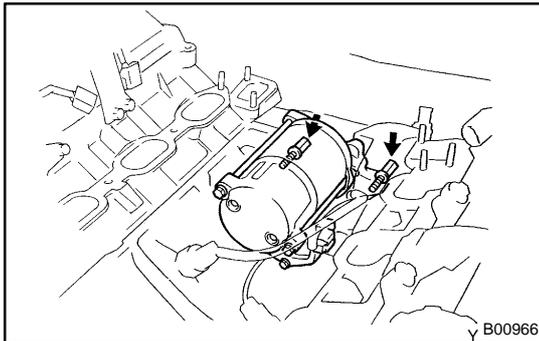


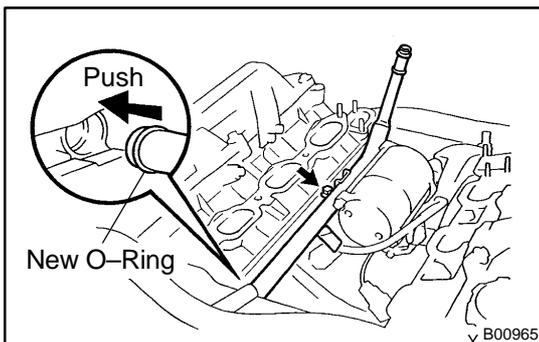
## INSTALLATION

### 1. INSTALL STARTER

- (a) Install the wire clamp to the wire bracket with the bolt.  
**Torque: 9.81 N·m (98 kgf·cm, 84 in.-lbf)**
- (b) Connect the starter wire with the nut.  
**Torque: 9.81 N·m (98 kgf·cm, 84 in.-lbf)**
- (c) Connect the starter connector.



- (d) Install the starter with the 2 bolts.  
**Torque: 39 N·m (400 kgf·cm, 29 ft-lbf)**



### 2. INSTALL WATER BYPASS PIPE

- (a) Install a new O-ring to the water bypass pipe.
- (b) Apply soapy water to the O-ring.
- (c) Push in the water bypass pipe end into the pipe hole of the water pump.
- (d) Install the wire clamp to the bracket on the water bypass pipe.
- (e) Install the water bypass pipe with the bolt.  
**Torque: 18 N·m (185 kgf·cm, 13 ft-lbf)**

### 3. INSTALL REAR WATER BYPASS JOINT

(See page [EM-58](#))

### 4. INSTALL INTAKE MANIFOLD ASSEMBLY

(See page [EM-58](#))

### 5. CONNECT THROTTLE BODY

(See page [SF-61](#))

### 6. INSTALL INTAKE AIR CONNECTOR, AIR CLEANER INLET AND BATTERY CLAMP COVER

### 7. CONNECT ACCELERATOR CABLE

### 8. INSTALL V-BANK COVER