

## REASSEMBLY

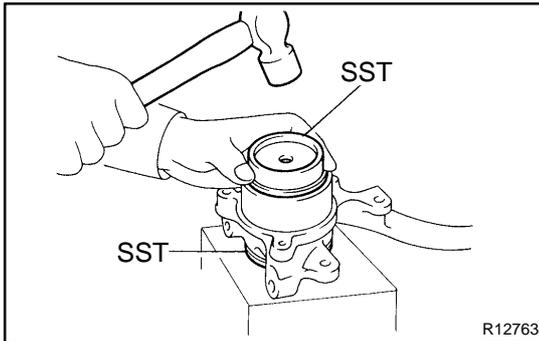
### 1. INSTALL NEW BEARING

- (a) Using SST, install a new bearing to steering knuckle.  
SST 09950-60020 (09951-00720, 09951-00810)

#### NOTICE:

**If the inner race and balls come loose from the bearing outer race, be sure to install them on the same side as before.**

- (b) Using snap ring pliers, install the snap ring.



### 2. INSTALL NEW OIL SEAL

- (a) Place the inner race (outside).  
(b) Using SST, install a new oil seal until it is flush with end surface of steering knuckle.  
SST 09608-32010, 09950-60020 (09951-00810)  
(c) Coat MP grease to the oil seal lip.

### 3. INSTALL AXLE HUB TO STEERING KNUCKLE

- (a) Install the brake dust cover with the 4 bolts.

**Torque: 8.4 N·m (85 kgf·cm, 74 in.-lbf)**

- (b) Using SST and a press, install the axle hub.

SST 09608-32010, 09608-06041

### 4. INSTALL ABS SPEED SENSOR ROTOR

#### NOTICE:

**Do not scratch the serrations of the speed sensor rotor.**

### 5. INSTALL NEW LOCK NUT

- (a) Install and torque a new nut to the axle shaft.  
**Torque: 199 N·m (2,030 kgf·cm, 147 ft·lbf)**  
(b) Using a punch and hammer, stake the nut.  
(c) Using a screwdriver, install the grease cap.

