

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
POWER STEERING FLUID			
Pressure line joint	37	375	27
POWER TILT AND POWER TELESCOPIC STEERING COLUMN			
Column upper tube sub-assembly x Column upper tube assembly	20	210	15
Telesco lever lock bolt	20	210	15
Column tube stopper	19	190	14
Telescopic steering slider support set bolt	11	110	8
Column tube support x Column tube	15	150	11
Power tilt motor set bolt	20	210	15
No. 2 intermediate shaft assembly x Main shaft assembly	35	360	26
Steering column assembly set nut	25	260	19
Sliding yoke x Control valve shaft	35	360	26
Sliding yoke x No. 2 intermediate shaft assembly	35	360	26
Steering wheel set nut	35	360	26
Steering wheel pad set screw (Torx screw)	8.8	90	78 in.·lbf
POWER STEERING VANE PUMP			
Front housing x Rear bracket	39	400	29
Pressure port union	69	700	51
Suction port union x Vane pump assembly	13	130	9
Air control valve	29	300	22
Vane pump pulley set nut	43	440	32
Pump assembly set bolt	39	400	29
Pump assembly set nut	43	440	32
Pressure feed tube x Vane pump assembly	49	500	36
POWER STEERING GEAR			
Control valve housing x Rack housing	18	185	13
Self-locking nut	39	400	29
Rack housing cap	69	700	51
Rack guide spring cap lock nut	50 (69)	513 (700)	37 (51)
Rack end x Steering rack	77 (103)	782 (1,050)	57 (76)
Tie rod end lock nut	56	570	41
Turn pressure tube	20 (25)	203 (250)	15 (18)
Pressure control valve x Control valve housing	18	185	13
PS gear assembly set bolt and nut	76	770	56
Pressure feed and return tubes	49	500	36
Sliding yoke x Control valve shaft	35	360	26
Steering knuckle x Tie rod end	59	600	43
Steering wheel set nut	35	360	26

(): For use without SST