

INSTALLATION

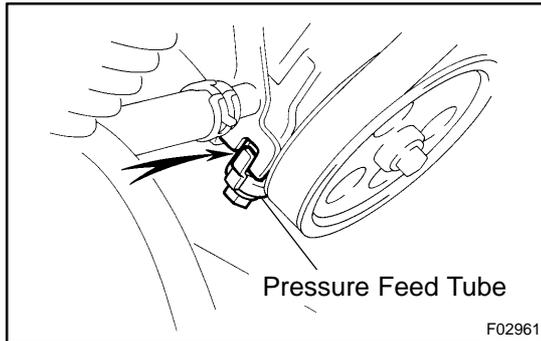
1. INSTALL PS VANE PUMP ASSEMBLY

Install the PS vane pump assembly with the 2 bolts and nut.

Torque:

Bolt: 39 N·m (400 kgf·cm, 29 ft·lbf)

Nut: 43 N·m (440 kgf·cm, 32 ft·lbf)



2. INSTALL PRESSURE FEED TUBE

Install a new gasket, then connect the pressure feed tube with the union bolt.

Torque: 49 N·m (500 kgf·cm, 36 ft·lbf)

HINT:

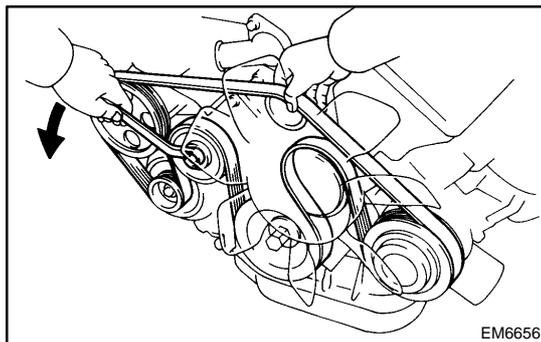
Make sure the stopper of the pressure feed tube touches the PS vane pump body as shown in the illustration, then torque the union bolt.

3. CONNECT RETURN HOSE

Connect the return hose with the clip.

4. CONNECT 2 VACUUM HOSES

Connect the 2 vacuum hoses with the 2 clips.



5. INSTALL DRIVE BELT

Loosen the drive belt tension by turning the drive belt tensioner counterclockwise, and install the belt.

6. INSTALL BRAKE ACTUATOR ASSEMBLY

(See page [BR-51](#))

7. INSTALL AIR CLEANER ASSEMBLY WITH AIR CLEANER HOSE

(a) Install the air cleaner assembly with air cleaner hose with the 3 bolts.

(b) Install the clamp.

(c) Connect the MAF meter connector.

8. INSTALL AIR CLEANER INLET AND BATTERY CLAMP COVER

Install the air cleaner inlet and battery clamp cover with the bolt.

9. INSTALL RH REAR ENGINE UNDER COVER

Install the RH rear engine under cover with the 3 bolts.

10. INSTALL ENGINE UNDER COVER

Install the engine under cover with the 9 bolts, 6 screws and 2 clips.

11. BLEED POWER STEERING SYSTEM

(See page [SR-4](#))