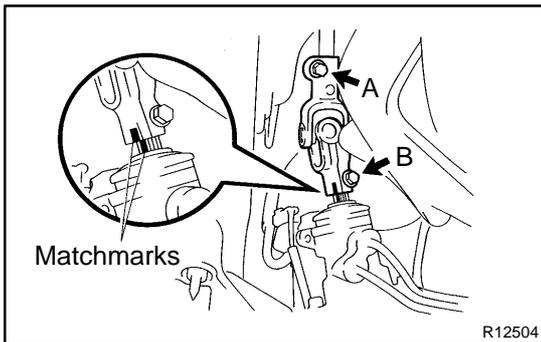
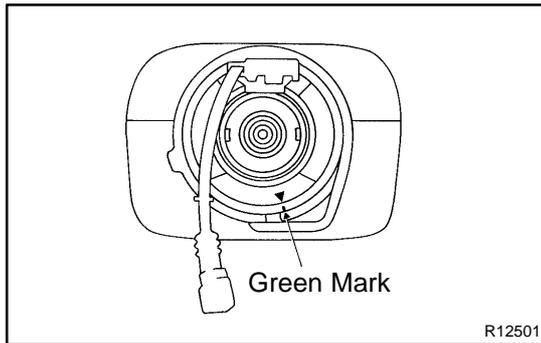


## INSTALLATION

- 1. INSTALL NO. 2 INTERMEDIATE SHAFT ASSEMBLY**
  - (a) Align the matchmarks on the No. 2 intermediate shaft assembly and main shaft assembly.
  - (b) Install the No. 2 intermediate shaft assembly with the bolt.  
**Torque: 35 N·m (360 kgf-cm, 26 ft-lbf)**
- 2. INSTALL SLIDING YOKE**  
Temporarily install the sliding yoke with the bolt A.
- 3. INSTALL STEERING COLUMN ASSEMBLY**
  - (a) Install the No. 2 column hole cover and clamp to the No. 2 intermediate shaft assembly.
  - (b) Install the steering column assembly with the 4 column assembly set nuts.  
**Torque: 25 N·m (260 kgf-cm, 19 ft-lbf)**
  - (c) Install the return spring.
  - (d) Tighten the clamp.
  - (e) Connect the No. 2 column hole cover.
  - (f) Connect the connectors.



- 4. CONNECT SLIDING YOKE**
  - (a) Align the matchmarks on the sliding yoke and control valve shaft.
  - (b) Install the bolt B.  
**Torque: 35 N·m (360 kgf-cm, 26 ft-lbf)**
  - (c) Torque the bolt A.  
**Torque: 35 N·m (360 kgf-cm, 26 ft-lbf)**
- 5. INSTALL SPIRAL CABLE (See page BE-36)**
- 6. INSTALL COMBINATION SWITCH WITH SPIRAL CABLE**
  - (a) Install the combination switch with spiral cable with the 3 screws.
  - (b) Connect the airbag connector.
  - (c) Connect the connectors.
- 7. INSTALL COLUMN UPPER AND LOWER COVERS**  
Install the column upper and lower covers with the 3 screws.
- 8. INSTALL NO. 2 HEATER TO REGISTER DUCT**
- 9. INSTALL NO. 1 SAFETY PAD**
  - (a) Install the No. 1 safety pad with the 4 pad set bolts.
  - (b) Connect the engine hood release lever with the 2 screws.
- 10. INSTALL END PAD AND FINISH PLATE**
- 11. INSTALL NO. 1 UNDER COVER**
  - (a) Connect the DLC3 with the 2 screws.
  - (b) Connect the 2 connectors and DLC2.
  - (c) Install the No. 1 under cover with the 2 screws.

**12. CENTER SPIRAL CABLE**

- (a) Check that the front wheels are facing straight ahead.
- (b) Turn the cable counterclockwise by hand until it becomes harder to turn.
- (c) Then rotate the cable clockwise about 2.5 turns to align the marks.

**HINT:**

The cable will rotate about 2.5 turns to either left or right of the center.

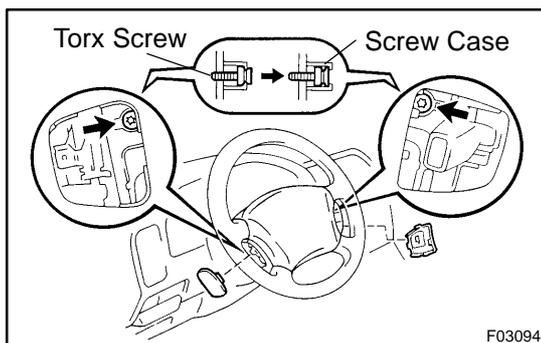
**13. INSTALL STEERING WHEEL**

- (a) Align the matchmarks on the steering wheel and main shaft assembly.
- (b) Install the steering wheel set nut.  
**Torque: 35 N·m (360 kgf·cm, 26 ft·lbf)**
- (c) Connect the connectors.

**14. INSTALL STEERING WHEEL PAD****NOTICE:**

- **Never use airbag parts from another vehicle. When replacing parts, replace with new ones.**
- **Make sure the wheel pad is installed with the specified torque.**
- **If the wheel pad has been dropped, or there are cracks, dents or other defects on the case or connector, replace the wheel pad with a new one.**
- **When installing the wheel pad, take care that the wirings do not interfere with other parts and that they are not pinched between other parts.**

- (a) Connect the connector.
- (b) Connect the airbag connector.



- (c) Install the steering wheel pad after confirming that the circumference groove of the torx screws is caught on the screw case.

- (d) Using a torx socket wrench, torque the 2 screws.

**Torque: 8.8 N·m (90 kgf·cm, 78 in.-lbf)**

- (e) Install the steering wheel lower No. 2 and No. 3 covers.

**15. CHECK STEERING WHEEL CENTER POINT**