

ENGINE MECHANICAL

SERVICE DATA

SS0C8-03

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| Compression pressure | at 250 rpm STD Minimum Difference of pressure between each cylinder | 1,226 kPa (12.5 kgf/cm ² , 178 psi) or more 981 kPa (10.0 kgf/cm ² , 142 psi) 98 kPa (1.0 kgf/cm ² , 14 psi) or less |
| Valve clearance | at cold Intake Exhaust Valve clearance adjusting shim | 0.15 – 0.25 mm (0.006 – 0.010 in.) 0.25 – 0.35 mm (0.010 – 0.014 in.) No.00 2.000 mm (0.0787 in.) No.02 2.020 mm (0.0795 in.) No.04 2.040 mm (0.0803 in.) No.06 2.060 mm (0.0811 in.) No.08 2.080 mm (0.0819 in.) No.10 2.100 mm (0.0827 in.) No.12 2.120 mm (0.0835 in.) No.14 2.140 mm (0.0843 in.) No.16 2.160 mm (0.0850 in.) No.18 2.180 mm (0.0858 in.) No.20 2.200 mm (0.0866 in.) No.22 2.220 mm (0.0874 in.) No.24 2.240 mm (0.0882 in.) No.26 2.260 mm (0.0890 in.) No.28 2.280 mm (0.0898 in.) No.30 2.300 mm (0.0906 in.) No.32 2.320 mm (0.0913 in.) No.34 2.340 mm (0.0921 in.) No.36 2.360 mm (0.0929 in.) No.38 2.380 mm (0.0937 in.) No.40 2.400 mm (0.0945 in.) No.42 2.420 mm (0.0953 in.) No.44 2.440 mm (0.0961 in.) No.46 2.460 mm (0.0969 in.) No.48 2.480 mm (0.0976 in.) No.50 2.500 mm (0.0984 in.) No.52 2.520 mm (0.0992 in.) No.54 2.540 mm (0.1000 in.) No.56 2.560 mm (0.1008 in.) No.58 2.580 mm (0.1016 in.) No.60 2.600 mm (0.1024 in.) No.62 2.620 mm (0.1031 in.) No.64 2.640 mm (0.1039 in.) No.66 2.660 mm (0.1047 in.) No.68 2.680 mm (0.1055 in.) No.70 2.700 mm (0.1063 in.) No.72 2.720 mm (0.1071 in.) No.74 2.740 mm (0.1079 in.) No.76 2.760 mm (0.1087 in.) No.78 2.780 mm (0.1094 in.) No.80 2.800 mm (0.1102 in.) |
| Ignition timing | w/ Terminals TC and E1 connected of DLC1 | 8 –12° BTDC @ idle |
| Idle speed | – | 750 ± 50 rpm |
| Timing belt tensioner | Protrusion from housing end | 10.5 – 11.5 mm (0.413 – 0.453 in.) |

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| Cylinder head | Warpage | Maximum | 0.10 mm (0.039 in.) |
| | Valve seat | | |
| | Refacing angle | | 30°, 45°, 60° |
| | Contacting angle | | 45° |
| | Contacting width | | 1.0 – 1.4 mm (0.039 – 0.055 in.) |
| | Valve guide bushing bore diameter | STD | 10.285 – 10.306 mm (0.4049 – 0.4057 in.) |
| | | O/S 0.05 | 10.335 – 10.356 mm (0.4069 – 0.4077 in.) |
| | Cylinder head bolt thread inside diameter | STD | 9.770 – 9.960 mm (0.3846 – 0.3921 in.) |
| | | Minimum | 9.60 mm (0.3780 in.) |
| Valve guide bushing | Inside diameter | | 5.510 – 5.530 mm (0.2169 – 0.2374 in.) |
| | Outside diameter (for repair part) | STD | 10.333 – 10.344 mm (0.4068 – 0.4072 in.) |
| | | O/S 0.05 | 10.383 – 10.394 mm (0.4088 – 0.4092 in.) |
| Valve | Valve overall length | STD Intake | 95.05 mm (3.7421 in.) |
| | | Exhaust | 95.10 (3.7441 in.) |
| | | Minimum Intake | 94.55 mm (3.7224 in.) |
| | | Exhaust | 94.60 mm (3.7244 in.) |
| | Valve face angle | | 44.5° |
| | Stem diameter | Intake | 5.470 – 5.485 mm (0.2154 – 0.2159 in.) |
| | | Exhaust | 5.465 – 5.480 mm (0.2152 – 0.2157 in.) |
| | Stem oil clearance | STD Intake | 0.025 – 0.060 mm (0.0010 – 0.0024 in.) |
| | | Exhaust | 0.030 – 0.065 mm (0.0012 – 0.0026 in.) |
| | | Maximum Intake | 0.08 mm (0.0031 in.) |
| | | Exhaust | 0.10 mm (0.0039 in.) |
| | Margin thickness | STD | 1.0 mm (0.039 in.) |
| Minimum | | 0.5 mm (0.020 in.) | |
| Valve spring | Deviation | Maximum | 2.0 mm (0.079 in.) |
| | Free length | | 54.05 – 54.15 mm (2.1279 – 2.1319 in.) |
| | Installed tension at 35.0 mm (1.378 in.) | | 204 – 226 N (20.8 – 23.0 kgf-cm, 45.9 – 50.7 lbf) |
| Valve lifter | Lifter diameter | | 30.966 – 30.976 mm (1.2191 – 2.2195 in.) |
| | Lifter bore diameter | | 31.000 – 31.016 mm (1.2205 – 1.2211 in.) |
| | Oil clearance | STD | 0.024 – 0.050 mm (0.0009 – 0.0020 in.) |
| | | Maximum | 0.07 mm (0.0028 in.) |
| Camshaft | Thrust clearance | STD Intake | 0.060 – 0.100 mm (0.0024 – 0.0039 in.) |
| | | Exhaust | 0.040 – 0.090 mm (0.0016 – 0.0035 in.) |
| | | Maximum Intake | 0.13 mm (0.0051 in.) |
| | | Exhaust | 0.12 mm (0.0047 in.) |
| | Journal oil clearance | STD | 0.030 – 0.067 mm (0.0012 – 0.0026 in.) |
| | | Maximum | 0.10 mm (0.0039 in.) |
| | Journal diameter | Intake (A) | 30.984 – 31.000 mm (1.2198 – 1.2205 in.) |
| | | Others | 26.954 – 26.970 mm (1.0612 – 1.0618 in.) |
| | Circle runout | | 0.08 mm (0.0031 in.) |
| | Cam lobe height | STD Intake | 42.610 – 42.710 mm (1.6776 – 1.6815 in.) |
| | | Exhaust | 42.630 – 42.730 mm (1.6783 – 1.6823 in.) |
| | | Minimum Intake | 42.46 mm (1.6717 in.) |
| | | Exhaust | 42.48 mm (1.6724 in.) |
| | Camshaft gear backlash | STD | 0.020 – 0.200 mm (0.0008 – 0.0079 in.) |
| Maximum | | 0.30 mm (0.0188 in.) | |
| Camshaft gear spring end free distance | | 18.2 – 18.8 mm (0.712 – 0.740 in.) | |
| Camshaft timing tube | Journal diameter | Green painted mark | 39.958 – 39.964 mm (1.5731 – 1.5734 in.) |
| | | Red painted mark | 39.964 – 39.970 mm (1.5734 – 1.5736 in.) |
| | Journal oil clearance | Sylinder head mark A | 0.036 – 0.050 mm (0.0014 – 0.0020 in.) |
| | | Sylinder head mark B | 0.038 – 0.052 mm (0.0015 – 0.0021 in.) |
| Manifold | Warpage | Maximum Intake | 0.15 mm (0.0059 in.) |
| | | Exhaust | 0.50 mm (0.0197 in.) |

SERVICE SPECIFICATIONS – ENGINE MECHANICAL

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| Cylinder block | Cylinder head surface warpage | Maximum | 0.07 mm (0.0028 in.) |
| | Cylinder bore diameter | STD Mark 1 | 87.500 – 87.510 mm (3.4449 – 3.4453 in.) |
| | | Mark 2 | 87.510 – 87.520 mm (3.4453 – 3.4457 in.) |
| | | Mark 3 | 87.520 – 87.530 mm (3.4457 – 3.4461 in.) |
| Main bearing cap bolt tension portion diameter | Maximum | 87.73 mm (3.4539 in.) | |
| | STD | 7.500 – 7.600 mm (0.2953 – 0.2992 in.) | |
| | Minimum | 7.20 mm (0.2835 in.) | |
| Piston and piston ring | Piston diameter | STD Mark 1 | 87.406 – 87.416 mm (3.4411 – 3.4416 in.) |
| | | Mark 2 | 87.416 – 87.426 mm (3.4416 – 3.4420 in.) |
| | | Mark 3 | 87.426 – 87.436 mm (3.4420 – 3.4424 in.) |
| | Piston oil clearance | STD | 0.084 – 0.104 mm (0.0033 – 0.0041 in.) |
| | | Maximum | 0.124 mm (0.0049 in.) |
| | Piston ring groove clearance | No.1 | 0.020 – 0.070 mm (0.0008 – 0.0028 in.) |
| | | No.2 | 0.010 – 0.050 mm (0.0004 – 0.0020 in.) |
| | Piston ring end gap | STD No.1 | 0.250 – 0.450 mm (0.0098 – 0.0177 in.) |
| | | No.2 | 0.500 – 0.700 mm (0.0197 – 0.0276 in.) |
| | | Oil | 0.150 – 0.500 mm (0.0059 – 0.0197 in.) |
| | | Maximum No.1 | 1.05 mm (0.0413 in.) |
| | No.2 | 1.30 mm (0.0512 in.) | |
| | Oil | 1.10 mm (0.0433 in.) | |
| Connecting rod | Thrust clearance | STD | 0.160 – 0.290 mm (0.0063 – 0.0138 in.) |
| | | Maximum | 0.35 mm (0.0138 in.) |
| | Connecting rod thickness | | 22.880 – 22.920 mm (0.9008 – 0.9024 in.) |
| | Connecting rod oil clearance | STD | 0.027 – 0.053 mm (0.0011 – 0.0021 in.) |
| | | Maximum | 0.065 mm (0.0026 in.) |
| | Connecting rod bearing center wall thickness (Reference) | Mark 2 | 1.484 – 1.487 mm (0.0584 – 0.0585 in.) |
| | | Mark 3 | 1.487 – 1.490 mm (0.0585 – 0.0587 in.) |
| | | Mark 4 | 1.490 – 1.493 mm (0.0587 – 0.0588 in.) |
| | | Mark 5 | 1.493 – 1.496 mm (0.0588 – 0.0589 in.) |
| | | Mark 6 | 1.496 – 1.499 mm (0.0589 – 0.0590 in.) |
| | | Mark 7 | 1.499 – 1.502 mm (0.0590 – 0.0591 in.) |
| | | Rod bend | Maximum per 100 mm (3.94 in.) |
| | Rod twist | Maximum per 100 mm (3.94 in.) | 0.15 mm (0.0059 in.) |
| | Bushing inside diameter | | 22.005 – 22.014 mm (0.8663 – 0.8667 in.) |
| | Piston pin diameter | | 21.997 – 22.006 mm (0.8660 – 0.8664 in.) |
| Bushing oil clearance | STD | 0.005 – 0.011 mm (0.0002 – 0.0004 in.) | |
| | Maximum | 0.05 mm (0.0020 in.) | |
| Connecting rod bolt tension portion diameter | STD | 7.200 – 7.300 mm (0.2835 – 0.2874 in.) | |
| | Minimum | 7.00 mm (0.2756 in.) | |
| Crankshaft | Thrust clearance | STD | 0.020 – 0.220 mm (0.0008 – 0.0087 in.) |
| | | Maximum | 0.30 mm (0.0118 in.) |
| | Thrust washer thickness | | 2.440 – 2.490 mm (0.0961 – 0.0980 in.) |
| | Main journal bore diameter on cylinder block (with main bearing) | | 66.986 – 67.000 mm (2.6372 – 2.6378 in.) |
| | Main journal oil clearance | STD No.1 and No.5 | 0.017 – 0.033 mm (0.0007 – 0.0013 in.) |
| | | Others | 0.029 – 0.045 mm (0.0011 – 0.0018 in.) |
| | | Maximum No.1 and No.5 | 0.043 mm (0.0017 in.) |
| | Others | 0.055 mm (0.0022 in.) | |
| Main journal diameter | | 66.988 – 67.000 mm (2.6373 – 2.6378 in.) | |

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| Crankshaft (cont'd) | Main bearing center wall thickness (Reference) | | |
| | | No.1 and No.5 Mark 3 | 2.492 – 2.495 mm (0.0981 – 0.0982 in.) |
| | | Mark 4 | 2.495 – 2.498 mm (0.0982 – 0.0983 in.) |
| | | Mark 5 | 2.498 – 2.501 mm (0.0983 – 0.0985 in.) |
| | | Mark 6 | 2.501 – 2.504 mm (0.0985 – 0.0986 in.) |
| | | Mark 7 | 2.504 – 2.507 mm (0.0986 – 0.0987 in.) |
| | | Others Mark 1 | 2.486 – 2.489 mm (0.0979 – 0.0980 in.) |
| | | Mark 2 | 2.489 – 2.492 mm (0.0980 – 0.0981 in.) |
| | | Mark 3 | 2.492 – 2.495 mm (0.0981 – 0.0982 in.) |
| | | Mark 4 | 2.495 – 2.498 mm (0.0982 – 0.0983 in.) |
| | | Mark 5 | 2.498 – 2.501 mm (0.0983 – 0.0985 in.) |
| | | Crank pin diameter | 51.982 – 52.000 mm (2.0465 – 2.0472 in.) |
| | | Circle runout | Maximum 0.08 mm (0.0031 in.) |
| | Main journal taper and out-of-round | Maximum 0.02 mm (0.0008 in.) | |
| | Crank pin taper and out-of-round | Maximum 0.02 mm (0.0008 in.) | |