

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf	
Transmission output flange x Output shaft	123	1,250	90	
Extension housing x Transmission case	34	345	25	
Solenoid connector set bolt	5.4	55	48 in.·lbf	
Solenoid wiring clamp set bolt	10	100	7	
Oil strainer x Valve body	10	100	7	
Oil pan x Transmission case	7.4	75	65 in.·lbf	
Drain plug	20	205	15	
Shift solenoid valve No.1, No.3, SLU and SLT set bolt	6.4	65	56 in.·lbf	
Shift solenoid valve No.2, No.4 and SLN set bolt	10	100	7	
Valve body x Transmission case	10	100	7	
Heated oxygen sensor x Front exhaust pipe	44	450	32	
Front exhaust pipe x Front TWC	43	440	32	
Pipe support bracket x Transmission	43	440	32	
Front exhaust pipe x Center exhaust pipe		See page EM-120		
Front TWC x Exhaust manifold	62	630	46	
Engine rear mounting member bracket plate x Engine rear mounting	5.4	55	48 in.·lbf	
Heat insulator x Body	5.4	55	48 in.·lbf	
Front center floor crossmember brace x Body	13	130	9	
Front center floor crossmember brace x Body	13	130	9	
Shift control rod x Shift lever	13	130	9	
Oil cooler pipe union nut	44	450	32	
Oil cooler pipe clamp set bolt	4.9	50	43 in.·lbf	
Torque converter clutch x Drive plate	48	490	35	
Engine rear mounting x Body	26	270	20	
Flywheel housing under cover set bolt	18	185	13	
Transmission x Engine	14 mm head	37	380	27
	17 mm head	72	730	53
Drive plate x Crankshaft	83	850	61	