

DISASSEMBLY

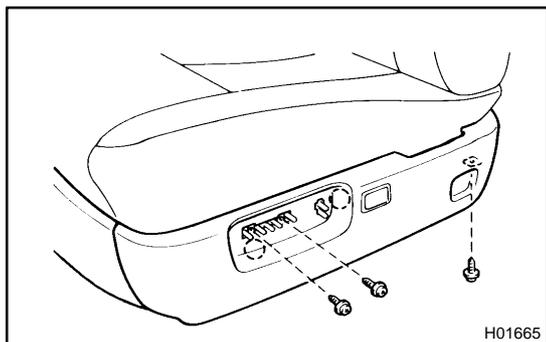
1. REMOVE FIRST AID KIT

2. REMOVE FRONT SEAT CUSHION SHIELD

- (a) Using a screwdriver, remove the 2 switch knobs.

HINT:

Tape the screwdriver tip before use.



- (b) Remove the 3 screws from the outside of cushion shield.
 (c) Remove the 3 screws from the front side of cushion shield.
 (d) Remove the cushion shield, then disconnect the connectors.
 (e) Remove the 2 screws and lumber support switch from cushion shield.

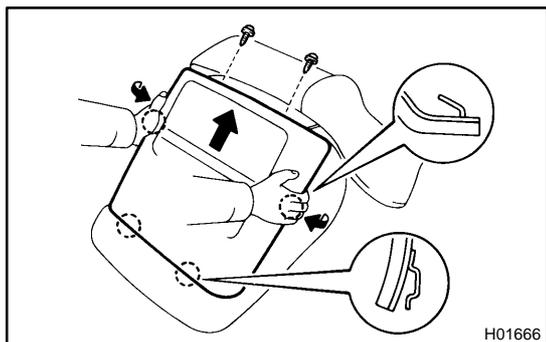
3. REMOVE FRONT SEAT INNER BELT

Disconnect the connector, then remove the bolts and inner belt.

Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)

4. REMOVE FRONT SEATBACK BOARD

- (a) Remove the 2 screws.
 (b) Push the board as shown in the illustration with your hands.
 (c) Slide the board upward to remove it.



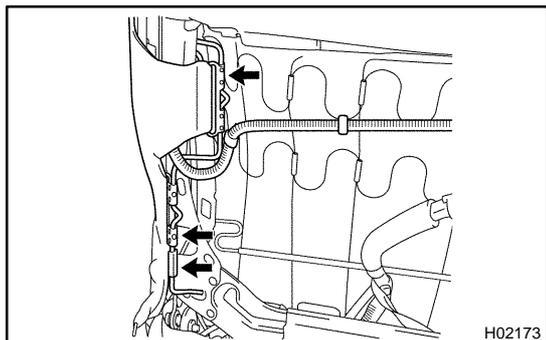
5. REMOVE SEATBACK ASSEMBLY

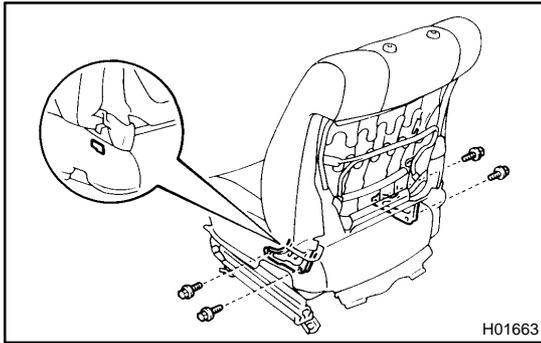
- (a) Remove the 2 yellow hooks and a black hook at the position shown in the illustration.

CAUTION:

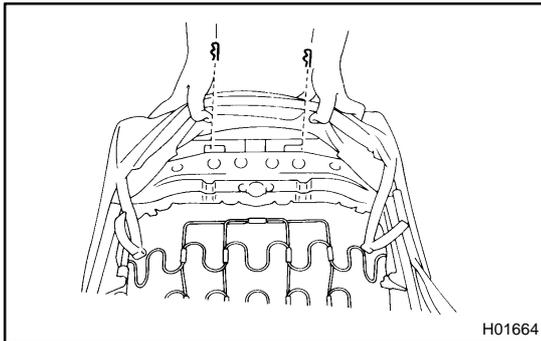
At the time of assembly, please refer to the following item. Hang the seat cover hook securely to the fitting, or the side airbag does not operate correctly.

- (b) Remove the 2 clamps from wire harness of side airbag installed under the seat, then pull out the wire harness.
 (c) Remove the side airbag connector from the bracket under the seat.





- (d) Remove the 4 bolts and seatback assembly.
Torque: 18 N·m (185 kgf·cm, 13 ft·lbf)



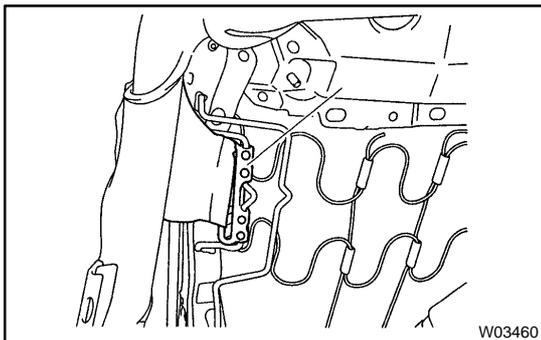
**6. w/ Power Headrest:
 REMOVE HEADREST**

- (a) Remove the hog rings from the seatback assembly.
 (b) Using a screwdriver, remove the 2 pins shown in the illustration.

HINT:

After the headrest has been removed, install the pins to the adjuster temporarily.

- (c) Remove the headrest from the seatback assembly.



7. REMOVE SEATBACK COVER

- (a) Remove the hook.
 The position shown in the illustration is made to be hold by installing the side airbag assembly with the hook shown as "A" hung onto the seat frame.

CAUTION:

At the time of assembly, please refer to the following item. Take care to hung the hook securely. Otherwise the seat cover slides, it might cause incorrect deploying.

- (b) Remove the seatback frame from the seatback cover with pad.
 (c) Remove the seatback cover from the seatback pad.

8. REMOVE LUMBER SUPPORT ADJUSTER

9. REMOVE RECLINING MOTOR

10. REMOVE INNER RECLINING ADJUSTER

11. REMOVE RECLINING CONNECTING PIPE

12. REMOVE OUTER RECLINING ADJUSTER

13. REMOVE HEADREST MOTOR

14. REMOVE SEAT CUSHION ASSEMBLY

Remove the 4 bolts and seat cushion assembly.

Torque: 18 N·m (185 kgf·cm, 13 ft·lbf)

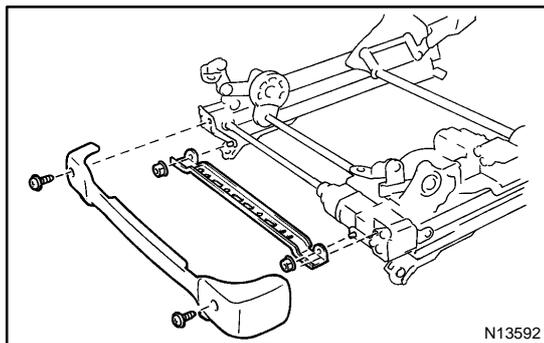
15. REMOVE SEAT CUSHION COVER

- (a) Remove the seat cushion frame from the seat cushion cover with pad.
 (b) Remove the power seat switch from the seatback frame.
 (c) Remove the seat cushion cover from the seat cushion pad.

16. REMOVE POWER SEAT ECU

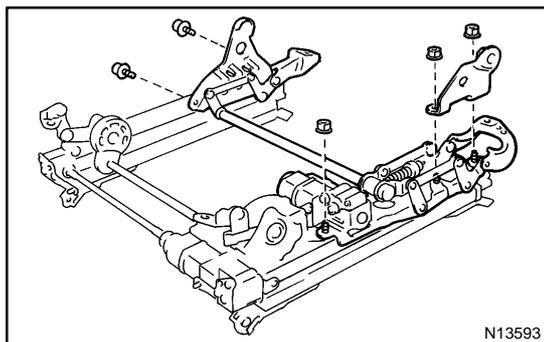
17. REMOVE FIRST AIDE KIT FRAME

18. REMOVE WIRE HARNESS



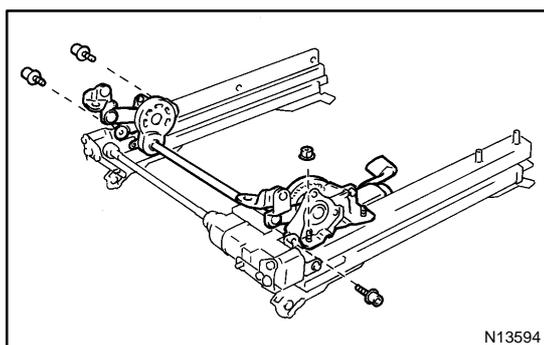
19. REMOVE POWER SEAT REGULATOR SHIELD AND SLIDE MOTOR SUPPORT BRACKET

- (a) Remove the 2 screws and regulator shield.
- (b) Remove the 2 nuts and support bracket.



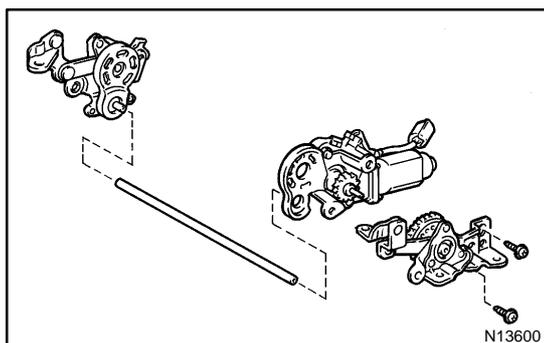
20. REMOVE REAR VERTICAL ASSEMBLY

- (a) Remove the 2 bolts from the rear vertical assembly inner side.
- (b) Remove the 3 nuts and bracket from the rear vertical assembly outer side.
- (c) Remove the rear vertical motor assembly.

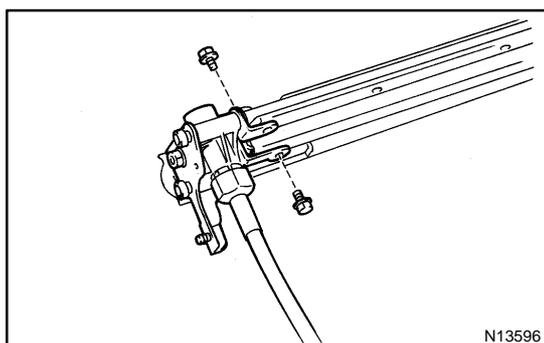


21. REMOVE FRONT VERTICAL ASSEMBLY

- (a) Using a torx wrench, remove the 3 screws.
- (b) Remove the nut and front vertical assembly.

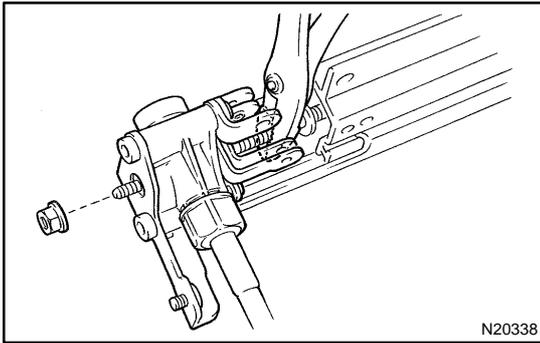


- (c) Remove the inner front vertical sub-assembly, outer front vertical sub-assembly, front vertical motor and front vertical connecting pipe.



22. REMOVE SLIDE MOTOR HOUSING ASSEMBLY

- (a) Remove the 2 bolts from the inner seat track.



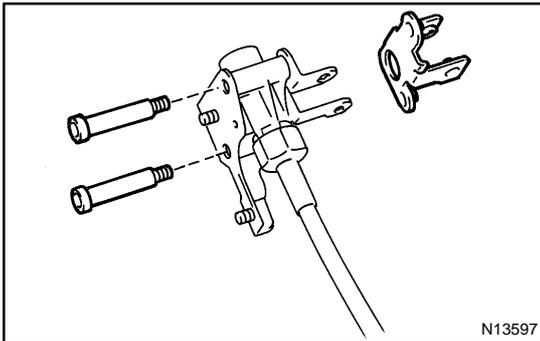
(b) Move the upper rail rearward and hold the screw shaft with pliers.

(c) Remove the nut.

HINT:

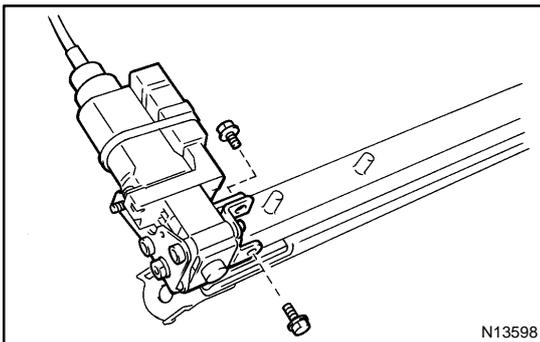
At the time of reassembly, please refer to the following item.
Apply adhesive to 3 screws.

Part No.08833-00070, THREE BOND 1324 or equivalent.



(d) Using a hexagon wrench, remove the 2 screws.

(e) Remove the inner bracket from the slide motor housing assembly.



(f) Remove the 2 bolts from the outer set track.

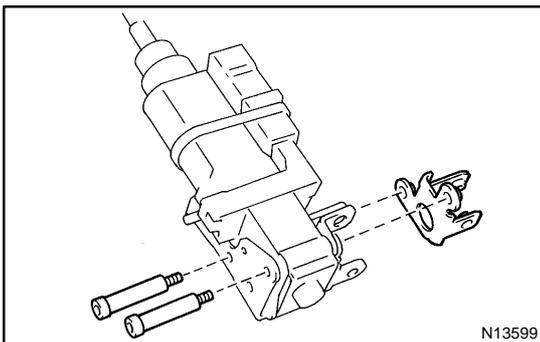
(g) Move the upper rail rearward and hold the screw shaft with pliers.

(h) Remove the nut and washer.

HINT:

At the time of reassembly, please refer to the following item.
Apply adhesive to nut.

Part No.08833-00070, THREE BOND 1324 or equivalent.



(i) Using a hexagon wrench, remove the 2 screws.

(j) Remove the outer bracket from the slide motor housing assembly.