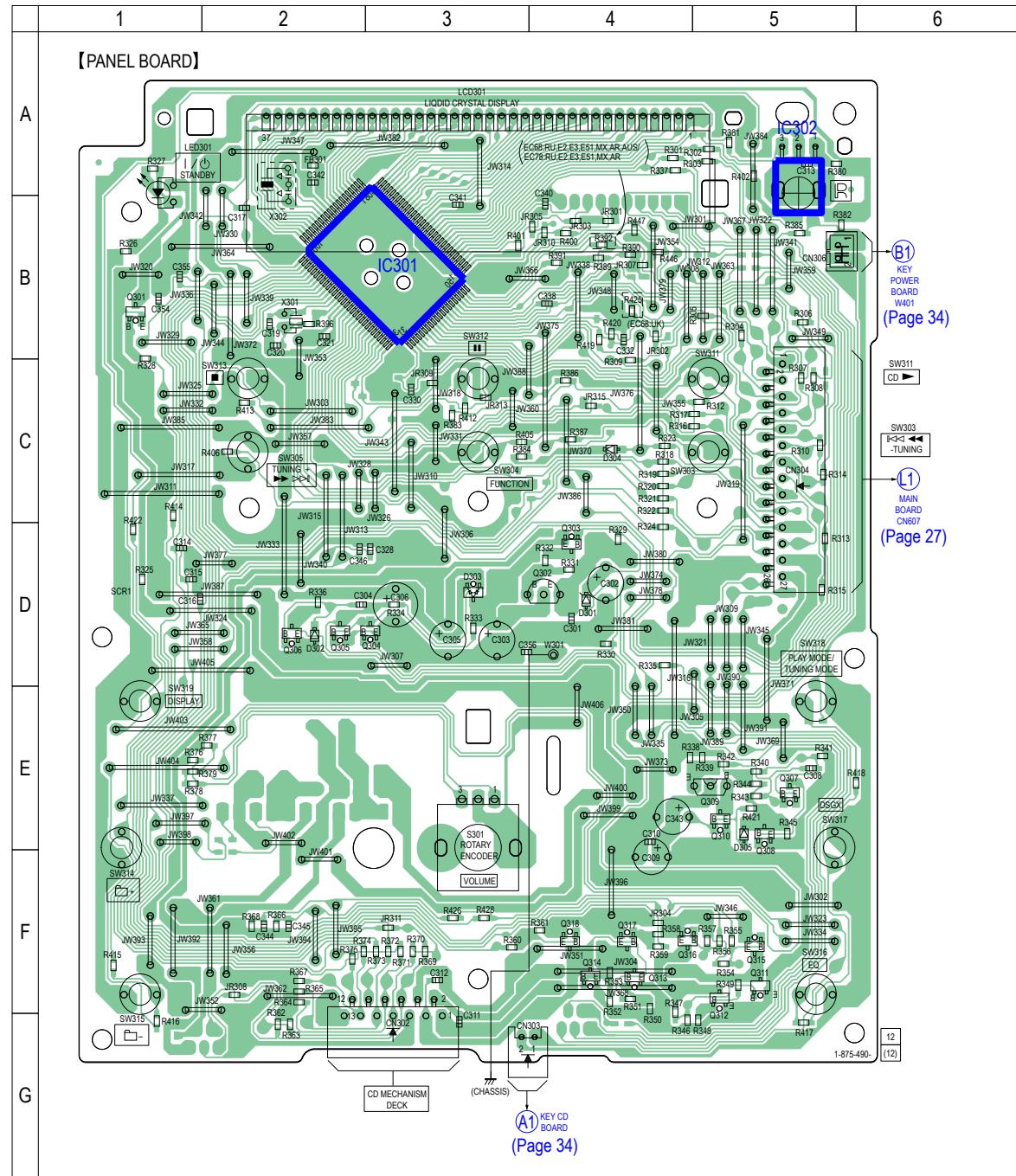


7-11. SCHEMATIC DIAGRAM - LOW AMP Board -



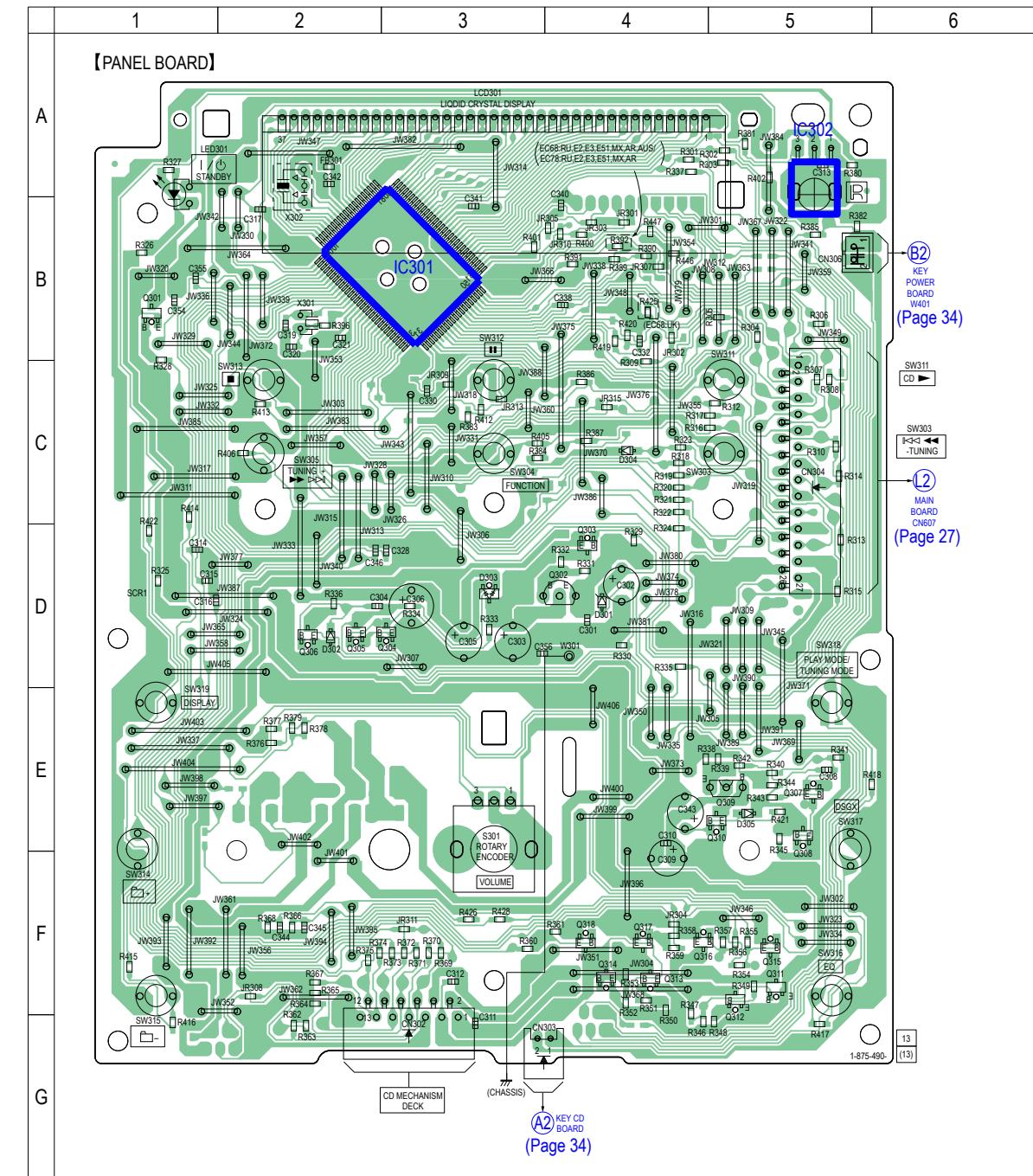
7-12. PRINTED WIRING BOARD - PANEL Board (Suffix-12) -

- See page 23 for Circuit Boards Location. • : Uses unleaded solder.



7-13. PRINTED WIRING BOARD - PANEL Board (Suffix-13) -

- See page 23 for Circuit Boards Location. • : Uses unleaded solder.

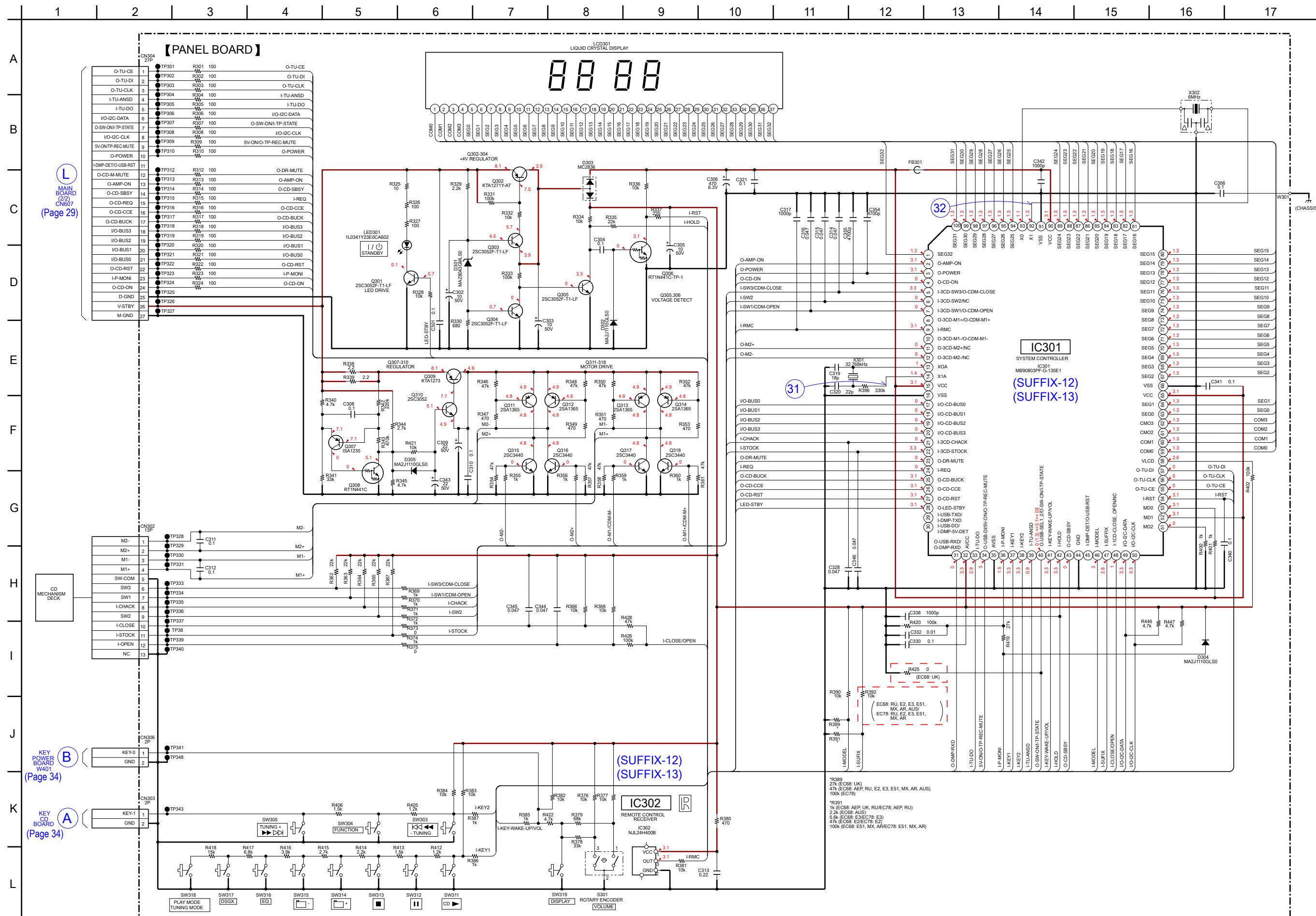


• Semiconductor Location

Ref. No.	Location	Ref. No.	Location
D301	D-4	Q305	D-2
D302	D-2	Q306	D-2
D303	D-3	Q307	E-5
D304	C-4	Q308	E-5
D305	E-5	Q309	E-5
IC301	B-3	Q310	E-5
IC302	A-5	Q311	F-5
LED301	A-1	Q312	F-5
Q301	B-1	Q313	F-4
Q302	D-4	Q314	F-4
Q303	D-4	Q315	F-5
Q304	D-3	Q316	F-4
		Q317	F-4
		Q318	F-4

Note: Refer to "SUFFIX-12/SUFFIX-13 DISCRIMINATION OF PANEL BOARD" (page 3) of the servicing notes for suffix-12 and suffix-13.

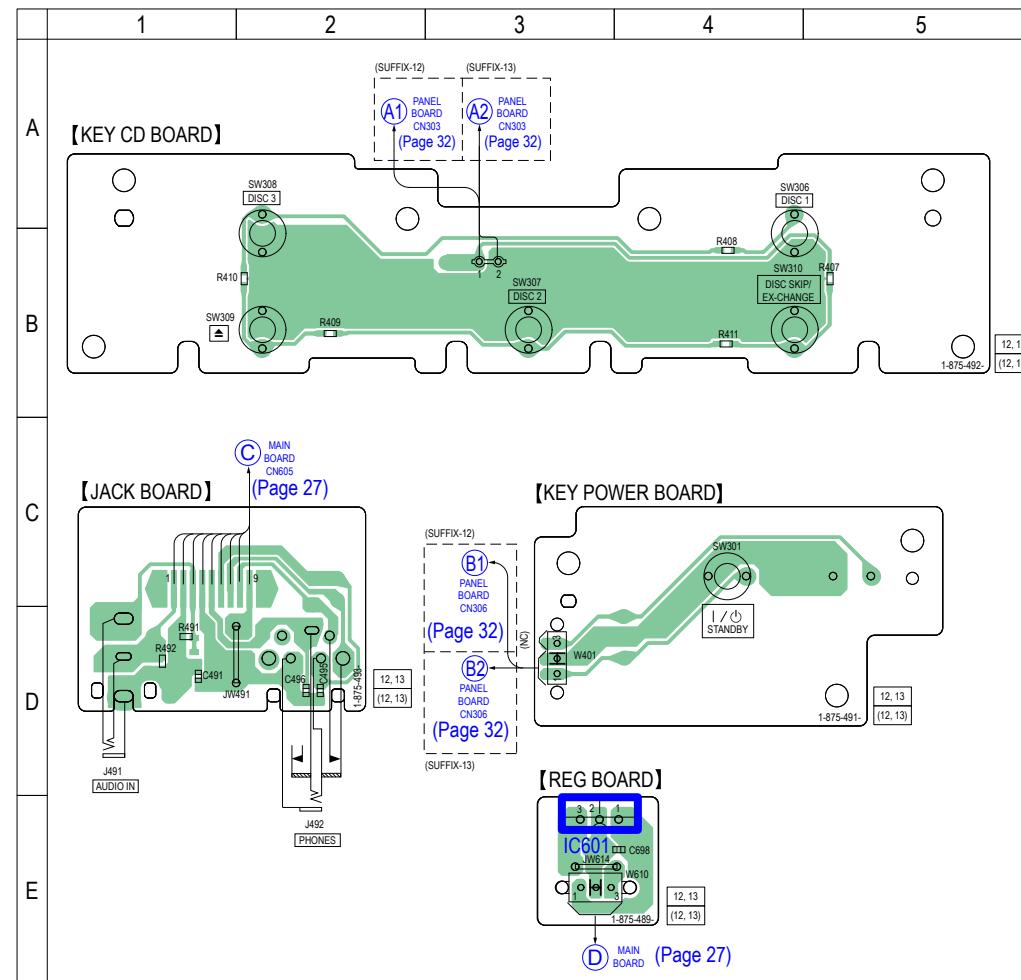
7-14. SCHEMATIC DIAGRAM - PANEL Board - • See page 37 for waveforms. • See page 40 for IC Pin Function Description.



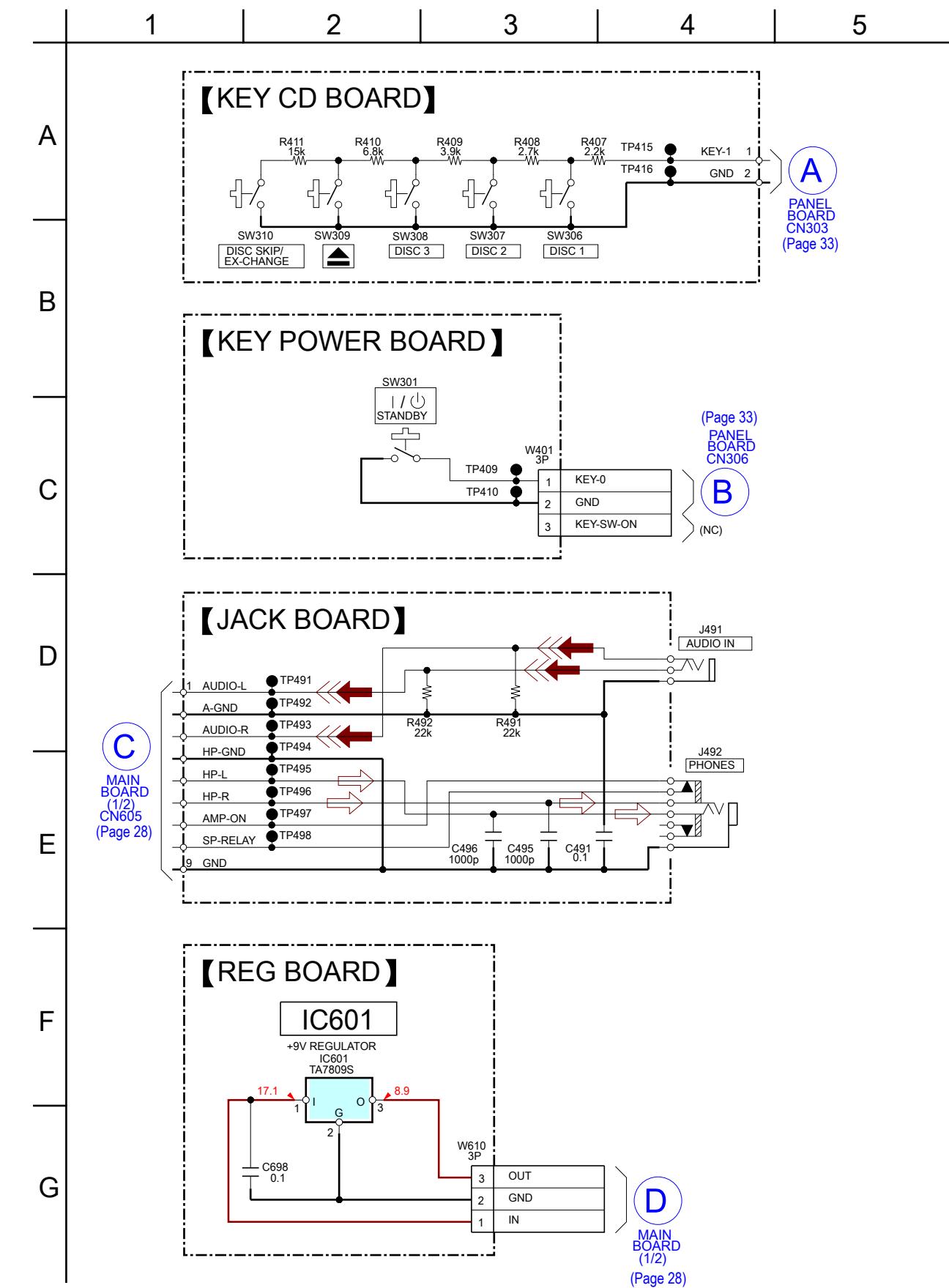
Note: Refer to "SUFFIX-12/SUFFIX-13 DISCRIMINATION OF PANEL BOARD" (page 3) of the servicing notes for suffix-12 and suffix-13.

7-15. PRINTED WIRING BOARDS - KEY Section -

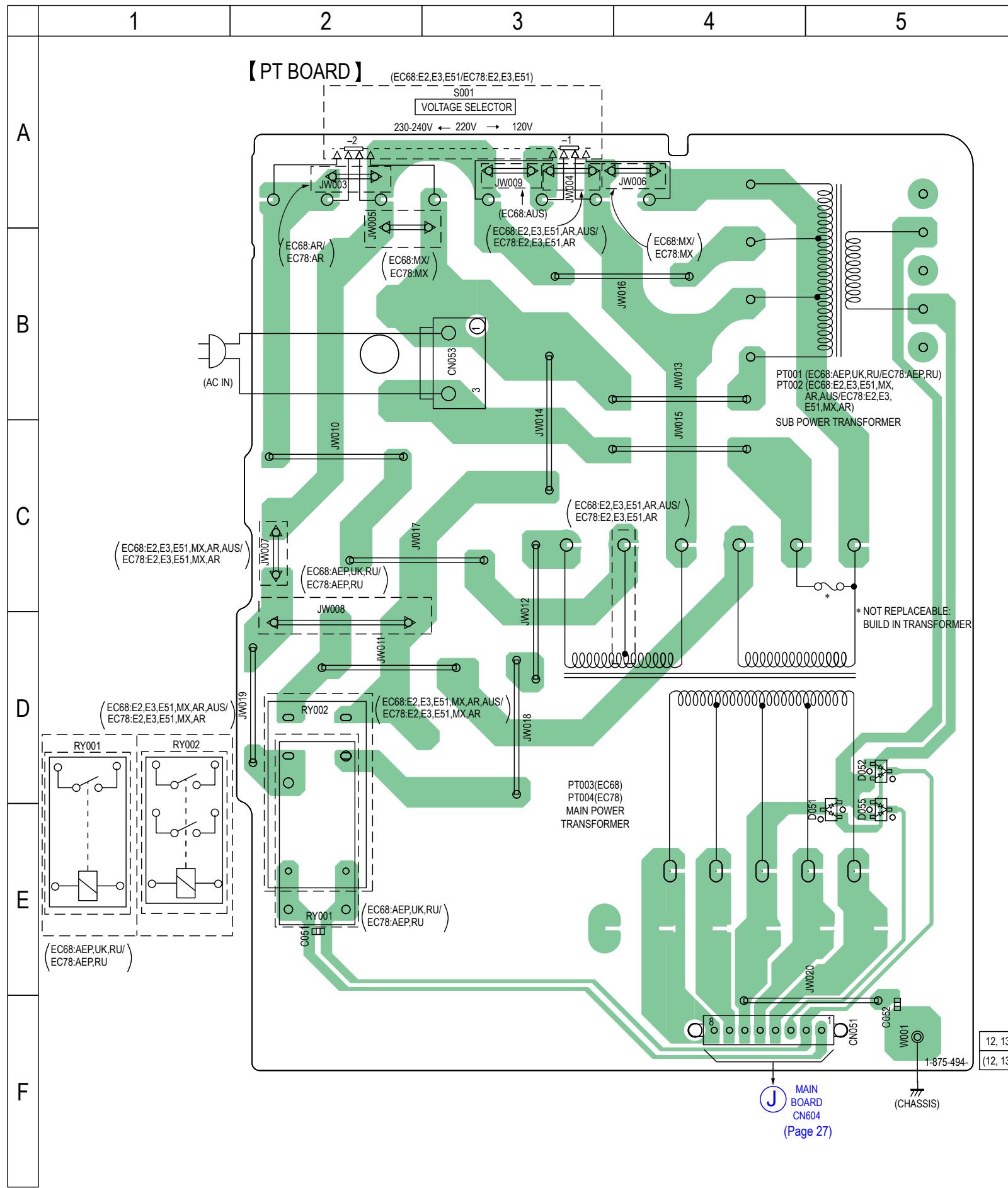
• See page 23 for Circuit Boards Location. • : Uses unleaded solder.



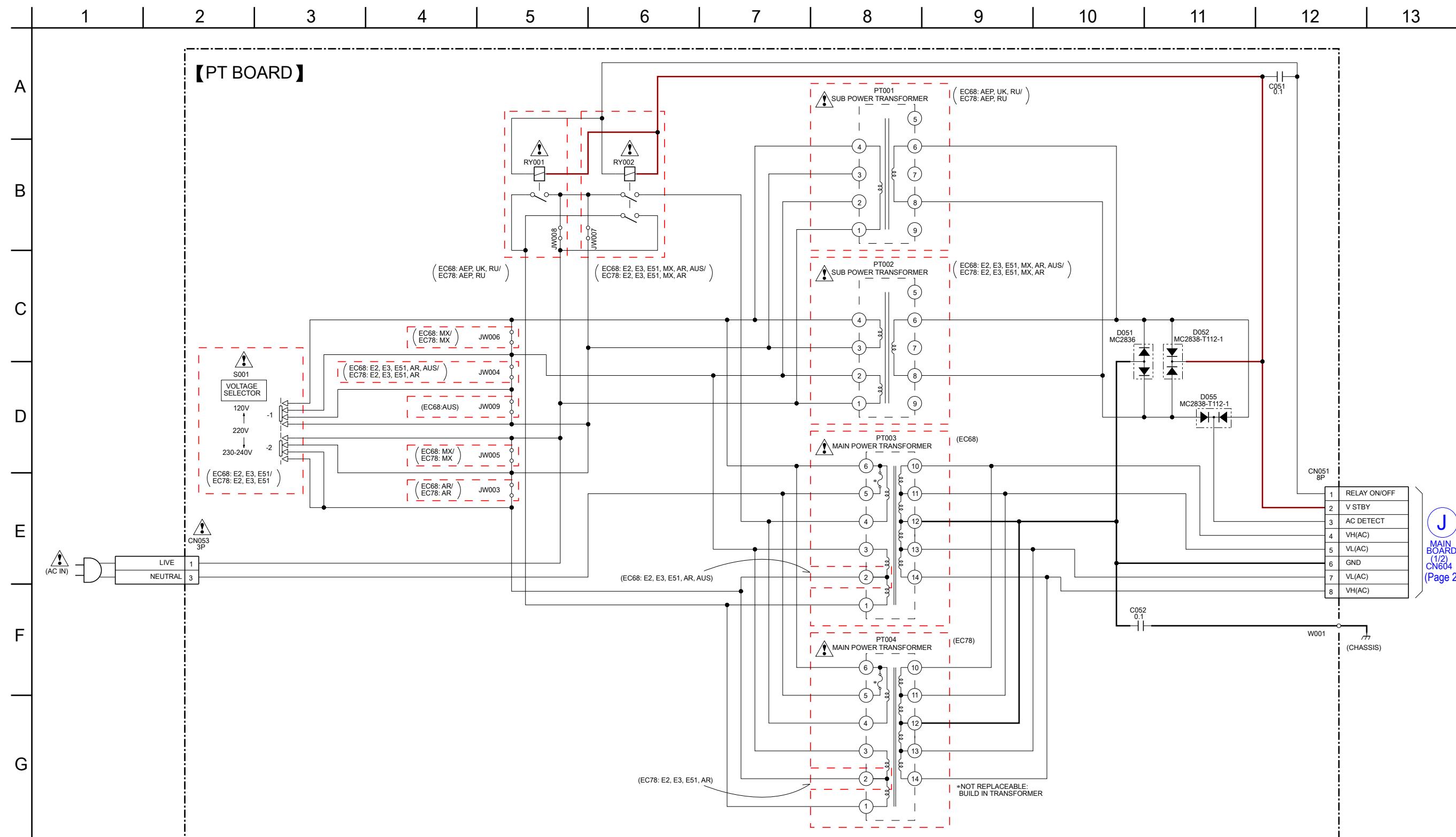
7-16. SCHEMATIC DIAGRAM - KEY Section -



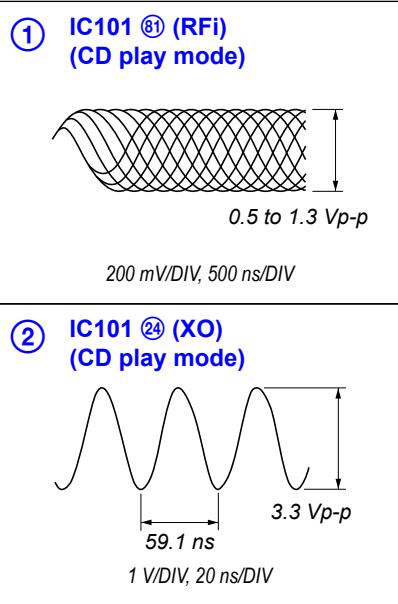
7-17. PRINTED WIRING BOARD - PT Board - • See page 23 for Circuit Boards Location. •  : Uses unleaded solder.



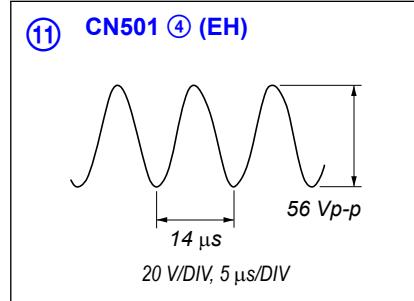
7-18. SCHEMATIC DIAGRAM - PT Board -



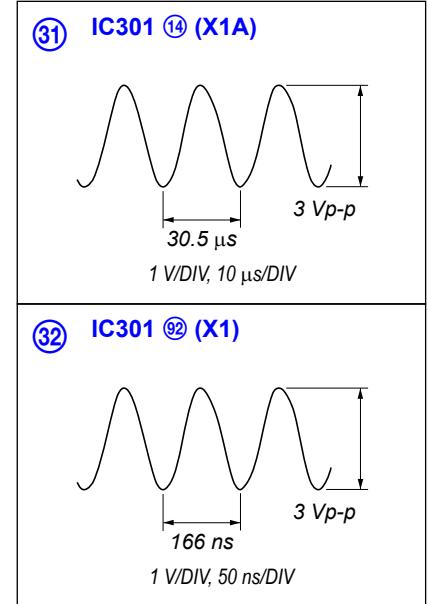
- Waveforms
- CD Board -



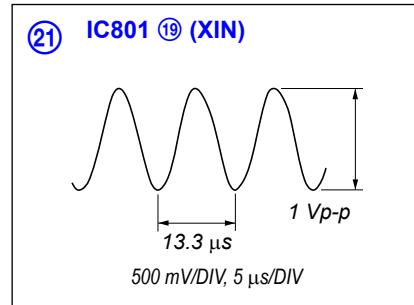
- DECK Board -



- PANEL Board -



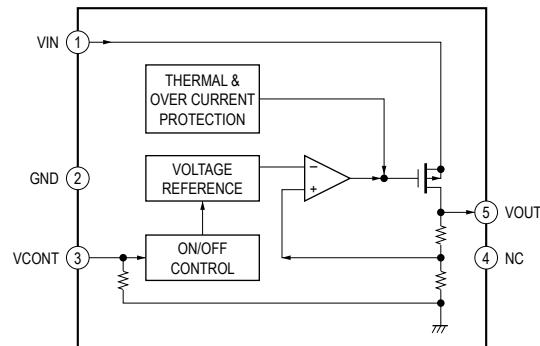
- MAIN Board -



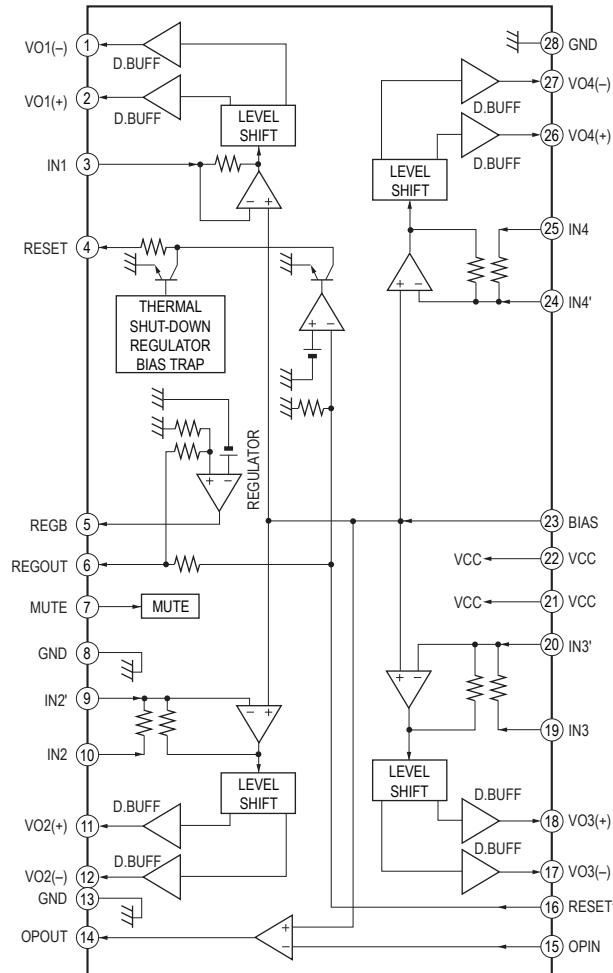
HCD-EC68/EC78

- IC Block Diagrams
- CD Board -

IC201 TK63115SCL-G@GT

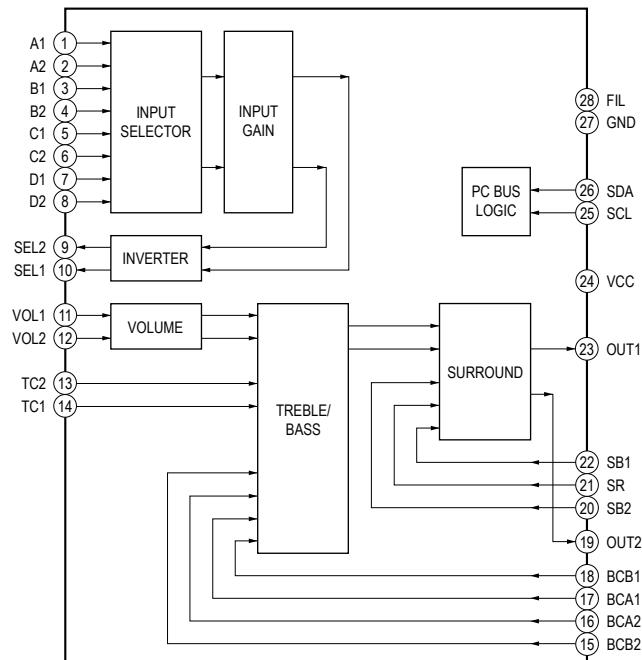


IC401 BA5826SFP-E2

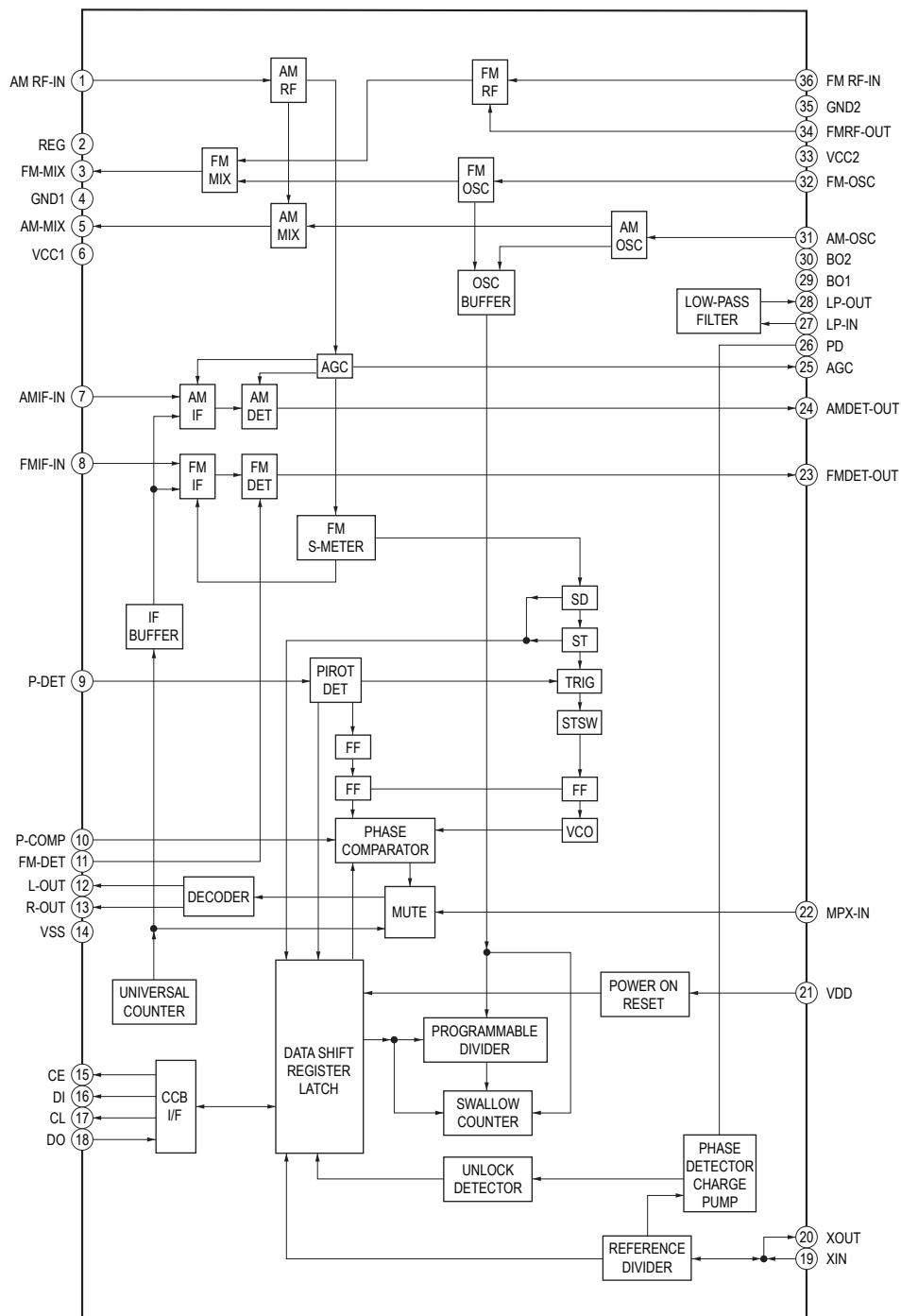


- MAIN Board -

IC602 BD3499FV-E2



IC801 LV23003VA



- IC Pin Function Description

CD BOARD IC101 TC94A70FG-006 (D, HZ (CD-MP3 PROCESSOR)

Pin No.	Pin Name	I/O	Description
1	AVSS3	-	Ground terminal
2	RFZi	I	RF ripple zero crossing signal input terminal
3	RFRP	O	RF ripple signal output terminal
4	SBAD/RFDC	O	Sub beam addition signal or RF peak detection signal output terminal Not used
5	FEi	O	Focus error signal output terminal Not used
6	TEi	O	Tracking error signal output terminal
7	TEZi	I	Tracking error zero crossing signal input terminal
8	AVDD3	-	Power supply terminal (+3.3 V)
9	FOo	O	Focus coil drive signal output terminal
10	TRo	O	Tracking coil drive signal output terminal
11	VREF	I	Reference voltage (+1.65V) input terminal
12	FMo	O	Sled motor drive signal output terminal
13	DMo	O	Spindle motor drive signal output terminal
14	VSSP3	-	Ground terminal
15	VCOi	I	VCO control voltage input terminal
16	VDDP3	-	Power supply terminal (+3.3 V)
17	VDD1	-	Power supply terminal (+1.5 V)
18	VSS	-	Ground terminal
19	FGiN	I	FG signal input terminal Not used
20	IO0 (/HSO)	I	Disc inner position detection signal input terminal
21	IO1 (/UHSO)	O	Not used
22	XVSS3	-	Ground terminal
23	XI	I	System clock input terminal (16.9344 MHz)
24	XO	O	System clock output terminal (16.9344 MHz)
25	XVDD3	-	Power supply terminal (+3.3 V)
26	DVSS3	-	Ground terminal
27	RO	O	Audio data (R-ch) output to the input selector
28	DVDD3	-	Power supply terminal (+3.3 V)
29	DVR	O	Reference voltage (+1.65V) output terminal
30	LO	O	Audio data (L-ch) output to the input selector
31	DVSS3	-	Ground terminal
32	VDDT3	-	Power supply terminal (+3.3 V)
33	VSS1	-	Ground terminal
34	VDD1	-	Power supply terminal (+1.5 V)
35	VDDM1	-	Power supply terminal (+1.5 V)
36	SRAMSTB	I	S-RAM standby mode control signal input terminal Fixed at "L" in this set
37	XRST	I	Reset signal input from the system controller "L": reset
38, 39	BUS0, BUS1	I	Serial data input from the system controller
40	BUS2 (SO)	I	Serial data input from the system controller
41	BUS3 (SI)	I	Serial data input from the system controller
42	BUCK (CLK)	I	Serial data transfer clock signal input from the system controller
43	XCCE	I	Chip enable signal input from the system controller
44	TEST	I	Setting terminal for test mode Normally fixed at "L"
45	IRQ	I	Interrupt request signal input terminal Not used
46	AoUT3 (PO4)	O	Request signal output terminal Not used
47	AoUT2 (PO5)	O	Audio data output terminal Not used
48	PIO0	O	Request signal output to the system controller
49, 50	PIO1, PIO2	O	Not used
51	PIO3	I	Gate signal input terminal Not used
52	VSS1	-	Ground terminal
53	VDDT3	-	Power supply terminal (+3.3 V)
54	SBSY	O	Subcode block sync signal output to the system controller
55	SBOK/FOK	O	Not used
56	IPF	O	Not used
57	SFSY/LOCK	O	Not used
58	ZDET	O	Zero detection signal output terminal Not used
59	GPN	I	Not used
60	MS	I	Microcomputer interface mode selection signal input terminal Fixed at "H" in this set

Pin No.	Pin Name	I/O	Description
61	DOUT (PO6)	O	Digital audio data output terminal Not used
62	AOUT (PO7)	O	Audio data output terminal Not used
63	BCK (PO8)	O	Bit clock signal output terminal Not used
64	LRCK (PO9)	O	L/R sampling clock signal output terminal Not used
65	AIN (PI4)	I	Digital audio data input terminal Not used
66	BCKi (PI5)	I	Bit clock signal input terminal Not used
67	LRCKi (PI6)	I	L/R sampling clock signal input terminal Not used
68	VDD1	-	Power supply terminal (+1.5 V)
69	VSS	-	Ground terminal
70	AWRC	-	Not used
71	PVDD3	-	Power supply terminal (+3.3 V)
72	PDO	O	Phase error margin signal between EFM signal and PLCK signal output terminal
73	TMAXS	O	TMAX detection signal output terminal Not used
74	TMAX	O	TMAX detection signal output terminal
75	LPFN	I	Inverted signal input from the operation amplifier for PLL loop filter
76	LPFo	O	Signal output from the operation amplifier for PLL loop filter
77	PVREF	I	Reference voltage (+1.65V) input terminal
78	VCOF	O	VCO filter output terminal
79	PVSS3	-	Ground terminal
80	SLCo	O	EFM slice level output terminal
81	RFi	I	RF signal input terminal
82	RFRPi	I	RF ripple signal input terminal
83	RFEQo	O	EFM slice level output terminal
84	VRo	O	Reference voltage (+1.65V) output terminal
85	RESiN	O	External resistor connection terminal
86	VMDiR	O	Reference voltage (+1.65V) output terminal for automatic power control circuit
87	TESTR	O	Low-pass filter terminal for RFEQO offset correction
88	AGCi	I	RF signal amplitude adjustment amplification input terminal
89	RFo	O	RF signal generation amplification output terminal
90	RVDD3	-	Power supply terminal (+3.3 V)
91	LDo	O	Laser diode on/off control signal output to the automatic power control circuit "H": laser diode on
92	MDi	I	Light amount monitor input from the laser diode of optical pick-up block
93	RVSS3	-	Ground terminal
94	FNi2 (C)	I	Main beam (C) input from the optical pick-up block
95	FNi1 (A)	I	Main beam (A) input from the optical pick-up block
96	FPi2 (D)	I	Main beam (D) input from the optical pick-up block
97	FPi1 (B)	I	Main beam (B) input from the optical pick-up block
98	TPi (F)	I	Sub beam (F) input from the optical pick-up block
99	TNPC	O	External capacitor connection terminal
100	TNi (E)	I	Sub beam (E) input from the optical pick-up block

PANEL BOARD IC301 MB90803PF-G-135E1 (SYSTEM CONTROLLER)

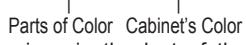
Pin No.	Pin Name	I/O	Description
1	SEG32	O	Segment drive signal output to the liquid crystal display
2	O-AMP-ON	O	Relay drive signal output terminal (for speaker)
3	O-POWER	O	Main power on/off control signal output terminal "H": on
4	O-CD-ON	O	CD power on/off control signal output terminal "H": on
5 to 7	I-3CD-SW3/O-CDM-CLOSE, I-3CD-SW2/NC, I-3CD-SW1/O-CDM-OPEN	I	Detection switch input from the CD mechanism deck
8	O-3CD-M1+/O-CDM-M1+	O	Motr drive signal output terminal Not used
9	I-RMC	I	Remote control signal input from the remote control receiver
10	O-3CD-M1-/O-CDM-M1-	O	Motr drive signal output terminal Not used
11, 12	O-3CD-M2+/NC, O-3CD-M2-/NC	O	Motr drive signal output to the CD mechanism deck
13	X0A	I	Sub system clock input terminal (32.768 kHz)
14	X1A	O	Sub system clock output terminal (32.768 kHz)
15	VCC	-	Power supply terminal (+3.1V)
16	VSS	-	Ground terminal
17 to 20	I/O-CD-BUS0 to I/O-CD-BUS3	O	Serial data output to the CD-MP3 processor
21	I-3CD-CHACK	I	Disc chucking detection switch input from the CD mechanism deck
22	I-3CD-STOCK	I	Disc stocking detection switch input from the CD mechanism deck
23	O-DR-MUTE	O	Muting signal output to the motor/coil driver
24	I-REQ	I	Request signal input from the CD-MP3 processor
25	O-CD-BUCK	O	Serial data transfer clock signal output to the CD-MP3 processor
26	O-CD-CCE	O	Chip enable signal output to the CD-MP3 processor
27	O-CD-RST	O	System reset signal output to the CD-MP3 processor "L": reset
28	O-LED-STBY	O	LED drive signal output terminal for STANDBY indicator
29	I-USB-TXD/I-DMP-TXD	I	Serial data input terminal Not used
30	I-USB-DO/I-DMP-5V-DET	I	Power voltage detection signal input terminal Not used
31	O-USB-RXD/O-DMP-RXD	O	Serial data output terminal Not used
32	AVCC	-	Power supply terminal (+3.1V)
33	I-TU-DO	I	Serial data input from the AM/FM DET
34	O-USB-DI/5V-ON/O-TP-REC-MUTE	O	Muting signal output to the REC muting circuit
35	AVSS	-	Ground terminal
36	I-P-MONI	I	Power monitor signal input terminal
37, 38	I-KEY1, I-KEY2	I	Front panel key input terminal (A/D input)
39	I-TU-ANS	I	Power monitor signal input terminal
40	O-USB-SEL1_2/O-SW-ON/I-TP-STATE	I	Tape syate detection signal input terminal
41	I-KEY-WAKE-UP/VOL	I	System wake up signal input terminal
42	I-HOLD	I	Hold signal input terminal
43	O-CD-SBSY	I	Subcode block sync signal input from the CD-MP3 processor
44	GND	-	Ground terminal
45	I-DMP-DET/O-USB-RST	I/O	DMPORT detection signal input terminal/reset signal output terminal Not used
46	I-MODEL	I	Model setting terminal
47	I-SUFFIX	I	Suffix setting terminal
48	I-CD-CLOSE_OPEN/NC	I	CD table open/close detection signal input terminal
49	I/O-I2C-DATA	I/O	Two-way serial data bus with the electrical volume
50	I/O-I2C-CLK	O	Serial data transfer clock signal output to the electrical volume
51 to 53	MD2 to MD0	-	Not used
54	I-RST	I	Reset signal input from the voltage detect "L": reset For several hundreds msec. after the power supply rises, "L" is input, then it changes to "H"
55	O-TU-CE	O	Chip enable signal output to the FM/AM DET
56	O-TU-CLK	O	Serial data transfer clock signal output to the FM/AM DET

Pin No.	Pin Name	I/O	Description
57	O-TU-DI	O	Serial data output to the FM/AM DET
58	VLCD	-	Terminal for doubler circuit capacitor connection to develop liquid crystal display drive voltage
59 to 62	COM0, COM1, CMO2, CMOS	O	Common drive signal output to the liquid crystal display
63, 64	SEG0, SEG1	O	Segment drive signal output to the liquid crystal display
65	VCC	-	Power supply terminal (+3.1V)
66	VSS	-	Ground terminal
67 to 89	SEG2 to SEG24	O	Segment drive signal output to the liquid crystal display
90	VCC	-	Power supply terminal (+3.1V)
91	VSS	-	Ground terminal
92	X1	I	Main system clock output terminal (6 MHz)
93	X0	O	Main system clock input terminal (6 MHz)
94 to 100	SEG25 to SEG31	O	Segment drive signal output to the liquid crystal display

SECTION 8 EXPLODED VIEWS

Note:

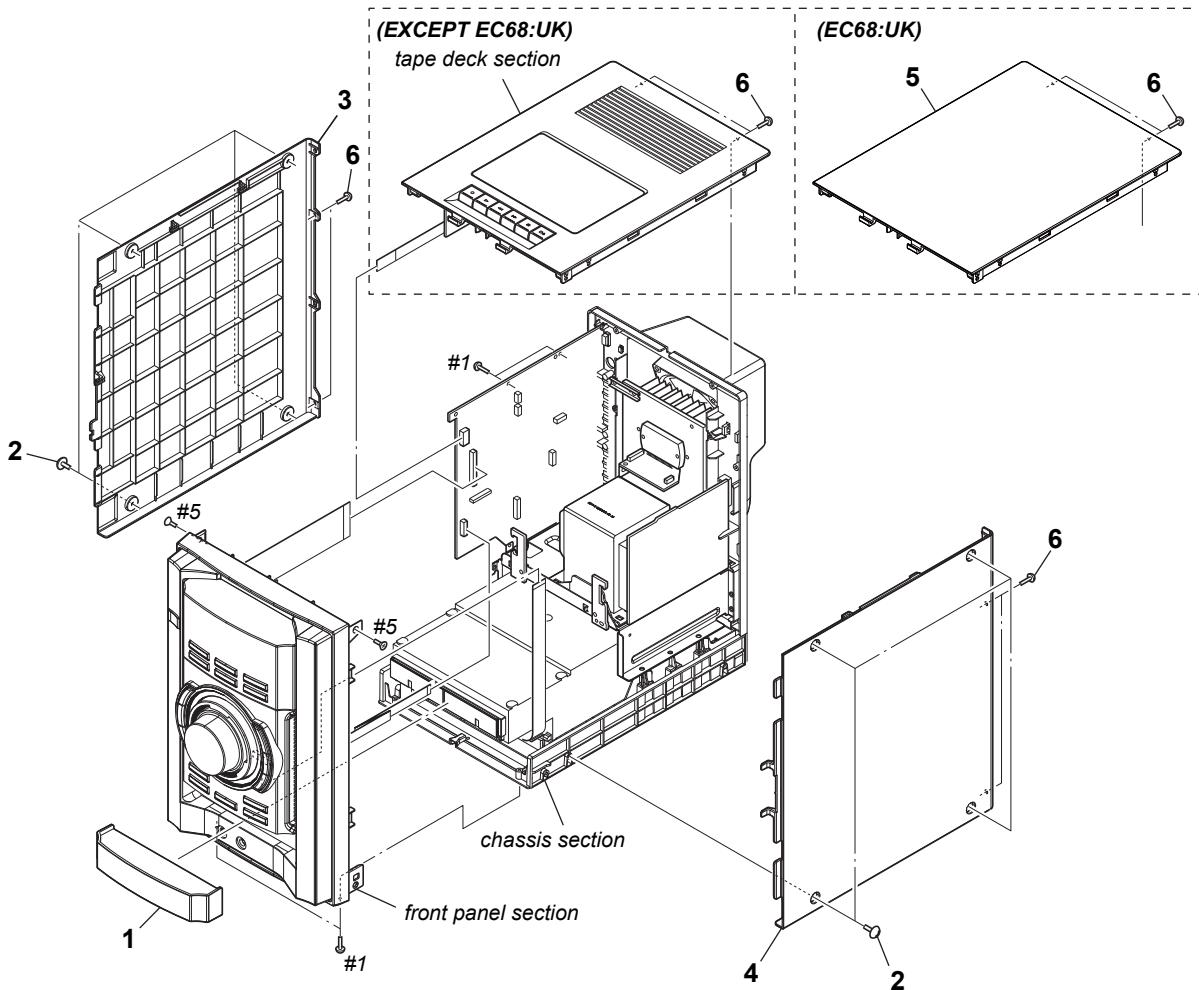
- XX and -X mean standardized parts, so they may have some difference from the original one.
- Items marked "*" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- The mechanical parts with no reference number in the exploded views are not supplied.

- Color Indication of Appearance Parts Example:
KNOB, BALANCE (WHITE) . . . (RED)

- Accessories are given in the last of the electrical parts list.
- Abbreviation

AR	: Argentina model
AUS	: Australian model
E2	: 120V AC area in E model

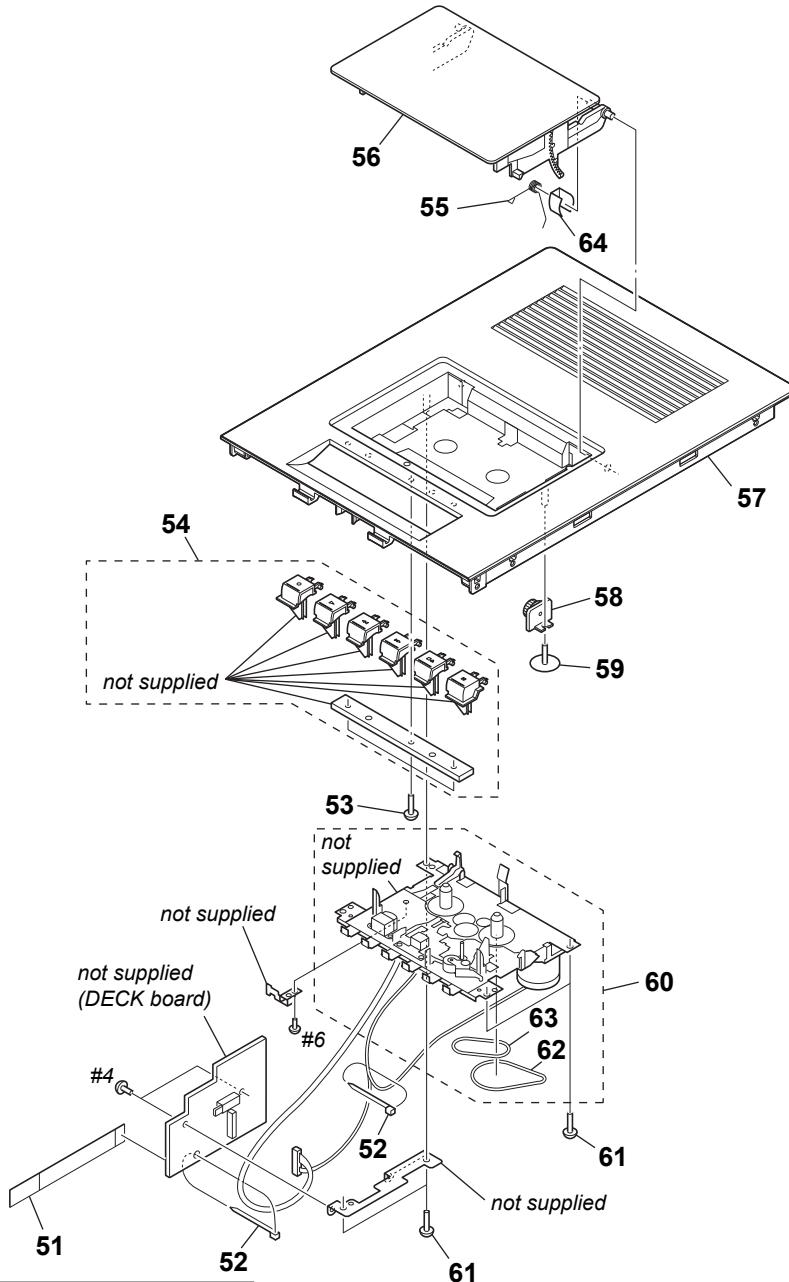
E3 : 240V AC area in E model
 E51 : Chilean and Peruvian models
 MX : Mexican model
 RU : Russian model

The components identified by mark  or dotted line with mark  are critical for safety.
Replace only with part number specified.

8-1. PANEL SECTION

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
1	3-276-203-01	DOOR (CD)		5	2-890-829-11	PANEL (TOP) (EC68: UK)	
2	3-363-099-32	SCREW (CASE 3 TP2)		6	3-254-143-11	SCREW (B3), (+) BV TAPPING	
3	2-890-831-11	PANEL (L), SIDE		#1	7-685-647-79	SCREW +BVTP 3X10 TYPE2 N-S	
4	2-890-830-11	PANEL (R), SIDE		#5	7-685-247-14	SCREW +KTP 3X10 TYPE2 NON-SLIT	
		(EC68/EC78: E2, E3, E51, MX, AR)					
4	2-890-830-31	PANEL (R), SIDE (EC78: AEP, RU)					

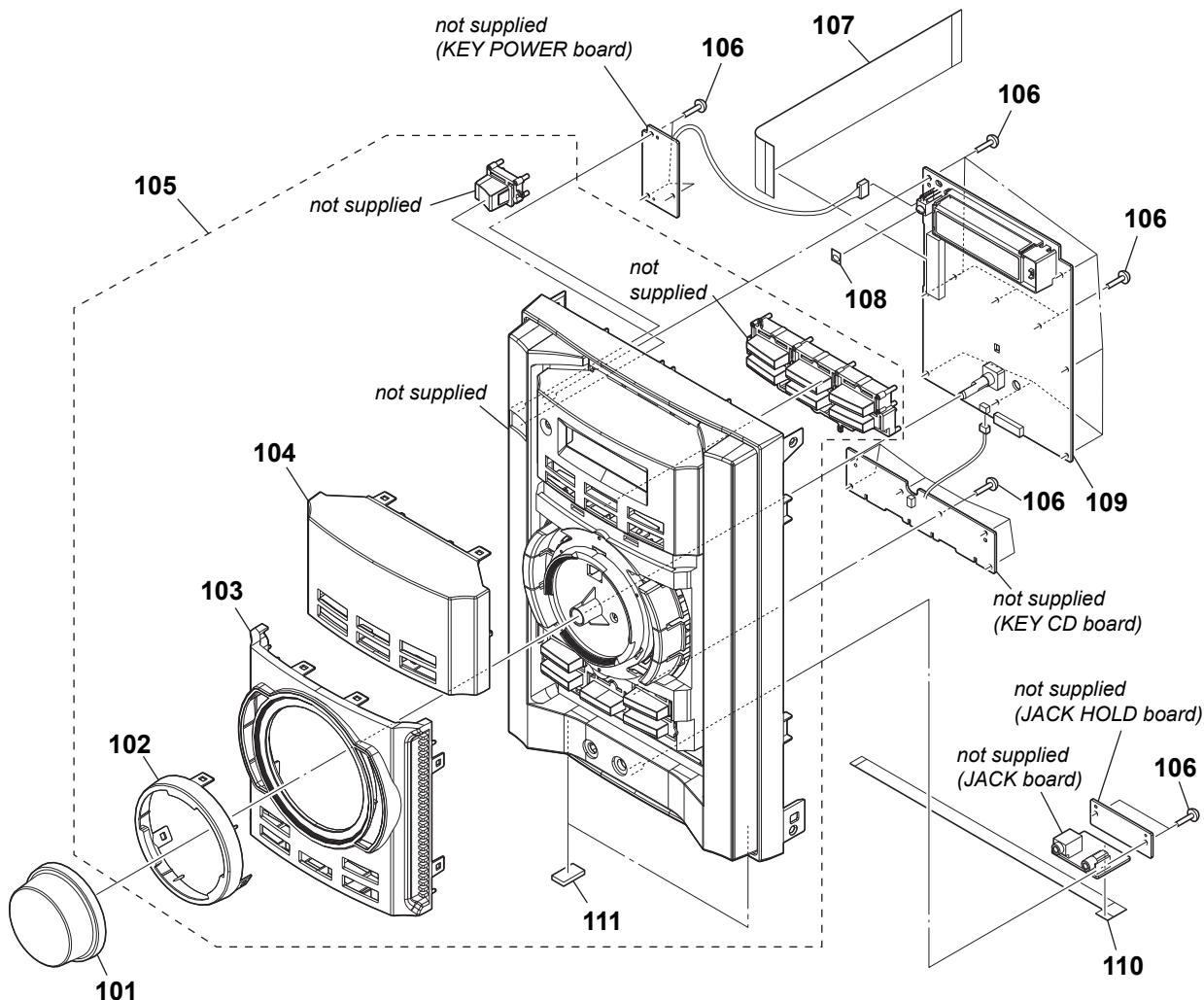
8-2. TAPE DECK SECTION (EXCEPT EC68: UK)



Note: When you exchange Ref.No.60, 62 or 63,
Please refer to "HOW TO DISTINGUISH
TAPE MECHANISM DECK (EXCEPT EC68:
UK MODEL)" of the service note (5 page).

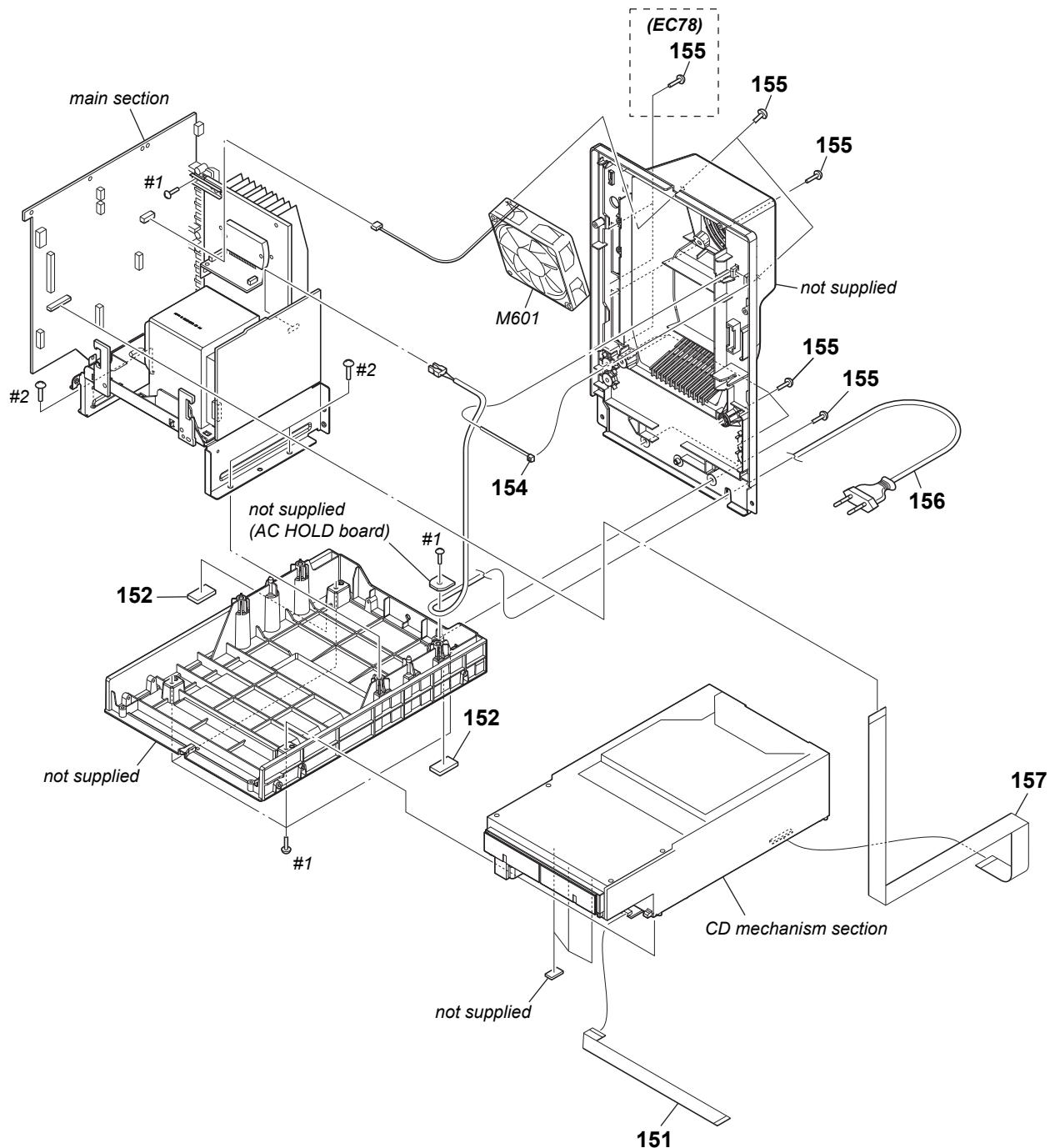
Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
51	1-833-801-21	CABLE, FLEXIBLE FLAT (9 CORE) (EXCEPT EC68: UK)		60	A-1527-851-A	TCM-J1 (EXCEPT EC68: UK)	
52	3-701-748-00	CLAMP (EXCEPT EC68: UK)		61	4-951-620-01	SCREW (2.6X8), +BVTP (EXCEPT EC68: UK)	
53	3-252-827-01	SCREW (B2.6), (+) BV TAPPING (EXCEPT EC68: UK)		62	2-670-389-01	BELT (1) (for TCM-J1) (EXCEPT EC68: UK)	
54	2-649-132-21	BUTTON (CASS) (●, ▶, ◀, ▷, ■△, □)	(EXCEPT EC68: UK)	62	2-688-622-01	BELT (MAIN) (for CS-21SC-900TP) (EXCEPT EC68: UK)	
55	2-649-152-02	SPRING (CASS) (EXCEPT EC68: UK)		63	3-214-817-01	BELT (FR) (for TCM-J1) (EXCEPT EC68: UK)	
56	2-649-131-21	BOX, CASSETTE (EXCEPT EC68: UK)		63	2-688-621-01	BELT (R/F) (for CS-21SC-900TP) (EXCEPT EC68: UK)	
57	2-649-128-71	PANEL, TOP (EXCEPT EC68: UK)		64	3-917-753-41	CUSHION (SP) (EXCEPT EC68: UK)	
58	3-047-468-01	DAMPER (EXCEPT EC68: UK)		#4	7-685-645-79	SCREW +BVTP 3X6 TYPE2 IT-3 (EXCEPT EC68: UK)	
59	3-921-725-01	SCREW (2.6X10), +PWH (EXCEPT EC68: UK)		#6	7-685-850-04	SCREW +BVTT 2X3 (S) (EXCEPT EC68: UK)	
60	1-797-575-11	DECK, MECHANICAL (CS-21SC-900TP) (EXCEPT EC68: UK)					

8-3. FRONT PANEL SECTION



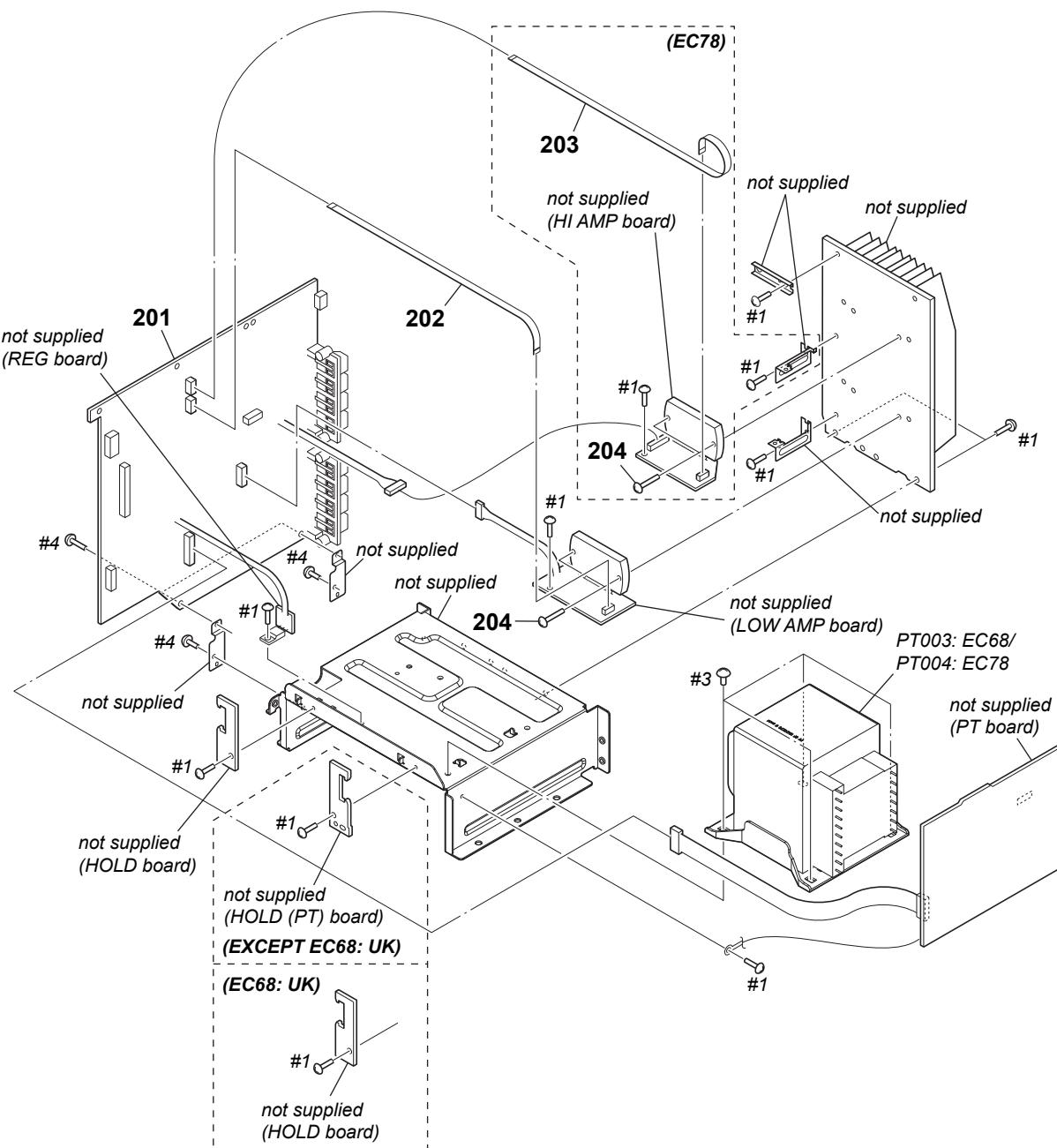
Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
101	3-276-202-01	KNOB (VOL)		107	1-832-906-21	CABLE, FLEXIBLE FLAT (27 CORE)	
102	3-276-204-01	RING (VOL) (EC78: AEP, RU, E2, E51, MX, AR)		108	3-297-298-01	SHEET (RM)	
102	3-276-204-11	RING (VOL) (EC68)		109	A-1379-679-A	PANEL BOARD, COMPLETE (EC78: AEP)	
102	3-276-204-21	RING (VOL) (EC78: E3)		109	A-1379-692-A	PANEL BOARD, COMPLETE (EC78: RU)	
103	3-276-201-01	PLATE, ORNAMENTAL		109	A-1379-698-A	PANEL BOARD, COMPLETE (EC78: E2)	
104	3-276-198-21	WINDOW (EC78: E3)		109	A-1379-707-A	PANEL BOARD, COMPLETE (EC78: E51, MX, AR)	
104	3-276-198-41	WINDOW (EC68: E3, AUS)		109	A-1379-748-A	PANEL BOARD, COMPLETE (EC68: AEP)	
104	3-276-198-81	WINDOW (EC78: AEP, RU, E2, E51, MX, AR)		109	A-1379-753-A	PANEL BOARD, COMPLETE (EC68: RU)	
104	3-276-198-91	WINDOW (EC68: AEP, UK, RU, E2, E51, MX, AR)		109	A-1379-787-A	PANEL BOARD, COMPLETE (EC68: E2)	
105	A-1418-860-A	PANEL ASSY, FRONT (EC68: E3, AUS)		109	A-1379-794-A	PANEL BOARD, COMPLETE (EC68: E51, MX, AR)	
105	A-1418-861-A	PANEL ASSY, FRONT (EC68: E2, E51, MX, AR)		109	A-1426-147-A	PANEL BOARD, COMPLETE (EC78: E3)	
105	A-1418-864-A	PANEL ASSY, FRONT (EC78: E3)		109	A-1426-169-A	PANEL BOARD, COMPLETE (EC68: UK)	
105	A-1418-865-A	PANEL ASSY, FRONT (EC78: E2, E51, MX, AR)		109	A-1426-174-A	PANEL BOARD, COMPLETE (EC68: E3)	
105	A-1509-965-A	PANEL ASSY, FRONT (EC68: AEP, UK, RU)		109	A-1426-177-A	PANEL BOARD, COMPLETE (EC68: AUS)	
105	A-1509-966-A	PANEL ASSY, FRONT (EC78: AEP, RU)		110	1-831-774-21	CABLE, FLEXIBLE FLAT (9 CORE)	
106	4-951-620-01	SCREW (2.6X8), +BVTP		111	4-225-252-01	CUSHION (FOOT)	

8-4. CHASSIS SECTION



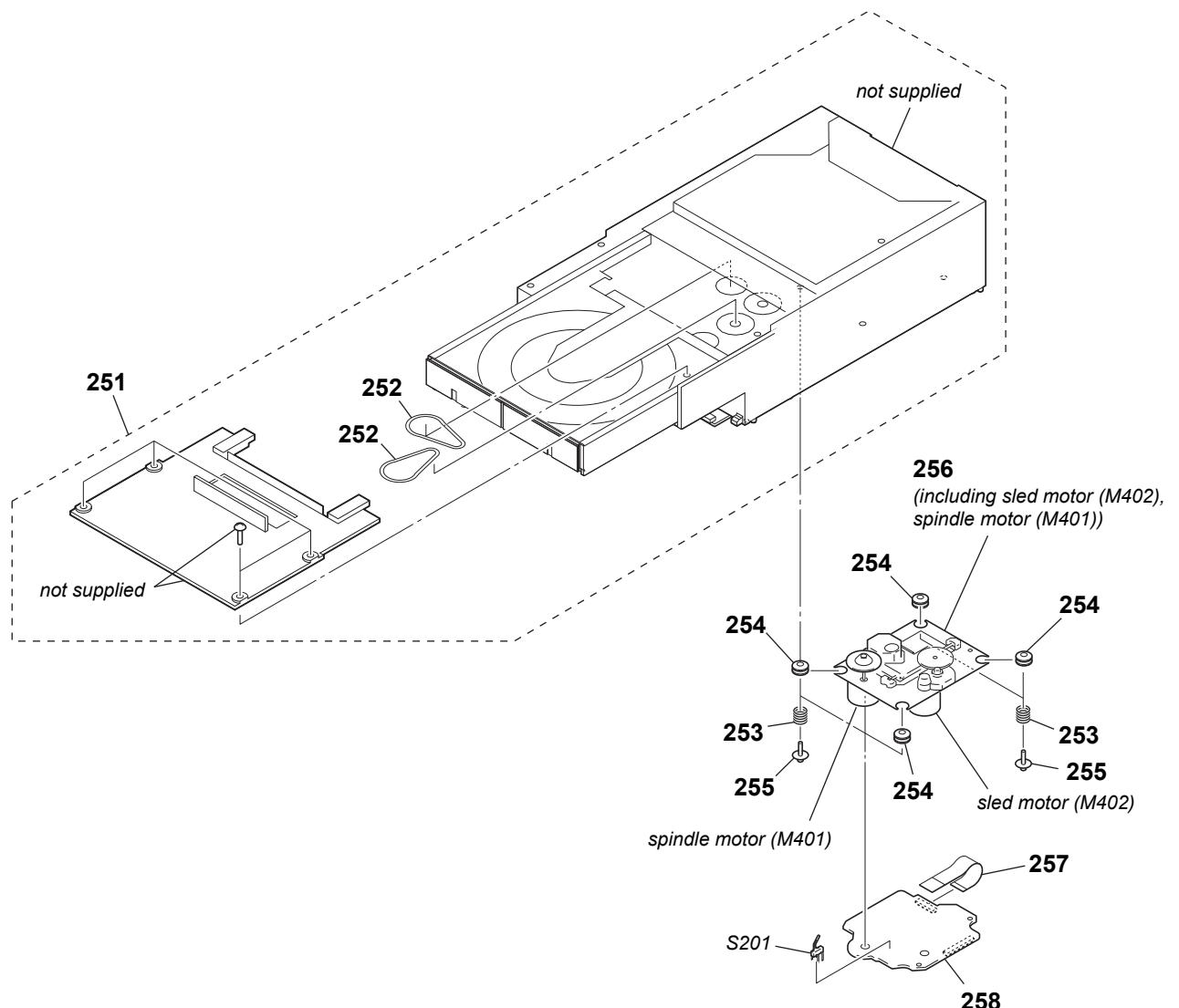
Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
151	1-832-838-21	CABLE, FLEXIBLE FLAT (13 CORE)		▲ 156	1-834-967-21	CORD, POWER (EC68: AUS)	
152	4-225-252-01	CUSHION (FOOT)		▲ 156	1-834-978-11	CORD, POWER (EC68: MX/EC78: MX)	
154	3-701-748-00	CLAMP		157	1-834-181-21	CABLE, FLEXIBLE FLAT (21 CORE)	
155	3-254-143-11	SCREW (B3), (+) BV TAPPING		▲ M601	1-787-400-11	D.C. FAN (EC68/EC78: E2, E3, E51, MX, AR)	
△ 156	1-769-744-81	CORD, POWER (EC68: UK)		△ M601	1-787-631-11	FAN, DC (EC78: AEP, RU)	
△ 156	1-829-387-11	CORD, POWER (EC68: AR/EC78: AR)		#1	7-685-647-79	SCREW +BVTP 3X10 TYPE2 N-S	
△ 156	1-834-966-21	CORD, POWER (EC68: AEP, RU, E2, E3, E51/ EC78: AEP, RU, E2, E3, E51)		#2	7-685-661-14	SCREW +BVTP 4X12 TYPE2 N-S	

8-5. MAIN SECTION



Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
201	A-1379-677-A	MAIN BOARD, COMPLETE (EC78: AEP, RU)		△ PT003	1-445-117-11	TRANSFORMER, POWER (EC68: AEP, RU)	
201	A-1379-696-A	MAIN BOARD, COMPLETE (EC78: E2, E51, MX, AR)		△ PT003	1-445-338-11	TRANSFORMER, POWER (EC68: MX)	
201	A-1379-746-A	MAIN BOARD, COMPLETE (EC68: AEP, RU)		△ PT003	1-445-346-11	TRANSFORMER, POWER (EC68: E2, E3, E51, AR, AUS)	
201	A-1379-785-A	MAIN BOARD, COMPLETE (EC68: E2, E51, MX, AR)		△ PT003	1-445-432-11	TRANSFORMER, POWER (EC68: UK)	
201	A-1426-145-A	MAIN BOARD, COMPLETE (EC78: E3)		△ PT004	1-445-119-11	TRANSFORMER, POWER (EC78: E2, E3, E51, AR)	
201	A-1426-167-A	MAIN BOARD, COMPLETE (EC68: UK)		△ PT004	1-445-341-11	TRANSFORMER, POWER (EC78: AEP, RU)	
201	A-1426-172-A	MAIN BOARD, COMPLETE (EC68: E3, AUS)		△ PT004	1-445-344-11	TRANSFORMER, POWER (EC78: MX)	
202	1-831-744-21	CABLE, FLEXIBLE FLAT (5 CORE)		#1	7-685-647-79	SCREW +BVTP 3X10 TYPE2 N-S	
203	1-835-276-21	CABLE, FLEXIBLE FLAT (5 CORE) (EC78)		#3	7-685-880-09	SCREW +BVTT 4X6 (S)	
204	3-905-609-31	SCREW (TRANSISTOR)		#4	7-685-645-79	SCREW +BVTP 3X6 TYPE2 IT-3	

**8-6. CD MECHANISM SECTION
(CDM88A-K6BD90-WOD)**



Ref. No.	Part No.	Description	Remark
251	1-797-193-12	MECHANICAL, CD (DLM3A)	
252	2-632-062-11	BELT (DLM3A)	
253	4-227-045-31	SPRING (INSULATOR), COIL	
254	4-227-549-31	INSULATOR	
255	4-985-672-01	SCREW (+PTPWHM2.6), FLOATING	

Ref. No.	Part No.	Description	Remark
▲ 256	A-4735-357-A	BASE ASSY, OP (KSM-213D)	
257	1-832-404-21	CABLE, FLEXIBLE FLAT (16 CORE)	
258	A-1217-914-A	CD BOARD, COMPLETE	
S201	1-771-853-11	SWITCH, DETECTION (LIMIT)	

CD

SECTION 9

ELECTRICAL PARTS LIST

Note:

- Due to standardization, replacements in the parts list may be different from the parts specified in the diagrams or the components used on the set.
- -XX and -X mean standardized parts, so they may have some difference from the original one.
- Items marked "*" are not stocked since they are seldom required for routine service.
Some delay should be anticipated when ordering these items.
- CAPACITORS
uF: μ F
- COILS
uH: μ H

- RESISTORS
All resistors are in ohms.
METAL: Metal-film resistor.
METAL OXIDE: Metal oxide-film resistor.
F: nonflammable
- SEMICONDUCTORS
In each case, u: μ , for example:
uA... : μ A..., uPA... , μ PA... ,
uPB... : μ PB..., uPC... , μ PC... ,
uPD... : μ PD...
• Abbreviation

MX : Mexican model
RU : Russian model

When indicating parts by reference number, please include the board name.

The components identified by mark \triangle or dotted line with mark \triangle are critical for safety.
Replace only with part number specified.

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark		
A-1217-914-A	CD BOARD, COMPLETE			C148	1-162-923-11	CERAMIC CHIP	47PF 5% 50V		

		< CAPACITOR >		C149	1-162-919-11	CERAMIC CHIP	22PF 5% 50V		
C100	1-164-360-11	CERAMIC CHIP	0.1uF 16V	C150	1-162-964-11	CERAMIC CHIP	0.001uF 10% 50V		
C101	1-164-360-11	CERAMIC CHIP	0.1uF 16V	C151	1-164-315-11	CERAMIC CHIP	470PF 5% 50V		
C102	1-164-360-11	CERAMIC CHIP	0.1uF 16V	C152	1-164-315-11	CERAMIC CHIP	470PF 5% 50V		
C103	1-164-360-11	CERAMIC CHIP	0.1uF 16V	C153	1-164-360-11	CERAMIC CHIP	0.1uF 16V		
C104	1-164-360-11	CERAMIC CHIP	0.1uF 16V	C201	1-128-995-21	ELECT CHIP	100uF 20% 10V		
C105	1-164-360-11	CERAMIC CHIP	0.1uF 16V	C202	1-128-995-21	ELECT CHIP	100uF 20% 10V		
C106	1-128-995-21	ELECT CHIP	100uF 20% 10V	C204	1-164-360-11	CERAMIC CHIP	0.1uF 16V		
C107	1-164-360-11	CERAMIC CHIP	0.1uF 16V	C205	1-164-360-11	CERAMIC CHIP	0.1uF 16V		
C108	1-164-360-11	CERAMIC CHIP	0.1uF 16V	C206	1-165-908-11	CERAMIC CHIP	1uF 10% 10V		
C109	1-164-360-11	CERAMIC CHIP	0.1uF 16V	C207	1-165-908-11	CERAMIC CHIP	1uF 10% 10V		
C110	1-164-360-11	CERAMIC CHIP	0.1uF 16V	C301	1-164-360-11	CERAMIC CHIP	0.1uF 16V		
C112	1-164-360-11	CERAMIC CHIP	0.1uF 16V	C302	1-137-710-91	CERAMIC CHIP	10uF 20% 6.3V		
C113	1-164-360-11	CERAMIC CHIP	0.1uF 16V	C303	1-137-710-91	CERAMIC CHIP	10uF 20% 6.3V		
C115	1-124-778-00	ELECT CHIP	22uF 20% 6.3V	C306	1-128-995-21	ELECT CHIP	100uF 20% 10V		
C116	1-164-360-11	CERAMIC CHIP	0.1uF 16V	C307	1-165-908-11	CERAMIC CHIP	1uF 10% 10V		
C117	1-164-227-11	CERAMIC CHIP	0.022uF 10% 25V	C309	1-162-964-11	CERAMIC CHIP	0.001uF 10% 50V		
C118	1-162-970-11	CERAMIC CHIP	0.01uF 10% 25V	C401	1-128-394-11	ELECT CHIP	220uF 20% 10V		
C119	1-164-227-11	CERAMIC CHIP	0.022uF 10% 25V	C403	1-164-360-11	CERAMIC CHIP	0.1uF 16V		
C120	1-162-970-11	CERAMIC CHIP	0.01uF 10% 25V	C404	1-164-360-11	CERAMIC CHIP	0.1uF 16V		
C122	1-164-315-11	CERAMIC CHIP	470PF 5% 50V	C405	1-164-360-11	CERAMIC CHIP	0.1uF 16V		
< CONNECTOR >									
C123	1-164-315-11	CERAMIC CHIP	470PF 5% 50V	CN201	1-784-833-51	CONNECTOR, FFC (LIF (NON-ZIF)) 21P			
C124	1-162-968-11	CERAMIC CHIP	0.0047uF 10% 50V	CN301	1-770-425-51	CONNECTOR, FFC/FPC 16P			
C125	1-162-968-11	CERAMIC CHIP	0.0047uF 10% 50V	< IC >					
C126	1-107-826-11	CERAMIC CHIP	0.1uF 10% 16V	IC101	6-712-622-01	IC TC94A70FG-006 (D, HZ)			
C127	1-162-966-11	CERAMIC CHIP	0.0022uF 10% 50V	IC201	6-710-808-01	IC TK63115SCL-G@GT			
C128	1-162-910-11	CERAMIC CHIP	5PF 0.25PF 50V	IC401	6-710-637-01	IC BA5826SFP-E2			
C130	1-162-910-11	CERAMIC CHIP	5PF 0.25PF 50V	< TRANSISTOR >					
C132	1-164-360-11	CERAMIC CHIP	0.1uF 16V	Q301	6-551-120-01	TRANSISTOR	2SA2119K		
C133	1-107-826-11	CERAMIC CHIP	0.1uF 10% 16V	< RESISTOR >					
C136	1-162-923-11	CERAMIC CHIP	47PF 5% 50V	R101	1-216-813-11	METAL CHIP	220 5% 1/10W		
C137	1-162-970-11	CERAMIC CHIP	0.01uF 10% 25V	R102	1-216-833-11	METAL CHIP	10K 5% 1/10W		
C138	1-164-315-11	CERAMIC CHIP	470PF 5% 50V	R104	1-216-295-91	SHORT CHIP	0		
C139	1-162-970-11	CERAMIC CHIP	0.01uF 10% 25V	R105	1-216-857-11	METAL CHIP	1M 5% 1/10W		
C140	1-162-970-11	CERAMIC CHIP	0.01uF 10% 25V	R106	1-216-821-11	METAL CHIP	1K 5% 1/10W		
C141	1-162-966-11	CERAMIC CHIP	0.0022uF 10% 50V	R108	1-216-864-11	SHORT CHIP	0		
C142	1-107-826-11	CERAMIC CHIP	0.1uF 10% 16V	R110	1-216-833-11	METAL CHIP	10K 5% 1/10W		
C143	1-162-970-11	CERAMIC CHIP	0.01uF 10% 25V	R111	1-216-809-11	METAL CHIP	100 5% 1/10W		
C144	1-107-826-11	CERAMIC CHIP	0.1uF 10% 16V	R112	1-216-809-11	METAL CHIP	100 5% 1/10W		
C145	1-162-970-11	CERAMIC CHIP	0.01uF 10% 25V						
C146	1-164-315-11	CERAMIC CHIP	470PF 5% 50V						
C147	1-107-826-11	CERAMIC CHIP	0.1uF 10% 16V						

CD **DECK**

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
R113	1-216-833-11	METAL CHIP	10K 5% 1/10W			< VIBRATOR >	
R114	1-216-833-11	METAL CHIP	10K 5% 1/10W	X102	1-795-101-21	VIBRATOR, CERAMIC (16.9344MHz)	*****
R118	1-216-845-11	METAL CHIP	100K 5% 1/10W				*****
R120	1-216-864-11	SHORT CHIP	0				DECK BOARD (EXCEPT EC68: UK)
R125	1-216-864-11	SHORT CHIP	0				*****
R126	1-216-864-11	SHORT CHIP	0				
R127	1-216-864-11	SHORT CHIP	0			< CAPACITOR >	
R128	1-216-853-11	METAL CHIP	470K 5% 1/10W	C501	1-126-933-11	ELECT	100uF 20% 16V
R129	1-216-821-11	METAL CHIP	1K 5% 1/10W	C502	1-126-933-11	ELECT	100uF 20% 16V
R130	1-216-829-11	METAL CHIP	4.7K 5% 1/10W	C503	1-162-966-11	CERAMIC CHIP	0.0022uF 10% 50V
R134	1-216-857-11	METAL CHIP	1M 5% 1/10W	C504	1-162-966-11	CERAMIC CHIP	0.0022uF 10% 50V
R135	1-216-853-11	METAL CHIP	470K 5% 1/10W	C505	1-162-970-11	CERAMIC CHIP	0.01uF 10% 25V
R136	1-216-837-11	METAL CHIP	22K 5% 1/10W	C506	1-162-970-11	CERAMIC CHIP	0.01uF 10% 25V
R139	1-216-841-11	METAL CHIP	47K 5% 1/10W	C509	1-162-923-11	CERAMIC CHIP	47PF 5% 50V
R140	1-216-864-11	SHORT CHIP	0	C510	1-162-923-11	CERAMIC CHIP	47PF 5% 50V
R142	1-216-837-11	METAL CHIP	22K 5% 1/10W	C511	1-162-960-11	CERAMIC CHIP	220PF 10% 50V
R143	1-216-841-11	METAL CHIP	47K 5% 1/10W	C512	1-162-960-11	CERAMIC CHIP	220PF 10% 50V
R144	1-216-837-11	METAL CHIP	22K 5% 1/10W	C513	1-126-960-11	ELECT	1uF 20% 50V
R145	1-216-864-11	SHORT CHIP	0	C514	1-126-960-11	ELECT	1uF 20% 50V
R146	1-216-864-11	SHORT CHIP	0	C515	1-126-947-11	ELECT	47uF 20% 35V
R147	1-216-864-11	SHORT CHIP	0	C516	1-126-947-11	ELECT	47uF 20% 35V
R148	1-216-864-11	SHORT CHIP	0	C517	1-162-964-11	CERAMIC CHIP	0.001uF 10% 50V
R149	1-216-864-11	SHORT CHIP	0	C519	1-162-962-11	CERAMIC CHIP	470PF 10% 50V
R150	1-216-864-11	SHORT CHIP	0	C520	1-162-962-11	CERAMIC CHIP	470PF 10% 50V
R151	1-216-864-11	SHORT CHIP	0	C521	1-125-837-91	CERAMIC CHIP	1uF 10% 6.3V
R153	1-216-857-11	METAL CHIP	1M 5% 1/10W	C522	1-125-837-91	CERAMIC CHIP	1uF 10% 6.3V
R154	1-216-857-11	METAL CHIP	1M 5% 1/10W	C523	1-107-826-11	CERAMIC CHIP	0.1uF 10% 16V
R155	1-216-805-11	METAL CHIP	47 5% 1/10W	C524	1-107-826-11	CERAMIC CHIP	0.1uF 10% 16V
R156	1-216-809-11	METAL CHIP	100 5% 1/10W	C525	1-162-923-11	CERAMIC CHIP	47PF 5% 50V
R157	1-216-809-11	METAL CHIP	100 5% 1/10W	C526	1-162-923-11	CERAMIC CHIP	47PF 5% 50V
R201	1-216-295-91	SHORT CHIP	0	C527	1-162-962-11	CERAMIC CHIP	470PF 10% 50V
R202	1-216-295-91	SHORT CHIP	0	C528	1-162-962-11	CERAMIC CHIP	470PF 10% 50V
R203	1-216-809-11	METAL CHIP	100 5% 1/10W	C529	1-162-961-11	CERAMIC CHIP	330PF 10% 50V
R204	1-216-809-11	METAL CHIP	100 5% 1/10W	C530	1-162-961-11	CERAMIC CHIP	330PF 10% 50V
R205	1-216-809-11	METAL CHIP	100 5% 1/10W	C531	1-162-970-11	CERAMIC CHIP	0.01uF 10% 25V
R206	1-216-809-11	METAL CHIP	100 5% 1/10W	C532	1-162-970-11	CERAMIC CHIP	0.01uF 10% 25V
R207	1-216-809-11	METAL CHIP	100 5% 1/10W	C533	1-162-966-11	CERAMIC CHIP	0.0022uF 10% 50V
R208	1-216-809-11	METAL CHIP	100 5% 1/10W	C534	1-162-966-11	CERAMIC CHIP	0.0022uF 10% 50V
R209	1-216-809-11	METAL CHIP	100 5% 1/10W	C535	1-162-966-11	CERAMIC CHIP	0.0022uF 10% 50V
R210	1-216-809-11	METAL CHIP	100 5% 1/10W	C536	1-162-966-11	CERAMIC CHIP	0.0022uF 10% 50V
R211	1-216-809-11	METAL CHIP	100 5% 1/10W	C537	1-162-966-11	CERAMIC CHIP	0.0022uF 10% 50V
R212	1-216-809-11	METAL CHIP	100 5% 1/10W	C538	1-162-970-11	CERAMIC CHIP	0.01uF 10% 25V
R218	1-216-845-11	METAL CHIP	100K 5% 1/10W				
R219	1-216-845-11	METAL CHIP	100K 5% 1/10W	C539	1-115-156-11	CERAMIC CHIP	1uF 10V
R220	1-216-845-11	METAL CHIP	100K 5% 1/10W	C540	1-137-391-11	MYLAR	0.0047uF 5% 100V
R221	1-216-845-11	METAL CHIP	100K 5% 1/10W	C542	1-104-662-91	ELECT	22uF 20% 25V
R222	1-216-845-11	METAL CHIP	100K 5% 1/10W	C543	1-162-964-11	CERAMIC CHIP	0.001uF 10% 50V
R223	1-216-845-11	METAL CHIP	100K 5% 1/10W	C545	1-100-566-91	CERAMIC CHIP	0.1uF 10% 25V
R301	1-216-845-11	METAL CHIP	100K 5% 1/10W	C546	1-100-566-91	CERAMIC CHIP	0.1uF 10% 25V
R302	1-216-864-11	SHORT CHIP	0			< CONNECTOR >	
R303	1-216-789-11	METAL CHIP	2.2 5% 1/10W				
R304	1-216-789-11	METAL CHIP	2.2 5% 1/10W	CN501	1-815-449-11	PIN, CONNECTOR (PWB) 8P	
R402	1-216-825-11	METAL CHIP	2.2K 5% 1/10W			< GROUND TERMINAL >	
R405	1-216-833-11	METAL CHIP	10K 5% 1/10W				
R408	1-216-825-11	METAL CHIP	2.2K 5% 1/10W	ET501	1-537-771-21	TERMINAL BOARD, GROUND	
R414	1-216-829-11	METAL CHIP	4.7K 5% 1/10W			< IC >	
R415	1-216-841-11	METAL CHIP	47K 5% 1/10W				
				IC501	8-759-278-58	IC NJM4558V-TE2	
				IC502	8-759-278-58	IC NJM4558V-TE2	

MAIN

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark		
D619	8-719-063-79	DIODE 1N4002B		< TRANSISTOR >					
D620	8-719-063-79	DIODE 1N4002B		Q601	8-729-037-03	TRANSISTOR KTA1266GR-AT			
D621	6-501-722-01	DIODE MAZ8043GMLS0		Q602	8-729-120-28	TRANSISTOR 2SC1623-L5L6			
D622	6-501-752-01	DIODE MAZ8082GMLS0		Q603	8-729-120-28	TRANSISTOR 2SC1623-L5L6			
D628	6-501-817-01	DIODE MA2J1110GLS0		Q604	8-729-120-28	TRANSISTOR 2SC1623-L5L6			
D629	8-719-063-79	DIODE 1N4002B (EC68)		Q605	8-729-120-28	TRANSISTOR 2SC1623-L5L6			
D630	8-719-063-79	DIODE 1N4002B (EC68)		Q606	8-729-120-28	TRANSISTOR 2SC1623-L5L6			
D631	6-501-817-01	DIODE MA2J1110GLS0		Q608	8-729-120-28	TRANSISTOR 2SC1623-L5L6			
D791	6-501-817-01	DIODE MA2J1110GLS0		Q611	8-729-120-28	TRANSISTOR 2SC1623-L5L6			
D801	6-501-142-01	DIODE SVC347A-TL-E		Q612	6-551-696-01	TRANSISTOR ISA1235AC1TP-1EF			
D802	8-719-062-51	DIODE 1PS226-115		Q616	8-729-120-28	TRANSISTOR 2SC1623-L5L6	(EXCEPT EC68: UK)		
D803	6-501-369-01	DIODE SVC230-TB-E		Q617	8-729-120-28	TRANSISTOR 2SC1623-L5L6			
D804	6-501-369-01	DIODE SVC230-TB-E		Q618	6-551-696-01	TRANSISTOR ISA1235AC1TP-1EF			
D805	8-719-062-51	DIODE 1PS226-115		Q619	8-729-120-28	TRANSISTOR 2SC1623-L5L6			
D806	8-719-062-51	DIODE 1PS226-115		Q622	8-729-120-28	TRANSISTOR 2SC1623-L5L6			
< GROUND TERMINAL >				Q624	8-729-036-86	TRANSISTOR KTC3203Y-AT			
ET601	1-537-771-21	TERMINAL BOARD, GROUND		Q801	8-729-120-28	TRANSISTOR 2SC1623-L5L6			
ET602	1-537-771-21	TERMINAL BOARD, GROUND		Q802	8-729-120-28	TRANSISTOR 2SC1623-L5L6			
< FILTER >				< RESISTOR >					
FL801	1-760-393-11	FILTER, CERAMIC		R601	1-216-817-11	METAL CHIP 470 5% 1/10W			
FL803	1-236-711-21	FILTER, BAND PASS		R603	1-216-793-11	METAL CHIP 4.7 5% 1/10W			
< IC >				R604	1-216-845-11	METAL CHIP 100K 5% 1/10W			
IC602	6-712-055-01	IC BD3499FV-E2		R605	1-216-799-11	METAL CHIP 15 5% 1/10W	(EC78: AEP, RU)		
IC801	6-708-840-01	IC LV23003VA		R605	1-216-806-11	METAL CHIP 56 5% 1/10W	(EC68/EC78: E2, E3, E51, MX, AR)		
< JUMPER RESISTOR >				R606	1-216-797-11	METAL CHIP 10 5% 1/10W	(EC78)		
JR601	1-216-864-11	SHORT CHIP 0		R607	1-216-797-11	METAL CHIP 10 5% 1/10W	(EC78)		
JR602	1-216-864-11	SHORT CHIP 0		R608	1-216-797-11	METAL CHIP 10 5% 1/10W	(EC78)		
JR603	1-216-864-11	SHORT CHIP 0		R609	1-216-829-11	METAL CHIP 4.7K 5% 1/10W			
JR604	1-216-864-11	SHORT CHIP 0		R610	1-216-829-11	METAL CHIP 4.7K 5% 1/10W			
JR605	1-216-864-11	SHORT CHIP 0		R611	1-216-797-11	METAL CHIP 10 5% 1/10W			
JR606	1-216-864-11	SHORT CHIP 0		R612	1-216-797-11	METAL CHIP 10 5% 1/10W			
JR607	1-216-864-11	SHORT CHIP 0		R613	1-216-833-11	METAL CHIP 10K 5% 1/10W			
JR608	1-216-864-11	SHORT CHIP 0		R614	1-216-833-11	METAL CHIP 10K 5% 1/10W			
JR609	1-216-864-11	SHORT CHIP 0		R615	1-216-797-11	METAL CHIP 10 5% 1/10W			
JR610	1-216-864-11	SHORT CHIP 0		R616	1-216-828-11	METAL CHIP 3.9K 5% 1/10W	(EC68)		
JR611	1-216-864-11	SHORT CHIP 0		R616	1-216-833-11	METAL CHIP 10K 5% 1/10W	(EC78)		
JR612	1-216-864-11	SHORT CHIP 0		R617	1-216-833-11	METAL CHIP 10K 5% 1/10W			
JR613	1-216-864-11	SHORT CHIP 0		R618	1-216-833-11	METAL CHIP 10K 5% 1/10W			
JR614	1-216-864-11	SHORT CHIP 0		R619	1-216-828-11	METAL CHIP 3.9K 5% 1/10W	(EC68)		
JR615	1-216-864-11	SHORT CHIP 0		R619	1-216-833-11	METAL CHIP 10K 5% 1/10W	(EC78)		
JR616	1-216-864-11	SHORT CHIP 0		R620	1-216-829-11	METAL CHIP 4.7K 5% 1/10W			
JR617	1-216-864-11	SHORT CHIP 0		R621	1-216-829-11	METAL CHIP 4.7K 5% 1/10W			
JR618	1-216-864-11	SHORT CHIP 0		R622	1-216-839-11	METAL CHIP 33K 5% 1/10W			
< COIL >				R623	1-216-833-11	METAL CHIP 10K 5% 1/10W			
L601	1-456-107-11	COIL, AIR-CORE (EC78)		R624	1-216-833-11	METAL CHIP 10K 5% 1/10W			
L602	1-456-107-11	COIL, AIR-CORE (EC78)		R625	1-216-839-11	METAL CHIP 33K 5% 1/10W			
L603	1-456-107-11	COIL, AIR-CORE		R626	1-216-833-11	METAL CHIP 10K 5% 1/10W			
L604	1-456-107-11	COIL, AIR-CORE		R627	1-216-829-11	METAL CHIP 4.7K 5% 1/10W			
L801	1-456-596-11	COIL, MW OSC		R628	1-216-833-11	METAL CHIP 10K 5% 1/10W			
L802	1-457-168-11	COIL, DET							
L803	1-457-162-11	COIL, AIR-CORE							
L804	1-457-163-11	COIL, AIR-CORE							
L805	1-457-161-11	COIL, AM ANTENNA							

HCD-EC68/EC78

PANEL PT

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
R368	1-216-833-11	METAL CHIP	10K 5% 1/10W			< ROTARY ENCODER >	
R369	1-216-821-11	METAL CHIP	1K 5% 1/10W				
R370	1-216-821-11	METAL CHIP	1K 5% 1/10W				
R371	1-216-821-11	METAL CHIP	1K 5% 1/10W	S301	1-786-417-11	ENCODER, ROTARY (VOLUME)	
R372	1-216-821-11	METAL CHIP	1K 5% 1/10W			< SWITCH >	
R373	1-216-864-11	SHORT CHIP	0				
R374	1-216-821-11	METAL CHIP	1K 5% 1/10W	SW303	1-771-410-21	SWITCH, TACTILE (◀◀◀◀ – TUNING)	
R375	1-216-864-11	SHORT CHIP	0	SW304	1-771-410-21	SWITCH, TACTILE (FUNCTION)	
R376	1-216-833-11	METAL CHIP	10K 5% 1/10W	SW305	1-771-410-21	SWITCH, TACTILE (TUNING + ▶▶▶▶)	
R377	1-216-833-11	METAL CHIP	10K 5% 1/10W	SW311	1-771-410-21	SWITCH, TACTILE (CD ▶▶)	
R378	1-216-839-11	METAL CHIP	33K 5% 1/10W	SW312	1-771-410-21	SWITCH, TACTILE (II)	
R379	1-216-843-11	METAL CHIP	68K 5% 1/10W	SW313	1-771-410-21	SWITCH, TACTILE (■)	
R380	1-216-817-11	METAL CHIP	470 5% 1/10W	SW314	1-771-410-21	SWITCH, TACTILE (FOLDER +)	
R381	1-216-833-11	METAL CHIP	10K 5% 1/10W	SW315	1-771-410-21	SWITCH, TACTILE (FOLDER –)	
R382	1-216-833-11	METAL CHIP	10K 5% 1/10W	SW316	1-771-410-21	SWITCH, TACTILE (EQ)	
R383	1-216-833-11	METAL CHIP	10K 5% 1/10W	SW317	1-771-410-21	SWITCH, TACTILE (DSGX)	
R384	1-216-833-11	METAL CHIP	10K 5% 1/10W	SW318	1-771-410-21	SWITCH, TACTILE (PLAY MODE/TUNING MODE)	
R385	1-216-821-11	METAL CHIP	1K 5% 1/10W	SW319	1-771-410-21	SWITCH, TACTILE (DISPLAY)	
R386	1-216-821-11	METAL CHIP	1K 5% 1/10W			< VIBRATOR >	
R387	1-216-821-11	METAL CHIP	1K 5% 1/10W	X301	1-814-067-11	OSCILLATOR, CRYSTAL (32.768kHz)	
R389	1-216-838-11	METAL CHIP	27K 5% 1/10W (EC68: UK)	X302	1-813-548-21	VIBRATOR, CERAMIC (6MHz)	
R389	1-216-841-11	METAL CHIP	47K 5% 1/10W (EC68: AEP, RU, E2, E3, E51, MX, AR, AUS)			*****	*****
R389	1-216-845-11	METAL CHIP	100K 5% 1/10W (EC78)			PT BOARD	*****
R390	1-216-833-11	METAL CHIP	10K 5% 1/10W			< CAPACITOR >	
R391	1-216-821-11	METAL CHIP	1K 5% 1/10W (EC68: AEP, UK, RU/EC78: AEP, RU)	C051	1-165-621-91	CERAMIC CHIP 0.1uF	50V
R391	1-216-825-11	METAL CHIP	2.2K 5% 1/10W (EC68: AUS)	C052	1-164-156-11	CERAMIC CHIP 0.1uF	25V
R391	1-216-830-11	METAL CHIP	5.6K 5% 1/10W (EC68: E3/EC78: E3)			< CONNECTOR >	
R391	1-216-841-11	METAL CHIP	47K 5% 1/10W (EC68: E2/EC78: E2)	CN051	1-819-972-11	HOLDER, CABLE 8P	
R391	1-216-845-11	METAL CHIP	100K 5% 1/10W (EC68: E51, MX, AR/EC78: E51, MX, AR)	△ CN053	1-793-660-11	PIN, CONNECTOR (PC BOARD) 3P	
R392	1-216-833-11	METAL CHIP	10K 5% 1/10W (EC68: RU, E2, E3, E51, MX, AR, AUS/ EC78: RU, E2, E3, E51, MX, AR)	D051	6-500-334-01	DIODE MC2836-T112-1	
R396	1-216-851-11	METAL CHIP	330K 5% 1/10W	D052	6-500-335-01	DIODE MC2838-T112-1	
R400	1-216-821-11	METAL CHIP	1K 5% 1/10W	D055	6-500-335-01	DIODE MC2838-T112-1	
R401	1-216-821-11	METAL CHIP	1K 5% 1/10W			< TRANSFORMER >	
R402	1-216-845-11	METAL CHIP	100K 5% 1/10W	△ PT001	1-443-912-11	TRANSFORMER, POWER (EC68: AEP, UK, RU/EC78: AEP, RU)	
R405	1-216-822-11	METAL CHIP	1.2K 5% 1/10W	△ PT002	1-445-105-11	TRANSFORMER, POWER (EC68: E2, E3, E51, MX, AR, AUS/EC78: E2, E3, E51, MX, AR)	
R406	1-216-823-11	METAL CHIP	1.5K 5% 1/10W			< RELAY >	
R412	1-216-822-11	METAL CHIP	1.2K 5% 1/10W	△ RY001	1-755-334-11	RELAY, AC POWER (EC68: AEP, UK, RU/EC78: AEP, RU)	
R413	1-216-823-11	METAL CHIP	1.5K 5% 1/10W	△ RY002	1-755-496-11	RELAY (EC68: E2, E3, E51, MX, AR, AUS/ EC78: E2, E3, E51, MX, AR)	
R414	1-216-825-11	METAL CHIP	2.2K 5% 1/10W			< SWITCH >	
R415	1-216-826-11	METAL CHIP	2.7K 5% 1/10W	△ S001	1-786-408-11	SELECTOR, VOLTAGE (SWS-2301) (VOLTAGE SELECTOR)	
R416	1-216-828-11	METAL CHIP	3.9K 5% 1/10W				
R417	1-216-867-11	METAL CHIP	6.8K 0.5% 1/10W				
R418	1-216-835-11	METAL CHIP	15K 5% 1/10W				
R419	1-216-838-11	METAL CHIP	27K 5% 1/10W				
R420	1-216-845-11	METAL CHIP	100K 5% 1/10W				
R421	1-216-833-11	METAL CHIP	10K 5% 1/10W				
R422	1-216-829-11	METAL CHIP	4.7K 5% 1/10W				
R425	1-216-864-11	SHORT CHIP	0 (EC68: UK)				
R426	1-216-845-11	METAL CHIP	100K 5% 1/10W				
R428	1-216-841-11	METAL CHIP	47K 5% 1/10W				
R446	1-216-829-11	METAL CHIP	4.7K 5% 1/10W				
R447	1-216-829-11	METAL CHIP	4.7K 5% 1/10W				

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>			<u>Remark</u>	
		REG BOARD			*****	
< CAPACITOR >						
C698	1-100-566-91	CERAMIC CHIP	0.1uF	10%	25V	
< IC >						
IC601	8-759-231-56	IC	TA7809S			
< CABLE HOLDER >						
W610	1-824-027-21	HOLDER, CABLE	3P			

MISCELLANEOUS

51	1-833-801-21	CABLE, FLEXIBLE FLAT (9 CORE) (EXCEPT EC68: UK)
60	1-797-575-11	DECK, MECHANICAL (CS-21SC-900TP) (EXCEPT EC68: UK)
60	A-1527-851-A	TCM-J1//C (EXCEPT EC68: UK)
107	1-832-906-21	CABLE, FLEXIBLE FLAT (27 CORE)
110	1-831-774-21	CABLE, FLEXIBLE FLAT (9 CORE)
151	1-832-838-21	CABLE, FLEXIBLE FLAT (13 CORE)
△ 156	1-769-744-81	CORD, POWER (EC68: UK)
△ 156	1-829-387-11	CORD, POWER (EC68: AR/EC78: AR)
△ 156	1-834-966-21	CORD, POWER (EC68: AEP, RU, E2, E3, E51/ EC78: AEP, RU, E2, E3, E51)
△ 156	1-834-967-21	CORD, POWER (EC68: AUS)
△ 156	1-834-978-11	CORD, POWER (EC68: MX/EC78: MX)
157	1-834-181-21	CABLE, FLEXIBLE FLAT (21 CORE)
202	1-831-744-21	CABLE, FLEXIBLE FLAT (5 CORE)
203	1-835-276-21	CABLE, FLEXIBLE FLAT (5 CORE) (EC78)
251	1-797-193-12	MECHANICAL, CD (DLM3A)
△ 256	A-4735-357-A	BASE ASSY, OP (KSM-213D)
257	1-832-404-21	CABLE, FLEXIBLE FLAT (16 CORE)
△ M601	1-787-400-11	D.C. FAN (EC68/EC78: E2, E3, E51, MX, AR)
△ M601	1-787-631-11	FAN, DC (EC78: AEP, RU)
△ PT003	1-445-117-11	TRANSFORMER, POWER (EC68: AEP, RU)
△ PT003	1-445-338-11	TRANSFORMER, POWER (EC68: MX)
△ PT003	1-445-346-11	TRANSFORMER, POWER (EC68: E2, E3, E51, AR, AUS)
△ PT003	1-445-432-11	TRANSFORMER, POWER (EC68: UK)
△ PT004	1-445-119-11	TRANSFORMER, POWER (EC78: E2, E3, E51, AR)
△ PT004	1-445-341-11	TRANSFORMER, POWER (EC78: AEP, RU)
△ PT004	1-445-344-11	TRANSFORMER, POWER (EC78: MX)
S201	1-771-853-11	SWITCH, DETECTION (LIMIT)

ACCESSORIES

△	1-569-008-22	ADAPTOR, CONVERSION 2P (EC68: E2, E3, E51/EC78: E2, E3, E51)
△	1-770-019-61	ADAPTOR, CONVERSION PLUG (EC68: UK)

Note: When you exchange Ref.No.60, Please refer to "HOW TO DISTINGUISH TAPE MECHANISM DECK (EXCEPT EC68: UK MODEL)" of the service note (5 page).

