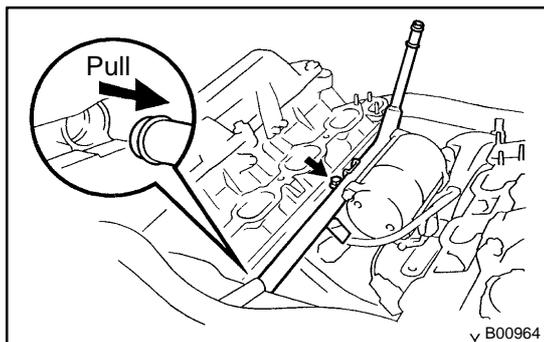
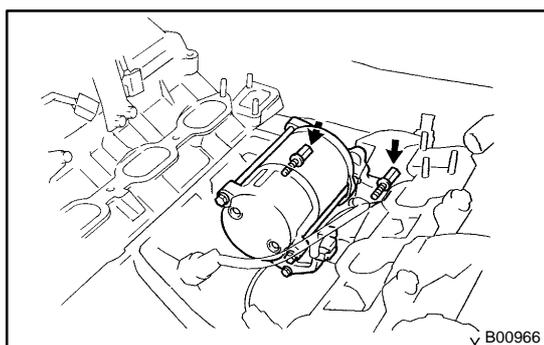


REMOVAL

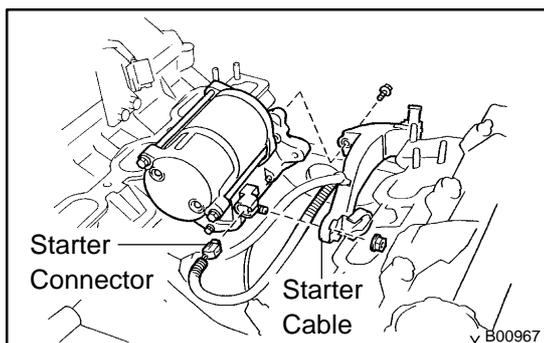
1. REMOVE V-BANK COVER
2. DISCONNECT ACCELERATOR CABLE
3. REMOVE BATTERY CLAMP COVER,
AIR CLEANER INLET AND INTAKE AIR CONNECTOR
4. DISCONNECT THROTTLE BODY
(See page SF-59)
5. REMOVE INTAKE MANIFOLD ASSEMBLY
(See page EM-34)
6. REMOVE REAR WATER BYPASS JOINT
(See page EM-34)



7. REMOVE WATER BYPASS PIPE
 - (a) Remove the bolt.
 - (b) Pull out the water bypass pipe from the water pump.
 - (c) Disconnect the wire clamp from the bracket on the water bypass pipe.
 - (d) Remove the O-ring from the water bypass pipe.



8. REMOVE STARTER
 - (a) Remove the 2 bolts holding the starter to the cylinder block.
 - (b) Disconnect the starter from the cylinder block.



- (c) Disconnect the starter connector.
- (d) Remove the nut, and disconnect the starter wire.
- (e) Remove the bolt, and disconnect the wire clamp from the starter and remove the starter.