

N13530

## INSTALLATION

### HINT:

Refer to the installation of windshield, install back window glass by the following operations (See page BO-58).

### 1. INSTALL BACK WINDOW MOULDING

Place the moulding around and install it by hand.

### HINT:

Always remove the back window glass to install the moulding.

### 2. CLEAN AND SHAPE CONTACT SURFACE OF BODY

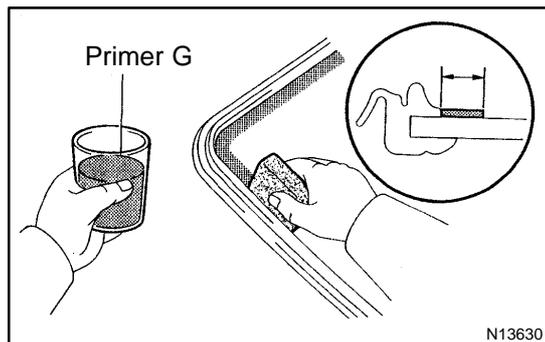
### 3. REPLACE STOPPER

### 4. CLEAN REMOVED GLASS

### 5. POSITION GLASS

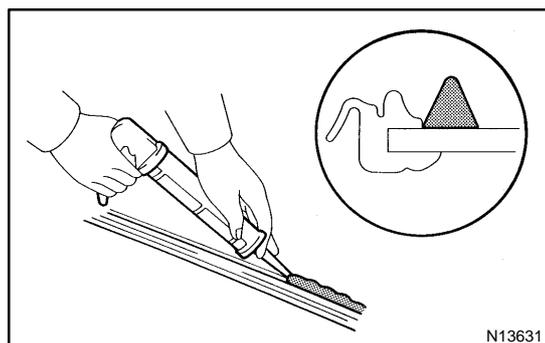
### 6. CLEAN CONTACT SURFACE OF GLASS

### 7. COAT CONTACT SURFACE OF BODY WITH PRIMER "M"



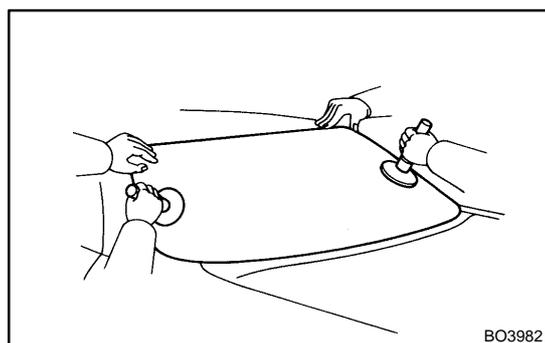
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### 8. COAT CONTACT SURFACE OF GLASS WITH PRIMER "G"



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### 9. APPLY ADHESIVE



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### 10. INSTALL GLASS

### 11. INSPECT FOR LEAK AND REPAIR

### 12. INSTALL BACK WINDOW OUTSIDE LOWER MOULDING

Place the moulding onto the body and tap it by hand.

### 13. CONNECT DEFOGGER WIRE CONNECTORS

14. **INSTALL ROOF HEADLINING**
15. **INSTALL ROOF SIDE INNER GARNISHES**
16. **INSTALL SPOT LIGHTS**
17. **INSTALL REAR PERSONAL LIGHTS**
18. **INSTALL ASSIST GRIPS**
19. **INSTALL PACKAGE TRAY TRIM**
20. **CANADA:**
  1. **INSTALL CRS TETHER ANCHOR COVERS AND TETHER ANCHOR BRACKETS**  
Torque: 21 N·m (210 kgf·cm, 15 ft·lbf)
21. **INSTALL HIGH-MOUNTED STOP LIGHT**
22. **INSTALL SPEAKER GRILLE**
23. **INSTALL REAR SEAT SIDE GARNISHES**
24. **INSTALL REAR DOOR SCUFF PLATES**
25. **INSTALL REAR SEATBACK**  
Torque: 18 N·m (185 kgf·cm, 13 ft·lbf)
26. **INSTALL REAR SEAT BELT FLOOR ANCHORS**  
Torque: 41 N·m (420 kgf·cm, 30 ft·lbf)
27. **INSTALL REAR SEAT CUSHION**