

INSTALLATION

1. INSTALL PS GEAR ASSEMBLY

- (a) Install the PS gear assembly, 2 grommets and 2 brackets.

NOTICE:

Do not damage the turn pressure tubes.

- (b) Install the 4 mount bolts and nuts.

Torque: 76 N·m (770 kgf-cm, 56 ft-lbf)

- (c) Connect the PPS solenoid connector.

2. CONNECT PRESSURE FEED TUBE

Install a new gasket, then connect the pressure feed tube with the union bolt.

Torque: 49 N·m (500 kgf-cm, 36 ft-lbf)

3. CONNECT RETURN TUBE

Install new gasket on each side of the return tube and connect the return tube with the union bolt.

Torque: 49 N·m (500 kgf-cm, 36 ft-lbf)

4. CONNECT SLIDING YOKE (See page [SR-23](#))

5. CONNECT RH AND LH TIE ROD ENDS

(See page [SA-43](#))

6. INSTALL ENGINE UNDER COVER

Install the engine under cover with the 9 bolts, 6 screws and 2 clips.

7. PLACE FRONT WHEELS FACING STRAIGHT AHEAD

HINT:

Do it with the front of the vehicle jacked up.

8. CENTER SPIRAL CABLE (See page [SR-23](#))

9. INSTALL STEERING WHEEL

- (a) Align the matchmarks on the steering wheel and main shaft.

- (b) Temporarily tighten the wheel set nut.

- (c) Connect the connector.

10. BLEED POWER STEERING SYSTEM

(See page [SR-4](#))

11. CHECK STEERING WHEEL CENTER POINT

12. TORQUE STEERING WHEEL SET NUT

Torque: 35 N·m (360 kgf-cm, 26 ft-lbf)

13. INSTALL STEERING WHEEL PAD (See page [SR-23](#))

14. CHECK FRONT WHEEL ALIGNMENT

(See page [SA-5](#))