

## INSTALLATION

### 1. INSTALL NO. 2 INTERMEDIATE SHAFT ASSEMBLY

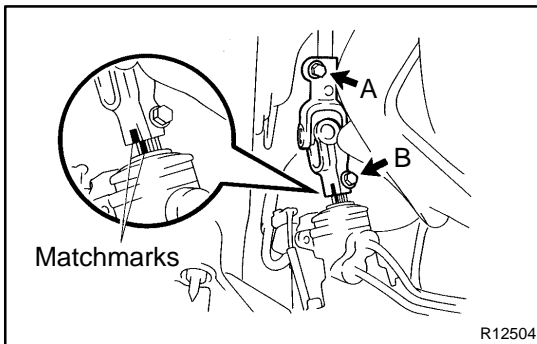
- Align the matchmarks on the No. 2 intermediate shaft assembly and main shaft assembly.
- Install the No. 2 intermediate shaft assembly with the bolt.  
**Torque: 35 N·m (360 kgf-cm, 26 ft-lbf)**

### 2. INSTALL SLIDING YOKE

Temporarily install the sliding yoke with the bolt A.

### 3. INSTALL STEERING COLUMN ASSEMBLY

- Install the No. 2 column hole cover and clamp to the No. 2 intermediate shaft assembly.
- Install the steering column assembly with the 4 column assembly set nuts.  
**Torque: 25 N·m (260 kgf-cm, 19 ft-lbf)**
- Install the return spring.
- Tighten the clamp.
- Connect the No. 2 column hole cover.
- Connect the connectors.



### 4. CONNECT SLIDING YOKE

- Align the matchmarks on the sliding yoke and control valve shaft.
- Install the bolt B.  
**Torque: 35 N·m (360 kgf-cm, 26 ft-lbf)**
- Torque the bolt A.  
**Torque: 35 N·m (360 kgf-cm, 26 ft-lbf)**

### 5. INSTALL SPIRAL CABLE (See page [BE-36](#))

### 6. INSTALL COMBINATION SWITCH WITH SPIRAL CABLE

- Install the combination switch with spiral cable with the 3 screws.
- Connect the airbag connector.
- Connect the connectors.

### 7. INSTALL COLUMN UPPER AND LOWER COVERS

Install the column upper and lower covers with the 3 screws.

### 8. INSTALL NO. 2 HEATER TO REGISTER DUCT

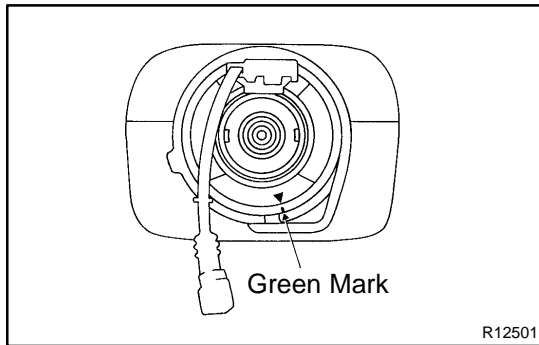
### 9. INSTALL NO. 1 SAFETY PAD

- Install the No. 1 safety pad with the 4 pad set bolts.
- Connect the engine hood release lever with the 2 screws.

### 10. INSTALL END PAD AND FINISH PLATE

### 11. INSTALL NO. 1 UNDER COVER

- Connect the DLC3 with the 2 screws.
- Connect the 2 connectors and DLC2.
- Install the No. 1 under cover with the 2 screws.



## 12. CENTER SPIRAL CABLE

- Check that the front wheels are facing straight ahead.
- Turn the cable counterclockwise by hand until it becomes harder to turn.
- Then rotate the cable clockwise about 2.5 turns to align the marks.

### HINT:

The cable will rotate about 2.5 turns to either left or right of the center.

## 13. INSTALL STEERING WHEEL

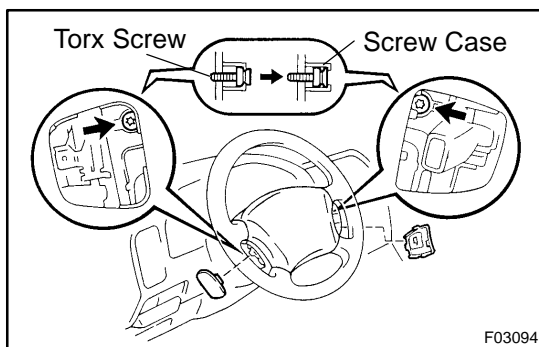
- Align the matchmarks on the steering wheel and main shaft assembly.
- Install the steering wheel set nut.  
**Torque: 35 N·m (360 kgf-cm, 26 ft-lbf)**
- Connect the connectors.

## 14. INSTALL STEERING WHEEL PAD

### NOTICE:

- Never use airbag parts from another vehicle. When replacing parts, replace with new ones.
- Make sure the wheel pad is installed with the specified torque.
- If the wheel pad has been dropped, or there are cracks, dents or other defects on the case or connector, replace the wheel pad with a new one.
- When installing the wheel pad, take care that the wirings do not interfere with other parts and that they are not pinched between other parts.

- Connect the connector.
- Connect the airbag connector.



- Install the steering wheel pad after confirming that the circumference groove of the torx screws is caught on the screw case.
- Using a torx socket wrench, torque the 2 screws.  
**Torque: 8.8 N·m (90 kgf-cm, 78 in.-lbf)**
- Install the steering wheel lower No. 2 and No. 3 covers.

## 15. CHECK STEERING WHEEL CENTER POINT