

REMOVAL

NOTICE:

Remove the steering wheel assembly before the steering gear removal, because there is possibility of breaking of the spiral cable.

1. PLACE FRONT WHEELS FACING STRAIGHT AHEAD
2. REMOVE STEERING WHEEL PAD (See page [SR-12](#))
3. REMOVE STEERING WHEEL (See page [SR-12](#))
4. REMOVE ENGINE UNDER COVER

Remove the 9 bolts, 6 screws, 2 clips and engine under cover.

5. DISCONNECT RH AND LH TIE ROD ENDS
(See page [SA-41](#))

6. DISCONNECT SLIDING YOKE (See page [SR-12](#))
7. DISCONNECT PRESSURE FEED TUBE

Remove the union bolt and gasket, and disconnect the pressure feed tube.

8. DISCONNECT RETURN TUBE

Remove the union bolt and 2 gaskets, and disconnect the return tube.

9. REMOVE PS GEAR ASSEMBLY

- (a) Disconnect the PPS solenoid connector.
- (b) Remove the 4 mount bolts and nuts.
- (c) Remove the 2 brackets, 2 grommets and PS gear assembly.

NOTICE:

Do not damage the turn pressure tubes.