



INSTALLATION

1. INSTALL COMPRESSOR

- (a) Install the compressor with the stay and 3 bolts..

Torque:

Bolts: 49 N·m (500 kgf·cm, 36 ft·lbf)

Nut: 29 N·m (300 kgf·cm, 22 ft·lbf)

- (b) Connect the earth wire harness with the bolts.
 (c) Connect the connector.

2. INSTALL ENGINE UNDER COVER

3. CONNECT DISCHARGE AND SUCTION HOSES TO COMPRESSOR

Connect the both hoses with the 2 nuts.

Torque: 10 N·m (100 kgf·cm, 7 ft·lbf)

NOTICE:

Hose should be connected immediately after the caps have been removed.

HINT:

Lubricate 2 new O-rings with compressor oil and install the hoses.

4. INSTALL AND CHECK DRIVE BELT

(See page [AC-16](#), [AC-14](#))

5. CONNECT NEGATIVE (-) TERMINAL CABLE TO BATTERY

6. EVACUATE AIR FROM REFRIGERATION SYSTEM AND CHARGE WITH REFRIGERANT

Specified amount: 700 ± 50 g (24.69 ± 6.76 oz.)

7. INSPECT FOR LEAKAGE OF REFRIGERANT

Using a gas leak detector, check for leakage of refrigerant. If there is leakage, check the tightening torque at the joints.

8. INSPECT A/C OPERATION