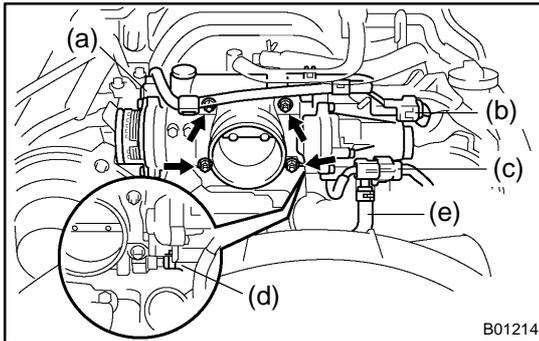


REMOVAL

1. REMOVE V-BANK COVER
2. DRAIN ENGINE COOLANT
3. REMOVE BATTERY CLAMP COVER AND AIR CLEANER INLET
4. REMOVE INTAKE AIR CONNECTOR
5. DISCONNECT ACCELERATOR CABLE FROM THROTTLE BODY



6. REMOVE THROTTLE BODY

- (a) Disconnect the accelerator pedal position sensor connector.
- (b) Disconnect the throttle position sensor connector.
- (c) Disconnect the throttle control motor connector.
- (d) Disconnect the No.1 water bypass hose.
- (e) Disconnect the No.7 water bypass hose.
- (f) Disconnect the 2 wire clamps from the throttle body.
- (g) Remove the 2 bolts, 2 nuts, throttle body and gasket.

Torque: 18 N·m (185 kgf-cm, 13 ft-lbf)

HINT:

At the time of installation, please refer to the following item.
Use a new gasket.