

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
Compressor x Discharge hose	10	100	7
Compressor x Suction hose	10	100	7
Condenser x Discharge hose	10	100	7
Condenser x Liquid tube	10	100	7
Receiver x Liquid tube	5.4	55	48 in.·lbf
A/C unit x Liquid tube	10	100	7
A/C unit x Suction tube	10	100	7
Expansion valve x Liquid tube	19mm nut	14	10
	24 mm nut	23	17
Expansion valve x Suction tube	10	100	7
Pressure regulator valve x tube	5.4	55	48 in.·lbf
Compressor x Engine	Bolt	49	36
	Nut	29	22
Pressure switch x Liquid tube	10	100	7
Pressure plate x Compressor	13.2	135	9
Suction line (Piping joint)	32	330	24
Discharge line (Piping joint)	22	225	16
Liquid line (Piping joint)	14	140	10