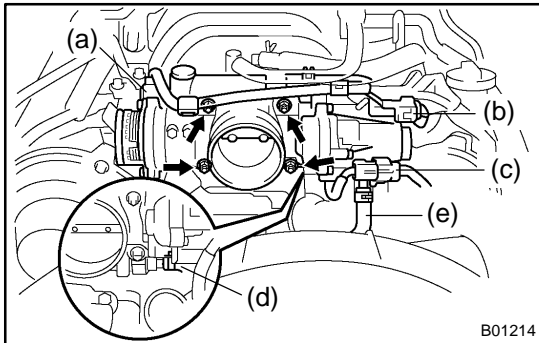


## REMOVAL

1. REMOVE V-BANK COVER
2. DRAIN ENGINE COOLANT
3. REMOVE BATTERY CLAMP COVER AND AIR CLEANER INLET
4. REMOVE INTAKE AIR CONNECTOR
5. DISCONNECT ACCELERATOR CABLE FROM THROTTLE BODY



### 6. REMOVE THROTTLE BODY

- (a) Disconnect the accelerator pedal position sensor connector.
- (b) Disconnect the throttle position sensor connector.
- (c) Disconnect the throttle control motor connector.
- (d) Disconnect the No.1 water bypass hose.
- (e) Disconnect the No.7 water bypass hose.
- (f) Disconnect the 2 wire clamps from the throttle body.
- (g) Remove the 2 bolts, 2 nuts, throttle body and gasket.

**Torque: 18 N·m (185 kgf-cm, 13 ft-lbf)**

#### HINT:

At the time of installation, please refer to the following item.  
Use a new gasket.